## FEDERAL SPECIFICATION

## SOLDERING IRON ELECTRIC

This amendment, which forms a part of W-S-570B, dated June 30, 1989, is approved by the Commissioner, Federal Supply Services Administration, for the use of all Federal agencies.

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Paragraph 3.4.4, line 9: Delete, "figures 1 thru 6" and substitute, "figures 3 thru 8".

TABLE III: Delete existing table III and replace with new table III.

TABLE III. Size of soldering tips.

Size	Diameter	Size	Diameter
	(inches)		(inches)
1 2 3	1/32	9	5/8
	1/16	10	7/8
	3/32	11	1
4	1/8	12	1-1/8
5	3/16	12a	1-1/4*
5a	1/4*	13	1-3/8
6	5/16*	13a	1-1/2*
7	3/8	14	1-5/8
8	1/2	15	1-3/4

NOTE: The tolerance of size 1 thru size 4 shall be  $\pm 0.005$  inches. The tolerance of size 5 thru size 15 shall be  $\pm 5\%$ .

\* Denotes change

Table IV, line 4: Delete, "Chisel, long" and substitute, "Screwdriver".

AMSC N/A.

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