

**NOTICE  
OF CANCELLATION**

**TT-P-791A(MR)  
NOTICE - 2  
January 7, 1997**

**FEDERAL SPECIFICATION**

**PUTTY; PURE-LINSEED-OIL, (FOR) WOOD-SASH-GLAZING)**

Federal Specification TT-P-791A, dated June 25, 1938; and the Validation Notice, dated February 10, 1987 is hereby canceled. For future acquisition, use commercial item description A-A-378.

Preparing Activity

GSA - FSS

**FSC 8030**

# **JAN-C-99**

## **AMENDMENT-1**

**30 NOVEMBER 1945**

### **JOINT ARMY-NAVY SPECIFICATION**

### **CEMENT, PETTMAN**

**Army Number**  
**50-11-8C**

**Navy Number**  
**52C34**

This amendment, which forms a part of Joint Army-Navy Specification JAN-C-99, dated 31 October 1944, was approved by the War Department and the Navy Department for use of procurement services of the Army and the Navy.

Page 1, paragraph A-1. Delete the reference to Federal Specification TT-P-141, Paint, Varnish, Lacquer and Related Materials; General Specifications (Methods for Sampling and Testing).

Page 2, paragraph C-2c. Delete in its entirety.

Page 2, paragraph D-1. Delete the paragraph and substitute the following "D-1. Viscosity—25 to 300 seconds (see par. F-4f)."

Page 3, section F. Add a new paragraph as follows:

"F-4f. *Viscosity*.—Use the consistency cup with the 0.15-inch orifice (see fig. 1) for the viscosity determination. Adjust the temperature of the material to be tested and the consistency cup to 25° C. Mount the cup in the support provided for the purpose and place the receiving cylinder in position. Close the outlet of the cup by placing the finger over it, and pour a sample of the well mixed material into the cup until overflow occurs. Strike off the excess material above the rim of the cup by means of a straight edge. Withdraw the finger from the outlet and simultaneously start a stop-watch. When the top of the meniscus of the liquid in the receiving cylinder reaches the 50 ml. mark, stop the watch. Record the time in seconds for the 50 ml. of material to flow into the cylinder, as the viscosity."

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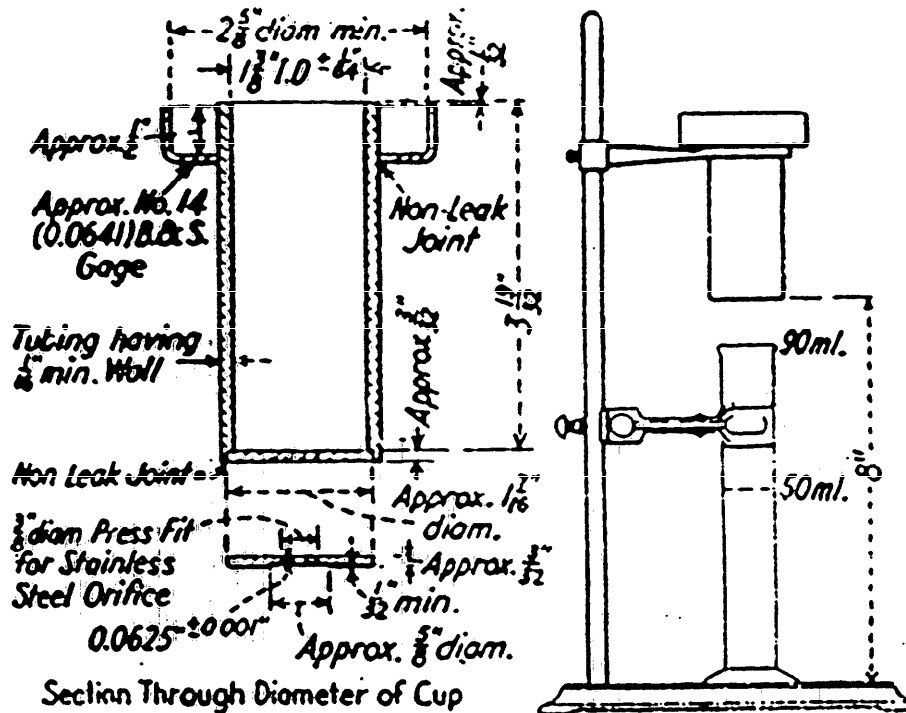


FIGURE 1.

NOTE 1.—Four consistency cups constitute a set, as follows:

	Diameter of orifice, inch
First cup	$0.07 \pm 0.0001$
Second cup	$.10 \pm .0001$
Third cup	$.15 \pm .0001$
Fourth cup	$.25 \pm .0001$

NOTE 2.—Cups made of brass or bronze. Orifice disks made of 18 percent chromium, 8 percent nickel stainless steel. The diameter of the orifice pressed in the cup shall be stamped on the cup.

NOTE 3.—Fractional dimensions subject to permissible variations of plus or minus 0.01 inch, unless otherwise specified.

Navy: 06.

[JAN-C-90]

(no. 157)