

INCH-POUND

MIL-PRF-6855/2A

15 June 2009

SUPERSEDING

MIL-R-6855/2

16 February 1987

PERFORMANCE SPECIFICATION SHEET
RUBBER, SYNTHETIC, STRIP (OR TAPE)

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirement for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-6855.

REQUIREMENTS:

Part numbers:

Part numbers shall consist of the prefix M, specification number, specification sheet number, and a six-digit dash number assigned using [tables I, II, III](#) and [IV](#) herein, as shown in the following example:

<u>M</u>	<u>6855</u>	<u>/</u>	<u>2</u>	<u>=</u>	<u>XX</u>	<u>X</u>	<u>X</u>	<u>XX</u>
Prefix for Military Specification	Specification Number		Specification Sheet Number		Two-Digit Classification Number (table I).	One-Digit Thickness Letter (table II).	One-Digit Length Number (table III).	Two-Digit Width Number (table IV).

Example: M6855/2-XXXXXX

Dimensional tolerances:

Tolerances of MIL-PRF-6855, tables I and II, shall apply to strip width and thickness respectively. Tolerance for strip length shall be -0 percent, +3 percent of the specified length.

Surface finish:

All synthetic rubber strip surfaces shall be smooth and free from cloth imprint.

VERIFICATION:

Inspection and test of synthetic rubber strips shall be in accordance with MIL-PRF-6855, Section 4, VERIFICATION.

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TABLE I. Type, class, grade.

Classification Number	Classification of Requirements		
01	Class 1	Grade 30	
02	Class 1	Grade 40	
03	Class 1	Grade 50	
04	Class 1	Grade 60	
05	Class 1	Grade 70	
06	Class 1	Grade 80	
07	Type A	Class 2	Grade 30
08	Type A	Class 2	Grade 40
09	Type A	Class 2	Grade 50
10	Type A	Class 2	Grade 60
11	Type A	Class 2	Grade 70
12	Type A	Class 2	Grade 80
13	Type B	Class 2	Grade 30
14	Type B	Class 2	Grade 40
15	Type B	Class 2	Grade 50
16	Type B	Class 2	Grade 60
17	Type B	Class 2	Grade 70
18	Type B	Class 2	Grade 80
19	Class 3	Grade 30	
20	Class 3	Grade 40	
21	Class 3	Grade 50	
22	Class 3	Grade 60	
23	Class 3	Grade 70	
24	Class 3	Grade 80	
25	Type A	Class 4	Grade 30
26	Type A	Class 4	Grade 40
27	Type A	Class 4	Grade 50
28	Type A	Class 4	Grade 60
29	Type A	Class 4	Grade 70
30	Type A	Class 4	Grade 80
31	Type B	Class 4	Grade 30
32	Type B	Class 4	Grade 40
33	Type B	Class 4	Grade 50
34	Type B	Class 4	Grade 60
35	Type B	Class 4	Grade 70
36	Type B	Class 4	Grade 80
37	Class 5	Grade 30	
38	Class 5	Grade 40	
39	Class 5	Grade 50	
40	Class 5	Grade 60	
41	Class 5	Grade 70	
42	Class 5	Grade 80	

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TABLE II. Strip thickness – T.

Strip Thickness Letter	T (Inches)
A	0.015
E	0.031
H	0.062
J	0.093
L	0.125
N	0.187
P	0.250
R	0.375
T	0.500
W	0.625
Y	1.000

TABLE III. Strip length – L.

Strip Length Number	L (Inches)
1	12.000
2	24.000
3	36.000
4	60.000
5	144.000
6	300.000
7	900.000

TABLE IV. Strip width – W.

Strip Width Number	W (Inches)
02	0.250
04	0.500
06	0.750
08	1.000
10	1.250
12	1.500
14	1.750
16	2.000
18	3.000
20	4.000
22	5.000
24	6.000

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Metric Conversion Chart ^{1/}				
Inch	mm		Inch	mm
0.015	0.38		1.750	44.45
0.031	0.79		2.000	50.80
0.062	1.57		3.000	76.20
0.093	2.36		4.000	101.60
0.125	3.18		5.000	127.00
0.187	4.75		6.000	152.40
0.250	6.35		12.000	304.80
0.375	9.53		24.000	609.60
0.500	12.70		36.000	914.40
0.625	15.88		60.000	1524.00
0.750	19.05		144.000	3657.60
1.000	25.40		300.000	7620.00
1.250	31.75		900.000	22860.00
1.500	38.10			
NOTE: ^{1/} See general note 2.				

GENERAL NOTES TO TABLES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Use of this specification sheet for US Army Communications-Electronics Command is restricted to Class 4 and Class 5.

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodians:

Army – MR
Navy – SH
Air Force – 11
DLA – CC

Preparing Activity:

Navy – SH
(Project 4720-2008-019)

Review Activities:

Army – AR, AT, AV, CE, CR, MI
Navy – AS, OS, YD
Air Force – 71, 99
DLA – GS, IS

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <http://assist.daps.dla.mil>.