

INCH-POUND

NOTICE OF
CHANGE

MIL-HDBK-406
NOTICE 2
25 August 1994

MILITARY HANDBOOK

CONTAMINATION CONTROL TECHNOLOGY
CLEANING MATERIALS FOR PRECISION PRECLEANING AND
USE IN CLEAN ROOMS AND CLEAN WORK STATIONS

TO ALL HOLDERS OF MIL-HDBK-406:

1. MAKE THE FOLLOWING PEN AND INK CHANGES:

- a. Page ix. Delete 7.6 through 7.6.5.
- b. Pages ix - x. Delete 7.16 through 7.16.6.7.
- c. Pages xi - xii. Delete 7.18 through 7.25.3.2.
- d. Page 62, paragraph 6.1.1.3. Delete "trichlorotrifluoroethane" and "1,1,1-methyl chloroform".
- e. Page 65, paragraph 6.1.1.3.1. Delete "1,1,1-methyl chloroform (Trichloroethane)" and the remainder of the paragraph through "mild solvent".
- f. Page 66, TABLE 6-2. Delete "trichlorotrifluoroethane" and "Methyl/Chloroform (1,1,1-trichloroethane)".
- g. Page 74, TABLE 6-4. Delete "Chlorine Release".
- h. Page 79, TABLE 6-7. Delete "Freon TDAD 352", "Freon TWD 602", and "Trisec".
- i. Page 90, paragraph 7.1.4, line 3. Delete "1,1,1-trichloroethane" and "trichlorotrifluorethane".
- j. Page 96, TABLE 7-2. Delete "carbon tetrachloride".

AMSC N/A

FSC 3694

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- k. Page 97, TABLE 7-2. Delete "dichlorodifluoromethane".
- l. Page 108, TABLE 7-13. Delete "trichlorotrachloroethane" and the remainder of the page.
- m. Page 109, TABLE 7-14. Delete "trifluorotrachloroethane" through "trifluorotrachloroethane/water/detergent solvent formulation".
- n. Pages 132 - 134, paragraph 7.6 CARBON TETRACHLORIDE. Delete entire section.
- o. Page 146, paragraph 7.13.4. Delete "carbon tetrachloride".
- p. Pages 150 - 157, paragraph 7.16 1,1,1-Trichloroethane. Delete entire section.
- q. Pages 161 - 165, paragraph 7.18 TRICHLOROMONOFUOROETHANE. Delete entire section.
- r. Pages 165 - 173, paragraph 7.19 TRICHLOROTRIFLUOROETHANE. Delete entire section.
- s. Pages 173 - 175, paragraph 7.20 TRICHLOROTRIFLUOROETHANE AND SDA-30 ETHYL ALCOHOL BLEND. Delete entire section.
- t. Pages 175 - 177, paragraph 7.21 TRICHLOROTRIFLUOROETHANE AND ISOPROPYL ALCOHOL BLEND. Delete entire section.
- u. Pages 177 - 178, paragraph 7.22 TRICHLOROTRIFLUOROETHANE/WATER/SURFACTANT. Delete entire section.
- v. Pages 178 - 180, paragraph 7.23 TRICHLOROTRIFLUOROETHANE AND SDA-30 ETHYL ALCOHOL AZEOTROPE. Delete entire section.
- w. Pages 180 - 181, paragraph 7.24 TRICHLOROTRIFLUOROETHANE AND CHLOROFORM AZEOTROPE. Delete entire section.

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x. Pages 182 - 183, paragraph 7.25 TRICHLOROTRIFLUOROETHANE AND ACETONE AZEOTROPE. Delete entire section.

y. Page 184, TABLE 7-22, CHLORINATED HYDROCARBONS. Delete "1,1,1-Trichloroethane (Methyl Chloroform)" and "Carbon Tetrachloride".

z. Page 186, TABLE 7-22, FLUOROCARBON SOLVENTS. Delete entire section. Delete footer "Freon' is a Trademark for Du Pont's Fluorocarbon solvents".

2. RETAIN THIS NOTICE AND INSERT BEFORE TABLE OF CONTENTS.

3. Holders of MIL-HDBK-406 will verify that page changes indicated above have been entered. This notice page will be retained as a check sheet. This issuance is a separate publication. Each notice is to be retained by stocking points until the military handbook is completely revised or canceled.

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(Project 3694-0039)

Review activities:

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