

TT-I-1795A
 AMENDMENT-3
 March 17, 1975

 SUPERSEDING
 Amendment-1
 November 30, 1973 and
 Interim Amendment-2
 November 29, 1974

FEDERAL SPECIFICATION

INK, MARKING, STENCIL, OPAQUE (POROUS AND NON-POROUS SURFACES)

This amendment, which forms part of Federal Specification TT-I-1795A, dated March 30, 1973, was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

PAGE 2

2.1, under "Federal specification". Delete "PPP-F-320 - Fiberboard; Corrugated and Solid Sheet Stock (Container Grade) and Cut Shapes."

PAGE 3

3.4, line 1. Delete "(type I and II)" and substitute "(types I, II, and III)".
 Line 2. Delete "type I and II" and substitute "types I, II, and III".

PAGE 4

Table I, after "Maroon (No. 30111) . Add the following in columns indicated:

<u>Color</u> <u>1/</u>	<u>Minimum contrast ratio</u>
"Brown (30117)	1.00
Brown (30140)	1.00
Red (31158)	1.00"

3.4.1. Delete in its entirety.

3.4.2. Delete and substitute:

"3.4.2. Color (types I, II and III). The color of the types I, II, and III stencil inks shall be as listed in table I (see 6.2)".

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3.6.3.1. Delete "black" and substitute "the same color as the ink in the can".

PAGE 6

3.11, line 2. Delete "grade I" and substitute "type II, grade A".

PAGE 10

In table heading, adjacent to "Table". Add "IV".

Under "Requirement" column for "Dry opacity" characteristic. Delete "& 3.4.1".

Under "Test Method" column for "Resistance to light and spray" characteristic. Delete "4.4.8.15" and substitute "4.4.8.1.5".

PAGE 11

4.4.6, line 2, after "flat". Insert "tinware".

PAGE 14

5.1.1.2, line 3. Delete "sung-fitting" and substitute "snug-fitting".

After 5.2. Insert "5.2.1 Level A".

PAGE 16

6.1 Delete in its entirety and substitute the following:

6.1 Intended use.

6.1.1 Type I stencil ink. The type I ink is a light and weather-resistant, fast drying, flat finish stencil ink for marking metals, glass, stone and similar non-porous surfaces through the medium of a stencil brush, hand lettering brush or roller coater, and a stencil board.

6.1.2 Type II stencil ink. The type II ink is a light and weather-resistant, fast drying, flat finish stencil ink for marking fiberboard cartons, wood crates and boxes, bales, sacks and burlap, and similar porous surfaces not having direct contact with food items. Application of markings shall be through the medium of a stencil brush, hand lettering brush or roller coater, and a stencil board.

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6.1.3 Type III stencil ink. The type III ink has the same characteristics and marking capabilities as the types I and II inks except that markings shall be applied by spraying the ink from the pressurized container through the medium of a stencil board."

Custodians:

Army - GL
Navy - SA
Air Force - 84

Review activities:

Army - MD, MU, PA, EA

User activities:

Army - SM, ME, AV
Navy - MC

Preparing activity:

Army - GL

Civil Agency Coordinating Activities:

VA - DMB
GSA - FSS
GPO
HEW - FDA

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