

MIL-B-117E
Amendment 1
15 July 1975

MILITARY SPECIFICATION

BAGS, SLEEVES AND TUBING-INTERIOR PACKAGING

This amendment forms a part of military specification MIL-B-117E, dated 17 June 1974, and is approved for use by all Departments and Agencies of the Department of Defense.

Page 1

Para 1.2 - Add "Class A - Waterproof, Electrostatic Free".
Under "Class F" delete the word "Greaseproof".

Page 2

Para 2.1 - Change "MIL-B-116" to "MIL-P-116".
Under "MIL-B-81705", delete "Watervaporproof" in title.

Page 3

Table I - At the top of table add:
"IA2 MIL-B-81705 II - -"
- Add "**" to "L-P-378"

Page 4

Table I - Under classification "I F 1", following "MIL-B-81705" add "I" in the Type column.
At the bottom of the table, add: "** Unless otherwise specified (see 6.2), nominal thickness inches minimum of L-P-378 shall be .004".

Page 6

Para 3.5.1 - Add the following to the end of the paragraph:
"Type 1, Class A, Style 2 (MIL-B-81705 Type II) bags, sleeves and tubing need not be printed, but shall have identification sheet accompanying each unit package or roll of tubing or sleeve material. Identification sheets shall be marked or

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printed with the following information: Bags specification number and revision letter; type, class and style; bag fabricator's name or trade mark, material designation; month and year of fabrication. For bags, sleeves and tubing the material designation shall consist of the barrier material manufacturer's code identification, as listed in the applicable Qualified Products List. When specified (see 6.2), appropriate pressure sensitive labels may be applied to outer surfaces.

Page 11

Add paragraph 6.1a - as follows:

"6.1a Class A bags and sleeves. Class A bags and sleeves are designed for critical items that require electrostatic field force protection in addition to protection against water penetration and are equivalent to the protection offered by sub-method IC - 3 of MIL-F-116".

Page 12

Para 6.1.4 - Delete the words "Water vapor and grease penetration" and add "and water vapor".

Page 12

Para 6.1.7 - Change the first type under the "Type" column from "II" to "I"

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Para 6.2 - Add: "j. Nominal thickness inches minimum of L-P-378 if different (see Table I ** footnote)."

"k. When pressure sensitive labels may be applied (see 3.5.1)."

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Custodians:

Army - WC

Navy - SA

Air Force - 69

Preparing Activity:

Army - WC

Project Number:

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Review Activities:

Army - AT, EL, GL, MI, MU, SM, EA, ME

Navy - AS, OS, SA, SH, YD

Air Force - 69, 82

DSA - GS

User Activities:

Army - A.

Navy - MC