

UU-P-1153A
 March 13, 1973
 SUPERSEDING
 UU-P-001153 (GSA-FSS)
 March 21, 1967

FEDERAL SPECIFICATION

PAPER, COURT MARTIAL

This specification was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

1. SCOPE AND CLASSIFICATION

1.1 Scope. This specification covers one grade of vertically ruled bond paper, and reflects item requirements parallel to the specifications of the Joint Committee on Printing (JCP).

2. APPLICABLE DOCUMENTS

2.1 The following documents, of the issue in effect on date of invitation for bids or request for proposal, form a part of this specification to the extent specified herein.

Federal Specifications:

PPP-B-636 - Boxes, Shipping, Fiberboard.
 PPP-T-45 - Tape, Gummed, Paper, Reinforced and Plain, for Sealing and Securing.

Federal Standard:

Fed. Std. No. 123 - Marking for Domestic Shipment (Civil Agencies).

(Activities outside the Federal Government may obtain copies of Federal Specifications, Standards, and Handbooks as outlined under General Information in the Index of Federal Specifications and Standards and at the prices indicated in the Index. The Index, which includes cumulative monthly supplements as issued, is for sale on a subscription basis by the Superintendent of Documents, U.S. Government Printing Office, Washington, DC, 20402.

(Single copies of this specification and other Federal specifications required by activities outside the Federal Government for bidding purposes are available without charge at the General Services Administration Regional Offices in Boston, New York, Washington, DC, Atlanta, Chicago, Kansas City, MO, Dallas, Denver, San Francisco, Los Angeles, and Seattle, WA.

(Federal Government activities may obtain copies of Federal Specifications, Standards, and Handbooks and the Index of Federal Specifications and Standards from established distribution points in their agencies.)

Military Standards:

MIL-STD-105 - Sampling Procedures and Tables for Inspection by Attributes.
 MIL-STD-129 - Marking for Shipment and Storage.

(Copies of Military Specifications and Standards required by contractors in connection with specific procurement functions should be obtained from the procuring activity or as directed by the contracting officer.)

2.2 Other publications. The following documents form a part of this specification to the extent specified herein. Unless a specific issue is identified, the issue in effect on date of invitation for bids or request for proposal shall apply.

Joint Committee on Printing (JCP) Publications:

Government Paper Specification Standards.

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(Copies may be obtained from the Superintendent of Documents, U. S. Government Printing Office, Washington, DC 20402.)

National Motor Freight Traffic Association, Inc., Agent:

National Motor Freight Classification.

(Application for copies should be addressed to the American Trucking Associations, Inc., Tariff Order Section, 1616 P Street, N.W., Washington, DC 20036.)

Uniform Classification Committee, Agent:

Uniform Freight Classification.

(Application for copies should be addressed to the Uniform Classification Committee, Room 1106, 222 South Riverside Plaza, Chicago, IL 60606.)

3. REQUIREMENTS

3.1 Material. Paper covered by this specification shall conform to the requirements for item G-40; 25 percent Bond, White and Colored, as set forth in the Government Paper Specification Standards.

3.1.1 Basis weight. The paper shall have a basis weight of 32 pounds per 1000 sheets, of a 17 by 22 inches ream size.

3.1.2 Color, finish, and formation. The color, finish, and formation shall conform to the standard sample as adopted by the Joint Committee on Printing and as furnished by the contracting officer, for white paper of the applicable weight and item number. The color shall be uniform throughout the lot.

3.2 Size. Court martial paper shall be 8 by 13 inches in size and shall comply with the size and trim tolerances specified in the Government Paper Specification Standards.

3.3 Rulings. Rulings shall be applied to one side of the sheet, the felt side, with vertical light blue lines running the full length of the long dimension of the sheet as follows: at the left side of the sheet, vertical rulings shall consist of two lines, spaced 1/32 inch apart, with a left margin of one inch, minus zero and plus 1/16 inch tolerance, from the edge of the sheet to the center of the rulings; at the right side of the sheet, the vertical ruling shall consist of a single line with a right margin of 1/2 inch, minus zero and plus 1/16 inch tolerance, from the edge of the sheet.

3.4 Workmanship. Court martial paper shall be clean, free from holes, tears, cuts, wrinkles or folds. Sheets shall be clean cut without nicks or ragged edges, or splices and shall conform to the levels of quality established herein.

4. QUALITY ASSURANCE PROVISIONS

4.1 Responsibility for inspection. Unless otherwise specified in the contract or purchase order, the supplier is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified, the supplier may utilize his own facilities or any commercial laboratory acceptable to the Government. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure that supplies and services conform to prescribed requirements.

4.1.1 Sampling for inspection. Sampling for inspection shall be performed in accordance with the provisions set forth in MIL-STD-105, except where otherwise indicated.

4.2 Component and material inspection. In accordance with 4.1, components and materials shall be inspected and tested in accordance with all the requirements of referenced specifications, drawings, and standards unless otherwise excluded, amended, modified, or qualified in this specification or applicable purchase document.

4.3 Inspection of the end item.

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4.3.1 Examination of the end item. Examination of the end item shall be made for the defects set forth in the applicable subparagraphs at the inspection levels and acceptable quality levels (AQLs) set forth therein.

4.3.1.1 Examination of preparation for delivery. An examination shall be made to determine that markings, materials, workmanship, and weight comply with requirements of Section 5 of this specification. The lot size shall be expressed in units of shipping containers. The inspection level shall be S-2 and the acceptable quality level (AQL) shall be 2.5 expressed as percent defective. The sample unit shall be one shipping container, fully packed. Closed containers shall be examined for closure defects.

Examine	Defect
Markings (exterior and interior)	Incorrect; incomplete, illegible; omitted; of improper size, location, sequence, or method of application.
Materials	Any nonconforming component; component missing, damaged, or otherwise defective.
Workmanship	Inadequate application of components such as incomplete closure of container flaps, loose or inadequate sealing, strapping or stapling. Bulged or distorted container.
Contents	Number and arrangement of packages for shipping container not as specified.
Weight	Net weight exceeds requirements.

4.3.1.2 Examination of the end item for count. Two reams of court martial paper shall be selected at random from each of the shipping containers selected in accordance with 4.3.1.1. The lot shall be unacceptable if the average count of sheets per ream of all of the ream packages examined is less than 500 sheets.

4.3.1.3 Examination of the end item for color uniformity. The reams of court martial paper selected in accordance with 4.3.1.2 shall be compared for uniformity of color. The lot shall be unacceptable if the color within a ream and between reams is not uniform.

4.3.1.4 Examination of the end item for dimensional defects. The lot size for this examination shall be expressed in units of sheets. The inspection level shall be S-3 and the acceptable quality level (AQL) shall be 1.5 expressed as percent defective. The sample unit shall be one sheet. The number of sheets comprising the sample size shall be made up by taking two consecutive sheets from one ream (to count as two sample units). The reams sampled shall be from the reams within the shipping containers sampled in 4.3.1.1. Examine each sheet.

Examine	Defect
Sheet size	Less than specified in length or width. Oversize by more than 1/16 inch along any edge from size specified.
Squareness	Diagonal variation exceeds 1/32 inch.
Consecutive sheets	Successive sheets differ from each other by more than 1/64 inch in either dimension.
Rulings	Left hand rulings spaced more than 1/32 inch apart; left hand margin less than 1 inch or more than 1-1/16 inch. Right hand ruling less than 1/2 inch or more than 9/16 inch from right hand edge.

4.3.1.5 Examination of the end item for visual defects. Examine 100 sheets of paper (10,400 sq. ins.) and score each defect in accordance with the classification of defects below. The 100 sheets shall be accumulated by selecting an equal number of consecutive sheets from each of the reams sampled in accordance with 4.3.1.2. The lot acceptability shall be determined in accordance with the following table:

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Defect	Number		Retest number
	Acceptance (10,400 sq. in.)	Rejection	Acceptance (20,800 sq. in.)
Major	1	3	2
Minor	20	41	40

If the number of defects found of each category is equal to or less than the acceptance numbers shown, the lot shall be considered as satisfactory. If the number of defects found in any category equals or exceeds the rejection number for the applicable category, the lot shall be considered unsatisfactory. If the number of defects found in any category exceeds the acceptance number but is less than the rejection number, an additional 100 sheets (10,400 sq. in.) of paper, selected as previously outlined, shall be examined. The retest sample shall be drawn from an additional set of shipping containers. The lot shall be acceptable if the total number of defects found in both examinations in each category is equal to or less than the retest acceptance number. If the total number of defects found in any category exceeds the retest acceptance number, the lot shall be considered unsatisfactory.

Classification of visual defects.

Major	Minor	
101		Hole; torn sheet; spliced sheet.
102		Color does not compare favorably with the standard sample.
103		Color not uniform on both sides of sheet.
104		Formation does not compare favorably with standard sample.
105		Watermark missing.
106		Ruling missing.
107		Ruled two sides.
108		Finish does not compare favorably with standard sample.
109		Nick or ragged edge.
	201	Dirt specs (0.5 sq. mm. or larger).
	202	Oil spot.
	203	Shive.
	204	Foreign matter.
	205	Fiber bundles.
	206	Ruled on wire side of sheet.

4.3.2 Testing of the end item. The end item shall be tested for the applicable characteristics specified in Section 3 for each lot presented for examination. The characteristics tested, number of determinations, and applicable test methods shall be as specified in Part 2 - Testing Standards of the Government Paper Specification Standards. The sample unit shall consist of at least 2000 square inches of paper. The lot size for purposes of determining the sample size shall be expressed in units of reams. The inspection level shall be S-1 and there shall be no failures to meet the lot average (folding endurance, basis weight), sample unit (ruling and writing quality, erasing quality, and grain), or composite (stock, sizing, and acidity) requirements. The composite sample shall be made up by combining approximately equal portions of small pieces of paper from the sample units selected. Unless otherwise specified, all samples for test shall be conditioned and tested at 73° + 3.5°F. and 50 + 2 percent relative humidity as specified in Part 2 - Testing Standards of the Government Paper Specifications and Standards.

5. PREPARATION FOR DELIVERY

5.1 Packaging. Packaging shall be level A, B, or C as specified (see 6.2).

5.1.1 Level A or B. One ream (500 sheets) shall be compactly wrapped in good quality kraft paper having a minimum basis weight of 40 pounds per ream (24 by 36 inches - 500 sheets). The wrapping shall be sealed with an adhesive or gummed paper tape. The adhesive shall be applied in such a manner that no contact is made with the paper being wrapped.

5.1.2 Level C. The paper shall be packaged to afford protection against damage during shipment from the supply source to the first receiving activity. The supplier may use his standard practice when it meets this requirement.

5.2 Packing. Packing shall be level A, B, or C as specified (see 6.2).

5.2.1 Level A. Court martial paper packaged as specified in 5.1 shall be packed in a fiberboard box conforming to PPP-B-636, class weather resistant, style FTC, grade V2s. The paper shall be packed 10 reams per container arranged 2 x 1 x 5. Depth of boxes shall be slightly less than multiple height of reams so that when the cover is applied a compact fit will be affected. Closure, waterproofing by means of tape, and reinforcing with steel strapping or tape banding shall be in accordance with the appendix of the container specification. The weight of contents of each shipping container shall not exceed 65 pounds.

5.2.2 Level B. Court martial paper packaged as specified in 5.1 shall be packed flat in layers in a fiberboard box conforming to PPP-B-636, class domestic, style RSC, type CF or SF, variety SW, grade 275. The paper shall be packed 10 reams per container arranged 2 x 1 x 5. Depth of the boxes shall be slightly less than multiple height of reams so that when the cover is applied a compact fit will be affected. Sealing of the boxes shall be by applying adhesive to the inner and outer flaps over an area not less than 50 percent of the area of contact. The seams, top and bottom, shall be closed by means of 3 inch reinforced gummed tape conforming to PPP-T-45.

5.2.2.1 When specified (see 6.2), the fiberboard shipping container shall be a grade V3c, V3s, or V4s fiberboard box fabricated in accordance with PPP-B-636 and closed in accordance with method III as specified in the appendix of the container specification.

5.2.3 Level C. Paper packaged as specified in 5.1 shall be packed in a manner to insure carrier acceptance and safe delivery at destination at the lowest transportation rate for such supplies. Containers shall be in accordance with Uniform Freight Classification or National Motor Freight Classification, as applicable.

5.3 Marking.

5.3.1 Civil agencies. In addition to any special marking required by the contract or order, interior packages and shipping containers shall be marked in accordance with Fed. Std. No. 123. Each ream shall be marked or labeled on one end with (1) Federal Stock Number; (2) Federal Item Identification, including specification, type, size, basis weight, and color; (3) quantity; (4) name of contractor; (5) contract or purchase order number. Printed labels in accordance with S.4.1.2 of Fed. Std. No. 123 are acceptable.

5.3.2 Military requirements. In addition to any special marking required by the contract or order, interior packages and shipping containers shall be marked in accordance with MIL-STD-129.

6. NOTES

6.1 Intended use. Court martial paper covered by this specification is intended for use in recording of court martial proceedings.

6.2 Ordering data. Purchasers should select the preferred options permitted herein and include the following information in procurement documents.

- (a) Title, number, and date of this specification.
- (b) Direction of grain (see 3.1).
- (c) Selection of applicable level of packaging and packing required (see 5.1 and 5.2).
- (d) When weather resistant grade fiberboard shipping containers are required for level B packing (see 5.2.2.1).

6.3 Copies of full size watermark design will be supplied upon request to the Joint Committee on Printing.

6.4 Classification. Grade B court martial of MIL-P-19225 (SA) has been deleted.

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MILITARY INTEREST:

Custodians:

Army - GL
Navy - SA
Air Force - 84

Civil Agency Coordinating Activity

GSA - FSS

Preparing Activity

GSA-FSS

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Orders for this publication are to be placed with General Services Administration, acting as an agent for the Superintendent of Documents. See Section 2 of this specification to obtain extra copies and other documents referenced herein. Price 10 cents each.