

T-R-650  
AMENDMENT-1  
May 19, 1969

FEDERAL SPECIFICATION

ROPE, YARN AND TWINE, BAST FIBER

This amendment, which forms part of Federal Specification T-R-650, dated December 21, 1967, was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

PAGE 2

Paragraph 2.1, under "Military Standard" add:

"MIL-STD-129 - Marking for Shipment and Storage."

PAGE 4

Paragraph 3.2.4, second line: Delete "weigh" and substitute "weight".

PAGE 5

Table VIII, last column: Delete column heading and substitute: "Tare (maximum)". In same column, delete "3" both places under "Percent" and substitute "6".

PAGE 6

Paragraph 4.1, delete and substitute:

4.1 Responsibility for inspection. Unless otherwise specified in the contract or purchase order, the supplier is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified in the contract or order, the supplier may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure that supplies and services conform to prescribed requirements.

PAGE 7

Table XI, "Test method" column: Opposite "Stain, Type III only", in first column, delete "4.3.10" and substitute "4.3.4".

PAGE 8

Table XI, "Specification reference" column: Opposite "Breaking strength, Type III (All designations)", in first column, delete "3.2.2" and substitute "3.2.3".

Table XI, "Specification reference" column: Opposite "Breaking strength Type II, classes 1 and 2, (all sizes)" in first column, delete "3.2.2" and substitute "3.2.2.1 and "3.2.2.2".

Table XI, last entry in "Characteristic" column: Delete "Identification market" and substitute "Identification marker".

Footnote<sup>1</sup>, second line: Delete "has" and substitute "case".

PAGE 9

Paragraph 4.3.1: Delete "Determination of turn" and substitute: Determination of turn (type I only)."

Add new paragraph 4.3.4 as follows:

4.3.4 Determination for absence of stain in type III twine. Type III polished hemp twine shall be considered stainless when no staining is visible after applying a pressure of 10 pounds per square foot to a sample, placed between sheets of white paper, for a period of 16 hours.

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PAGE 9 (con.)

Under "5. PREPARATION FOR DELIVERY", delete present paragraph and substitute:

"(The preparation for delivery requirements specified herein apply only for direct Government procurements.)"

Paragraph 6.1(f): Delete "requried" and substitute "required".

PAGE 10

Delete "MILITARY INTEREST:" and all material thereunder and substitute:

MILITARY CUSTODIANS:

Army - GL  
Navy - SH  
Air Force - 82

Preparing activity:

Navy - SH

CIVIL AGENCIES INTEREST:

GSA-FSS

Review activities:

Army - GL, MD, MU  
Navy - SH, YD  
Air Force - 82, 85

User activities:

Army - EL, ME, WC  
Navy - MC, CG

