

METRIC

MIL-HDBK-270A(SH)
19 March 1991

SUPERSEDING
DOD-HDBK-270(SH)
1 June 1983
(see 6.4)

MILITARY HANDBOOK

METALLIC MATERIALS FOR LOW MAGNETIC APPLICATIONS,
MAGNETIC PERMEABILITY AND ELECTRICAL CONDUCTIVITY,
CHARACTERISTICS OF (METRIC)



AMSC N/A

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

FSC 95GP

MIL-HDBK-270A(SH)

FOREWORD

1. This handbook is approved for use by the Naval Sea Systems Command, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense.
2. Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Commander, Naval Sea Systems Command, SEA 5523, Department of the Navy, Washington, DC 20362-5101 by using the self-addressed Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.
3. This document provides basic and fundamental information on the magnetic permeability and electrical conductivity characteristics of metals and alloys. The handbook is not intended to be referenced in purchase specifications except for informational purposes, nor shall it supersede any specification requirements.
4. Every effort has been made to reflect the latest information on the magnetic permeability and electrical conductivity characteristics of the metals and alloys listed. It is the intent to review this handbook periodically to ensure its completeness and accuracy.
5. This handbook provides design engineers and equipment manufacturers with general information on magnetic permeability and electrical conductivity characteristics of metals and alloys used in the manufacture of equipment that will be used in magnetic sensitive areas aboard Naval ships. The metals and alloys included are primarily those having low (less than 2.0) relative magnetic permeability in the mill annealed condition. However, other metals and alloys with higher magnetic permeability are also included because their use in equipment is dictated by consideration of other properties that are not always available in low magnetic permeability materials.
6. The values given herein should be considered as "typical". They are intended to show the relative effect of cold-working operations on the characteristics cited.
7. The numeric values for properties listed in this handbook, that were derived from specifications, standards, handbooks, and other publications, reflect the values in effect on the date of the approval of this handbook. Because of the revisions of or amendments to these documents after publication, the handbook values may differ from those shown in the current specifications, standards and handbooks. When used in acquisition, it should be understood that the governing requirements are those of the documents of the issue in effect on the date of invitation for bids or request for proposal.

MIL-HDBK-270A(SH)

CONTENTS

| | | | |
|-----------|---------|---|----|
| Paragraph | 1. | SCOPE | 1 |
| | 1.1 | Scope | 1 |
| | 1.1.1 | Application | 1 |
| | 1.1.2 | Arrangement of handbook | 1 |
| | 2. | APPLICABLE DOCUMENTS | 1 |
| | 2.1 | Government documents | 1 |
| | 2.1.1 | Specifications, standards and handbooks | 1 |
| | 2.2 | Non-Government publications | 7 |
| | 2.3 | Order of precedence | 16 |
| | 3. | DEFINITIONS | 16 |
| | 3.1 | General | 16 |
| | 3.1.1 | Cold work | 16 |
| | 3.1.1.1 | Percent cold work | 16 |
| | 3.1.2 | Normal magnetic permeability | 16 |
| | 3.1.3 | Other magnetic permeability | 16 |
| | 3.1.4 | Unified numbering system (UNS) | 17 |
| | 3.1.5 | Acronyms | 17 |
| | 3.1.6 | Atomic symbols | 17 |
| | 3.1.7 | Column headings in tables I through IX | 17 |
| | 4. | GENERAL REQUIREMENTS | 18 |
| | 4.1 | Metals | 18 |
| | 4.1.1 | Chemical composition | 18 |
| | 4.1.2 | Magnetic permeability and electrical conductivity | 19 |
| | 5. | DETAILED REQUIREMENTS | 19 |
| | 5.1 | Aluminum alloys | 19 |
| | 5.2 | Copper alloys | 19 |
| | 5.3 | Nickel alloys | 19 |
| | 5.4 | Titanium alloys | 19 |
| | 5.5 | Miscellaneous metals | 19 |
| | 5.6 | Iron alloys | 19 |
| | 5.6.1 | Corrosion resistant (stainless) steels | 19 |
| | 5.6.1.1 | Wrought austenitic corrosion resistant steels | 19 |
| | 5.6.1.2 | Precipitation hardenable corrosion resistant steels | 19 |
| | 5.6.1.3 | Cast austenitic corrosion resistant steels | 20 |
| | 5.6.1.4 | Austenitic manganese steels | 20 |
| | 6. | NOTES | 20 |
| | 6.1 | Intended use | 20 |
| | 6.2 | Issue of DODISS | 20 |
| | 6.3 | Subject term (key word) listing | 20 |
| | 6.4 | Changes from previous issue | 20 |

MIL-HDBK-270A(SH)

TABLES

| | | | |
|-------|-------|---|----|
| Table | I. | Aluminum alloys | 21 |
| | II. | Copper alloys | 34 |
| | III. | Nickel alloys | 41 |
| | IV. | Titanium alloys | 44 |
| | V. | Miscellaneous metals | 47 |
| | VI. | Wrought austenitic corrosion resistant steels . . | 48 |
| | VII. | Precipitation hardenable corrosion resistant steels | 58 |
| | VIII. | Cast austenitic corrosion resistant steels | 60 |
| | IX. | Austenitic manganese steels | 67 |
| | X. | High strength steels | 68 |
| | XI. | Data sources | 69 |
| | XII. | Government specification to UNS number cross index | 70 |
| | XIII. | Commercial specification to UNS number cross index | 75 |
| | XIV. | UNS to Government specification cross index . . . | 84 |
| | XV. | Index of common names | 90 |

MIL-HDBK-270A(SH)

1. SCOPE

1.1 Scope. This handbook provides the following technical data and information for metals and alloys (in particular, aluminum, copper, nickel, and titanium alloys, and corrosion-resisting stainless steel):

- (a) Common name.
- (b) Commercial designation.
- (c) UNS (unified numbering system) number.
- (d) Chemical composition.
- (e) Applicable Government and commercial specifications.
- (f) Normal and other magnetic permeabilities at selected percentages of cold-working.
- (g) Electrical conductivity.
- (h) Magnetic permeability and electrical conductivity data source.

1.1.1 Application. This document does not relieve the equipment manufacturers from meeting magnetic permeability requirements after fabrication regardless of any materials that were selected because of conclusions drawn from this handbook.

1.1.2 Arrangement of handbook. Tables I through V contain data and information on non-ferrous alloys. Tables VI through IX contain data and information on iron alloys. Table X contains high strength steels (HY 80 and HY 100). Table XI lists magnetic permeability and electrical conductivity data sources. Each source has been assigned a number that relates to the numeric part of the code in the data sources column of tables I through IX (see 3.1.7(i)). Tables XII, XIII, and XIV contain cross references of Government specifications to UNS numbers, commercial specifications to UNS numbers, and UNS numbers to Government specifications, respectively. For further cross-indexing of metals and alloys, refer to ASTM DS-56. Table XV contains an index of common names.

2. APPLICABLE DOCUMENTS

2.1 Government documents.

2.1.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto, cited in the solicitation (see 6.2).

MIL-HDBK-270A(SH)

SPECIFICATIONS

FEDERAL

- QQ-A-200 - Aluminum Alloy, Bar, Rod, Shapes, Structural Shapes, Tube, and Wire, Extruded: General Specification for.
- QQ-A-225 - Aluminum and Aluminum Alloy Bar, Rod, Wire, or Special Shapes; Rolled, Drawn, or Cold Finished; General Specification for.
- QQ-A-250 - Aluminum and Aluminum Alloy Plate and Sheet: General Specification for.
- QQ-A-367 - Aluminum Alloy Forgings.
- QQ-A-430 - Aluminum Alloy Rod and Wire; for Rivets and Cold Heading.
- QQ-A-596 - Aluminum Alloy Permanent and Semipermanent Mold Castings.
- QQ-A-601 - Aluminum Alloy Sand Castings.
- QQ-A-1876 - Aluminum Foil.
- QQ-B-626 - Brass, Leaded and Nonleaded: Rod, Shapes, Forgings, and Flat Products with Finished Edges (Bar and Strip).
- QQ-B-637 - Brass, Naval: Rod, Wire, Shapes, Forgings, and Flat Products with Finished Edges (Bar, Flat Wire, and Strip).
- QQ-B-639 - Brass, Naval: Flat Products (Plate, Bar, Sheet, and Strip).
- QQ-B-675 - Bronze, Aluminum; Ingots.
- QQ-B-728 - Bronze Manganese; Rod, Shapes, Forgings and Flat Products (Flat Wire, Strip, Sheet, Bar and Plate).
- QQ-C-390 - Copper Alloy Castings (Including Cast Bar).
- QQ-C-450 - Copper-Aluminum Alloy (Aluminum Bronze) Plate, Sheet, Strip, and Bar (Copper Alloy Numbers 606, 610, 613, 614, and 630).
- QQ-C-502 - Copper Rods and Shapes; and Flat Products with Finished Edges (Flat Wire, Strips, and Bar).
- QQ-C-523 - Copper Alloy Ingots; Brass (Yellow, High Strength) Manganese and Manganese-Aluminum Bronze (for Remelting).
- QQ-C-525 - Copper Alloy Ingots, (Leaded and Nonleaded Tin Bronze, Red Brass, and Semi-red Brass).

MIL-HDBK-270A(SH)

FEDERAL (Continued)

- QQ-C-576 - Copper Flat Products with Slit, Slit and Edge-Rolled, Sheared, Sawed, or Machined Edges, (Plate, Bar, Sheet, and Strip).
- QQ-C-591 - Copper-Silicon, Copper-Zinc-Silicon, and Copper-Nickel-Silicon Alloys: Rod, Wire, Shapes, Forgings, and Flat Products (Flat Wire, Strip, Sheet, Bar, and Plate).
- QQ-L-171 - Lead Pig.
- QQ-N-281 - Nickel-Copper Alloy Bar, Rod, Plate, Sheet, Strip, Wire, Forgings, and Structural and Special Shaped Sections.
- QQ-N-286 - Nickel-Copper-Aluminum Alloy, Wrought (UNS N05500).
- QQ-N-288 - Nickel-Copper Alloy and Nickel-Copper-Silicon Alloy Castings.
- QQ-S-763 - Steel Bars, Wire, Shapes, and Forgings, Corrosion Resisting.
- QQ-S-766 - Steel, Stainless and Heat Resisting, Alloys, Plate, Sheet and Strip.
- QQ-W-343 - Wire, Electrical, Copper (Uninsulated).
- QQ-W-390 - Wire, Nickel-Chromium-Iron Alloy.
- WW-T-700 - Tube, Aluminum and Aluminum Alloy, Drawn, Seamless, General Specification for.

MILITARY

- MIL-W-85 - Waveguides, Rigid, Rectangular General Specification for.
- MIL-T-1368 - Tube and Pipe, Nickel-Copper Alloy, Seamless and Welded.
- MIL-W-3318 - Wire, Copper; and Wire, Steel, Copperclad (W-154 and WS-24/U).
- MIL-F-3922 - Flanges, Waveguide, General Purpose, General Specification for.
- MIL-S-5059 - Steel, Corrosion-Resistant (18-8), Plate, Sheet and Strip.
- MIL-F-5509 - Fittings, Flared Tube, Fluid Connection.
- MIL-R-5674 - Rivets, Structural, Aluminum Alloy, Titanium Columbium Alloy, General Specification for.
- MIL-T-5695 - Tubing, Steel, Corrosion-Resistant (304), Cold Drawn.
- MIL-W-6712 - Wire; Metallizing.

MIL-HDBK-270A(SH)

MILITARY (Continued)

- MIL-B-6812 - Bolts, Aircraft.
- MIL-T-7081 - Tube, Aluminum Alloy, Seamless, Round, Drawn, 6061, Aircraft Hydraulic Quality.
- MIL-S-7720 - Steel, Corrosion-Resistant (18-8) Bars, Wire and Forging Stock (Aircraft Quality).
- MIL-T-8231 - Tubes: Copper-Silicon-Bronze, Seamless, for Aircraft.
- MIL-T-8504 - Tubing Steel, Corrosion-Resistant (304), Aerospace Vehicle Hydraulic Systems, Annealed, Seamless and Welded.
- MIL-T-8506 - Tubing, Steel, Corrosion-Resistant, (304), Annealed, Seamless and Welded.
- MIL-R-8814 - Rivets, Blind, Nonstructural Type.
- MIL-T-9046 - Titanium and Titanium Alloy, Sheet, Strip, and Plate.
- MIL-T-9047 - Titanium and Titanium Alloy Bars (Rolled or Forged) and Reforging Stock, Aircraft Quality.
- MIL-C-10387 - Couplings, Clamp, Pipe; with Bolts and Synthetic-Rubber Gaskets for Grooved-End Pipe.
- MIL-T-10794 - Tubes, Aluminum Alloy, Extruded Pipeline Section, With Grooved Nipple Welded on Each End.
- MIL-C-11866 - Castings, Precision, Nonferrous.
- MIL-A-12545 - Aluminum Alloy Impacts.
- MIL-S-12875 - Sheets, Perforated, Metal.
- MIL-T-15005 - Tubes, Condenser and Heat Exchanger, Copper-Nickel Alloys (UNS C70600 & C71500).
- MIL-T-15089 - Tubing, Aluminum Alloy, Round, Seamless (for Rocket Motors).
- MIL-E-15597 - Electrodes, Welding, Covered, Coated Aluminum and Aluminum Alloy.
- MIL-C-15726 - Copper-Nickel Alloy, Sheet, Plate, Strip, Bar, Rod and Wire.
- MIL-B-16166 - Bronze, Aluminum: Forgings, Heat-Treated.
- MIL-S-16216 - Steel Plate, Alloy, Structural, High Yield Strength (HY-80 and HY-100).
- MIL-T-16420 - Tube, Copper-Nickel Alloy, Seamless and Welded (Copper Alloy Numbers 715 and 706).
- MIL-B-16541 - Bronze, Valve: Castings.

MIL-HDBK-270A(SH)

MILITARY (Continued)

- MIL-A-18001 - Anodes, Corrosion Preventive, Zinc; Slab Disc and Rod Shaped.
- MIL-G-18014 - Gratings, Metal, Bar Type Flooring, Naval Shipboard.
- MIL-G-18015 - Gratings, Metal, Other Than Bar Type (Shipboard Use).
- MIL-F-18280 - Fittings, Flareless Tube, Fluid Connection.
- MIL-B-18907 - Bands, Projectile Rotating.
- MIL-E-21562 - Electrodes and Rods - Welding, Bare, Nickel Alloy.
- MIL-C-22087 - Copper Alloy Investment Castings.
- MIL-T-22214 - Tube, Condenser and Heat Exchanger with Integral Fins (UNS Alloy Nos. C71500, C70600, C12200).
- MIL-C-22229 - Copper Base Alloy Castings (For Pressure-Tight Applications).
- MIL-A-22771 - Aluminum Alloy Forgings, Heat Treated.
- MIL-W-23068 - Waveguides, Rigid, Circular.
- MIL-W-23351 - Waveguides, Single Ridge and Double Ridge, General Specification for.
- MIL-E-23765 - Electrodes and Rods - Welding, Bare, Solid and Alloyed Cored, General Specification for.
- MIL-S-24149 - Studs, Welding, and Arc Shields (Ferrules), General Specification for.
- MIL-B-24480 - Bronze, Nickel-Aluminum (UNS No. C95800) Castings for Seawater Service.
- DOD-F-24669/5 - Forgings and Forgings Stock, Steel Bars, Billets and Wire (Chromium-Nickel-Phosphorus and Chromium Nickel-Manganese-Phosphorous) Low Magnetic Permeability (Metric).
- DOD-F-24669/6 - Forgings and Forging Stock, Steel Bars and Billets, Corrosion Resisting; for Reforging (Metric).
- MIL-C-24707/3 - Casting, Ferrous.
- MIL-S-25043 - Steel Plate, Sheet, and Strip, 17-7 PH, Corrosion-Resistant, Precipitation Hardening.
- MIL-P-25995 - Pipe, Aluminum Alloy, Drawn or Extruded.
- MIL-C-26094 - Can, Hermetic Sealing, Aluminum, Two-Piece.
- MIL-S-27419 - Steel Billets, Corrosion Resistant, Annealed, Premium Quality.

MIL-HDBK-270A(SH)

MILITARY (Continued)

- MIL-F-39000 - Flanges, Waveguide, Ridge, General Specification for.
- MIL-A-45225 - Aluminum Alloy Armor, Forged.
- MIL-A-46027 - Armor Plate, Aluminum Alloy, Weldable 5083 and 5456.
- MIL-A-46083 - Aluminum Alloy Armor, Extruded, Weldable.
- MIL-A-46104 - Aluminum Alloy Bar, Rod, Shapes, and Tube, Extruded, 6070.
- MIL-A-46118 - Aluminum Alloy Armor, 2219, Rolled Plate and Die Forged Shapes.
- MIL-T-50777 - Tube, Aluminum Alloy, 2024, Seamless (For Propellant Actuated Devices).
- MIL-A-52174 - Aluminum Alloy Duct Sheet.
- MIL-T-81556 - Titanium and Titanium Alloys, Extruded Bars and Shapes, Aircraft Quality.
- MIL-S-81591 - Steel, Investment Castings, Carbon and Corrosion-Resisting.
- MIL-A-81596 - Aluminum Foil for Sandwich Construction.
- MIL-T-81915 - Titanium and Titanium-Alloy Castings, Investment.
- MIL-F-83142 - Forging, Titanium Alloys, Premium Quality.

STANDARDS

MILITARY

- MIL-STD-288 - Inspection Procedure for Determining the Magnetic Permeability of Wrought Austenitic Steels.
- DOD-STD-2141 - Definitions and Systems of Units, Magnetic Silencing (Metric).

HANDBOOKS

MILITARY

- MIL-HDBK-694 - Aluminum and Aluminum Alloys.
- MIL-HDBK-698 - Copper and Copper Alloys.
- MIL-HDBK-723 - Steel and Iron Wrought Products.

(Unless otherwise indicated, copies of federal and military specifications, standards, and handbooks are available from the Standardization Documents Order Desk, BLDG. 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.)

MIL-HDBK-270A(SH)

2.2 Non-Government publications. The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of the documents which are DOD adopted are those listed in the issue of the DODISS cited in the solicitation. Unless otherwise specified, the issues of documents not listed in the DoDISS are the issues of the documents cited in the solicitation (see 6.2).

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

- A 167 - Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip. (DoD adopted)
- A 182 - Standard Specification for Forged or Rolled Alloy-Steel Pipe Flanges, Forged Fittings, and Valves and Parts for High-Temperature Service. (DoD adopted)
- A 193 - Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service. (DoD adopted)
- A 194 - Standard Specification for Carbon and Alloy Steel Nuts for Bolts for High-Pressure and High-Temperature Service. (DoD adopted)
- A 213 - Standard Specification for Seamless Ferritic and Austenitic Alloy-Steel Boiler, Superheater, and Heat-Exchanger Tubes.
- A 240 - Standard Specification for Heat-Resisting Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels. (DoD adopted)
- A 249 - Standard Specification for Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes.
- A 268 - Standard Specification for Seamless and Welded Ferritic and Martensitic Stainless Steel Tubing for General Service.
- A 269 - Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service. (DoD adopted)
- A 270 - Standard Specification for Seamless and Welded Austenitic Stainless Steel Sanitary Tubing. (DoD adopted)
- A 271 - Standard Specification for Seamless Austenitic Chromium-Nickel Steel Still Tubes for Refinery Service.

MIL-HDBK-270A(SH)

ASTM (Continued)

- A 276 - Standard Specification for Stainless and Heat-Resisting Steel Bars and Shapes.
- A 289 - Standard Specification for Alloy Steel Forgings for Nonmagnetic Retaining Rings for Generators.
- A 297 - Standard Specification for Steel Castings, Iron-Chromium and Iron-Chromium-Nickel, Heat Resistant, for General Application.
- A 312 - Standard Specification for Seamless and Welded Austenitic Stainless Steel Pipes. (DoD adopted)
- A 313 - Standard Specification for Chromium-Nickel Stainless and Heat-Resisting Steel Spring Wire. (DoD adopted)
- A 314 - Standard Specification for Stainless and Heat-Resisting Steel Billets and Bars for Forging.
- A 320 - Standard Specification for Alloy Steel Bolting Materials for Low-Temperature Service. (DoD adopted)
- A 351 - Standard Specification for Castings, Austenitic, Austenitic-Ferritic (Duplex), for Pressure-Containing Parts.
- A 358 - Standard Specification for Electric-Fusion-Welded Austenitic Chromium-Nickel Alloy Steel Pipe for High-Temperature Service.
- A 368 - Standard Specification for Stainless and Heat-Resisting Steel Wire Strand.
- A 376 - Standard Specification for Seamless Austenitic Steel Pipe for High-Temperature Central-Station Service.
- A 403 - Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings. (DoD adopted)
- A 409 - Standard Specification for Welded Large Diameter Austenitic Steel Pipe for Corrosive or High-Temperature Service.
- A 430 - Standard Specification for Austenitic Steel Forged and Bored Pipe for High-Temperature Service.
- A 451 - Standard Specification for Centrifugally Cast Austenitic Steel Pipe for High-Temperature Service.
- A 453 - Standard Specification for Bolting Materials, High-Temperature, 50 to 120 KSI (345 to 827 MPa) Yield Strength, with Expansion Coefficients Comparable to Austenitic Steels.
- A 457 - Standard Specification for Hot-Worked, Hot-Cold-Worked, and Cold-Worked Alloy Steel Plate, Sheet, and Strip for High Strength at Elevated Temperatures.
- A 458 - Standard Specification for Hot-Worked, Hot-Cold-Worked and Cold-Worked Alloy Steel Bars for High Strength at Elevated Temperatures.
- A 473 - Standard Specification for Stainless and Heat-Resisting Steel Forgings. (DoD adopted)

MIL-HDBK-270A(SH)

ASTM (Continued)

- A 477 - Standard Specification for Hot-Worked, Hot-Cold-Worked and Cold-Worked Alloy Steel Forgings and Forging Billets for High Strength at Elevated Temperatures.
- A 478 - Standard Specification for Chromium-Nickel Stainless and Heat-Resisting Steel Weaving Wire.
- A 479 - Standard Specification for Stainless and Heat-Resisting Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels. (DoD adopted)
- A 492 - Standard Specification for Stainless and Heat-Resisting Steel Rope Wire. (DoD adopted)
- A 493 - Standard Specification for Stainless and Heat-Resisting Steel for Cold Heading and Cold Forging Wire. (DoD adopted)
- A 511 - Standard Specification for Seamless Stainless Steel Mechanical Tubing. (DoD adopted)
- A 530 - Standard Specification for General Requirements for Specialized Carbon and Alloy Steel Pipe. (DoD adopted)
- A 554 - Standard Specification for Welded Stainless Steel Mechanical Tubing. (DoD adopted)
- A 564 - Standard Specification for Hot-Rolled and Cold-Finished Age-Hardening Stainless and Heat-Resisting Steel Bars and Shapes.
- A 579 - Standard Specification for Superstrength Alloy Steel Forgings.
- A 580 - Standard Specification for Stainless and Heat-Resisting Steel Wire. (DoD adopted)
- A 581 - Standard Specification for Free-Machining Stainless and Heat-Resisting Steel Wire and Wire Rods.
- A 582 - Standard Specification for Free-Machining Stainless and Heat-Resisting Steel Bars, Hot-Rolled or Cold-Finished.
- A 632 - Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing (Small-Diameter) for General Service.
- A 638 - Standard Specification for Precipitation Hardening Iron Base Superalloy Bars, Forgings, and Forging Stock for High-Temperature Service.
- A 666 - Standard Specification for Austenitic Stainless Steel, Sheet, Strip, Plate, and Flat Bar.
- A 688 - Standard Specification for Welded Austenitic Stainless Steel Feedwater Heater Tubes.
- A 693 - Standard Specification for Precipitation-Hardening Stainless and Heat-Resisting Steel Plate, Sheet, and Strip. (DoD adopted)
- A 705 - Standard Specification for Age-Hardening Stainless and Heat-Resisting Steel Forgings.

MIL-HDBK-270A(SH)

ASTM (Continued)

- A 743 - Standard Specification for Castings, Iron-Chromium, Iron-Chromium-Nickel, Corrosion Resistant, for General Application. (DoD adopted)
- A 744 - Standard Specification for Castings, Iron-Chromium-Nickel, Corrosion Resistant, for Severe Service. (DoD adopted)
- B 1 - Standard Specification for Hard-Drawn Copper Wire. (DoD adopted)
- B 2 - Standard Specification for Medium-Hard-Drawn Copper Wire.
- B 3 - Standard Specification for Soft or Annealed Copper Wire. (DoD adopted)
- B 16 - Standard Specification for Free-Cutting Brass Rod, Bar and Shapes for Use in Screw Machines. (DoD adopted)
- B 21 - Standard Specification for Naval Brass Rod, Bar and Shapes. (DoD adopted)
- B 22 - Standard Specification for Bronze Castings for Bridges and Turntables.
- B 26 - Standard Specification for Aluminum-Alloy Sand Castings. (DoD adopted)
- B 30 - Standard Specification for Copper-Base Alloys in Ingot Form. (DoD adopted)
- B 42 - Standard Specification for Seamless Copper Pipe, Standard Sizes. (DoD adopted)
- B 48 - Standard Specification for Soft Rectangular and Square Bare Copper Wire for Electrical Conductors.
- B 61 - Standard Specification for Steam or Valve Bronze Castings. (DoD adopted)
- B 62 - Standard Specification for Composition Bronze or Ounce Metal Castings. (DoD adopted)
- B 68 - Standard Specification for Seamless Copper Tube, Bright Annealed. (DoD adopted)
- B 69 - Standard Specification for Rolled Zinc.
- B 75 - Standard Specification for Seamless Copper Tube. (DoD adopted)
- B 88 - Standard Specification for Seamless Copper Water Tube. (DoD adopted)
- B 96 - Standard Specification for Copper-Silicon Alloy Plate, Sheet, Strip, and Rolled Bar for General Purposes and Pressure Vessels.
- B 98 - Standard Specification for Copper-Silicon Alloy Rod, Bar, and Shapes. (DoD adopted)
- B 100 - Standard Specification for Rolled Copper-Alloy Bearing and Expansion Plates and Sheets for Bridge and other Structural Uses.
- B 105 - Standard Specification for Hard-Drawn Copper Alloy Wires for Electric Conductors.
- B 108 - Standard Specification for Aluminum Alloy Permanent Mold Castings. (DoD adopted)

MIL-HDBK-270A(SH)

ASTM (Continued)

- B 111 - Standard Specification for Copper and Copper-Alloy Seamless Condenser Tubes and Ferrule Stock. (DoD adopted)
- B 122 - Standard Specification for Copper-Nickel-Tin Alloy, Copper-Nickel-Zinc Alloy (Nickel Silver), and Copper Nickel Alloy Plate, Sheet, Strip, and Rolled Bar. (DoD adopted)
- B 124 - Standard Specification for Copper and Copper Alloy Forging Rod, Bar, and Shapes. (DoD adopted)
- B 127 - Standard Specification for Nickel-Copper Alloy (UNS N04400) Plate, Sheet, and Strip. (DoD adopted)
- B 133 - Standard Specification for Copper Rod, Bar, and Shapes. (DoD adopted)
- B 138 - Standard Specification for Manganese Bronze Rod, Bar, and Shapes. (DoD adopted)
- B 148 - Standard Specification for Aluminum-Bronze Sand Castings.
- B 150 - Standard Specification for Aluminum Bronze Rod, Bar, and Shapes. (DoD adopted)
- B 151 - Standard Specification for Copper-Nickel-Zinc Alloy (Nickel Silver) and Copper-Nickel Rod and Bar. (DoD adopted)
- B 152 - Standard Specification for Copper Sheet, Strip, Plate, and Rolled Bar. (DoD adopted)
- B 163 - Standard Specification for Seamless Nickel and Nickel Alloy Condenser and Heat-Exchanger Tubes. (DoD adopted)
- B 164 - Standard Specification for Nickel-Copper Alloy Rod, Bar, and Wire. (DoD adopted)
- B 166 - Standard Specification for Nickel-Chromium-Iron Alloy (UNS N06600-N06690) Rod, Bar, and Wire. (DoD adopted)
- B 168 - Standard Specification for Nickel-Chromium-Iron Alloy (UNS N06600-N06690) Plate, Sheet, and Strip. (DoD adopted)
- B 171 - Standard Specification for Copper-Alloy Plate and Sheet for Pressure Vessels, Condensers, and Heat Exchangers.
- B 176 - Standard Specification for Copper Alloy Die Castings.
- B 187 - Standard Specification for Copper Bus Bar, Rod and Shapes. (DoD adopted)
- B 188 - Standard Specification for Seamless Copper Bus Pipe and Tube. (DoD adopted)
- B 193 - Standard Test Method for Resistivity of Electrical Conductor Materials. (DoD adopted)
- B 206 - Standard Specification for Copper-Nickel-Zinc Alloy (Nickel Silver) Wire and Copper-Nickel Alloy Wire. (DoD adopted)
- B 209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate. (DoD adopted)

MIL-HDBK-270A(SH)

ASTM (Continued)

- B 210 - Standard Specification for Aluminum and Aluminum-Alloy Drawn Seamless Tubes. (DoD adopted)
- B 211 - Standard Specification for Aluminum and Aluminum-Alloy Bar, Rod, and Wire. (DoD adopted)
- B 221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes. (DoD adopted)
- B 230 - Standard Specification for Aluminum 1350-H19 Wire for Electrical Purposes. (DoD adopted)
- B 231 - Standard Specification for Concentric-Lay-Stranded Aluminum 1350 Conductors. (DoD adopted)
- B 233 - Standard Specification for Aluminum 1350 Drawing Stock for Electrical Purposes.
- B 234 - Standard Specification for Aluminum and Aluminum-Alloy Drawn Seamless Tubes for Condensers and Heat Exchangers.
- B 236 - Standard Specification for Aluminum Bars for Electrical Purposes (Bus Bars). (DoD adopted)
- B 241 - Standard Specification for Aluminum and Aluminum-Alloy Seamless Pipe and Seamless Extruded Tube. (DoD adopted)
- B 246 - Standard Specification for Tinned Hard-Drawn and Medium-Hard-Drawn Copper Wire for Electrical Purposes. (DoD adopted)
- B 247 - Standard Specification for Aluminum and Aluminum-Alloy Die Forgings, Hand Forgings, and Rolled Ring Forgings. (DoD adopted)
- B 265 - Standard Specification for Titanium and Titanium Alloy Strip, Sheet, and Plate.
- B 271 - Standard Specification for Copper-Base Alloy Centrifugal Castings.
- B 272 - Standard Specification for Copper Flat Products with Finished (Rolled or Drawn) Edges (Flat Wire and Strip). (DoD adopted)
- B 280 - Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service. (DoD adopted)
- B 283 - Standard Specification for Copper and Copper Alloy Die Forgings (Hot-Pressed). (DoD adopted)
- B 298 - Standard Specification for Silver-Coated Soft or Annealed Copper Wire. (DoD adopted)
- B 302 - Standard Specification for Threadless Copper Pipe.
- B 306 - Standard Specification for Copper Drainage Tube (DWV). (DoD adopted)
- B 308 - Standard Specification for Aluminum Alloy 6061-T6 Standard Structural Shapes, Rolled or extruded. (DoD adopted)
- B 313 - Standard Specification for Aluminum and Aluminum Alloy Round Welded Tubes. (DoD adopted)

MIL-HDBK-270A(SH)

ASTM (Continued)

- B 315 - Standard Specification for Seamless Copper Alloy Pipe and Tube. (DoD adopted)
- B 316 - Standard Specification for Aluminum and Aluminum Alloy Rivet and Cold Heading Wire and Rods. (DoD adopted)
- B 324 - Standard Specification for Aluminum Rectangular and Square Wire for Electrical Purposes.
- B 337 - Standard Specification for Seamless and Welded Titanium and Titanium Alloy Pipe. (DoD adopted)
- B 338 - Standard Specification for Seamless and Welded Titanium and Titanium Alloy Tubes for Condensers and Heat Exchangers. (DoD adopted)
- B 345 - Standard Specification for Aluminum and Aluminum Alloy Seamless Pipe and Seamless Extruded Tube for Gas and Oil Transmission and Distribution Piping Systems. (DoD adopted)
- B 348 - Standard Specification for Titanium and Titanium Alloy Bars and Billets.
- B 355 - Standard Specification for Nickel-Coated Soft or Annealed Copper Wire. (DoD adopted)
- B 359 - Standard Specification for Copper and Copper-Alloy Seamless Condenser and Heat Exchanger Tubes with Integral Fins.
- B 361 - Standard Specification for Factory-Made Wrought Aluminum and Aluminum-Alloy Welding Fittings. (DoD adopted)
- B 366 - Standard Specification for Factory-Made Wrought Nickel and Nickel Alloy Welding Fittings.
- B 367 - Standard Specification for Titanium and Titanium Alloy Castings.
- B 372 - Standard Specification for Seamless Copper and Copper-Alloy Rectangular Waveguide Tube.
- B 373 - Standard Specification for Aluminum Foil for Capacitors. (DoD adopted)
- B 379 - Standard Specification for Phosphorized Coppers - Refinery Shapes.
- B 381 - Standard Specification for Titanium and Titanium Alloy Forgings.
- B 395 - Standard Specification for U-Bend Seamless Copper and Copper Alloy Heat Exchanger and Condenser Tubes. (DoD adopted)
- B 396 - Standard Specification for Aluminum Alloy 5005-H19 Wire for Electrical Purposes.
- B 397 - Standard Specification for Concentric-Lay-Stranded Aluminum Alloy 5005-H19 Conductors. (DoD adopted)
- B 404 - Standard Specification for Aluminum and Aluminum Alloy Seamless Condenser and Heat-Exchanger Tubes with Integral Fins.

MIL-HDBK-270A(SH)

ASTM (Continued)

- B 423 - Standard Specification for Nickel-Iron-Chromium-Molybdenum-Copper Alloy (UNS N08825 and N08221) Seamless Pipe and Tube.
- B 424 - Standard Specification for Ni-Fe-Cr-Mo-Cu Alloy (UNS N08825 and UNS N08221) Plate, Sheet, and Strip.
- B 425 - Standard Specification for Ni-Fe-Cr-Mo-Cu Alloy (UNS N08825 and UNS N08221) Rod and Bar.
- B 429 - Standard Specification for Aluminum Alloy Extruded Structural Pipe and Tube. (DoD adopted)
- B 443 - Standard Specification for Nickel-Chromium-Molybdenum-Columbium Alloy (UNS N06625) Plate, Sheet, and Strip.
- B 444 - Standard Specification for Nickel-Chromium-Molybdenum-Columbium Alloy (UNS N06625) Pipe and Tube.
- B 446 - Standard Specification for Nickel-Chromium Molybdenum-Columbium Alloy (UNS N06625) Rod and Bar.
- B 447 - Standard Specification for Welded Copper Tube. (DoD adopted)
- B 451 - Standard Specification for Copper Foil, Strip, and Sheet for Printed Circuits and Carrier Tapes.
- B 466 - Standard Specification for Seamless Copper-Nickel Pipe and Tube.
- B 467 - Standard Specification for Welded Copper-Nickel Pipe.
- B 483 - Standard Specification for Aluminum and Aluminum Alloy Drawn Tubes for General Purpose Applications. (DoD adopted)
- B 491 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Round Tubes for General Purpose Applications. (DoD adopted)
- B 505 - Standard Specification for Copper-Base Alloy Continuous Castings.
- B 511 - Standard Specification for Nickel-Iron-Chromium-Silicon Alloy Bars and Shapes.
- B 512 - Standard Specification for Nickel-Chromium-Silicon Alloy (UNS N08330) Billets and Bars.
- B 516 - Standard Specification for Welded Nickel-Chromium Iron Alloy (UNS N06600) Tubes.
- B 517 - Standard Specification for Welded Nickel-Chromium-Iron Alloy (UNS N06600) Pipe.
- B 531 - Standard Specification for Aluminum-Alloy 5005 Drawing Stock for Electrical Purposes.
- B 535 - Standard Specification for Nickel-Iron Chromium-Silicon Alloys (UNS N08330 and UNS N08332) Seamless Pipe.
- B 536 - Standard Specification for Nickel-Iron-Chromium-Silicon Alloys (UNS N08330 and N08332) Plate, Sheet, and Strip.
- B 543 - Standard Specification for Welded Copper and Copper Alloy Heat Exchanger Tube. (DoD adopted)

MIL-HDBK-270A(SH)

ASTM (Continued)

- B 546 - Standard Specification for Electric Fusion-Welded Ni-Fe-Cr-S, Alloys (UNS N08330 and UNS N08332) Pipe. (DoD adopted)
- B 547 - Standard Specification for Aluminum and Aluminum-Alloy Formed and Arc-Welded Round Tube. (DoD adopted)
- B 548 - Standard Method and Specification for Ultrasonic Inspection of Aluminum-Alloy Plate for Pressure Vessels.
- B 552 - Standard Specification for Seamless and Welded Copper/Nickel Tubes for Water Desalting Plants.
- B 564 - Standard Specification for Nickel Alloy Forgings. (DoD adopted)
- B 584 - Standard Specification for Copper Alloy Sand Castings for General Applications. (DoD adopted)
- B 592 - Standard Specification for Copper-Zinc-Aluminum-Cobalt or Nickel-Alloy Plate, Sheet, Strip, and Rolled Bar.
- B 609 - Standard Specification for Aluminum 1350 Round Wire, Annealed and Intermediate Tempers, for Electrical Purposes. (DoD adopted)
- B 632 - Standard Specification for Aluminum-Alloy Rolled Tread Plate. (DoD adopted)
- B 637 - Standard Specification for Precipitation-Hardening Nickel Alloy Bars, Forgings, and Forging Stock for High-Temperature Service.
- B 670 - Standard Specification for Precipitation-Hardening Nickel Alloy (UNS N07718) Plate, Sheet, and Strip for High-Temperature Service.
- B 704 - Standard Specification for Nickel-Alloy (UNS N06625 and N08825) Welded Tube.
- B 705 - Standard Specification for Nickel-Alloy (UNS N06625 and N08825) Welded Pipe.
- B 710 - Standard Specification for Nickel-Iron-Chromium-Silicon Alloy Welded Pipe.
- E 527 - Standard Practice for Numbering Metals and Alloys (UNS). (DoD adopted)
- F 68 - Standard Specification for Oxygen-Free Copper in Wrought Forms for Electron Devices.
- F 96 - Standard Specification for Electronic Grade Alloys of Copper and Nickel in Wrought Forms.
- F 467 - Standard Specification for Nonferrous Nuts for General Use. (DoD adopted)
- F 468 - Standard Specification for Nonferrous Bolts, Hex Cap Screws, and Studs for General Use.

(Application for copies should be addressed to the American Society for Testing and Materials, 1916 Race Street, Philadelphia, PA 19103.)

MIL-HDBK-270A(SH)

AMERICAN WELDING SOCIETY (AWS)

A5.8 - Metals, Brazing, Filter for.

A5.16 - Specification for Titanium and Titanium Alloy
Bare Welding Rods and Electrodes.

(Application for copies should be addressed to the American Welding Society, 550 N.W. LeJeune Rd., P.O. Box 351040, Miami, FL 33135.)

(Non-Government standards and other publications are normally available from the organizations that prepare or distribute the documents. These documents also may be available in or through libraries or other informational services.)

2.3 Order of precedence. In the event of a conflict between the text of this document and the references cited herein, the text of this document shall take precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. DEFINITIONS

3.1 General. The general magnetic terms used in this handbook are defined in DoD-STD-2141. The following definitions apply specifically to the use of the terms in this handbook.

3.1.1 Cold work. Cold work refers to the metalworking operations carried out at or near room (ambient) temperature, resulting in plastic deformation of the metal. It may be applied to most of the common metals. Since, in most cases, no recovery occurs at this temperature, the properties of the metal are altered in the direction of increasing strength and brittleness throughout the working process. Depending upon the chemical composition of the metal and the heat treatment used, the magnetic permeability of the metal may increase significantly through cold-working. Consequently, a nonmagnetic metal with no cold-work may become magnetic after cold-working.

3.1.1.1 Percent cold work. Percent cold work refers to the percentage reduction in metal thickness when cold worked.

3.1.2 Normal magnetic permeability. Normal magnetic permeability refers to the relative magnetic permeability of a metal subjected to a field strength equal to the earth's magnetic field (approximately 50,000 nanotesla). Unless otherwise specified, all normal magnetic permeabilities are measured at room temperature (approximately 24 degrees Celsius (°C)).

3.1.3 Other magnetic permeability. Other magnetic permeability refers to a value of magnetic permeability obtained at a magnetic field strength greater than that due to the earth's field. As a general rule, if the permeability is measured at a field strength greater than 50,000 nanotesla then the other permeability will be greater than the normal permeability.

MIL-HDBK-270A(SH)

3.1.4 Unified numbering system (UNS). UNS refers to an alphanumeric code established by the American Society for Testing and Materials and the Society of Automotive Engineers (see ASTM E 527) used to identify metals and alloys. The alphanumeric code is a simple expansion of the former standard designation system by the addition of a prefix (letter) and a suffix (numerals). The prefix of the code is a letter that identifies the family of metals and alloys to which the sample belongs. The suffix is a numeric code that identifies the individual alloy within a family.

3.1.5 Acronyms. Acronyms used in the handbook are defined as follows:

AA - Aluminum Association
 AMS - Aerospace Material Specification
 ASTM - American Society for Testing and Materials
 DTRC - David Taylor Research Center
 EES - Engineering Experiment Station (now DTRC-Annapolis)
 IACS - International Annealed Copper Standard
 SAE - Society of Automotive Engineers

3.1.6 Atomic symbols. Atomic symbols used in defining the chemical composition of the various materials are as follows:

| | |
|-----------------|--------------------------|
| Ag - silver | Nb - niobium (columbium) |
| Al - aluminum | Ni - nickel |
| As - arsenic | O - oxygen |
| B - boron | P - phosphorus |
| Bi - bismuth | Pb - lead |
| C - carbon | Pd - palladium |
| Cd - cadmium | S - sulphur |
| Co - cobalt | Sb - antimony |
| Cr - chromium | Se - selenium |
| Cu - copper | Si - silicon |
| Fe - iron | Sn - tin |
| Ga - gallium | Ta - tantalum |
| H - hydrogen | Te - tellurium |
| Hg - mercury | Ti - titanium |
| Mg - magnesium | V - vanadium |
| Mn - manganese | W - tungsten |
| Mo - molybdenum | Zn - zinc |
| N - nitrogen | Zr - zirconium |

3.1.7 Column headings in tables I through IX. Column headings in tables I through IX are as follows:

- (a) Common name - the common name(s) by which the material is generally known.
- (b) Commercial designation - the official designation(s) used by industry and Government.
- (c) UNS No. - the unified numbering system code identifier (see 3.1.4).

MIL-HDBK-270A(SH)

- (d) Chemical composition - the chemical composition of the material according to referenced Government and/or commercial specifications.
- (e) Specifications -
 - (1) Government - federal and military specifications covering the material.
 - (2) Commercial - technical society specifications covering the material.
- (f) Percent cold-work - the amount (in percent) of cold-working applied to the material (see 3.1.1 and 3.1.1.1). If unknown, the abbreviation "UNK" is used.
- (g) Magnetic permeability -
 - (1) Normal - the normal relative magnetic permeability (see 3.1.2), in dimensionless numbers, associated with the amount of cold-work in (f) above.
 - (2) Other - other relative magnetic permeability (see 3.1.3), in dimensionless numbers, associated with the amount of cold-work in (f) above.
- (h) Electrical conductivity - the electrical conductivity in percent of the international annealed copper standard (IACS), relative to the amount of cold-work in (f) above.
- (i) Data sources - the sources of magnetic and electrical data are identified by an alphanumeric code. The alphabetical notation, in parentheses, identifies the type of data: (e) for electrical data; (m) for magnetic data. The numeric notation refers to the source of the data, which is identified in table X by a corresponding numeric entry. For example, 2(e) identifies the type of data as electrical and the data source as the entry corresponding to number "2" in table X. The absence of a parenthetical expression after a number indicates that the data source supplied both the electrical and magnetic data.
- (j) Remarks.

4. GENERAL REQUIREMENTS

4.1 Metals.

4.1.1 Chemical composition. The chemical compositions shown in the tables conform to the referenced Government specifications. The composition may vary slightly from those in the commercial specifications and Government

MIL-HDBK-270A(SH)

specifications where multiple listings are shown. When no Government specifications are listed, the composition is the referenced commercial specification.

4.1.2 Magnetic permeability and electrical conductivity. The relative magnetic permeability and electrical conductivity for a given metal or alloy will vary depending upon the mechanical and heat treatments to which it is subjected. Even though some of these treatments are identified, the magnetic permeabilities and electrical conductivities listed are to be considered as being typical for the metal or alloy. For some metals and alloys, multiple sets of data for percentages of cold-working are provided to illustrate the relative effects that the different cold-working operations have on the magnetic permeability of the metal when subjected to different heat treatments.

5. DETAILED REQUIREMENTS

5.1 Aluminum alloys. Table I contains the technical data and information on aluminum alloys. Further data and information on aluminum alloys may be found in MIL-HDBK-694.

5.2 Copper alloys. Table II contains technical data and information on copper alloys. Further data and information on copper alloys may be found in MIL-HDBK-698.

5.3 Nickel alloys. Table III contains technical data and information on nickel alloys. The ferromagnetic properties of nickel alloys are highly susceptible to change due to variations in chemical composition or to mechanical and heat treatments.

5.4 Titanium alloys. Table IV contains technical data and information on titanium alloys.

5.5 Miscellaneous metals. Table V contains technical data and information on miscellaneous metals.

5.6 Iron alloys.

5.6.1 Corrosion resistant (stainless) steels.

5.6.1.1 Wrought austenitic corrosion resistant steels. Table VI contains technical data and information on wrought austenitic corrosion resistant steels. Further data and information on wrought steel products may be found in MIL-HDBK-723 and in MIL-STD-288, which classifies wrought austenitic steels. Where these steels are listed in table VI, their classifications are noted.

5.6.1.2 Precipitation hardenable corrosion resistant steels. Table VII contains technical data and information on precipitation hardenable corrosion resistant steels.

MIL-HDBK-270A(SH)

5.6.1.3 Cast austenitic corrosion resistant steels. Table VIII contains technical data and information on cast austenitic corrosion resistant steels, cast irons and welds.

5.6.1.4 Austenitic manganese steels. Table IX contains technical data and information on austenitic manganese steels.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

6.1 Intended use. The technical data and information contained herein are intended to be used as a guideline relating to the effects of fabrication methods on the magnetic permeability and electrical conductivity of materials.

6.2 Issue of DODISS. When this handbook is used in acquisition, the applicable issue of the DODISS must be cited in the solicitation (see 2.1.1 and 2.2).

6.3 Subject term (key word) listing.

- Aluminum alloy
- Chemical composition
- Copper alloy
- Corrosion-resisting steel
- Nickel alloy
- Titanium alloy

6.4 Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extensiveness of the changes.

Preparing activity:
Navy - SH
(Project 95GP-N012)

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|-------------|--|------------|--|--|--|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum | 213 (formerly 113) SAE 33 | A02130 | Cu 6.0-8.0 Fe 1.2 Mg 0.10 Mn 0.6 Ni 0.35 Si 1.0-4.0 Ti 0.25 Zn 2.5 others total 0.50 Al rem | QQ-A-596 alloy 213 | ASTM B 26 grade CS72A | 0 | 1.02 | | 30 | 1(m) 3(e) | |
| Aluminum | 5 percent silicon copper-magnesium alloy AA 355.0 | A03550 | Cr 0.25 Cu 1.0-1.5 Fe 0.60 Mg 0.40-0.60 Mn 0.50 Si 4.5-5.5 Ti 0.25 Zn 0.35 others each 0.05 total 0.15 Al rem | QQ-A-596 alloy 355 QQ-A-601 alloy 355.0 des T ₇ MIL-C-11866 MIL-F-39000 | ASTM B 26 B 108 grade SC51A | 0 | 1.02 | | 36-43 4/ | 1(m) 3(e) | |
| Aluminum | 1050 | A91050 | Cu 0.05 Fe 0.40 Mg 0.05 Mn 0.05 Si 0.25 Ti 0.03 V 0.03 Zn 0.05 others each 0.03 Al 99.50 min | | ASTM B 491 | 0 | | | 61.3 | 7(e) | |
| Aluminum | 1060 | A91060 | Cu 0.05 Fe 0.35 Mg 0.03 Mn 0.03 Si 0.25 Ti 0.03 V 0.05 Zn 0.05 others each 0.03 Al 99.60 min | | ASTM B 209 B 210 B 211 B 221 B 234 B 241 B 345 B 361 B 404 B 483 | 0 | | | 62 | 7(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent)1/ | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS)2/ | Data sources3/ | Remarks |
|------------------|------------------------|------------|---|--|--|-------------------|-----------------------|-------|-----------------------------------|----------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum | 1100 | A91100 | Cu 0.05-0.20 Mn 0.05 Zn 0.10 others each 0.05 Al 99.00 min | QQ-A-225 QQ-A-250 QQ-A-430 QQ-A-1876 WW-T-700 MIL-W-85 MIL-R-5674 MIL-W-6712 MIL-A-12545 MIL-E-15597 MIL-S-24149 MIL-C-26094 MIL-A-52174 | ASTM B 209 B 210 B 211 B 221 B 241 B 247 B 313 B 316 B 361 B 483 B 491 B 547 | 0 | | | 59 | 7(e) | |
| Aluminum | 1145 | A91145 | Cu 0.05 Mg 0.05 Mn 0.05 Ti 0.03 Zn 0.03 Si + Fe 0.55 others each 0.03 Al 99.45 min | QQ-A-1876 | ASTM B 373 | 0 | | | 61 | 7(e) | |
| Refined aluminum | 1199 | A91199 | Cu 0.006 Fe 0.006 Ga 0.005 Mg 0.006 Mn 0.002 Si 0.006 Ti 0.002 V 0.002 Zn 0.006 others each 0.02 Al 99.99 min | | | 0 | | | 65 | 7(e) | |
| Aluminum | 1350 | A91350 | B 0.05 Cr 0.01 Cu 0.05 Fe 0.40 Mn 0.01 Si 0.01 Ti + V 0.02 Zn 0.05 | | ASTM B 230 B 231 B 233 B 236 B 324 B 609 | 0 | | | 61.8 | 7(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent)1/ | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (XACS)2/ | Data sources3/ | Remarks |
|-------------------------|------------------------|------------|--|--|--|-------------------|-----------------------|---------|----------------------------------|----------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum (cont) | 1350 | | others each 0.03 total 0.10 Al 99.50 min | | | | | | | | |
| Aluminum alloy, wrought | 2011 | A92011 | Bi 0.20-0.6 Cu 5.0-6.0 Fe 0.7 Pb 0.20-0.6 Si 0.40 Zn 0.30 others each 0.05 total 0.15 Al rem | QQ-A-225 | ASTM B 210 B 211 | 0 | | | 39-454/ | 7(e) | |
| Aluminum alloy, wrought | 2014 | A92014 | Cr 0.10 Cu 3.9-5.0 Fe 0.7 Mg 0.20-0.8 Mn 0.40-1.2 Si 0.50-1.2 Ti 0.15 Zn 0.25 others each 0.05 total 0.15 Al rem | QQ-A-200 QQ-A-225 QQ-A-367 MIL-F-5509 MIL-A-12545 MIL-T-15089 MIL-F-18280 MIL-A-22771 | ASTM B 209 B 210 B 211 B 221 B 241 B 247 | | | 40-504/ | 11(e) | | |
| Aluminum alloy, wrought | 2024 | A92024 | Cr 0.10 Cu 3.8-4.9 Fe 0.50 Mg 1.2-1.8 Mn 0.30-0.9 Si 0.50 Zn 0.25 others each 0.05 total 0.15 Al rem | QQ-A-200 QQ-A-225 QQ-A-250 WW-T-700 MIL-F-5509 MIL-R-5674 MIL-B-6812 MIL-T-15089 MIL-F-18280 MIL-T-50777 MIL-A-81596 | ASTM B 209 B 210 B 211 B 221 B 241 B 316 F 467 F 468 | 0 | | | 30-504/ | 7(e) | |
| Aluminum alloy, wrought | 2036 | A92036 | Cr 0.10 Cu 2.2-3.0 Fe 0.50 Mg 0.30-0.6 | | | 0 | | | 41-524/ | 7(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|--------------------------------|------------------------|------------|---|----------------|------------|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum alloy, wrought (cont) | 2036 | | Mn 0.10-0.40 Si 0.50 Ti 0.10 Zn 0.25 others each 0.05 total 0.15 Al rem | | | | | | | | |
| Aluminum alloy, wrought | 2048 | A92048 | Cu 2.8-3.8 Fe 0.20 Mg 1.2-1.8 Mn 0.20-0.6 Si 0.15 Ti 0.10 Zn 0.25 others each 0.05 total 0.15 Al rem | | | 0 | | | 42 | 7(e) | |
| Aluminum alloy, wrought | 2124 | A92124 | Cr 0.10 Cu 3.8-4.9 Fe 0.30 Mg 1.2-1.8 Mn 0.30-0.90 Si 0.20 Ti 0.15 Zn 0.25 others each 0.05 total 0.15 Al rem | QQ-A-250 | ASTM B 209 | 0 | | | 39-50 4/ | 7(e) | |
| Aluminum alloy, wrought | 2218 | A92218 | Cr 0.10 Cu 3.5-4.5 Fe 0.10 Mg 1.2-1.8 Mn 0.20 Ni 1.7-2.3 Si 0.9 Zn 0.25 others each 0.05 total 0.15 Al rem | QQ-A-367 | ASTM B 247 | 0 | | | 38-40 4/ | 7(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|-------------------------|------------------------|------------|---|--|--|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum alloy, wrought | 2219 | A92219 | Cu 5.8-6.8 Fe 0.30 Mg 0.02 Mn 0.20-0.40 Si 0.20 Ti 0.02-0.10 V 0.05-0.15 Zn 0.10 Zr 0.10-0.25 others each 0.05 total 0.15 Al rem | QQ-A-250 QQ-A-367 QQ-A-430 MIL-A-22771 MIL-A-46118 | ASTM B 209 B 211 B 221 B 241 B 247 B 316 | 0 | | | 28-44 4/ | 7(e) | |
| Aluminum alloy, wrought | 2319 | A92319 | Cu 5.8-6.8 Fe 0.30 Mg 0.02 Mn 0.20-0.40 Si 0.20 Ti 0.10-0.20 V 0.05-0.15 Zn 0.10 Zr 0.10-0.25 others each 0.05 total 0.15 Al rem | | | 0 | | | 44 | 7(e) | |
| Aluminum alloy, wrought | 3003 | A93003 | Cu 0.05-0.20 Fe 0.7 Mn 1.0-1.5 Si 0.6 Zn 0.10 others each 0.05 total 0.15 Al rem | QQ-A-200 QQ-A-225 QQ-A-250 QQ-A-430 WW-T-700 MIL-S-12875 MIL-E-15597 MIL-A-52174 MIL-A-81596 | ASTM B 209 B 210 B 211 B 221 B 234 B 241 B 247 B 313 B 316 B 345 B 404 B 483 B 491 B 547 | 0 | | | 40-50 4/ | 7(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|-------------------------|------------------------|------------|--|---------------------------------------|---------------------------|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum alloy, wrought | 3004 | A93004 | Cu 0.25 Fe 0.7 Mg 0.8-1.3 Mn 1.0-1.5 Si 0.30 Zn 0.25 others each 0.05 total 0.15 Al rem | | ASTM B209 B221 B313 | 0 | | | 42 | 7(e) | |
| Aluminum alloy, wrought | 3105 | A93105 | Cr 0.20 Cu 0.30 Fe 0.7 Mg 0.20-0.8 Mn 0.30-0.8 Si 0.6 Ti 0.10 Zn 0.40 others each 0.05 total 0.15 Al rem | | ASTM B209 | 0 | | | 45 | 7(e) | |
| Aluminum alloy, wrought | 4032 | A94032 | Cr 0.10 Cu 0.50-1.3 Fe 1.0 Mg 0.8-1.3 Mn 0.50-1.3 Si 11.0-13.5 Zn 0.25 others each 0.05 total 0.15 Al rem | QQ-A-367 | ASTM B247 | 0 | | | 36-40 4/ | 7(e) | |
| Aluminum alloy, wrought | 4043 | A94043 | Cu 0.30 Fe 0.8 Mg 0.05 Mn 0.05 Si 4.5-6.0 Ti 0.20 Zn 0.10 others each 0.05 total 0.15 Al rem | QQ-B-655 MIL-W-6712 MIL-E-15597 | | 0 | | | 42 | 7(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (% IACS) ^{2/} | Data sources ^{3/} | Remarks |
|-------------------------|------------------------|------------|---|---|---|-------------------|-----------------------|-------|--|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum alloy, wrought | 5005 | A95005 | Cr 0.10 Cu 0.20 Fe 0.7 Mg 0.50-1.1 Mn 0.20 Si 0.40 Zn 0.25 others each 0.05 total 0.15 Al rem | QQ-A-430 MIL-C-26094 | ASTM B 209 B 210 B 316 B 396 B 397 B 483 B 531 | 0 | | | 52 | 7(e) | |
| Aluminum alloy, wrought | 5050 | A95050 | Cr 0.10 Cu 0.20 Fe 0.7 Mg 1.1-1.8 Mn 0.10 Si 0.40 Zn 0.25 others each 0.05 total 0.15 Al rem | | ASTM B 209 B 210 B 313 B 483 B 547 B 548 | 0 | | | 50 | 7(e) | |
| Aluminum alloy, wrought | 5052 | A95052 | Cr 0.15-0.35 Cu 0.10 Mg 2.2-2.8 Mn 0.10 Zn 0.10 others each 0.05 total 0.15 Al rem | QQ-A-225 QQ-A-250 QQ-A-430 WW-T-700 MIL-S-12875 MIL-G-18014 MIL-G-18015 MIL-C-26094 MIL-A-81596 | ASTM B 209 B 210 B 211 B 221 B 234 B 241 B 313 B 316 B 404 B 483 B 547 | 0 | | | 35 | 7(e) | |
| Aluminum alloy, wrought | 5056 | A95056 | Cr 0.05-0.20 Cu 0.10 Fe 0.40 Mg 4.5-5.6 Mn 0.05-0.20 Si 0.30 Zn 0.10 other each 0.05 total 0.15 Al rem | QQ-A-430 MIL-R-5674 MIL-R-8814 MIL-A-81596 | ASTM B 211 B 316 | 0 | | | 27-29 4/ | 7(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent)1/ | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS)2/ | Data sources3/ | Remarks |
|-------------------------|------------------------|------------|--|--|--|-------------------|-----------------------|-------|-----------------------------------|----------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum alloy, wrought | 5083 | A95083 | Cr 0.05-0.25 Cu 0.10 Fe 0.40 Mg 4.0-4.9 Mn 0.40-1.0 Si 0.40 Ti 0.15 Zn 0.25 others each 0.05 total 0.15 Al rem | QQ-A-200 QQ-A-250 QQ-A-367 MIL-P-25995 MIL-A-45225 MIL-A-46027 MIL-A-46083 | ASTM B 209 B 210 B 221 B 241 B 247 B 345 B 361 B 547 | 0 | | | 29 | 7(e) | |
| Aluminum alloy, wrought | 5086 | A95086 | Cr 0.05-0.25 Cu 0.10 Fe 0.50 Mg 3.5-4.5 Mn 0.20-0.7 Si 0.40 Ti 0.15 Zn 0.25 others each 0.05 total 0.15 Al rem | QQ-A-200 QQ-A-250 WW-T-700 MIL-G-18014 MIL-S-24149 MIL-C-26094 | ASTM B 209 B 210 B 221 B 241 B 313 B 345 B 361 B 547 | 0 | | | 31 | 7(e) | |
| Aluminum alloy, wrought | 5154 | A95154 | Cr 0.15-0.35 Cu 0.10 Fe 0.40 Mg 3.1-3.9 Mn 0.10 Si 0.25 Ti 0.20 Zn 0.20 others each 0.05 total 0.15 Al rem | MIL-C-26094 | ASTM B209 B210 B211 B221 B313 B361 B547 | 0 | | | 32 | 7(e) | |
| Aluminum alloy, wrought | 5182 | A95182 | Cr 0.10 Cu 0.15 Fe 0.35 Mg 4.0-5.0 Mn 0.20-0.50 Si 0.20 Ti 0.10 | | | 0 | | | 31 | 7(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|--------------------------------|------------------------|------------|--|----------------|---------------------|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum alloy, wrought (cont) | 5182 | | Zn 0.25 others each 0.05 total 0.15 Al rem | | | | | | | | |
| Aluminum alloy, wrought | 5252 | A95252 | Cu 0.10 Fe 0.10 Mg 2.2-2.8 Mn 0.10 Si 0.08 others each 0.03 total 0.10 Al rem | | ASTM B 209 | 0 | | | 35 | 7(e) | |
| Aluminum alloy, wrought | 5254 | A95254 | Cr 0.15-0.35 Cu 0.05 Fe 0.40 Mg 3.1-3.9 Mn 0.01 Si 0.25 Ti 0.05 Zn 0.20 others each 0.05 total 0.15 Al rem | | ASTM B 209 B 241 | 0 | | | 32 | 7(e) | |
| Aluminum alloy, wrought | 5356 | A95356 | Cr 0.05-0.20 Cu 0.10 Fe 0.40 Mg 4.5-5.5 Mn 0.05-0.20 Si 0.25 Ti 0.06-0.20 Zn 0.10 others each 0.05 total 0.15 Al rem | MIL-S-24149 | | 0 | | | 29 | 7(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|-------------------------|------------------------|------------|--|--|--|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum alloy, wrought | 5454 | A95454 | Cr 0.05-0.20 Cu 0.10 Mg 2.4-3.0 Mn 0.50-1.0 Ti 0.20 Zn 0.25 others each 0.05 total 0.15 Al rem | QQ-A-200 QQ-A-250 | ASTM B 209 B 221 B 234 B 241 B 404 B 547 | 0 | | | 34 | 7(e) | |
| Aluminum alloy, wrought | 5456 | A95456 | Cr 0.05-0.20 Cu 0.10 Fe 0.40 Mg 4.7-5.5 Mn 0.50-1.0 Si 0.25 Ti 0.20 Zn 0.25 others each 0.05 total 0.15 Al rem | QQ-A-200 QQ-A-250 MIL-G-18014 MIL-S-24149 MIL-P-25995 MIL-A-45225 MIL-A-46027 MIL-A-46083 | ASTM B 209 B 210 B 221 B 241 B 247 | 0 | | | 29 | 7(e) | |
| Aluminum alloy, wrought | 5457 | A95457 | Cu 0.20 Fe 0.10 Mg 0.8-1.2 Mn 0.15-0.45 Si 0.08 Zn 0.03 others each 0.03 total 0.10 Al rem | | ASTM B 209 | 0 | | | 46 | 7(e) | |
| Aluminum alloy, wrought | 5652 | A95652 | Cr 0.15-0.35 Cu 0.04 Mg 2.2-2.8 Mn 0.01 Zn 0.10 others each 0.05 total 0.15 Al rem | | ASTM B 209 B 241 | 0 | | | 35 | 7(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|-------------------------|------------------------|------------|--|----------------|------------|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum alloy, wrought | 6061 | A96061 | Cr 0.04-0.35 | QQ-A-200 | ASTM | 0 | | | 40-47 4/ | 7(e) | |
| | | | Cu 0.15-0.40 | QQ-A-225 | B 209 | | | | | | |
| | | | Fe 0.7 | QQ-A-250 | B 210 | | | | | | |
| | | | Mg 0.8-1.2 | QQ-A-367 | B 211 | | | | | | |
| | | | Mn 0.15 | QQ-A-430 | B 234 | | | | | | |
| | | | Si 0.40-0.8 | WW-T-700 | B 241 | | | | | | |
| | | | Ti 0.15 | MIL-W-85 | B 247 | | | | | | |
| | | | Zn 0.25 | MIL-F-3922 | B 308 | | | | | | |
| | | | others | MIL-T-7081 | B 313 | | | | | | |
| | | | each 0.05 | MIL-T-10794 | B 316 | | | | | | |
| | | | total 0.15 | MIL-A-12545 | B 345 | | | | | | |
| | | | Al rem | MIL-G-18014 | B 361 | | | | | | |
| | | | | MIL-F-18280 | B 404 | | | | | | |
| | | | | MIL-A-22771 | B 429 | | | | | | |
| | | | | MIL-W-23351 | B 483 | | | | | | |
| | | | | MIL-F-39000 | B 547 | | | | | | |
| | | | | | B 632 | | | | | | |
| | | | | | F 467 | | | | | | |
| | | | | | F 468 | | | | | | |
| Aluminum alloy, wrought | 6063 | A96063 | Cr 0.10 | QQ-A-200 | ASTM | 0 | | | 50-58 4/ | 7(e) | |
| | | | Cu 0.10 | MIL-W-85 | B 210 | | | | | | |
| | | | Fe 0.35 | MIL-G-18014 | B 221 | | | | | | |
| | | | Mg 0.45-0.9 | MIL-G-18015 | B 241 | | | | | | |
| | | | Mn 0.10 | | B 345 | | | | | | |
| | | | Si 0.20-0.6 | | B 361 | | | | | | |
| | | | Ti 0.10 | | B 429 | | | | | | |
| | | | Zn 0.10 | | B 483 | | | | | | |
| | | | others | | B 491 | | | | | | |
| | | | each 0.05 | | | | | | | | |
| | | | total 0.15 | | | | | | | | |
| | | | Al rem | | | | | | | | |
| Aluminum alloy, wrought | 6066 | A96066 | Cr 0.40 | QQ-A-200 | ASTM | 0 | | | 37-40 4/ | 7(e) | |
| | | | Cu 0.7-1.2 | QQ-A-367 | B 221 | | | | | | |
| | | | Mg 0.8-1.4 | | | | | | | | |
| | | | Mn 0.6-1.1 | | | | | | | | |
| | | | Pb 0.50 | | | | | | | | |
| | | | Si 0.9-1.8 | | | | | | | | |
| | | | Ti 0.20 | | | | | | | | |
| | | | Zn 0.25 | | | | | | | | |
| | | | others | | | | | | | | |
| | | | each 0.05 | | | | | | | | |
| | | | total 0.15 | | | | | | | | |
| | | | Al rem | | | | | | | | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent)1/ | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (XIACS)2/ | Data sources3/ | Remarks |
|-------------------------|------------------------|------------|--|--|------------|-------------------|-----------------------|-------|-----------------------------------|----------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum alloy, wrought | 6070 | A96070 | Cr 0.10 Cu 0.15-0.40 Fe 0.50 Mg 0.50-1.2 Mn 0.4-1.0 Si 1.0-1.7 Ti 0.15 Zn 0.25 others each 0.05 total 0.15 Al rem | MIL-A-12545 MIL-A-46104 | ASTM B 345 | 0 | | | 44 | 7(e) | |
| Aluminum alloy, wrought | 6151 | A96151 | Cr 0.15-0.35 Cu 0.35 Fe 1.0 Mg 0.45-0.8 Mn 0.20 Si 0.6-1.2 Ti 0.15 Zn 0.25 others each 0.05 total 0.15 Al rem | QQ-A-367 MIL-C-10387 MIL-A-22771 | | 0 | | | 42-54 4/ | 7(e) | |
| Aluminum alloy, wrought | 7005 | A97005 | Cr 0.06-0.20 Cu 0.10 Fe 0.40 Mg 1.0-2.0 Mn 0.20-0.7 Si 0.35 Ti 0.01-0.06 Zn 4.0-5.0 others each 0.05 total 0.15 Al rem | | ASTM B 221 | 0 | | | 35-43 4/ | 7(e) | |
| Aluminum alloy, wrought | 7050 | A97050 | Cr 0.04 Cu 2.0-2.6 Fe 0.15 Mg 1.9-2.6 Mn 0.10 Si 0.12 Ti 0.06 Zn 5.7-6.7 | QQ-A-430 | ASTM B 247 | 0 | | | 39-47 4/ | 7(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE I. Aluminum alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (X IACS) ^{2/} | Data sources ^{3/} | Remarks |
|--------------------------------|------------------------|------------|--|----------------|--|-------------------|-----------------------|-------|--|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum alloy, wrought (cont) | 7050 | | Zr 0.08-0.15 others each 0.05 total 0.15 Al rem | | | | | | | | |
| Aluminum alloy, wrought | 7072 | A97072 | Cu 0.10 Mg 0.10 Mn 0.10 Zn 0.8-1.3 others each 0.05 total 0.15 Al rem | | ASTM B 209 B 221 B 234 B 241 B 313 B 345 B 404 B 547 | 0 | | | 60 | 7(e) | |
| Aluminum alloy, wrought | 7175 | A97175 | Cr 0.18-0.28 Cu 1.2-2.0 Fe 0.20 Mg 2.1-2.9 Mn 0.10 Si 0.15 Ti 0.10 Zn 5.1-6.1 others each 0.05 total 0.15 Al rem | | ASTM B 247 | 0 | | | 36-46 4/ | 7(e) | |
| Aluminum alloy, wrought | 7475 | A97475 | Cr 0.18-0.25 Cu 1.2-1.9 Fe 0.12 Mg 1.9-2.6 Mn 0.06 Si 0.10 Ti 0.06 Zn 5.2-6.2 others each 0.05 total 0.15 Al rem | | | 0 | | | 36-46 4/ | 7(e) | |

^{1/} Unless otherwise indicated, values shown are maximum permitted.

^{2/} Percent IACS calculated on a volume basis in accordance with ASTM B 193 from data provided in the indicated data sources.

^{3/} See 3.1.7(i) for explanation of code.

^{4/} Conductivity depends on temper.

MIL-HDBK-270A(SH)

TABLE II. Copper alloys.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|---|------------------------|------------|---|---|--|-------------------|-----------------------|-------|---|----------------------------|----------------------------------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Copper, oxygen-free, electronic | OFE | C10100 | Bi 0.0010 Cd 0.0001 Hg 0.0001 O 0.0010 P 0.0003 Pb 0.0010 S 0.0018 Se 0.0010 Te 0.0010 Zn 0.0001 Cu 99.99 min | QQ-C-502 QQ-C-576 QQ-W-343 MIL-W-85 MIL-W-3318 MIL-W-23068 | ASTM B 1 B 2 B 3 B 48 B 75 B 133 B 152 B 187 B 246 B 272 B 298 B 355 B 451 F 68 | 0 | | | 101 | 7(e) | Used in bus bars and wave-guides |
| Copper, oxygen-free, extra low phosphorus | OF XLP | C10300 | P0.001-0.005 Cu 99.95 min (Ag and P included in Cu) | MIL-W-23068 | ASTM B 42 B 68 B 75 B 88 B 111 B 152 B 187 B 188 B 280 B 302 B 306 B 359 B 372 B 379 B 395 B 447 | 0 | | | 99 | 7(e) | Used in bus bars |
| Brass, free cutting | SAE CA360 | C36000 | Fe 0.35 Pb 2.5-3.7 Zn rem Cu 60.0-63.0 | QQ-B-626 alloy 360 | ASTM B 16 alloy 360 | 0 | 1.04 | | 26 | 1(m) 4(e) | |
| Naval brass, uninhibited | SAE CA464 | C46400 | Fe 0.10 Pb 0.20 Sn 0.50-1.0 Zn rem Cu 59.0-62.0 | QQ-B-637 QQ-B-639 alloy 464 4/ | ASTM B 21 B 124 B 171 B 283 alloy 464 | UNK | 1.004 | | 26 | 1(m) 4(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE II. Copper alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent)1/ | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS)2/ | Data sources3/ | Remarks |
|-----------------------|------------------------|------------|---|--|--|-------------------|-----------------------|-------------------|-----------------------------------|----------------|------------------------------------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum bronze | SAE CA630 | C63000 | Al 9.0-11.0 Fe 2.0-4.0 Mn 1.5 Ni 4.0-5.5 Si 0.25 Sn 0.20 Zn 0.30 Cu 78.0-85.0 | QQ-C-450 QQ-C-465 MIL-B-16166 alloy 630 4/ | ASTM B 124 B 150 B 171 B 283 alloy 630 4/ | 0 | 1.04 | 1.05 at 15.9 kA/m | 9 | 1(m) 4(e) | |
| High silicon bronze A | SAE CA655 | C65500 | Fe 0.8 Mn 0.50-1.3 Ni 0.6 Pb 0.05 Si 2.8-3.8 Zn 1.5 *Cu rem | QQ-C-591 MIL-T-8231 MIL-E-23765 alloy 655 4/ | ASTM B 96 B 98 B 100 B 105 B 124 B 283 B 315 alloy 655 4/ | 0 | 1.02 | | 7.00 | 1(m) 4(e) | * Ag included in Cu |
| Manganese bronze A | SAE CA675 | C67500 | Al 0.25 Fe 0.8-2.0 Mn 0.05-0.50 Pb 0.20 Sn 0.50-1.5 Zn rem Cu 57.0-60.0 | QQ-B-728 alloy 675 | ASTM B 124 B 138 B 283 | 0 | 1.09 | | 24 | 1(m) 4(e) | |
| Copper alloy | Alcoly SAE CA688 | C68800 | Al 3.0-8.0 Co 0.25-0.55 Fe 0.20 Pb 0.05 Zn 21.3-24.1 Al + Zn 25.1-27.1 Cu rem (includes Ag) | | ASTM B 592 alloy 688 | 0 | 1.003 | | 16.6-18.0 7 | | |
| Copper-nickel 90-10 | SAE CA706 | C70600 | Fe 1.0-1.8 Mn 1.0 Ni 9.0-11.0 Pb 0.05 Zn 1.0 *Cu 99.5 min | MIL-T-15005 MIL-C-15726 MIL-T-16420 MIL-T-22214 | ASTM B 111 B 122 B 151 B 171 B 359 B 395 B 402 B 466 | 0 | | | 9.1 | 7(e) | *All named elements included in Cu |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE II. Copper alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|----------------------------|---------------------------------------|------------|--|---|--|-------------------|-----------------------|-------------------|---|----------------------------|--|
| | | | | Government | Commercial | | Norm | Other | | | |
| Copper-nickel 90-10 (cont) | SAE CA706 | | | | B 467 B 543 B 552 | | | | | | |
| Copper-nickel 80-20 | SAE CA710 | C71000 | Fe 1.0 Mn 1.0 Ni 19.0-23.0 Pb 0.05 Zn 1.0 *Cu 99.5 min | | ASTM B 111 B 122 B 206 B 359 B 395 B 466 B 467 alloy 710 4/ | 0 | 1.84-1.97 | | 6.5 | 1(m) 9(e) | *All named elements included in Cu 99.5 min |
| Copper-nickel, 70-30 | SAE CA715 | C71500 | Fe 0.40-1.0 Mn 1.0 Ni 29.0-33.0 Pb 0.05 Zn 1.0 *Cu 99.50 min | MIL-T-15005 MIL-C-15726 MIL-T-16420 MIL-T-22214 alloy 715 4/ | ASTM B 111 B 122 B 151 B 171 B 359 B 395 B 402 B 466 B 467 B 543 B 552 alloy 715 4/ | 0 | | 1.00 at 15.9 kA/m | 4.6 | 1(m) 9(e) | *All named elements included in Cu 99.50 min |
| Red brass, leaded | 85-5-5-5 or # 1 composition SAE CA836 | C83600 | Al 0.005 Fe 0.30 Ni 1.0 P 0.05 Pb 4.0-6.0 S 0.08 Sb 0.25 Si 0.005 Sn 4.0-6.0 Zn 4.0-6.0 Cu 84.0-86.0 | QQ-C-390 QQ-C-525 MIL-C-11866 MIL-C-15345 MIL-C-22087 MIL-C-22229 alloy 836 4/ | ASTM B 30 B 62 B 271 B 505 B 584 alloy 836 4/ | UNK | 1.02 | | 15 | 1(m) 4(e) | |
| Red brass, cast, leaded | SAE CA838 | C83800 | Al 0.005 Fe 0.30 Ni 1.0 P 0.03 Pb 5.0-7.0 S 0.08 | QQ-C-390 | ASTM B 30 B 271 B 505 B 584 alloy 838 | 0 | 1.0 | | 15.0 | 7 | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE II. Copper alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (XIAACS) ^{2/} | Data sources ^{3/} | Remarks |
|-------------------------------|------------------------|------------|--|-------------------------|---|-------------------|-----------------------|-------|--|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Red brass cast, leaded (cont) | SAE CA838 | | Sb 0.25 Si 0.005 Sn 3.3-4.2 Zn 5.0-8.0 Cu 82.0-83.8 | | <u>4/</u> | | | | | | |
| Semi-red brass, cast | SAE CA844 | C84400 | Al 0.005 Fe 0.40 Ni 1.0 P 0.02 Pb 6.0-8.0 S 0.08 Sb 0.25 Si 0.005 Sn 2.3-3.5 Zn 7.0-10.0 Cu 78.0-82.0 | QQ-C-390 QQ-C-525 | ASTM B 30 B 271 B 505 B 584 alloy 844 <u>4/</u> | 0 | 1.0 | | 16.4 | 7 | |
| Semi-red brass, cast | SAE CA848 | C84800 | Al 0.005 Fe 0.40 Ni 1.0 P 0.02 Pb 5.5-7.0 S 0.08 Sb 0.25 Si 0.005 Sn 2.0-3.0 Zn 13.0-17.0 Cu 75.0-77.0 | QQ-C-390 | ASTM B 30 B 271 B 505 B 584 alloy 848 <u>4/</u> | 0 | 1.0 | | 16.4 | 7 | |
| Yellow brass, cast, leaded | SAE CA854 | C85400 | Al 0.35 Fe 0.7 Ni 1.0 Pb 1.5-3.8 Si 0.05 Sn 0.50-1.5 Zn 24.0-32.0 Cu 65.0-70.0 | QQ-C-390 | ASTM B 30 B 271 B 584 alloy 854 <u>4/</u> | 0 | 1.0 | | 19.6 | 7 | |
| Yellow brass, cast, leaded | SAE CA857 | C85700 | Al 0.80 Fe 0.70 Ni 1.0 Pb 0.8-1.5 Si 0.05 Sn 0.50-1.5 Zn 32.0-40.0 Cu 58.0-64.0 | QQ-C-390 MIL-C-15345 | ASTM B 30 B 271 B 584 alloy 857 <u>4/</u> | 0 | 1.0 | | 22.0 | 7 | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE II. Copper alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent)1/ | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (X1ACS)2/ | Data sources3/ | Remarks |
|----------------------------|------------------------|------------|--|---|--|-------------------|-----------------------|-------------------------|-----------------------------------|----------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Yellow brass, cast, leaded | SAE CA858 | C85800 | Al 0.50 As 0.05 Fe 0.50 Mn 0.25 Ni 0.50 P 0.01 Pb 1.5 S 0.05 Sb 0.05 Si 0.25 Sn 1.5 Zn 31.0-41.0 Cu 57.0 min | MIL-B-15894 | ASTM B 30 B 176 alloy 858 4/ | 0 | 1.0 | | 22.0 | 7 | |
| Manganese bronze | SAE CA862 | C86200 | Al 3.0-4.9 Fe 2.0-4.0 Mn 2.5-5.0 Ni 1.0 Pb 0.20 Sn 0.20 Zn 22.0-28.0 Cu 60.0-66.0 | QQ-C-390 QQ-C-523 MIL-C-11866 MIL-C-22087 MIL-C-22229 alloy 862 4/ | ASTM B 30 B 271 B 505 B 584 alloy 862 4/ | UNK | 1.27 | | 7.5 | 1(m) 4(e) | |
| Manganese bronze, cast | SAE CA863 | C86300 | Al 5.0-7.5 Fe 2.0-4.0 Mn 2.5-5.0 Ni 1.0 Pb 0.20 Sn 0.20 Zn 22.0-28.0 Cu 60.0-66.0 | QQ-C-390 QQ-C-523 MIL-C-11866 MIL-C-15345 MIL-C-22087 MIL-C-22229 alloy 863 4/ | ASTM B 22 B 30 B 271 B 505 B 584 alloy 863 4/ | 0 | | 1.09 at 15.9 kA/m | 9 | 7 | |
| Manganese bronze | SAE CA865 | C86500 | Al 0.50-1.5 Fe 0.40-2.0 Mn 0.10-1.5 Ni 1.0 Pb 0.40 Sn 1.0 Zn 36.0-42.0 Cu 55.0-60.0 | QQ-C-390 QQ-C-523 MIL-C-15345 MIL-C-22087 MIL-C-22229 alloy 865 4/ | ASTM B 30 B 271 B 505 B 584 alloy 865 4/ | UNK | 1.10 | | 22 | 1(m) 4(e) | |
| Silicon brass | SAE CA874 | C87400 | Al 0.8 Pb 1.0 Si 2.5-4.0 Zn 12.0-16.0 others total 0.5 Cu 79.0 min | QQ-C-390 alloy 874 | ASTM B 30 B 271 B 584 alloy 874 4/ | 0 | | 1.10 at 15.9 kA/m | 6.7 | 1(m) 4(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE II. Copper alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent)1/ | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS)2/ | Data sources3/ | Remarks |
|-------------------|------------------------|------------|--|---|--|-------------------|-----------------------|-------------------------|-----------------------------------|----------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Tin bronze | SAE CA903 | C90300 | Al 0.005 Fe 0.20 Ni 1.0 P 0.05 Pb 0.30 S 0.05 Sb 0.20 Si 0.005 Sn 7.5-9.0 Zn 3.0-5.0 Cu 86.0-89.0 | QQ-C-390 QQ-C-525 MIL-C-11866 MIL-C-15345 MIL-C-22087 MIL-C-22229 alloy 903 4/ | ASTM B 30 B 271 B 505 B 584 alloy 903 4/ | UNK | 1.004 | | 12 | 1(m) 4(e) | |
| Leaded tin bronze | SAE CA922 | C92200 | Al 0.005 Fe 0.25 Ni 1.0 P 0.005 Pb 1.0-2.0 S 0.05 Sb 0.25 Si 0.005 Sn 5.5-6.5 Zn 3.0-5.0 Cu 86.0-90.0 | QQ-C-390 QQ-C-525 MIL-C-15345 MIL-B-16541 alloy 922 4/ | ASTM B 30 B 61 B 271 B 505 B 584 alloy 922 4/ | 0 | 1.02 | | 14.3 | 1(m) 4(e) | |
| Nickel-tin bronze | SAE CA947 | C94700 | Al 0.005 Fe 0.25 Mn 0.20 Ni 4.5-6.0 Pb 0.10 S 0.05 Sb 0.15 Si 0.005 Sn 4.5-6.0 Zn 1.0-2.5 Cu 85.0-89.0 | QQ-C-390 alloy 947 | ASTM B 30 B 505 B 584 alloy 947 4/ | 0 | | 1.00 at 15.9 kA/m | | 1(m) | |
| Nickel-tin bronze | SAE CA948 | C94800 | Al 0.005 Fe 0.25 Mn 0.20 Ni 4.5-6.0 P 0.05 Pb 0.03-1.0 S 0.05 Sb 0.15 Si 0.005 Sn 4.5-6.0 Zn 1.0-2.5 Cu 84.0-89.0 | QQ-C-390 alloy 948 | ASTM B 30 B 505 B 584 alloy 948 4/ | 0 | | 1.00 at 15.9 kA/m | 12 | 1(m) 4(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE II. Copper alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|-----------------|------------------------|------------|--|---|--|-------------------|-----------------------|-------------------------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Aluminum bronze | SAE CA952 | C95200 | Al 8.5-9.5 Fe 2.5-4.0 Cu 86.0 min others total 1.0 | QQ-B-675 QQ-C-390 MIL-C-22229 alloy 952 4/ | ASTM B 30 B 148 B 271 B 505 alloy 952 4/ | 0 | 1.19 | | 11 | 1(m) 4(e) | |
| Aluminum bronze | SAE CA954 | C95400 | Al 10.0-11.5 Fe 3.0-5.0 Mn 0.50 Ni 1.5 Cu 83.0 | QQ-B-675 QQ-C-390 MIL-C-15345 alloy 954 4/ | ASTM B 30 B 148 B 271 B 505 alloy 954 4/ | UNK | 1.15 | 1.52 at 15.9 kA/m | 13 | 1(m) 4(e) | |
| Aluminum bronze | SAE CA957 | C95700 | Al 7.0-8.5 Fe 2.0-4.0 Mn 11.0-14.0 Ni 1.5-3.0 Pb 0.03 Si 0.10 others total 0.5 Cu 71.0 min | QQ-C-390 alloy 957 | ASTM B 30 B 148 alloy 957 4/ | 0 | 1.22 | | 3.1 | 1(m) 4(e) | |
| Aluminum bronze | SAE CA958 | C95800 | Al 8.5-9.5 Fe 3.5-4.5 Mn 0.8-1.5 Ni 4.0-5.0 Pb 0.03 Si 0.10 others total 0.5 Cu 79.0 min | QQ-B-675 QQ-C-390 MIL-C-15345 MIL-B-24480 alloy 958 4/ | ASTM B 30 B 148 B 271 B 505 alloy 958 4/ | 0 | 1.22 | | 7.1 | 1(m) 4(e) | |

1/ Unless otherwise indicated, values shown are maximum permitted.

2/ Percent IACS calculated on a volume basis in accordance with ASTM B 193 from data provided in the indicated data sources.

3/ See 3.1.7(i) for explanation of code.

4/ Alloy number pertains to all specifications listed in heading.

MIL-HDBK-270A(SH)

TABLE III. Nickel alloys.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|----------------------|------------------------|------------|---|------------------------|---|----------------------|-----------------------|--|---|----------------------------|--|
| | | | | Government | Commercial | | Norm | Other | | | |
| Nickel base castings | S-Monel | N04019 | C 0.25 Cu 27.0-31.0 Fe 2.50 Mn 1.50 S 0.015 Si 3.50-4.50 Ni 60.0 min | QQ-N-288 composition D | | 0 | 1.02 | | 2.72 | 1(m) 5(e) | |
| Nickel-copper alloy | Monel 400 | N04400 | C 0.3 Cu rem Fe 2.50 Mn 2.00 S 0.024 Si 0.50 Ni 63.00-70.00 | QQ-N-281 MIL-T-1368 | ASTM B 127 B 163 B 164 B 366 B 564 | 0 | | | 3.4 | 7(e) | |
| Nickel-copper alloy | Monel 401 | N04401 | C 0.10 Co 0.25 Cu rem Fe 0.75 Mn 2.25 S 0.015 Si 0.25 Ni 40.0-45.0 | | | 0 | | | 3.5 | 7(e) | |
| Nickel-copper alloy | Monel 404 | N04404 | Al 0.05 C 0.15 Cu rem Fe 0.50 Mn 0.10 S 0.024 Si 0.10 Ni 52.0-57.0 | | ASTM F 96 | 0 | | 1.0047 at 15.9 kA/m 1.0017 at 15.9 kA/m | 3.5 | 10 | as forged annealed and furnace cooled |
| Nickel-copper alloy | Monel R-405 | N04405 | C 0.30 Cu rem Fe 2.5 Mn 2.0 S 0.025 -0.060 Si 0.50 Ni 63.0-70.0 | QQ-N-281 class B | ASTM B 164 | 0 | 16.8 | | 3.6 | 1(m) 8(e) | |
| Nickel-copper alloy | Monel K-500 | N05500 | Al 2.30-3.15 C 0.25 Cu rem Fe 2.00 Mn 1.50 S 0.01 | QQ-N-286 | | 0 0 20 | | 1.0011 1.0018 1.0011 | 2.8 2.8 2.8 | 10 | all μ at 15.9 kA/m age hardened |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE III. Nickel alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|----------------------------|------------------------|------------|---|-------------------------------|---|-------------------|-----------------------|---------------------|---|----------------------------|--------------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Nickel-copper alloy (cont) | Monel K-500 | | Si 0.50 Ti 0.35-0.85 Ni 63.0-70.0 | | | 20 | | 1.0019 | 2.8 | | age hardened |
| | | | | | | 50 | | 1.0010 | 2.8 | | |
| | | | | | | 50 | | 1.0019 | 2.8 | | age hardened |
| Nickel-copper alloy | Monel 502 | N05502 | Al 2.50-3.50 C 0.10 Cu rem Fe 2.00 Mn 1.50 S 0.010 Si 0.5 Ti 0.50 Ni 63.0-70.0 | | | 0 | | 1.02 at 15.9 kA/m | 2.8 | 1(m) 5(e) | |
| Nickel-chromium alloy | Inconel alloy 600 | N06600 | C 0.15 Cr 14.00-17.00 Cu 0.50 Fe 6.00-10.00 Mn 1.00 S 0.015 Si 0.50 Ni 72.0 | QQ-W-390 | ASTM B 163 B 166 B 168 B 366 B 516 B 517 B 564 | 0 | | 1.010 at 15.9 kA/m | 1.7 | 10 | |
| Nickel-chromium alloy | Inconel alloy 625 | N06625 | Al 0.40 C 0.10 Cr 20.0-23.0 Fe 5.00-23.0 Mn 0.05 Mo 8.0-10.0 Nb 3.15-4.15 P 0.015 S 0.015 Si 0.50 Ti 0.40 Ni rem | MIL-E-21562 EN625 RN625 | ASTM B 366 B 443 B 444 B 446 B 704 B 705 | 0 | | 1.0006 at 15.9 kA/m | 1.6 | 10 | |
| Nickel-chromium alloy | Inconel alloy 718 | N07718 | Al 0.20-0.80 B 0.0006 C 0.08 Co 1.00 Cr 17.0-21.0 Cu 0.30 Fe rem Mn 0.35 Mo 2.80-3.30 Nb 4.75-5.50 | | ASTM B 637 B 670 | 0 0 | 1.0013 1.0011 | | 1.4 1.4 | 10 | aged |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE III. Nickel alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|------------------------------|------------------------|------------|--|----------------|---|-------------------|-----------------------|--------------------------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Nickel-chromium alloy (cont) | Inconel alloy 718 | | P 0.015 S 0.015 Si 0.35 Ti 0.65-1.15 Ni 50.0-55.0 | | | | | | | | |
| Nickel-iron-chromium alloy | RA-330 | N08330 | C 0.08 Cr 17.0-20.0 Cu 1.00 Mn 2.00 Ni 34.0-37.0 P 0.03 Pb 0.005 S 0.03 Si 0.75-1.50 Sn 0.025 Fe rem | | ASTM B 366 B 511 B 512 B 535 B 536 B 546 B 710 | 0 | 1.02 | | 16.9 | 7 | |
| Nickel-chromium alloy | Incoloy alloy 825 | N08825 | Al 0.2 C 0.05 Cr 19.5-23.5 Cu 1.5-3.0 Fe rem Mn 1.0 Mo 2.5-3.5 S 0.03 Si 0.5 Ti 0.6-1.2 Ni 38.0-46.0 | | ASTM B 163 B 423 B 424 B 425 B 704 B 705 | 0 | | 1.005 at 15.9 kA/m | 1.6 | 10 | |

^{1/} Unless otherwise indicated, values shown are maximum permitted.

^{2/} Percent IACS calculated on a volume basis in accordance with ASTM B 193 from data provided in the indicated data sources.

^{3/} See 3.1.7(i) for explanation of code.

MIL-HDBK-270A(SH)

TABLE IV. Titanium alloys.

| Common name | Commercial designation | UNS number | Chemical composition (percent)1/ | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS)2/ | Data sources3/ | Remarks |
|----------------------------|--------------------------|------------|---|---|---|-------------------|-----------------------|---------------------------|-----------------------------------|----------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Titanium unalloyed grade 1 | RMI-30 Ti-35A | R50250 | C 0.10 Fe 0.20 H 0.015 N 0.03 O 0.18 Ti rem | MIL-T-81556 MIL-T-81915 | ASTM B 265 B 337 B 338 B 348 B 367 B 381 F 467 F 468 grade 1 4/ | 0 | 1.00 | 1.00005 at 1.6 kA/m | 3.6 | 7 | |
| Titanium unalloyed grade 2 | A-40 RMI-40 Ti-50A | R50400 | C 0.10 Fe 0.30 H 0.015 N 0.03 O 0.25 Ti rem | MIL-T-9046 MIL-T-81556 | ASTM B 265 B 337 B 338 B 348 B 367 B 381 F 467 F 468 grade 2 4/ | 0 | 1.00 | 1.00005 at 1.6 kA/m | 3.6 | 7 | |
| Titanium unalloyed grade 3 | A-55 RMI-55 Ti-65A | R50550 | C 0.10 Fe 0.30 H 0.015 N 0.05 O 0.35 others each 0.1 total 0.4 Ti rem | MIL-T-9046 MIL-T-81556 | ASTM B 265 B 337 B 338 B 348 B 381 F 467 F 468 grade 3 4/ | 0 | 1.00 | 1.00005 at 1.6 kA/m | 3.6 | 7 | |
| Titanium unalloyed grade 4 | A-70 RMI-70 Ti-75A | R50700 | C 0.10 Fe 0.50 H 0.015 N 0.05 O 0.40 others each 0.1 total 0.4 Ti rem | MIL-T-9046 MIL-T-9047 MIL-T-81556 | ASTM B 265 B 348 B 367 B 381 F 467 F 468 grade 4 4/ | 0 | 1.00 | 1.00005 at 1.6 kA/m | 1.0 | 7 | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE IV. Titanium alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent)1/ | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS)2/ | Data sources3/ | Remarks |
|------------------------------------|-------------------------------|------------|--|---|---|-------------------|-----------------------|---------------------------|-----------------------------------|----------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Titanium low alloyed | RMI-0.2Pd | R52250 | C 0.10 Fe 0.20 H 0.015 N 0.03 O 0.18 Pd 0.12-0.25 Ti rem | | ASTM B 265 B 337 B 338 B 348 B 367 B 381 grade 11 4/ | 0 | 1.00 | 1.00005 at 1.6 kA/m | 3.0 | 11 | |
| Titanium low alloyed | | R52400 | C 0.10 Fe 0.30 H 0.015 N 0.03 O 0.25 Pd 0.12-0.25 Ti rem | | ASTM B 265 B 337 B 338 B 348 B 367 B 381 F 467 F 468 grade 7 4/ | 0 | 1.00 | 1.00005 at 1.6 kA/m | 3.0 | 11 | |
| Titanium alloy, a alloy | 110 AT RMI 5Al- 2.55N | R54520 | Al 4.0-6.0 C 0.10 Fe 0.50 H 0.020 N 0.05 O 0.20 Sn 2.0-3.0 Ti rem | MIL-T-9046 MIL-T-9047 MIL-T-81556 MIL-T-81915 MIL-F-83142 | ASTM B 265 B 348 B 367 B 381 grade 6 4/ | 0 | 1.00 | 1.00005 at 1.6 kA/m | 2.5 | 7 | |
| Titanium alloy, Ti 8-1-1 | RMI 8Al- 1Mo-1V HA 8116 | R54810 | Al 8 Mo 1 V 1 Ti rem | MIL-T-9046 MIL-T-9047 MIL-T-81556 MIL-F-83142 | AWS A5.16 | 0 | | | 0.9 | 7 | |
| Titanium alloy, Ti-8Mn | C-110M | R56080 | Mn 8 Ti rem | MIL-T-9046 | | 0 | 1.00 | 1.00005 at 1.6 kA/m | 1.9 | 7 | |
| Titanium alloy, Ti-6Al-2Nb-1Ta-1Mo | | R56210 | Al 6 Nb 2 Mo 0.8 Ta 1 Ti rem | MIL-T-9046 MIL-T-9047 | AWS A5.16 | 0 | 1.00 | 1.00005 at 1.6 kA/m | | | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE IV. Titanium alloys - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|----------------------------|------------------------|------------|--|--|------------|-------------------|-----------------------|---------------------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Titanium alloy, Ti-6Al-4V | C-120-AV | R56401 | Al 6 V 4 Ti rem | MIL-T-9046 MIL-T-9047 MIL-T-81556 MIL-F-83142 | | 0 | 1.00 | 1.00005 at 1.6 kA/m | 1.0 | 7 | |
| Titanium alloy, Ti-7Al-4Mo | RMI-7Al-4Mo | R56740 | Al 7 Mo 4 Ti rem | MIL-T-9046 MIL-T-81556 MIL-F-83142 | | 0 | | | 1.0 | 7 | |

^{1/} Unless otherwise indicated, values shown are maximum permitted.

^{2/} Percent IACS calculated on a volume basis in accordance with ASTM B 193 from data provided in the indicated data sources.

^{3/} See 3.1.7(i) for explanation of code.

^{4/} Alloy number pertains to all specifications listed in heading.

MIL-HDBK-270A(SH)

TABLE V. Miscellaneous metals.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|-------------|------------------------|------------|---|----------------|------------|-------------------|-----------------------|-------|---|----------------------------|----------------------------------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Lead | Grade A lead | L50050 | Pb 99.90 min others total 0.10 | QQ-L-171 | | UNK | | | 8.3 | 7(e) | Used in batteries and as ballast |
| Zinc, pure | Commercial rolled zinc | Z21210 | Cd 0.005 Cu 0.001 Fe 0.010 Pd 0.05 Zn rem | | ASTM B 69 | UNK | | | 28 | 7(e) | |
| Zinc | Type III zinc anode | Z32121 | Al 0.1-0.5 Cd 0.025-0.15 Cu 0.005 Fe 0.005 Pb 0.006 Si 0.125 Zn Rem | MIL-A-18001 | | | | | 26 | 7(e) | cathodic protection |

^{1/} Unless otherwise indicated, values shown are maximum permitted.

^{2/} Percent IACS calculated on a volume basis in accordance with ASTM B 193 from data provided in the indicated data source.

^{3/} See 3.1.7(i) for explanation of code.

MIL-HDBK-270A(SH)

TABLE VI. Wrought austenitic corrosion resistant steels.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|--|------------------------|------------|--|---|--|--|----------------------------------|--|---|----------------------------|--|
| | | | | Government | Commercial | | Norm | Other | | | |
| Chromium-manganese-nickel stainless steel | Type 201 | S20100 | C 0.05 Cr 16.0-18.0 Mn 5.50-7.50 N 0.25 Ni 3.50-5.50 P 0.060 S 0.030 Si 1.00 Fe rem | QQ-S-766 class 201 | ASTM A 412 A 666 | 0 10 30 50 65 0 10 30 50 65 | | 1.005 1.047 5.886 11.72 19.20 1.035 1.501 16.76 27.44 29.78 | 2.1-2.5 2.0 | 2 | μ at 15.9kA/m magnetic after moderate cold-work see 4.1.2 |
| Chromium-manganese-nickel stainless steel | Type 202 | S20200 | C 0.15 Cr 17.00-19.00 Mn 7.50-10.00 N 0.25 Ni 4.00-6.00 P 0.060 S 0.030 Si 1.00 Fe rem | QQ-S-763 QQ-S-766 class 201 4/ | ASTM A 314 A 412 A 473 A 666 | 0 10 30 50 65 0 10 30 50 65 | | 1.020 1.037 1.132 5.493 3.404 1.002 1.002 1.021 1.226 1.707 | 2.3-2.5 2.2-2.5 | 2 | μ at 15.9kA/m magnetic after heavy cold-work see 4.1.2 |
| Chromium-manganese-nickel stainless steel | Type 205 | S20500 | C 0.12-0.25 Cr 16.00-18.00 Mn 14.00-15.50 N 0.32-0.40 Ni 1.00-1.75 P 0.060 S 0.030 Si 1.00 Fe rem | | | 0 10 30 50 65 | | 1.002 1.002 1.003 1.003 1.004 | 2.2-2.3 | 2 | |
| Chromium-nickel-manganese-molybdenum stainless steel | Nitronic 50 | S20910 | C 0.06 Cr 20.50-23.50 N 0.25 Nb 0.10-0.30 Ni 4.00-6.00 P 0.040 S 0.030 Si 1.00 V 0.10-0.30 Fe rem | | ASTM A 182 A 240 A 249 A 412 A 479 A 580 | 0 27 56 75 | 1.004 1.004 1.004 1.004 | 1.004 1.004 1.004 1.004 | 2.1 | 2 | other μ at 15.9 kA/m |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VI. Wrought austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (XIACS) ^{2/} | Data sources ^{3/} | Remarks |
|---|------------------------|------------|---|----------------|--|---|--|--|---|----------------------------|--|
| | | | | Government | Commercial | | Norm | Other | | | |
| Chromium-nickel-manganese stainless steel | Nitronic 60 | S21800 | C 0.10 Cr 16.00-18.00 Mn 7.00-9.00 N 0.08-0.18 Ni 8.00-9.00 P 0.040 S 0.030 Si 3.50-4.50 Fe rem | | ASTM A 193 A 194 A 276 A 479 | 0 25 50 75 | 1.003 1.004 1.007 1.010 | | 1.8 | 2 | |
| Chromium-manganese-nickel stainless steel | Nitronic 40 (XM10) | S21900 | C 0.08 Cr 19.00-21.50 Mn 8.00-10.00 N 0.15-0.40 Ni 5.50-7.50 P 0.060 S 0.030 Si 1.00 Fe rem | | ASTM A 276 A 314 A 412 A 473 A 580 | 0 15 35 60 60 pickled | 1.005 1.004 1.005 1.010 1.008 | 1.004 1.003 1.005 1.012 <1.02 1.006 | 2.4 | 2 | other μ at 15.9 kA/m m at 39.7 kA/m other μ at 15.9 kA/m |
| Chromium-manganese-nickel stainless steel | Nitronic 40 (XM11) | S21904 | C 0.04 Cr 19.00-21.50 Mn 8.00-10.00 N 0.15-0.40 Ni 5.50-7.50 P 0.060 S 0.030 Si 1.00 Fe rem | | ASTM A 276 A 314 A 412 A 473 A 580 | 0 15 35 60 60 pickled | 1.005 1.004 1.005 1.010 1.008 | 1.004 1.003 1.005 1.012 1.006 | 2.4 | 2 | other μ at 15.9 kA/m μ at 39.7 kA/m other μ at 15.9 kA/m |
| Chromium-manganese-nickel stainless steel | Nitronic 33 | S24000 | C 0.08 Cr 17.00-19.00 Mn 11.50-14.50 N 0.20-0.40 Ni 2.50-3.75 P 0.060 S 0.030 Si 1.00 Fe rem | | ASTM A 240 A 249 A 269 A 312 A 412 A 688 | 0 10 20 30 40 50 60 70 | 1.0014 1.0013 1.0015 1.0010 1.0015 1.0011 1.0012 1.0009 | | 2.5 | 2 | μ at 15.9kA/m |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VI. Wrought austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|---|------------------------|------------|--|---|--|---------------------------|-----------------------|---|---|----------------------------|---|
| | | | | Government | Commercial | | Norm | Other | | | |
| Chromium-manganese-nickel stainless steel | Nitronic 32 | S24100 | C 0.15 Cr 16.50-19.50 Mn 11.50-14.00 N 0.20-0.45 Ni 0.50-2.50 P 0.060 S 0.030 Si 1.00 Fe rem | | ASTM A 530 | 0 70 | 1.009 1.018 | 1.009 1.018 | | 7(m) | other μ at 15.9 kA/m |
| Chromium-nickel stainless steel | Type 301 | S30100 | C 0.15 Cr 16.00-18.00 Mn 2.00 Ni 6.00-8.00 P 0.045 S 0.030 Si 1.00 Fe rem | QQ-S-766 MIL-S-5059 class 301 4/ | ASTM A 167 A 177 A 554 A 666 | 0 10 30 50 65 | | 1.011 1.015 1.698 5.721 12.29 | 1.7-2.5 | 2 | μ at 15.9kA/m magnetic after moderate cold-work |
| | | | | | | 0 10 30 50 65 | | 1.036 1.717 16.05 37.16 45.11 | 2.2-2.5 | | see 4.1.2 |
| Chromium-nickel stainless steel | Type 302 | S30200 | C 0.15 Cr 17.00-19.00 Mn 2.00 Ni 8.00-10.00 P 0.045 S 0.030 Si 1.00 Fe rem | QQ-S-763 QQ-S-766 DDO-F-24469/6 MIL-S-5059 MIL-S-7720 4/ | ASTM A 167 A 240 A 276 A 313 A 314 A 368 A 473 A 478 A 479 A 492 A 493 A 511 A 554 A 666 | 0 10 30 50 65 | | 1.005 1.079 1.144 5.520 11.77 | 2.2-2.5 | 2 | μ at 15.9kA/m magnetic after heavy cold-work |
| | | | | | | 0 10 30 50 65 | | 1.004 1.039 1.414 3.214 7.205 | 2.2-2.4 | | class 1 MIL-STD-288 see 4.1.2 |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VI. Wrought austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (X1ACS) ^{2/} | Data sources ^{3/} | Remarks |
|--|------------------------|------------|--|--|--|---------------------------|-----------------------|---|---|----------------------------|--|
| | | | | Government | Commercial | | Norm | Other | | | |
| Chromium-nickel stainless steel (cont) | Type 304 | | | | A 632 A 666 A 688 | | | | | | |
| Chromium-nickel stainless steel | Type 305 | S30500 | C 0.12 Cr 17.00-19.00 Mn 2.00 Ni 10.00-13.00 P 0.045 S 0.030 Si 1.00 Fe rem | QQ-S-763 QQ-S-766 class 305 4/ | ASTM A 167 A 240 A 249 A 276 A 313 A 314 A 368 A 473 A 478 A 492 A 493 A 511 A 554 A 580 | 0 10 30 50 65 | | 1.002 1.003 1.004 1.008 1.032 | 2.3 | 2 | may be slightly magnetic after heavy cold-work |
| Chromium-nickel heat resisting steel | Type 308 | S30800 | C 0.08 Cr 19.00-21.00 Mn 2.00 Ni 10.00-12.00 P 0.045 S 0.030 Si 1.00 Fe rem | | ASTM A 167 A 276 A 314 A 473 A 580 | 0 | | | 23.9 | 7 | |
| Chromium-nickel heat resisting steel | Type 309 | S30900 | C 0.20 Cr 22.00-24.00 Mn 2.00 Ni 12.00-15.00 P 0.045 S 0.030 Si 1.00 Fe rem | QQ-S-763 QQ-S-766 D00-F-24669/6 class 309 4/ | ASTM A 167 A 249 A 276 A 312 A 314 A 358 A 403 A 409 A 473 A 511 A 554 A 580 | UNK | 3.70 | | 2.2 | 1(m) 2(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VI. Wrought austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent)1/ | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (XACS)2/ | Data sources3/ | Remarks |
|--|------------------------|------------|--|---|---|---------------------------|-----------------------|---|----------------------------------|----------------|--|
| | | | | Government | Commercial | | Norm | Other | | | |
| Chromium-nickel heat resisting steel | Type 310 | S31000 | C 0.25 Cr 24.00-26.00 Mn 2.00 Ni 19.00-22.00 P 0.045 S 0.030 Si 1.50 Fe rem | QQ-S-763 QQ-S-766 DDO-F-24669/6 | ASTM A 167 A 182 A 213 A 249 A 276 A 312 A 314 A 358 A 403 A 409 A 473 A 511 A 554 A 632 | 0 10 30 50 65 | | 1.014 1.009 1.012 1.018 1.022 | 2.0 | 2 | μ at 15.9kA/m class 1 MIL-STD-288 |
| Chromium-nickel heat resisting steel | Type 314 | S31400 | C 0.25 Cr 23.00-26.00 Mn 2.00 Ni 19.00-22.00 P 0.045 S 0.030 Si 1.50-3.00 Fe rem | | ASTM A 276 A 314 A 473 A 580 | 0 | 1.02 | | 23.4 | 7 | |
| Chromium-nickel-molybdenum stainless steel | Type 316 | S31600 | C 0.08 Cr 16.00-18.00 Mn 2.00 Mo 2.00-3.00 Ni 10.00-14.00 P 0.045 S 0.030 Si 1.00 Fe rem | QQ-S-763 QQ-S-766 DDO-F-24669/6 MIL-S-5059 MIL-S-7720 class 316 4/ | ASTM A 167 A 182 A 193 A 194 A 213 A 240 A 249 A 269 A 276 A 312 A 313 A 314 A 320 A 358 A 368 A 376 A 403 A 409 A 430 A 473 A 478 | 0 10 30 50 65 | | 1.010 1.003 1.003 1.004 1.006 | 2.2-2.3 | 2 | μ at 15.9kA/m may be magnetic after heavy cold-work class 2 MIL-STD-288 |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VI. Wrought austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|---|------------------------|------------|---|--|--|---------------------------|-----------------------|---|---|----------------------------|---|
| | | | | Government | Commercial | | Norm | Other | | | |
| Chromium-nickel-molybdenum stainless steel (cont) | Type 316 | | | | A 479 A 511 A 554 | | | | | | |
| Chromium-nickel stainless steel | Type 317 | S31700 | C 0.08 Cr 17.00-19.00 Mn 2.00 Ni 9.00-12.00 P 0.045 S 0.030 Si 1.00 Ti (5xC min) Fe rem | QQ-S-763 QQ-S-766 DDO-F- 24669/6 MIL-S-27419 | ASTM A 167 A 240 A 249 A 269 A 276 A 312 A 314 A 403 A 409 A 473 A 478 A 511 A 554 A 580 A 632 | 0 | 1.02 | | 23.4 | 7 | |
| Chromium-nickel stainless steel | Type 321 | S32100 | C 0.04-0.10 Cr 17.00-20.00 Mn 2.00 Ni 9.00-12.00 P 0.040 S 0.030 Si 1.00 Ti (4xC-0.60) Fe rem | QQ-S-763 QQ-S-766 DDO-F- 24669/6 MIL-S-27419 | ASTM A 167 A 182 A 193 A 194 A 213 A 240 A 249 A 269 A 271 A 276 A 312 A 314 A 320 A 358 A 376 A 403 A 409 A 430 A 473 A 479 A 493 A 511 A 554 A 632 | 0 10 30 50 65 | | 1.006 1.008 1.033 1.380 2.493 | 2.3-2.4 | 2 | μ at 15.9kA/m slightly magnetic after heavy cold-work |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VI. Wrought austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|---------------------------------|------------------------|------------|---|--|--|---------------------------|-----------------------|---|---|----------------------------|---|
| | | | | Government | Commercial | | Norm | Other | | | |
| Chromium-nickel stainless steel | Type 329 | S32900 | C 0.20 Cr 23.00-28.00 Mn 1.00 Mo 1.00-2.00 Ni 2.50-5.00 P 0.040 S 0.030 Si 0.75 Fe rem | | ASTM A 268 A 511 | 0 | | | 23.0 | 7(e) | |
| Chromium-nickel stainless steel | Type 347 | S34700 | C 0.08 Cr 17.00-19.00 Mn 2.00 Nb (10xC min) Ni 9.00-13.00 P 0.045 S 0.030 Si 1.00 Fe rem | QQ-S-763 QQ-S-766 DOD-F-24669/6 class 347 | ASTM A 167 A 182 A 193 A 194 A 213 A 249 A 269 A 271 A 276 A 312 A 314 A 320 A 358 A 376 A 403 A 409 A 430 A 473 A 479 A 493 A 511 A 554 A 580 A 632 | 0 10 30 50 65 | | 1.006 1.011 1.500 3.040 9.243 | 2.3-2.5 | 2 | μ at 15.9kA/m slightly magnetic after heavy cold-work class 2 MIL-STD-288 |
| Chromium-nickel stainless steel | Type 348 | S34800 | C 0.08 Co 0.20 Cr 17.00-19.00 Mn 2.00 Nb (10xC min) Ni 9.00-13.00 P 0.045 S 0.30 Si 1.00 Ta 0.10 Fe rem | QQ-S-766 class 348 4/ | ASTM A 167 A 182 A 213 A 240 A 249 A 269 A 276 A 312 A 314 A 358 | 0 | 1.02 | | 23.6 | 7 | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VI. Wrought austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|--|------------------------|------------|--|----------------|--|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Chromium-nickel stainless steel (cont) | type 348 | | | | A 376 A 403 A 409 A 479 A 580 A 632 | | | | | | |
| Chromium-nickel stainless steel | Type 384 | S38400 | C 0.08 Cr 15.00-17.00 Mn 2.00 Ni 17.00-19.00 P 0.045 S 0.030 Si 1.00 Fe rem | | ASTM A 493 | 0 | 1.02 | | 21.8 | 7 | |
| Stainless steel | Cyclops 19-9-0L | S63198 | C 0.28-0.35 Cr 18.0-21.0 Cu 0.50 Mn 0.75-1.50 Mo 1.00-1.75 Nb 0.25-0.60 Ni 8.00-11.00 P 0.040 S 0.030 Si 0.30-0.80 Ti 0.10-0.35 W 1.00-1.75 Fe rem | | ASTM A 453 A 457 A 458 A 477 | 25 | 1.04 | | | 1(m) | |
| Chromium-nickel-iron alloy | Discaloy | S66220 | Al 0.35 B 0.0010-0.010 C 0.08 Cr 12.0-15.0 Cu 0.50 Mn 1.50 Mo 2.50-3.50 Ni 24.0-28.0 P 0.040 S 0.030 Si 1.00 Ti 1.55-2.00 Fe rem | | ASTM A 453 A 638 | UNK | 1.02 | | | 1(m) | |
| | Thompson alloy | | C 0.4-0.5 Cr 13-15 Mn 0.7 | | | UNK | 1.11 | | | 1(m) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VI. Wrought austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|-----------------------------------|------------------------|------------|--|----------------|------------|-------------------|-----------------------|-------|---|----------------------------|---|
| | | | | Government | Commercial | | Norm | Other | | | |
| Chromium-nickel-iron alloy (cont) | Thompson alloy | | Mo 0.5 W 1.75-3.0 Fe rem | | | | | | | | |
| Chromium-nickel-iron alloy | Timken 16-25-6 | | C 0.12 Cr 15.0-17.5 Mn 2.0 Mo 5.5-7 N 0.07 Ni 24-27 Si 1.0 Fe rem | | | 25 | 1.02 | | | 1(m) | |
| | UNILLOY 888 | | C 0.45-0.60 Cr 6.75-8.25 Mn 8.00-10.00 Ni 7.00-8.00 P 0.05 S 0.03 Si 1.00 V 1.30-1.65 Fe rem | | | UNK | | <1.01 | 22.7 | 7 | μ at 15.9kA/m after severe cold-working |

^{1/} Unless otherwise indicated, values shown are maximum permitted.

^{2/} Percent IACS calculated on a volume basis in accordance with ASTM B 193 from data provided in the indicated data sources.

^{3/} See 3.1.7(i) for explanation of codes.

^{4/} Alloy numbers pertain to all specifications listed in heading.

^{5/} Specifies material having a permeability less than or equal to 1.2 in the annealed condition.

MIL-HDBK-270A(SH)

TABLE VII. Precipitation hardenable corrosion resistant steels.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|---|------------------------|------------|---|----------------|---|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Chromium-nickel-aluminum-molybdenum stainless steel | PH 13-8 Mo | S13800 | Al 0.09-1.35 C 0.05 Cr 12.25-13.25 Mn 0.20 Mo 2.00-2.50 N 0.01 Ni 7.50-8.50 P 0.01 S 0.008 Si 0.10 Fe rem | | ASTM A 564 A 693 A 705 | | | | 16.9 | 7 | |
| Chromium-nickel-copper stainless steel | 15-5 PH | S15500 | C 0.07 Cr 14.00-15.00 Cu 2.50-4.50 Mn 1.00 Nb 0.15-0.45 Ni 3.50-5.50 P 0.040 S 0.030 Si 1.0 Fe rem | | ASTM A 564 A 693 A 705 | 0 | | | 23.4 | 7 | |
| Chromium-nickel-copper stainless steel | 17-4 PH | S17400 | C 0.07 Cr 15.50-17.50 Cu 3.00-5.00 Mn 1.00 Nb 0.15-0.45 Ni 3.00-5.00 P 0.040 S 0.030 Si 1.00 Fe rem | MIL-S-81591 | ASTM A 564 A 693 A 705 | 0 | 29.5 | | | 1(m) | |
| Chromium-nickel-aluminum stainless steel | 17-7 PH | S17700 | Al 0.75-1.50 C 0.09 Cr 16.00-18.00 Mn 1.00 Ni 6.50-7.75 P 0.040 S 0.040 Si 1.00 Fe rem | MIL-S-25043 | ASTM A 313 A 564 A 579 A 693 A 705 | 0 | 21.5 | | | 1(m) | |
| Steel, corrosion resistant, PH | Type 322 | | | | | 0 | 39.0 | | | 1(m) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VII. Precipitation hardened corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|-------------|------------------------|------------|--|----------------|------------|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| | Crucible 3003 | | Al 3.0 C 0.60 Cr 12.5 Mn 4.5 Ni 15.0 Fe rem | | | UNK | 1.02-1.62 | | | 1(m) | |
| | Rezistal 3311 | | | | | UNK | 1.02 | | | 1(m) | |
| | Rezistal 3329 | | | | | UNK | 1.02-14.2 | | | 1(m) | |
| | Armco 21-4 | | | | | UNK | 1.02 | | | 1(m) | |

^{1/} Unless otherwise indicated, values shown are maximum permitted.

^{2/} Percent IACS calculated on a volume basis in accordance with ASTM B 193 from data provided in the indicated data sources.

^{3/} See 3.1.7(i) for explanation of codes.

MIL-HDBK-270A(SH)

TABLE VIII. Cast austenitic corrosion resistant steels.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|---------------------|------------------------|------------|--|-------------------|--|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Alloy steel casting | CF-8 | J92600 | C 0.08 Cr 18.0-21.0 Mn 1.50 Ni 8.0-11.0 P 0.04 S 0.04 Si 0.75 Fe rem | MIL-S-867 class 1 | ASTM A 351 A 451 A 743 A 744 | 0 | 1.00-1.30 | | 2.3 | 7 | |
| Alloy steel casting | CF-20 | J92602 | C 0.20 Cr 18.0-21.0 Mn 1.50 Ni 8.0-11.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 743 | 0 | 1.01 | | 2.2 | 7 | |
| Alloy steel casting | HF | J92603 | C 0.20-0.40 Cr 18.0-23.0 Mn 2.00 Mo 0.50 Ni 8.0-12.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 297 alloy HF | 0 | 1.0 | | 2.2 | 11 | |
| Alloy steel casting | Type 304 | J92610 | C 0.08 Cr 18.0-20.0 Mn 2.00 Ni 8.0-12.0 P 0.04 S 0.03 Si 1.00 Fe rem | MIL-S-81591 | | 0 | 1.07 | | 2.5 | 1(m) 7(e) | |
| Alloy steel casting | Type 347 | J92640 | C 0.08 Cr 17.0-19.5 Mn 2.00 Ni 9.0-13.0 P 0.04 S 0.03 Si 1.00 Nb + Ta (10xC min, 1.5 max) Fe rem | MIL-S-81591 | | 0 | 1.03 | | | 1(m) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VIII. Cast austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|---------------------|------------------------|------------|--|----------------|--|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Alloy steel casting | CF-3 | J92700 | C 0.03 Cr 17.0-21.0 Mn 1.5 Mo 2.0-3.0 Ni 8.0-12.0 P 0.04 S 0.04 Si 1.50 Fe rem | | | 0 | 1.20-3.00 | | 2.3 | 7 | |
| Alloy steel casting | CF-16F | J92701 | C 0.16 Cr 18.0-21.0 Mn 1.50 Ni 9.0-12.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 743 | 0 | 1.00-2.00 | | 2.4 | 7 | |
| Alloy steel casting | CF-8C | J92710 | C 0.08 Cr 18.0-21.0 Mn 1.50 Ni 9.0-12.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 351 A 451 A 743 A 744 | 0 | 1.20-1.80 | | 2.4 | 7 | |
| Alloy steel casting | CF-3M | J92800 | C 0.03 Cr 17.0-21.0 Mn 1.50 Mo 2.0-3.0 Ni 9.0-13.0 P 0.04 S 0.04 Si 1.50 Fe rem | | ASTM A 351 A 743 A 744 | | 1.20-3.00 | | 2.1 | 7 | |
| Alloy steel casting | Type 316 | J92810 | C 0.08 Cr 16.0-18.0 Mn 2.00 Mo 2.0-3.0 Ni 10.0-14.0 P 0.04 S 0.03 Si 1.00 Fe rem | MIL-S-81591 | | 0 | 1.43 | | 2.5 | 1(m) 7(e) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VIII. Cast austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (XIACS) ^{2/} | Data sources ^{3/} | Remarks |
|---------------------|------------------------|------------|--|----------------|--|-------------------|-----------------------|-------|---|----------------------------|------------------------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Alloy steel casting | CF-8M | J92900 | C 0.08 Cr 18.0-21.0 Mn 1.50 Mo 2.0-3.0 Ni 9.0-12.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 351 A 451 A 743 A 744 | 0 | 1.50-2.50 | | 2.1 | 7 | |
| Alloy steel casting | CH-10 | J93401 | C 0.10 Cr 22.0-26.0 Mn 1.50 Ni 12.0-15.0 P 0.040 S 0.040 Si 2.00 Fe rem | | ASTM A 351 | 0 | 1.71* | | 2.1 | 7 | * after heat treatment |
| Alloy steel casting | HE | J93403 | C 0.20-0.50 Cr 26.0-30.0 Mn 2.00 Mo 0.50 Ni 8.0-11.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 297 alloy HE | 0 | 1.3-2.5 | | 2.0 | 11 | |
| Alloy steel casting | CE-30 | J93423 | C 0.03 Cr 26.0-30.0 Mn 1.50 Ni 8.0-11.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 743 | 0 | 71.5 | | 2.1 | 7 | |
| Alloy steel casting | HH | J93503 | C 0.20-0.50 Cr 24.0-28.0 Mn 2.00 Mo 0.50 Ni 11.0-14.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 297 alloy HH | 0 | 1.0-1.9 | | 2.0-2.3 | 11 | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VIII. Cast austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|---------------------|------------------------|------------|--|----------------|------------------------------|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Alloy steel casting | HI | J94003 | C 0.20-0.50 Cr 26.0-30.0 Mn 2.00 Mo 0.50 Ni 14.0-18.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 297 alloy HI | 0 | 1.0-1.7 | | 2.0 | 11 | |
| Alloy steel casting | CK-20 | J94202 | C 0.20 Cr 23.0-27.0 Mn 2.00 Ni 19.0-22.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 351 A 451 A 743 | 0 | 1.02 | | 1.9 | 7 | |
| Alloy steel casting | HN | J94213 | C 0.20-0.50 Cr 19.0-23.0 Mn 2.00 Mo 0.50 Ni 23.0-27.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 297 alloy HN | 0 | 1.1 | | 1.7 | 11 | |
| Alloy steel casting | HK | J94224 | C 0.20-0.60 Cr 24.0-28.0 Mn 2.00 Mo 0.50 Ni 18.0-22.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 297 alloy HK | 0 | 1.02 | | | 1(m) | |
| Alloy steel casting | HL | J94604 | C 0.20-0.60 Cr 28.0-32.0 Mn 2.00 Mo 0.50 Ni 18.0-22.0 P 0.04 S 0.04 Si 2.00 Fe rem | | ASTM A 297 alloy HL | 0 | 1.01 | | 1.8 | 11 | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VIII. Cast austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (XIACS) ^{2/} | Data sources ^{3/} | Remarks |
|--------------------------------|------------------------|------------|--|----------------|------------------------|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Alloy steel casting | HT | J94605 | C 0.35-0.75 Cr 15.0-19.0 Mn 2.00 Ni 33.0-37.0 P 0.04 S 0.04 Si 2.50 Fe rem | | ASTM A 297 alloy HT | 0 | 1.1-2 | | 1.7 | 11 | |
| Alloy steel casting | CN-7M | J95150 | C 0.07 Cr 19.0-22.0 Cu 3.0-4.0 Mn 1.50 Mo 2.0-3.0 Ni 27.5-30.5 P 0.04 S 0.04 Si 1.50 Fe rem | | ASTM A 351 A 743 A 744 | 0 | 1.01-1.10 | | 2.5 | 7 | |
| Alloy steel casting | HU | J95405 | C 0.35-0.75 Cr 17.0-21.0 Mn 2.00 Mo 0.50 Ni 37.0-41.0 P 0.04 S 0.04 Si 2.50 Fe rem | | ASTM A 297 alloy HU | 0 | 1.1-2 | | 1.6 | 11 | |
| Alloy cast steel | HP | J95705 | C 0.35-0.75 Cr 24.0-28.0 Mn 2.00 Mo 0.50 Ni 33.0-37.0 P 0.04 S 0.04 Si 2.50 Fe rem | | ASTM A 297 alloy HP | 0 | 1.02-1.25 | | 1.7 | 11 | |
| Cast corrosion resistant steel | 18-8 Nb | | | | | 0 | 2.14 | | | 1(m) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VIII. Cast austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent)1/ | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS)2/ | Data sources3/ | Remarks |
|-------------------------------------|-------------------------------|------------|---|----------------|------------|-------------------|-----------------------|-------|-----------------------------------|----------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Cast iron | Ductile Ni-resist type 2 | | C 2.0-3.0 Cr 2.0-4.0 Mn 1.0-1.5 Ni 18-22 Si 1.0-2.5 Fe rem | | | UNK | 1.03 | | 1.01 | 1(m) 7(e) | |
| Welding rod | 19-9 weld Chromend K | | C 0.07 Cr 19.0 Ni 9.0 Fe rem | | | 0 | 1.15 | | | 1(m) | |
| Weld 18-8 corrosion resistant steel | 18-8 Nb weld Stainweld A-5 Nb | | | | | 0 | 2.06 | | | 1(m) | |
| Weld | 19-9 Nb weld, long. weld | | | | | 0 | 1.77 | | | 1(m) | |
| Weld | 19-9 Nb weld, trans. weld | | | | | 0 | 1.04 | | | 1(m) | |
| Weld | 19-9 Ti weld | | | | | 0 | 1.30 | | | 1(m) | |
| Welding electrode | 18-13-2 weld Chromend KMO | | C 0.08 Cr 18.0 Mo 2.0 Ni 13.0 Fe rem | | | 0 | 1.05 | | | 1(m) | |
| Weld metal | 25-12 weld Chromend H.C. | | C 0.10 Cr 25.0 Ni 12.0 Fe rem | | | 0 | 1.57 | | | 1(m) | |
| Weld | 25-12 Ti weld | | | | | 0 | 1.07 | | | 1(m) | |
| Weld | 25-20 weld Chromend H.C.N | | | | | 0 | 1.00 | | | 1(m) | |

See footnotes at end of table.

MIL-HDBK-270A(SH)

TABLE VIII. Cast austenitic corrosion resistant steels - Continued.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|--------------------|---|------------|--|----------------|------------|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Weld | 25-20 | | C 0.10 Cr 25.0 Ni 20.0 Fe rem | | | 0 | 1.02 | | | 1(m) | |
| Weld | Stainless 304 and weld metal 19:9 + 308 | | | | | 0 0 | 1.07 1.10 | | | 1(m) | |
| Welding electrodes | Frogalloy M | | C 0.5-0.6 Cr 18.0-21.0 Mn 4.0 min Ni 9.0-10.5 Fe rem | | | 0 | 1.00 | | | 1(m) | |

^{1/} Unless otherwise indicated, values shown are maximum permitted.

^{2/} Percent IACS calculated on a volume basis in accordance with ASTM B 193 from data provided in the indicated data sources.

^{3/} See 3.1.7(i) for explanation of codes.

MIL-HDBK-270A(SH)

TABLE IX. Austenitic manganese steels.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (%IACS) ^{2/} | Data sources ^{3/} | Remarks |
|--------------------------|------------------------|------------|---|----------------|------------|-------------------|-----------------------|-------|---|----------------------------|---------|
| | | | | Government | Commercial | | Norm | Other | | | |
| Hadfield manganese steel | | | C 1.0-1.35 Mn 10.5-15.0 P 0.10 Si 0.1-0.30 Fe rem | | | 0 26 | 1.02 1.02 | | 1.2 | 1(m) 7(e) | |
| Manganese steel | Jessup no. 9 | | C 0.40 Cr 4.0 Mn 13.0 Ni 3.5 Fe rem | | | UNK 31.1 | 1.02 1.08 | | | 1(m) | |
| Manganese-nickel steel | | | C 0.70 Mn 14.0 Ni 3.0 | | | 0 | 1.01 | | | 1(m) | |
| Manganese-nickel steel | | | C 0.80 Mn 14.0 Ni 4.0 Fe rem | | | 0 | 1.00 | | | 1(m) | |
| Manganese steel | Jessup no. 200 | | C 0.30 Mn 11.0 Ni 7.0 Fe rem | | | 11 | 1.02 | | | 1(m) | |
| Manganese-nickel steel | | | C 0.3 Mn 11.0 Ni 8.0 Fe rem | | | 0 | 1.00 | | | 1(m) | |
| | Chromanal | | C 1.1 Cr 2.0 Mn 12.0 Fe rem | | | UNK | 1.31 | | | 1(m) | |
| Manganese steel | Midvale Nonmagnetic | | C 0.70 Cr 4.0 Mn 8.0 Ni 9.0 Fe rem | | | UNK | 1.00 | | | 1(m) | |

^{1/} Unless otherwise indicated, values shown are maximum permitted.

^{2/} Percent IACS calculated on a volume basis in accordance with ASTM B 193 from data provided in the indicated data sources.

^{3/} See 3.1.7(i) for explanation of codes.

MIL-HDBK-270A(SH)

TABLE X. High strength steels.

| Common name | Commercial designation | UNS number | Chemical composition (percent) ^{1/} | Specifications | | Percent cold-work | Magnetic permeability | | Electrical conductivity (XACS) ^{2/} | Data Sources | Remarks |
|-------------|------------------------|------------|--|----------------|------------|-------------------|-------------------------------------|------------------|--|--|---------|
| | | | | Government | Commercial | | Norm | Max | | | |
| HY-80 | HY-80 | K31820 | C 0.180 Mn 0.400 P 0.020 S 0.020 Si 0.350 Ni 3.250 Cr 1.800 Mo 0.600 Fe rem | MIL-S-16216 | | | 56 ^a | 910 ^b | 5.7 ^{b,c} | ^a Cohn, H.P., "Magnetic Characteristics of High-Strength Steels HY-80, HY-100, HY-130, and QT-35," NSRDC, 6-184, June, 1971. ^b U.S. Steel, "Properties, Characteristics, and Data Common to HY-80 and HY-100 Steels," January, 1983. ^c Hamburg, E.G., "Physical Properties of Ultraservice Steels," U.S. Steel Applied Research Laboratory Technical Report, Project No. 39.018-007(44), 8-61301, February, 1971. | |
| HY-100 | HY-100 | K32045 | C 0.180 Mn 0.400 P 0.020 S 0.020 Si 0.350 Ni 3.500 Cr 1.800 Mo 0.600 Fe rem | MIL-S-16216 | | | 87 ^a 81 ^d | 910 ^b | 5.7 ^b | ^a see above ^b see above ^c Cannell, P.Y., and L.A. Olney, "Magnetization Curves for High Strength Steels HY-100 and HY-130," DTRC, DTRC-PAS-88/61, January, 1989. | |
| HY-130 | HY-130 | | C 0.110 Mn 0.880 P 0.003 S 0.006 Si 0.290 Ni 9.900 Cr 2.060 Mo 1.040 Fe rem | | | | 99 ^a 104 ^d | 630 ^d | 4.9 ^c | ^a see above ^c see above ^d see above | |
| QT-35 | QT-35 | | | | | | 71 ^a | | | ^a see above | |

^{1/} Unless otherwise indicated, values shown are maximum permitted.^{2/} Percent IACS calculated on a volume basis in accordance with ASTM B 193 from data provided in the indicated data sources.

MIL-HDBK-270A(SH)

TABLE XI. Data sources.

| Numeric code | Type of data electrical (e)/magnetic (m) | Source document |
|--------------|---|---|
| 1 | (m) | E.E.S (Engineering Experiment Station - predecessor to DTRC-Annapolis) Report 4E(2)66904, 4P(2)66918, Magnetic Characteristics of "Non-magnetic" Metallic Materials, Comparison of Properties in Strong and Weak Fields. |
| 2 | (e) (m) | Material and chemical analysis provided by ARMCO. All of the materials investigated, except the type 310 heat treatment, were annealed at 1066°C and air cooled. The type 310 heat treatment was annealed at 1149°C and air cooled. |
| 3 | (e) | MIL-HDBK-694. |
| 4 | (e) | MIL-HDBK-698. |
| 5 | (e) | National Institute of Standards and Technology Circular 592 (Nickel and its Alloys). |
| 6 | (e) | American Iron and Steel Institute (Steel Products Manual, Stainless and Heat Resisting Steels). |
| 7 | (e) (m) | ASM International, Metals Handbook, Ninth Edition. |
| 8 | (e) | SAE J470. |
| 9 | (e) | 1987 SAE Handbook, Volume 1. |
| 10 | (e) (m) | Material and chemical analysis provided by INCO Alloys International, Inc. |
| 11 | (e) (m) | Materials Engineering/Materials Selector, Volume 82, Number 4. |

MIL-HDBK-270A(SH)

TABLE XII. Government specification to UNS number cross index.

| Government specification | UNS number | Government specification | UNS number |
|--------------------------|------------|--------------------------|------------|
| QQ-A-200 | A92014 | QQ-A-596 | A03550 |
| | A92024 | | A02130 |
| | A93003 | QQ-A-601 | A03550 |
| | A95083 | | |
| | A95086 | QQ-A-596 | A91100 |
| | A95454 | | A91145 |
| | A95456 | QQ-B-626 | C36000 |
| | A96061 | | |
| | A96063 | QQ-B-637 | C46400 |
| | A96066 | | |
| QQ-A-225 | A91100 | QQ-B-639 | C46400 |
| | A92011 | | |
| | A92014 | QQ-B-655 | A94043 |
| | A92024 | | |
| | A93003 | QQ-B-675 | C95200 |
| | A95052 | | C95400 |
| | A96061 | | |
| QQ-A-250 | A91100 | QQ-B-728 | C67500 |
| | A92024 | | |
| | A92124 | QQ-C-390 | C83600 |
| | A92219 | | C83800 |
| | A93003 | | C84400 |
| | A95052 | | C84800 |
| | A95083 | | C85400 |
| | A95086 | | C85700 |
| | A95454 | | C86200 |
| | A95456 | | C86300 |
| | A96061 | | C86500 |
| | | | C97400 |
| | | | C90300 |
| | | | C92200 |
| QQ-A-367 | A92014 | | C94700 |
| | A92218 | | C94800 |
| | A92219 | | C95200 |
| | A94032 | | C95400 |
| | A95083 | | C95700 |
| | A96061 | | C95800 |
| | A96066 | | |
| | A96151 | | |
| QQ-A-430 | A91100 | QQ-C-450 | C63000 |
| | A92219 | | |
| | A93003 | QQ-C-465 | C63000 |
| | A95005 | | |
| | A95052 | QQ-C-502 | C10100 |
| | A95056 | | |
| | A96061 | QQ-C-523 | C86200 |
| | A97050 | | C86300 |
| | | | C86500 |

TABLE XII. Government specification to UNS number cross index - continued.

| Government specification | UNS number | Government specification | UNS number | | |
|--------------------------|------------|--------------------------|------------|------------|------------|
| QQ-C-525 | C83600 | WW-T-700 | A91100 | | |
| | C84400 | | A92024 | | |
| | C90300 | | A93003 | | |
| | C92200 | | A95052 | | |
| QQ-C-576 | C10100 | | A95086 | | |
| | | | A96061 | | |
| | | | | | |
| | | | | | |
| QQ-C-591 | C65500 | MIL-W-85 | A91100 | | |
| QQ-L-171 | L50050 | | A96061 | | |
| | | | A96063 | | |
| | | | C10100 | | |
| QQ-N-281 | N04400 | MIL-S-867 | J92600 | | |
| | N04405 | | | | |
| QQ-N-286 | N05500 | MIL-T-1368 | N04400 | | |
| QQ-N-288 | N04019 | MIL-W-3318 | C10100 | | |
| QQ-S-763 | S20200 | MIL-F-3922 | A96061 | | |
| | S30200 | MIL-S-5059 | S30100 | | |
| | S30400 | | | S30200 | |
| | S30500 | | | S30400 | |
| | S30900 | | | S31600 | |
| | S31000 | | | MIL-F-5509 | A92014 |
| | S31600 | | | | A92024 |
| | S31700 | MIL-R-5674 | A91100 | | |
| | S32100 | | A92024 | | |
| | S34700 | | A95056 | | |
| | QQ-S-766 | S20100 | MIL-T-5695 | S30400 | |
| | | S20200 | | | MIL-W-6712 |
| S30100 | | A94043 | | | |
| S30200 | | MIL-B-6812 | A92024 | | |
| S30400 | | | | MIL-T-7081 | A96061 |
| S30500 | | | | | MIL-S-7720 |
| S30900 | | S31600 | | | |
| S31000 | | MIL-T-8231 | C65500 | | |
| S31600 | | | | MIL-T-8504 | S30400 |
| S31700 | | | | | |
| S32100 | | | | | |
| S34700 | | | | | |
| S34800 | | | | | |
| QQ-W-343 | C10100 | | | | |
| QQ-W-390 | N06600 | | | | |

TABLE XII. Government specification to UNS number cross index - continued.

| Government specification | UNS number | Government specification | UNS number |
|--------------------------|------------|--------------------------|------------|
| MIL-T-8506 | S30400 | MIL-C-15345 | C86500 |
| MIL-R-8814 | A95056 | | C90300 |
| MIL-T-9046 | R50400 | | C92200 |
| | R50550 | | C95400 |
| | R50700 | | C95800 |
| | R54520 | MIL-C-15726 | C70600 |
| | R54810 | | C71500 |
| | R56080 | MIL-B-15894 | C85800 |
| | R56210 | MIL-E-15597 | A91100 |
| | R56401 | | A93003 |
| | R56740 | | A94043 |
| MIL-T-9047 | R50700 | MIL-B-16166 | C63000 |
| | R54520 | MIL-T-16420 | C70600 |
| | R54810 | | C71500 |
| | R56210 | | |
| | R56401 | | |
| MIL-C-10387 | A96151 | MIL-B-16541 | C92200 |
| MIL-T-10794 | A96061 | MIL-A-18001 | Z32121 |
| MIL-C-11866 | A03550 | MIL-G-18014 | A95052 |
| | C83600 | | A95086 |
| | C86200 | | A95456 |
| | C86300 | | A96061 |
| | C90300 | | A96063 |
| MIL-A-12545 | A91100 | MIL-G-18015 | A95052 |
| | A92014 | | A96063 |
| | A96061 | MIL-F-18280 | A92014 |
| | A96070 | | A92024 |
| MIL-S-12875 | A93003 | | A96061 |
| | A95052 | MIL-B-18907 | C10100 |
| MIL-T-15005 | C70600 | MIL-E-21562 | N06625 |
| | C71500 | MIL-C-22087 | C83600 |
| MIL-T-15089 | A92014 | | C83200 |
| | A92024 | | C86300 |
| MIL-C-15345 | C83600 | | C86500 |
| | C85700 | | C90300 |
| | C86300 | MIL-T-22214 | C70600 |
| | | | C71500 |

TABLE XII. Government specification to UNS number cross index - continued.

| Government specification | UNS number | Government specification | UNS number |
|--------------------------|--|--------------------------|--|
| MIL-A-22771 | A92014 A92219 A96061 A96151 | MIL-S-25043 | S17700 |
| | | MIL-P-25995 | A95083 A95456 |
| MIL-C-22229 | C83600 C86200 C86300 C86500 C90300 X95200 | MIL-C-26094 | A91100 A95005 A95052 A95086 A95154 |
| MIL-W-23068 | C10100 C10300 | MIL-S-27419 | S30400 S32100 |
| | | MIL-F-39000 | A03550 A96061 |
| | | MIL-A-45225 | A95083 A95456 |
| MIL-W-23351 | A96061 | MIL-A-46027 | A95083 A95456 |
| | | MIL-A-46083 | A95083 A95456 |
| MIL-E-23765 | C65500 | MIL-A-46104 | A96070 |
| | | MIL-A-46118 | A92219 |
| MIL-S-24149 | A91100 A95086 A95356 A95456 | MIL-T-50777 | A92024 |
| | | MIL-A-52174 | A91100 A93003 |
| MIL-B-24480 | C95800 | MIL-T-81556 | R50250 R50400 R50550 R50700 R54810 R56401 R56740 |
| DOD-F-24669/5 | S30200 | | |
| DOD-F-24669/6 | S30200 S30300 S30400 S30900 S31000 S31600 S31700 S32100 S34700 | MIL-L-81558 | R54810 R56210 |

TABLE XII. Government specification to UNS number cross index - continued.

| Government specification | UNS number | Government specification | UNS number |
|--------------------------|--|--------------------------|------------|
| MIL-S-81591 | J92610 J92640 J92810 S17400 | | |
| MIL-A-81596 | A92024 A93003 A95052 A95056 | | |
| MIL-T-81915 | R50250 R54520 | | |
| MIL-T-83142 | R54520 R54810 R56401 R56740 | | |
| MIL-HDBK-694 | A02130 A03550 | | |
| MIL-HDBK-698 | C36000 C46400 C63000 C65500 C67500 C83600 C86200 C86500 C87400 C90300 C92200 C94800 C95200 C95400 C95700 C95800 | | |

MIL-HDBK-270A(SH)

TABLE XIII. Commercial specification to UNS number cross index.

| Commercial specification | UNS number | Commercial specification | UNS number |
|--------------------------|------------|--------------------------|------------|
| ASTM A 167 | S30100 | ASTM A 240 (cont) | S32100 |
| | S30200 | | S34800 |
| | S30400 | A 249 | S20910 |
| | S30500 | | S24000 |
| | S30800 | | S30400 |
| | S30900 | | S30500 |
| | S31000 | | S30900 |
| | S31600 | | S31000 |
| | S31700 | | S31600 |
| | S32100 | | S31700 |
| | S34700 | | S32100 |
| | S34800 | | S34700 |
| | | | S34800 |
| | | | |
| | | | |
| A 177 | S30100 | A 268 | S32900 |
| A 182 | S20910 | | |
| | S31000 | A 269 | S24000 |
| | S31600 | | S30400 |
| | S32100 | | S31600 |
| | S34700 | | S31700 |
| | S34800 | | S32100 |
| A 193 | S21800 | | S34700 |
| | S30400 | | S34800 |
| | S31600 | A 270 | |
| | S32100 | | S30400 |
| | S34700 | | |
| | | A 271 | S30400 |
| A 194 | S21800 | | S32100 |
| | S30300 | | S34700 |
| | S30400 | A 276 | |
| | S31600 | | S21800 |
| | S32100 | | S21900 |
| | S34700 | | S21904 |
| A 213 | | | S30200 |
| | S30400 | | S30400 |
| | S31000 | | S30500 |
| | S31600 | | S30800 |
| | S32100 | | S30900 |
| | S34700 | | S31000 |
| | S34800 | | S31400 |
| | | | S31600 |
| A 240 | S20910 | A 289 | S31700 |
| | S24000 | | S32100 |
| | S30200 | | S34700 |
| | S30400 | | S34800 |
| | S30500 | | |
| | S31600 | | J92603 |
| | S31700 | | J93403 |
| | | | |

MIL-HDBK-270A(SH)

TABLE XIII. Commercial specification to UNS number cross index - continued.

| Commercial specification | UNS number | Commercial specification | UNS number |
|--------------------------|------------|--------------------------|------------|
| ASTM A 289 (cont) | J93503 | ASTM A 351 (cont) | J92800 |
| | J94003 | | J92900 |
| | J94213 | | J93401 |
| | J94224 | | J94204 |
| | J94604 | | J95150 |
| | J94605 | | |
| | J95405 | | |
| | J95705 | | |
| A 312 | S30400 | A 358 | S30400 |
| | S30900 | | S30900 |
| | S31000 | | S31000 |
| | S31600 | | S31600 |
| | S31700 | | S32100 |
| | S32100 | | S34700 |
| | S34700 | | S34800 |
| | S34800 | | |
| A 313 | S17700 | A 368 | S30200 |
| | S30200 | | S30400 |
| | S30400 | | S30500 |
| | S30500 | | S31600 |
| | S31600 | | |
| A 314 | S20200 | A 376 | S30400 |
| | S21900 | | S31600 |
| | S21904 | | S32100 |
| | S30200 | | S34700 |
| | S30300 | | S34800 |
| | S30400 | A 403 | S30900 |
| | S30500 | | S31000 |
| | S30800 | | S31600 |
| | S30900 | | S31700 |
| | S31000 | | S32100 |
| | S31400 | | S34700 |
| | S31600 | | S34800 |
| | S31700 | A 409 | S30400 |
| | S32100 | | S30900 |
| | S34700 | | S31000 |
| | S34800 | | S31600 |
| | | | S31700 |
| A 320 | S30300 | | S32100 |
| | S30400 | | S34700 |
| | S31600 | | S34800 |
| | S32100 | A 412 | S20100 |
| | S34700 | | S20200 |
| A 351 | J92600 | | S20910 |
| | J92710 | | S21900 |
| | | | S21904 |
| | | | S24000 |

MIL-HDBK-270A(SH)

TABLE XIII. Commercial specification to UNS number cross index. Continued.

| Commercial specification | UNS number | Commercial specification | UNS number |
|--------------------------|--|--------------------------|--|
| ASTM A 430 | S30400 S31600 S32100 S34700 | ASTM A 492 | S30200 S30400 S30500 |
| A 451 | J92600 J92710 J92900 J94202 | A 493 | S30200 S30400 S30500 S32100 S34700 S34800 |
| A 453 | S63198 S66220 | A 511 | S30200 S30400 S30500 S30900 S31000 S31600 S31700 S32100 S34700 |
| A 457 | S63198 | | |
| A 458 | S63198 | | |
| A 473 | S20200 S21900 S21904 S30200 S30300 S30400 S30500 S30800 S30900 S31000 S31400 S31600 S31700 S32100 S34700 | A 530 | S24100 |
| | | A 554 | S30100 S30200 S30400 S30500 S30900 S31000 S31600 S31700 S32100 S34700 |
| A 477 | S63198 | | |
| A 478 | S30200 S30400 S30500 S31600 S31700 | A 564 | S13800 S15500 S17400 S17700 |
| | | A 579 | S17700 |
| A 479 | S20910 S21800 S30200 S30400 S31600 S32100 S34700 S34800 | A 580 | S20910 S21900 S21904 S30400 S30500 S30800 S30900 S31400 |

MIL-HDBK-270A(SH)

TABLE XIII. Commercial specification to UNS number cross index - Continued.

| Commercial specification | UNS number | Commercial specification | UNS number |
|--------------------------|--|--------------------------|--|
| ASTM A 580 (cont) | S31700 S34700 S34800 | ASTM A 744 | J92600 J92710 J92800 J92900 J95150 |
| A 581 | S30300 | | |
| A 582 | S30300 | B 1 | C10100 |
| A 632 | S30400 S31000 S31700 S32100 S34700 S34800 | B 2 | C10100 |
| | | B 3 | C10100 |
| | | B 16 | C36000 |
| A 638 | S66220 | B 21 | C46400 |
| | | B 22 | C86300 |
| | | B 26 | A03550 A02130 |
| A 666 | S20100 S20200 S30100 S30200 S30400 | B 30 | C83600 C83800 C84400 C84800 C85400 C85700 C85800 C86200 C86300 C86500 C87400 C90300 C92200 C94700 C94800 C95200 C95400 C95700 |
| A 688 | S24000 S30400 | | |
| A 693 | S13800 S15500 S17400 S17700 | | |
| A 705 | S13800 S15500 S17400 S17700 | | |
| A 743 | J92600 J92602 J92701 J92710 J92800 J92900 J93423 J94202 J95150 | B 42 | C10300 |
| | | B 48 | C10100 |
| | | B 61 | C92200 |
| | | B 62 | C83600 |

MIL-HDBK-270A(SH)

TABLE XIII. Commercial specification to UNS number cross index - Continued.

| Commercial specification | UNS number | Commercial specification | UNS number |
|--------------------------|--------------------------------------|--------------------------|--|
| ASTM B 68 | C10300 | ASTM B 152 (cont) | C10300 |
| B 69 | Z21210 | B 163 | N04400 N06600 N08825 |
| B 75 | C10100 C10300 | B 164 | N04400 N04405 |
| B 88 | C10300 | B 166 | N06600 |
| B 96 | C65500 | B 168 | N06600 |
| B 98 | C65500 | B 171 | C46400 C63000 C70600 C71500 |
| B 100 | C65500 | B 176 | C 85800 |
| B 105 | C65500 | B 187 | C10100 C10300 |
| B 108 | A03550 | B 188 | C10300 |
| B 111 | C10300 C70600 C71000 C71500 | B 206 | C71000 |
| B 122 | C70600 C71000 C71500 | B 209 | A91060 A91100 A92014 A92024 A92124 A92219 A93003 A93004 A93015 A95005 A95050 A95052 A95083 A95086 A95154 A95252 A95254 A95454 A95456 A95457 A95652 A96061 |
| B 124 | C46400 C63000 C67500 | | |
| B 127 | N04400 | | |
| B 133 | C10100 | | |
| B 138 | C67500 | | |
| B 148 | C95200 C95400 C95700 C95800 | | |
| B 150 | C63000 | | |
| B 151 | C70600 C71500 | | |
| B 152 | C10100 | | |

MIL-HDBK-270A(SH)

TABLE XIII. Commercial specification to UNS number cross index - Continued.

| Commercial specification | UNS number | Commercial specification | UNS number |
|--------------------------|--|--------------------------|--|
| ASTM B 209(cont) | A97072 | ASTM B 231 | A91350 |
| B 210 | A91060 A91100 A92011 A92014 A92024 A93003 A95005 A95050 A95052 A95083 A95086 A95154 A95456 A96061 A96063 | B 233 | A91350 |
| | | B 234 | A91060 A93003 A95052 A95054 A96061 A97072 |
| | | B 236 | A91350 |
| | | B 241 | A91060 A91100 A92014 A92024 A92219 A93003 A95083 A95086 A95254 A95454 A95456 A95652 A96061 A96063 A97072 |
| B 211 | A91060 A91100 A92011 A92014 A92024 A92219 A93003 A95052 A95056 A95154 A96061 | | |
| | | B 246 | C10100 |
| B 221 | A91060 A91100 A92014 A92024 A92219 | B 247 | A91100 A92014 A92218 A92219 |
| B221 | A93003 A93004 A95052 A95083 A95086 A95154 A95454 A95456 A96063 A96066 A97005 A97072 | | A93003 A94032 A95083 A95456 A96061 A97050 A97175 |
| | | B 265 | R50250 R50400 R50550 R50700 R52250 R52400 |
| B 230 | A91350 | | |

MIL-HDBK-270A(SH)

TABLE XIII. Commercial specification to UNS number cross index - continued.

| Commercial specification | UNS number | Commercial specification | UNS number |
|--------------------------|--|--------------------------|--|
| ASTM B 265 (cont) | R54520 | ASTM B 316 (cont) | A92219 A93003 A95005 A95052 A95056 A96061 |
| B 271 | C83600 C83800 C84400 C84800 C85400 C85700 C86200 C86300 C86500 C87400 C90300 C92200 C95200 C95400 C95800 | B 324 | A91350 |
| | | B 337 | R50250 R50400 R50550 R52250 R52400 |
| | | B 338 | R50250 R50400 R50550 R52250 R52400 |
| B 272 | C10100 | | |
| B 280 | C10300 | B 345 | A91060 A93003 A95083 A95086 A96061 A96063 A96070 A97072 |
| B 283 | C46400 C63000 C65500 C67500 | | |
| B 298 | C10100 | | |
| B 302 | C10300 | B 348 | R50250 R50400 R50550 R50700 R52250 R52400 R54520 |
| B 306 | C10300 | | |
| B 308 | A96061 | | |
| B 313 | A91100 A93003 A93004 A95050 A95052 A95086 A95154 A96061 A97072 | B 355 | C10100 |
| | | B 359 | C10300 C70600 C71000 C71500 |
| B 315 | C65500 | B 361 | A91060 A91100 A95053 A95086 |
| B 316 | A91100 A92024 | | |

MIL-HDBK-270A(SH)

TABLE XIII. Commercial specification to UNS number cross index - continued.

| Commercial specification | UNS number | Commercial specification | UNS number |
|--------------------------|------------|--------------------------|------------|
| ASTM | | ASTM | |
| B 361 (cont) | A95154 | B 423 | N08825 |
| | A96061 | | |
| | A96063 | B 424 | N08825 |
| B 366 | N04400 | B 425 | N08825 |
| | N06600 | | |
| | N06625 | B 429 | N96061 |
| | N08330 | | A96063 |
| B 367 | R50250 | B 443 | N06625 |
| | R50400 | | |
| | R50700 | B 444 | N06625 |
| | R52250 | | |
| | R52400 | B 446 | N06625 |
| | R54520 | | |
| B 372 | C10300 | B 447 | C10300 |
| B 373 | A91145 | B 451 | C10100 |
| B 379 | C10300 | B 466 | C70600 |
| B 381 | R50250 | | C71000 |
| | R50400 | | C71500 |
| | R50550 | B 467 | C70600 |
| | R50700 | | C71000 |
| | R52250 | | C71500 |
| | R52400 | B 483 | A91060 |
| | R54520 | | A91100 |
| B 395 | C10300 | | A93003 |
| | C70600 | | A95005 |
| | C71000 | | A95050 |
| | C71500 | | A95052 |
| B 396 | A95005 | | A96061 |
| B 397 | A95005 | | A96063 |
| B 402 | C70600 | B 491 | A91100 |
| | C71500 | | A93003 |
| B 404 | A91060 | | A96063 |
| | A93003 | B 505 | C83600 |
| | A95052 | | C83800 |
| | A95454 | | C84400 |
| | A96061 | | C84800 |
| | A97072 | | C86200 |
| | | | C86300 |
| | | | C86500 |
| | | | C90300 |
| | | | C92200 |

MIL-HDBK-270A(SH)

TABLE XIII. Commercial specification to UNS number cross index - continued.

| Commercial specification | UNS number | Commercial specification | UNS number |
|--------------------------|--|--------------------------|--|
| ASTM B 505 (cont) | C94700 C94800 C95200 C95400 C95800 | ASTM B 584 (cont) | C85700 C86200 C86300 C86500 C87400 C90300 C92200 C94700 C94800 |
| B 511 | N08330 | | |
| B 512 | N08330 | | |
| B 516 | N06600 | B 592 | C68800 |
| B 517 | N06600 | B 609 | A91350 |
| B 531 | A95005 | B 632 | A96061 |
| B 535 | N08330 | B 637 | N07718 |
| B 536 | N08330 | B 670 | N07718 |
| B 543 | C70600 C71500 | B 704 | N06625 N08825 |
| B 546 | N08330 | B 705 | N06625 N08825 |
| B 547 | A91100 A93003 A95050 A95052 A95083 A95086 A95154 A95454 A96061 A97072 | B 710 | N08830 |
| B 548 | A95050 | F 68 | C10100 |
| B 552 | C70600 C71500 | F 96 | N04400 |
| B 564 | N04400 N06600 | F 467 | A92024 A96061 R50250 R50400 R50550 R50700 R52400 |
| B 584 | C83600 C83800 C84400 C84800 C85400 | F 468 | A92024 A96061 R50250 R50400 R50550 R50700 R52400 |

MIL-HDBK-270A(SH)

TABLE XIV. UNS to Government specification cross index.

| UNS number | Government specification | Page number | UNS number | Government specification | Page number |
|------------|--|-------------|------------------|--|-------------|
| A02130 | QQ-A-596 | 21 | A92024 (cont) | MIL-B-6812 MIL-T-15089 MIL-F-18280 MIL-T-50777 MIL-A-81596 | |
| A03550 | QQ-A-596 QQ-A-601 MIL-C-11866 MIL-F-39000 | 21 | A92036 | (none) | 23 |
| A91050 | (none) | 21 | A92048 | (none) | 24 |
| A91060 | (none) | 21 | A92124 | QQ-A-250 | 24 |
| A91100 | QQ-A-225 QQ-A-250 QQ-A-430 QQ-A-1876 WW-T-700 MIL-W-85 MIL-R-5674 MIL-W-6712 MIL-A-12545 MIL-E-15597 MIL-S-24149 MIL-C-26094 MIL-A-52174 | 22 | A92218 | QQ-A-367 | 24 |
| | | | A92219 | QQ-A-250 QQ-A-367 QQ-A-430 MIL-A-22771 MIL-A-46118 | 25 |
| | | | A92319 | (none) | 25 |
| A91145 | QQ-A-1876 | 22 | A93003 | QQ-A-200 QQ-A-225 QQ-A-250 QQ-A-430 WW-T-700 MIL-S-12875 MIL-E-15597 MIL-A-52174 MIL-A-81596 | 25 |
| A91199 | (none) | 22 | | | |
| A91350 | (none) | 22 | | | |
| A92011 | QQ-A-225 | 23 | A93004 | (none) | 26 |
| A92014 | QQ-A-200 QQ-A-225 QQ-A-367 MIL-F-5509 MIL-A-12545 MIL-T-15089 MIL-F-18280 MIL-A-22771 | 23 | A93105 | (none) | 26 |
| | | | A94032 | QQ-A-367 | 26 |
| | | | A94043 | QQ-B-655 MIL-W-6712 MIL-E-15597 | 26 |
| A92024 | QQ-A-200 QQ-A-225 QQ-A-250 WW-T-700 MIL-F-5509 MIL-R-5674 | 23 | A95005 | QQ-A-430 MIL-C-26094 | 27 |
| | | | A95050 | (none) | 27 |

MIL-HDBK-270A(SH)

TABLE XIV. UNS to Government specification cross index - continued.

| UNS number | Government specification | Page number | UNS number | Government specification | Page number |
|------------|---|-------------|------------------|---|-------------|
| A95052 | QQ-A-225 QQ-A-250 QQ-A-430 WW-T-700 MIL-S-12875 MIL-G-18014 MIL-G-18015 MIL-C-26094 MIL-A-81596 | 27 | A95456 (cont) | MIL-A-45225 MIL-A-46027 MIL-A-46083 | .. |
| | | | A95457 | (none) | 30 |
| | | | A95652 | (none) | 30 |
| | | | A96061 | QQ-A-200 QQ-A-225 QQ-A-250 QQ-A-367 QQ-A-430 WW-T-700 MIL-W-85 | 31 |
| A95056 | QQ-A-430 MIL-R-5674 MIL-R-8814 MIL-A-81596 | 27 | | MIL-F-3922 MIL-T-7081 MIL-T-10794 MIL-A-12545 MIL-G-18014 MIL-F-18280 MIL-A-22771 MIL-W-23351 MIL-F-39000 | |
| A95083 | QQ-A-200 QQ-A-250 QQ-A-367 MIL-P-25995 MIL-A-45225 MIL-A-46027 MIL-A-46083 | 28 | | | |
| A95086 | QQ-A-200 QQ-A-250 WW-T-700 MIL-G-18014 MIL-S-24149 MIL-C-26094 | 28 | A96063 | QQ-A-200 MIL-W-85 MIL-G-18014 MIL-G-A8015 | 31 |
| A95154 | MIL-C-26094 | 28 | A96066 | QQ-A-200 QQ-A-367 | 31 |
| A95182 | (none) | 28 | A96070 | MIL-A-12545 MIL-A-46104 | 32 |
| A95252 | (none) | 29 | A96151 | QQ-A-367 MIL-C-10387 MIL-A-22771 | 32 |
| A95254 | (none) | 29 | | | |
| A95356 | MIL-S-24149 | 29 | A97005 | (none) | 32 |
| A95454 | QQ-A-200 QQ-A-250 | 30 | A97050 | QQ-A-430 | 32 |
| A95456 | QQ-A-200 QQ-A-250 MIL-G-18014 MIL-S-24149 MIL-P-25995 | 30 | A97072 | (none) | 33 |
| | | | A97175 | (none) | 33 |

MIL-HDBK-270A(SH)

TABLE XIV. UNS to Government specification cross index - continued.

| UNS number | Government specification | Page number | UNS number | Government specification | Page number |
|------------|--|-------------|------------|--|-------------|
| A97475 | (none) | 33 | C84400 | QQ-C-390 QQ-C-525 | 37 |
| C10100 | QQ-C-502 QQ-C-576 QQ-W-343 MIL-W-85 MIL-W-3318 MIL-W-23068 | 34 | C84800 | QQ-C-390 | 37 |
| | | | C85400 | QQ-C-390 | 37 |
| | | | C85700 | QQ-C-390 | 37 |
| C10300 | MIL-W-23068 | 34 | C85800 | MIL-B-15894 | 38 |
| C36000 | QQ-B-626 | 34 | C86200 | QQ-C-390 QQ-C-523 | 38 |
| C46400 | QQ-B-637 QQ-B-639 | 34 | | MIL-C-11866 MIL-C-22087 MIL-C-22229 | |
| C63000 | QQ-C-450 QQ-C-465 MIL-B-16166 | 35 | C86300 | QQ-C-390 QQ-C-523 MIL-C-11866 MIL-C-15345 MIL-C-22087 MIL-C-22229 | 38 |
| C65500 | QQ-C-591 MIL-T-8231 MIL-E-23765 | 35 | | | |
| C67500 | QQ-B-728 | 35 | C86500 | QQ-C-390 QQ-C-523 MIL-C-15345 MIL-C-22087 MIL-C-22229 | 38 |
| C68800 | (none) | 35 | | | |
| C70600 | MIL-T-15005 MIL-C-15726 MIL-T-16420 MIL-T-22214 | 35 | C87400 | QQ-C-390 | 38 |
| | | | C90300 | QQ-C-390 QQ-C-525 MIL-C-11866 MIL-C-15345 MIL-C-22087 MIL-C-22229 | 39 |
| C71000 | (none) | 36 | | | |
| C71500 | MIL-T-15005 MIL-C-15726 MIL-T-16420 MIL-T-22214 | 36 | | | |
| C83600 | QQ-C-390 QQ-C-525 MIL-C-11866 MIL-C-15345 MIL-C-22087 MIL-C-22229 | 36 | C92200 | QQ-C-390 QQ-C-525 MIL-C-15345 MIL-B-16541 | 39 |
| | | | C94700 | QQ-C-390 | 39 |
| C83800 | QQ-C-390 | 36 | C94800 | QQ-C-390 | 39 |

MIL-HDBK-270A(SH)

TABLE XIV. UNS to Government specification cross index - continued.

| UNS number | Government specification | Page number | UNS number | Government specification | Page number |
|------------|--|-------------|------------|----------------------------|-------------|
| C95200 | QQ-B-675 QQ-C-390 MIL-C-22229 | 40 | J94213 | (none) | 63 |
| | | | J94224 | (none) | 63 |
| C95400 | QQ-B-675 QQ-C-390 MIL-C-15345 | 40 | J94604 | (none) | 63 |
| C95700 | QQ-C-390 | 40 | J94605 | (none) | 64 |
| C95800 | QQ-B-675 QQ-C-390 MIL-C-15345 MIL-B-24480 | 40 | J95150 | (none) | 64 |
| | | | J95405 | (none) | 64 |
| | | | J95705 | (none) | 64 |
| J92600 | MIL-S-867 | 60 | L50050 | QQ-L-171 | 47 |
| J92602 | (none) | 60 | N04019 | QQ-N-288 | 41 |
| J92603 | (none) | 60 | N04400 | QQ-N-281 MIL-T-1368 | 41 |
| J92610 | MIL-S-81591 | 60 | | | |
| J92640 | MIL-S-81591 | 60 | N04401 | (none) | 41 |
| J92700 | (none) | 61 | N04404 | (none) | 41 |
| J92701 | (none) | 61 | | | |
| J92710 | (none) | 61 | N04405 | QQ-N-281 | 41 |
| J92800 | (none) | 61 | N05500 | QQ-N-286 | 41 |
| J92810 | MIL-S-81591 | 61 | N05502 | (none) | 42 |
| J92900 | (none) | 62 | N06600 | QQ-W-390 | 42 |
| J93401 | (none) | 62 | N06625 | MIL-E-21562 | 42 |
| J93403 | (none) | 62 | N07718 | (none) | 42 |
| J93423 | (none) | 62 | N08330 | (none) | 43 |
| J93503 | (none) | 62 | N08825 | (none) | 43 |
| J94003 | (none) | 63 | R50250 | MIL-T-81556 MIL-T-81915 | 44 |
| J94202 | (none) | 63 | | | |

MIL-HDBK-270A(SH)

TABLE XIV. UNS to Government specification cross index - continued.

| UNS number | Government specification | Page number | UNS number | Government specification | Page number |
|------------|---|-------------|------------|---|-------------|
| R50400 | MIL-T-9046 MIL-T-81556 | 44 | S17700 | MIL-S-25043 | 58 |
| R50550 | MIL-T-9046 MIL-T-81556 | 44 | S20100 | QQ-S-766 | 48 |
| R50700 | MIL-T-9046 MIL-T-9047 MIL-T-81556 | 44 | S20200 | QQ-S-763 QQ-S-766 | 48 |
| R52250 | (none) | 45 | S20500 | (none) | 48 |
| R52400 | (none) | 45 | S20910 | (none) | 48 |
| R54520 | MIL-T-9046 MIL-T-9047 MIL-T-81556 MIL-T-81915 MIL-F-83142 | 45 | S21800 | (none) | 49 |
| R54810 | MIL-T-9046 MIL-T-9047 MIL-R-81588 MIL-F-83142 | 45 | S21900 | (none) | 49 |
| R56080 | MIL-T-9046 | 45 | S21904 | (none) | 49 |
| R56210 | MIL-T-9046 MIL-T-9047 | 45 | S24000 | (none) | 49 |
| R56401 | MIL-T-9046 MIL-T-9047 MIL-T-81556 MIL-F-83142 | 46 | S24100 | (none) | 50 |
| R56740 | MIL-T-9046 MIL-T-81556 MIL-F-83142 | 46 | S30100 | QQ-S-766 MIL-S-5059 | 50 |
| S13800 | (none) | 58 | S30200 | QQ-S-763 QQ-S-766 MIL-S-5059 MIL-S-7720 DOD-F-24669/6 | 50 |
| S15500 | (none) | 58 | S30260 | DOD-F-24669/5 | 51 |
| S17400 | MIL-S-81591 | 58 | S30300 | DOD-F-24669/6 | 51 |
| | | | S30400 | QQ-S-763 QQ-S-766 | 51 |
| | | | S30500 | QQ-S-763 QQ-S-766 | 52 |
| | | | S30800 | (none) | 52 |
| | | | S30900 | QQ-S-763 QQ-S-766 DOD-F-24669/6 | 52 |

MIL-HDBK-270A(SH)

TABLE XIV. UNS to Government specification cross index - continued.

| UNS number | Government specification | Page number |
|------------|--|-------------|
| S31000 | QQ-S-763 QQ-S-766 DOD-F-24669/6 | 53 |
| S31400 | (none) | 53 |
| S31600 | QQ-S-763 QQ-S-766 MIL-S-5059 MIL-S-7720 MIL-S-27419 DOD-F-24669/6 | 53 |
| S31700 | QQ-S-763 QQ-S-766 MIL-S-27419 DOD-F-24669/6 | 54 |
| S32100 | QQ-S-763 QQ-S-766 MIL-S-862 MIL-S-27419 DOD-F-24669/6 | 54 |
| S32900 | (none) | 55 |
| S34700 | QQ-S-763 QQ-S-766 DOD-F-24669/6 | 55 |
| S34800 | QQ-S-766 | 55 |
| S38400 | (none) | 56 |
| S63198 | (none) | 56 |
| S66220 | (none) | 56 |
| Z21210 | (none) | 47 |
| Z32121 | MIL-A-18001 | 47 |

MIL-HDBK-270A(SH)

TABLE XV. Index of common names.

| Common name | UNS number | Page number | Common name | UNS number | Page number |
|-------------|------------|--|-------------------------|----------------------|-----------------|
| Aluminum | A02130 | 18 | Aluminum bronze (cont) | C95700 | 37 |
| | A03550 | 18 | | C95800 | 37 |
| | A91050 | 18 | Aluminum, refined | A91199 | 19 |
| | A91060 | 18 | | | |
| | A91100 | 19 | Armco 21-4 | ----- | 56 |
| | A91145 | 19 | | | |
| | A91350 | 19 | Aluminum alloy, wrought | Bronze, high silicon | C65500 |
| A92011 | 20 | | | | |
| A92014 | 20 | Cast iron | | ----- | 62 |
| A92024 | 20 | | | | |
| A92036 | 20 | Chromium-nickel iron alloy | | S66220 | 53 |
| A92048 | 21 | | | | |
| A92124 | 21 | Copper alloy | | C68800 | 32 |
| A92218 | 21 | | | | |
| A92219 | 22 | Copper, oxygen-free extra low phosphorus | | C10300 | 31 |
| A92319 | 22 | | | | |
| A93003 | 22 | Copper-nickel 80-20 | | C71000 | 33 |
| A93004 | 23 | | | | |
| A93015 | 23 | Crucible 3003 | | ----- | 56 |
| A94032 | 23 | | | | |
| A94043 | 23 | Hadfield manganese steel | | ----- | 64 |
| A95005 | 24 | | | | |
| A95050 | 24 | Manganese | | C67500 | 32 |
| A95052 | 24 | | | | |
| A95056 | 24 | C86500 | | 35 | |
| A95083 | 25 | | | | Aluminum bronze |
| A95086 | 25 | | | | |
| A95154 | 25 | | | | |
| A95182 | 25 | | | | |
| A95252 | 26 | | | | |
| A95254 | 26 | | | | |
| A95356 | 26 | Aluminum bronze | | C86300 | 35 |
| A95454 | 27 | | | | |
| A95456 | 27 | | | | |
| A95457 | 27 | | | | |
| A95652 | 27 | | | | |
| A96061 | 28 | | | | |
| A96063 | 28 | Aluminum bronze | | C86300 | 35 |
| A96066 | 28 | | | | |
| A96070 | 29 | | | | |
| A96151 | 29 | | | | |
| A97005 | 29 | | | | |
| A07050 | 29 | | | | |
| A97072 | 30 | Aluminum bronze | | C86300 | 35 |
| A97175 | 30 | | | | |
| A97475 | 30 | | | | |
| C63000 | 32 | | | | |
| C95200 | 37 | | | | |
| C95400 | 37 | | | | |

MIL-HDBK-270A(SH)

TABLE XV. Index of common names - continued.

| Common name | UNS number | Page number | Common name | UNS number | Page number |
|---|--|----------------------------|--|--|--|
| Manganese steel | ----- | 64 | Stainless steel chromium-manganese-nickel-molybdenum | S20910 | 45 |
| Manganese-nickel steel | ----- | 64 | | | |
| Naval brass, uninhibited | C46400 | 31 | Stainless steel chromium-nickel | S30100 S30200 S30300 S30400 S30500 S31700 S32100 S32900 S34700 S34800 S38400 | 47 47 48 48 49 51 51 52 52 52 53 |
| Nickel base castings | N04019 | 38 | | | |
| Nickel-chromium alloy | N06600 N06625 N07718 | 39 39 39 | | | |
| Nickel-copper alloy | N04400 N04401 N04405 N05500 N05502 | 38 38 38 38 39 | Stainless steel chromium-nickel-aluminum | S17700 | 55 |
| Nickel-iron-chromium alloy | N08330 | 40 | Stainless steel chromium-nickel-aluminum-molybdenum | S13800 | 55 |
| Nickel-tin bronze | C94700 C94800 | 36 36 | | | |
| Red brass, leaded | C83600 | 33 | Stainless steel chromium-nickel-copper | S15500 S17400 | 55 55 |
| Red brass, leaded, cast | C83800 | 33 | | | |
| Rezistal 3311 | ----- | 56 | Stainless steel chromium-nickel, heat resisting | S30800 S30900 S31000 S31400 | 49 49 50 50 |
| Rezistal 3329 | ----- | 56 | | | |
| Semi-red brass cast | C84400 C84800 | 34 34 | Stainless steel chromium-nickel, low permeability | S30260 | 48 |
| Silicon brass | C87400 | 35 | | | |
| Stainless steel | S63100 | 53 | Stainless steel chromium-nickel-manganese | S21800 S21900 S21904 S24000 S24100 | 46 46 46 46 47 |
| Stainless steel chromium-manganese-nickel | S20100 S20200 S20500 | 45 45 45 | | | |

MIL-HDBK-270A(SH)

TABLE XV. Index of common names - continued.

| Common name | UNS number | Page number | Common name | UNS number | Page number |
|--|------------|-------------|-----------------------------------|------------|-------------|
| Stainless steel chromium-nickel-molybdenum | S31600 | 50 | Titanium alloy Ti 8-1-1 | R54810 | 42 |
| Steel casting | J92600 | 57 | Titanium alloy Ti-8Mn | R56080 | 42 |
| | J92602 | 57 | Titanium alloy Ti-6Al-2Nb-1Ta 1Mo | R56210 | 42 |
| | J92603 | 57 | | | |
| | J92610 | 57 | | | |
| | J92640 | 57 | | | |
| | J92700 | 58 | Titanium alloy Ti-6Al-4V | R56401 | 43 |
| | J92701 | 58 | | | |
| | J92710 | 58 | | | |
| | J92800 | 58 | Titanium alloy Ti-7Al-4Mo | R56740 | 43 |
| | J92810 | 58 | | | |
| | J92900 | 59 | | | |
| | J93401 | 59 | Titanium, grade 1 unalloyed | R50250 | 41 |
| | J93403 | 59 | | | |
| | J93423 | 59 | | | |
| | J93503 | 59 | Titanium, grade 2 unalloyed | R50400 | 41 |
| | J94003 | 60 | | | |
| | J94202 | 60 | | | |
| | J94213 | 60 | Titanium, grade 3 unalloyed | R50550 | 41 |
| | J94224 | 60 | | | |
| | J94604 | 60 | | | |
| | J94605 | 61 | Titanium, grade 4 unalloyed | R50700 | 41 |
| | J95150 | 61 | | | |
| | J94505 | 61 | | | |
| | J95705 | 61 | Titanium, low alloyed | R52250 | 42 |
| | | | | R52400 | 42 |
| Steel, cast, corrosion resistant | ----- | 61 | Yellow brass, cast, leaded | C85400 | 34 |
| | | | | C85700 | 34 |
| | | | | C85800 | 35 |
| Steel, corrosion-resistant, PH | ----- | 55 | Uniloy 888 | ----- | 54 |
| | | | | | |
| Thompson alloy | ----- | 53 | Weld | ----- | 62 |
| | | | Weld metal | ----- | 62 |
| Tin bronze | C90300 | 36 | Welding electrode | ----- | 62 |
| Tin bronze, leaded | C92200 | 36 | Welding rod | ----- | 62 |
| Titanium alloy a alloy | R54520 | 42 | Zinc, anode type III | Z32121 | 44 |
| | | | Zinc, rolled | Z21210 | 44 |

STANDARDIZATION DOCUMENT IMPROVEMENT PROPOSAL

INSTRUCTIONS

1. The preparing activity must complete blocks 1, 2, 3, and 8. In block 1, both the document number and revision letter should be given.
2. The submitter of this form must complete blocks 4, 5, 6, and 7.
3. The preparing activity must provide a reply within 30 days from receipt of the form.

NOTE: This form may not be used to request copies of documents, nor to request waivers, or clarification of requirements on current contracts. Comments submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or to amend contractual requirements.

I RECOMMEND A CHANGE:

1. DOCUMENT NUMBER

MIL-HDBK-270A(SH)

2. DOCUMENT DATE (YYMMDD)

19 March 1991

3. DOCUMENT TITLE METALLIC MATERIALS FOR LOW MAGNETIC APPLICATIONS, MAGNETIC PERMEABILITY AND ELECTRICAL CONDUCTIVITY, CHARACTERISTICS OF (METRIC)

4. NATURE OF CHANGE (Identify paragraph number and include proposed rewrite, if possible. Attach extra sheets as needed.)

5. REASON FOR RECOMMENDATION

6. SUBMITTER

a. NAME (Last, First, Middle Initial)

b. ORGANIZATION

c. ADDRESS (Include Zip Code)

d. TELEPHONE (Include Area Code)

7. DATE SUBMITTED (YYMMDD)

(1) Commercial

(2) AUTOVON
(If applicable)

8. PREPARING ACTIVITY

a. NAME Technical Point of Contact:

Gary Kabler

SEA 5622

b. TELEPHONE (Include Area Code)

(1) Commercial

(2) AUTOVON

703-602-6752

332-6752

c. ADDRESS (Include Zip Code)

Commander

Naval Sea Systems Command (SEA 5523)

Washington, DC 20362-5101

IF YOU DO NOT RECEIVE A REPLY WITHIN 45 DAYS, CONTACT:

Defense Quality and Standardization Office

5203 Leesburg Pike, Suite 1403, Falls Church, VA 22041-3466

Telephone (703) 756-2340 AUTOVON 289-2340