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MIL-PRF-9854B  
AMENDMENT 2  
1 September 1977

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**Performance Specification**  
**Technical Manuals: Structural Repair**  
**(For Aircraft)**

This amendment forms a part of Military Specification MIL-M-9854B, dated 1 October 1969, and is approved for use by all Departments and Agencies of the Department of Defense.

2.1: Delete "MIL-M-63000, Manuals, Technical, General Preparation Instructions for Manuscripts and Illustrations."

Paragraph 2.1: Change title of MIL-M-38784 to read "Manuals Technical, General Style and Format Requirements."

\* Paragraph 2.1: Add "MIL-M-83495, Manuals, Technical, Organizational Maintenance Manuals Set: General Requirements For Preparation Of and MIL-M-63038, Manuals, Technical, Organizational, Direct Support and General Support Maintenance."

Paragraph 3.1: Delete "MIL-M-63000" and substitute "MIL-63038."

\* Paragraph 3.1.1: Add new paragraph 3.1.1 as follows:

"3.1.1. Marginal Copy. When structural repair manuals will be used in conjunction with Organizations Maintenance Manuals prepared to the requirements of MIL-M-83495, the Structural Repair Manuals shall display the applicable System/Subsystem/Subject Number quick reference codes in the lower-outer corner of each text and illustration page directly above the page number. The S/S/SN shall be approximately 18 point type. Number definition and assignment instructions are contained in Appendix A to MIL-M-83495.

Paragraph 3.1.2: Add new paragraph 3.1.2 as follows:

"3.1.2. Nomenclature. When S/S/SNs are used, vehicle equipment nomenclatures excluding structural repair components shall be followed by the applicable higher level reference designation in parenthesis. Manual titles, chapter/section titles and system/subsystem nomenclatures shall be followed by the applicable S/S/SN in parenthesis".

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\* Paragraph 3..2.5. Add the following: "When these manuals are to be used in conjunction with Organizational Maintenance Manuals prepared to requirements of MIL-M-83495, the sections of major structural groups in the structural repair manuals shall be arranged in S/S/SN sequence as provided in Appendix A of MIL-M-83495. A separate manuals shall be prepared for each section. The introduction shall be located in the first manual only."

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Paragraph 3.2.5.2.11: Delete entire paragraph.

Paragraph 3.2.5.7.1: Delete "MIL-M-63000" and substitute "MIL-M-63038".

TMSS

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