MIL-A-37570A <u>3 August 1978</u> SUPERSEDING MIL-A-37570(DSA-DM) 27 May 1976

MILITARY SPECIFICATION

ALCOHOL, USP

This specification is approved for use by all Departments and Agencies of the Department of Defense.

1. SCOPE

1.1 Scope. This specification covers Alcohol, USP (see 6.2).

2. APPLICABLE DOCUMENTS

2.1 <u>Issues of documents</u>. The following documents, of the issue in effect on date of invitation for bids or request for proposals, form a part of this specification to the extent specified herein.

SPECIFICATIONS

FEDERAL

PPP-C-186 - Containers, Packaging and Packing for Drugs, Chemicals and Pharmaceuticals.
PPP-P-704 - Pails, Metal: (Shipping, Steel, 1 through 12 Gallon).

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Defense Personnel Support Center, Directorate of Medical Materiel, DPSC-ATT, 2800 South 20th Street, Philadelphia, PA 19101, by using the self-addressed Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

FSC 6505

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STANDARDS

MILITARY

 MIL-STD-105 - Sampling Procedures and Tables for Inspection by Attributes.
 MIL-STD-129 - Marking for Shipment and Storage.

(Copies of specifications and standards required by contractors in connection with specific procurement functions should be obtained from the procuring activity or as directed by the contracting officer.)

2.2 Other publications. The following documents form a part of this specification to the extent specified herein. Unless otherwise indicated, the issue in effect on date of invitation for bids or request for proposals shall apply.

U. S. DEPARTMENT OF HEALTH, EDUCATION, AND WELFARE, FOOD AND DRUG ADMINISTRATION (FDA)

Federal Food, Drug, and Cosmetic Act and Regulations Promulgated Thereunder.

(Application for copies should be addressed to the Food and Drug Administration, Washington, DC 20204.)

U. S. PHARMACOPEIAL CONVENTION, INC.

The United States Pharmacopeia (USP).

(Application for copies should be addressed to the Mack Publishing Company, Easton, PA 18042.)

The National Formulary (NF).

(Application for copies should be addressed to the Mack Publishing Company, Easton, PA 18042.)

3. REQUIREMENTS

3.1 Material. Shall be in accordance with the tests, standards, and requirements of the USP, including any supplements or revisions thereto.

3.2 Delivery. Not more than 6 months shall have elapsed from the date of manufacture of the alcohol to the date of delivery to the Government.

3.3 Workmanship. The material and its containers shall be free from defects which detract from their appearance or impair their serviceability.

4. QUALITY ASSURANCE PROVISIONS

4.1 <u>Supplier responsibility for inspection</u>. Unless otherwise specified in the contract or purchase order, the supplier is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified in the contract or order, the supplier may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure supplies and services conform to prescribed requirements.

4.1.1 Records of examinations and tests performed by or for the contractor shall be maintained by the contractor and made available to the Government, upon the Government's request, at any time, or from time to time, during the performance of the contract and, (i) as to any expiration dated item, for the expiration dating period specified by the contractor for such item, or such longer period as may be required by regulation or any federal agency; or (ii) as to non-dated items, for not less than 3 years after delivery of the item to the Government.

4.1.2 No company supplying any ingredient(s) to the contractor will be considered an acceptable facility for the performance of any inspection requirements specified herein.

4.2 Lot. For purposes of this specification, a lot, batch, or control is that single, uniform, and homogeneous quantity of liquid from one formulation, subjected to the same compounding and manufacturing operation, and filled into final containers.

4.3 <u>Sampling</u>. Sampling shall be conducted in accordance with MIL-STD-105.

For visual examination	Inspection level	AQL (percent defective)	Unit of product
Major	S-2	1.0	Filled immediate container
Minor	II	2.5	Filled immediate container

TABLE	I.	Sampling.
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4.3.1 <u>Classification of defects</u>. Examination will be conducted in accordance with the following classification of defects.

TABLE II. Classification of defects	TABLE	II.	Classifi	cation	of	defects
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Categories	Defects <u>l</u> /.
Major	
101	Liquid not free from foreign matter.
102	Liquid has crystal formation.
103	Liquid not homogeneous.
Minor	
201	Exterior of immediate container is not free from contents or foreign matter.
202	Label not free from defacing marks or tears.

1/ Inspection is not restricted to the classified possible defects listed above.

4.4 <u>Packaging inspection</u>. The inspection of the intermediate package, packing and marking for shipment and storage shall be in accordance with quality assurance provisions of the applicable container specifications and the marking requirements of MIL-STD-129.

4.5 <u>Labeling inspection</u>. Sampling shall be in accordance with MIL-STD-105 and the unit of product shall be the unit of issue. The inspection lot shall be the number of units of issue of each batch, lot control number, etc., offered for inspection at one time. The inspection level for labeling shall be S-2 and the acceptance number shall be zero.

4.6 <u>Tests</u>. Tests shall be performed to determine compliance with all requirements of this document and all referenced documents.

5. PACKAGING

5.1 <u>Packaging requirements</u>. The requirements for packaging shall be in accordance with all applicable requirements of PPP-C-186 and as specified herein.

5.2 Packaging. Packaging shall be level A, B or C, as specified (see 6.1).

5.2.1 <u>Unit of issue</u>. One drum containing five gallons (18.92 liters), as specified, constitutes one unit of issue.

5.2.2 Level A.

5.2.2.1 <u>Immediate container</u>. The immediate container shall be as specified in 5.2.2.2.

5.2.2.2 <u>Unit package</u>. Five gallons of alcohol shall be contained in a steel drum conforming to PPP-P-704, type I, class 4. The closure shall be tamperproof and have a self-venting pouring spout. The container and the closure shall not interact physically or chemically with the substance contained.

5.2.3 <u>Level C</u>. Units shall be packaged in standard commercial containers of the size and kind commonly used, which will afford the degree of protection required for shipment and use of the product for its intended purpose.

5.3 Packing. Packing shall be level A, B or C, as specified (see 6.1).

5.3.1 Level A. Five gallons of alcohol packaged as specified in 5.2.2.2 shall require no further packing.

5.3.2 <u>Level B</u>. Five gallons of alcohol packaged as specified in 5.2.2.2 shall require no further packing.

5.3.3 Level C. The subject commodity shall be packed in substantial commercial containers of the type, size, and kind commonly used for the purpose, so constructed as to insure acceptance and safe delivery by common or other carriers to point of delivery called for in the contract or purchase order.

5.4 Marking.

5.4.1 <u>Labeling</u>. Labeling shall be in accordance with the requirements of the Federal Food, Drug and Cosmetic Act and regulations promulgated thereunder, and shall include the information required below:

5.4.2 Exterior container. Exterior container (drum) shall be marked in accordance with MIL-STD-129. Lot (control) number and name and address of manufacturer shall be shown. When the manufacturer is not the contractor, the name and address of the contractor shall also appear. Domestic address shall be placed on head of drum only, not on side. Item identification shall be placed below the contract data marking with at least 2 inches of clear space left between the contract data and the item identification. Item identification shall be shown as "ALCOHOL, USP 5 gal (18.92 liters)." In addition, the date of manufacture shall be shown in lieu of the date packed. Marking shall also comply with the requirements of the Federal Food, Drug and Cosmetic Act and the Hazardous Meterial Regulations of the Department of Tansportation. The following legends shall be shown:

"STORE AT CONTROLLED ROOM TEMPERATURE 15° - 30°C (59° - 86°F)." "If liquid is not clear, filter prior to use." "FLAMMABLE."

6. NOTES

6.1 Ordering data. Procurement documents should specify the following:

- (a) Title, number and date of this specification.
- (b) National Stock Number.
- (c) Selection of applicable levels of packaging and packing (see 5.2 and 5.3).

6.2 This specification covers the following item:

National Stock Number

Item Identification

6505-00-104-9000

ALCOHOL, USP, 5 gal (18.92 liters)

6.3 <u>Changes from previous issue</u>. Asterisks are not used in this revision to identify changes with respect to the previous issue, due to the extensiveness of the changes.

> Preparing activity: DLA - DM

Project No. 6505-2035

Review activity: DoD - MB

Custodians:

Army - MD Navy - MS Air Force - 03

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