

<p>NOTICE OF CANCELLATION</p>
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WW-U-531F  
NOTICE 3  
March 21, 1997  
SUPERSEDING  
NOTICE 2  
March 11, 1994

## FEDERAL SPECIFICATION

### UNIONS, PIPE, STEEL OR MALLEABLE IRON: THREADED CONNECTION, 150 LB, 250 LB, 300 LB WSP

This cancellation is approved by the Commissioner, Federal Supply Service, General Services Administration.

This Notice 3 provides correction in the cross-reference of coating requirements as appear in page 2 Table, of Notice 2.

WW-U-531F, dated 16 April 1984, has been superseded by ASME B16.39, Malleable Iron Threaded Pipe Unions. Cross-reference of classification is as follows:

#### WW-U-531

#### ASME B16.39

#### CLASSES

Class 1  
Class 2  
Class 3

Class 150  
Class 250  
Class 300

#### TYPES

Type A  
Type B

Uncoated  
Zinc-coated

#### SIZES

Sizes are identical from one document to the other.

#### PIPES THREADS

Pipe threads are identical from one document to the other.

#### END STYLES

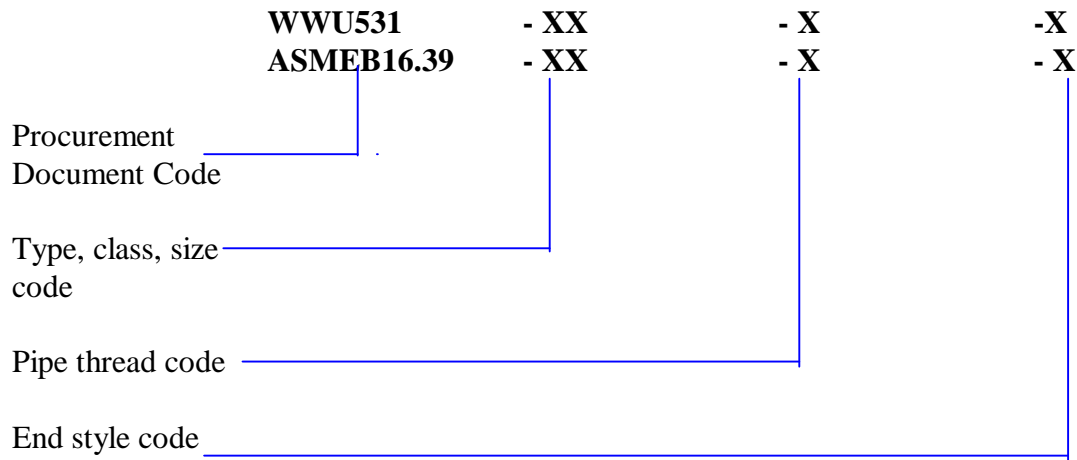
End styles are identical from one document to the other.

AMSC N/A

FSC 4730

## WW-U-531F

Cross reference of Identifying Numbers is as follows:



CLASS, TYPE, AND SIZE CODES						
Class 150		Class 250		Class 300		NPS
Type		Type		Type		Nominal Pipe Size (inches)
A Uncoated	B Coated	A Uncoated	B Coated	A Uncoated	B Coated	
00	70	21	33	45	57	1/8
01	11	22	34	46	58	1/4
02	12	23	35	47	59	3/8
03	13	24	36	48	60	1/2
04	14	25	37	49	61	3/4
05	15	26	38	50	62	1
06	16	27	39	51	63	1 1/4
07	16	28	40	52	64	1 1/2
08	18	29	41	53	65	2
09	19	30	42	54	66	2 1/2
10	20	31	43	55	67	3
69	71	32	44	56	68	4

### PIPE THREAD CODE

T - NPT (American Standard taper pipe thread)

F - NPTF (Dryseal USA Standard taper pipe thread)

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END STYLE CODE

A - Polygonal, round, or rounded with lugs

B - Polygonal

C - Rounded without lugs

D - Rounded with lugs

Preparing Activity:

Navy - YD1

(Project 4730-0684)