

V-T-280C  
AMENDMENT-1  
June 28, 1982

FEDERAL SPECIFICATION

THREAD, GIMP, COTTON, BUTTON HOLE

This amendment, which forms a part of Federal Specification V-T-280C dated August 15, 1975, was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

PAGE 3

3.4.1: Delete "subject identification" and substitute: "Visual color matching."

PAGE 8

Table IV, opposite "Shade match" in "Test method" column: Delete "and 9010".

Delete footnote "3/" below table and substitute:

"3/ The color transfer cloth evaluation shall not apply. No appreciable change in shade or loss of color of the tested specimen shall be visible when compared to the untested thread retained."

PAGE 9

4.2.4.1.1, last line, after "match": Add "period", and delete remainder of sentence.

Add the following new paragraph:

"4.2.4.1.2 Shade matching procedure. The gimp thread sample shall be wound or prepared for examination in a manner similar to that for the standard shade sample. The gimp sample shall be compared to the standard sample under artificial daylight at  $7000 \pm 500$  K, and less than a good match shall be a test failure. The gimp sample shall also be compared to the standard sample under incandescent lamplight at  $2850 \pm 100$  K, and less than a good approximation shall be a test failure.

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**MILITARY INTERESTS:**

Custodians

Army - GL  
Navy - NU  
Air Force - 11

Review activities

Navy - MC  
Air Force - 99  
DLA - CT

**CIVIL AGENCY COORDINATING ACTIVITIES:**

CSA - FSS  
HHS - NIH  
VA - OSS

**PREPARING ACTIVITY:**

Army - GL

Project No. 8310-0132