

WW-P-404D  
AMENDMENT-1  
March 17, 1975

FEDERAL SPECIFICATION

PIPE, STEEL (SEAMLESS AND WELDED BLACK  
AND ZINC-COATED (GALVANIZED))

This amendment, which forms a part of Federal Specification WW-P-404D, dated February 1, 1973, was approved by the Commissioner, Federal Supply Service, General Services Administration, for use of all Federal agencies.

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Paragraph 2.1, lines 6 and 7. Delete Fed. Std. No. 183 - Continuous Identification Marking of Iron and Steel Products.

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Paragraph 3.4. Delete and substitute: "Standard weight and extra-strong pipe, over 2 inches nominal diameter shall be capable of withstanding the flattening test specified in ASTM A53."

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Paragraph 3.10.2. Delete the second and third sentences, and substitute: "Unless otherwise specified (see 6.2), threaded pipe smaller than 4 inches may be furnished without thread protection."

Paragraph 3.10.3, line 2. Delete "beveled for welding".

Paragraph 3.11. Delete and substitute: "Identification marking of pipe shall conform to the requirements of ASTM A53."

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Paragraph 6.2. Add the following subparagraph: "(m) When thread protection is required on smaller than 4-inch pipe (see 3.10.2)."

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MILITARY CUSTODIANS:

Army - ME  
Navy - YD  
Air Force - 82

Review activity:

DSA-CS

User activities:

Army - CE  
Navy - MC, SH, CG

Preparing activity:

Navy - YD

Project No. 4710-0335

Civil Agency Coordinating Activities:

GSA - FSS  
HEW - FEC  
USDA - AFS

