

RR-H-1102D (GSA/FSS)
INTERIM AMENDMENT - 1
May 26, 1977

INTERIM AMENDMENT
TO
FEDERAL SPECIFICATION
HANGERS, CLOTHES; AND ACCESSORIES

This interim amendment was developed by the General Services Administration, Federal Supply Service, Washington, D.C. 20406, based upon currently available technical information. It is recommended that Federal agencies use it in procurement and forward recommendations for changes to the preparing activity at the address shown above.

The General Services Administration has authorized the use of this interim amendment as a valid exception to Federal Specification RR-H-1102D (GSA/FSS) dated February 10, 1977.

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1.1 Scope. Delete present text, and substitute the following:

"This specification covers wood, plastic, steel and all steel wire clothes hangers; and trouser guards."

1.2 Classification. Delete the text following "Type I - ", and in its place insert:

"Wood, plastic, or steel clothes hanger with steel wire suspension hook."

Delete the designation "Type III- ", following "Item 2: Accessory;"

[Wording shall now be "Item 2: Accessory; Trouser guard (for use with Type II clothes hanger)"]

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Insert the following new paragraph between paragraphs 3.1.1.3.2 and 3.1.2:

"3.1.1.4 Steel (Type I hanger body). Steel used in the body of the Type I hanger shall be any suitable steel alloy to meet the requirements of this specification."

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Insert the following new paragraph immediately subsequent to paragraph 3.1.2.2:

3.1.2.3 Type I, steel. Steel, Type I hangers shall consist of a singly formed shoulder-bar unit, a trouser bar, and a suspension hook. The shoulder-bar unit may include a separately formed brace affixed between the two arms of the unit, just beneath its peak. The ends of the trouser bar shall be enclosed by the ends of the shoulder-bar unit. All parts shall be secured by means of clean, smooth welds. Prior to application of the finish, the hangers shall be thoroughly cleaned and free of all rust, grease, dirt, and other surface contaminants. Hangers shall have no sharp edges or projections, burrs, slivers, or other potentially injurious surface defects."

Renumber the current 3.1.2.3 and 3.1.2.4 as follows:

"3.1.2.4 Type I, suspension hooks. ..."

"3.1.2.5 Type II. ..."

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Insert the following new sentence into paragraph 3.1.3.1, between the second and third sentences:

"If made of steel, all portions of the hanger except the suspension hook shall be coated with suitable primer and baked enamel, or equivalent, to meet the following requirements: when tested as specified in 4.4.1.4, the base metal shall not be exposed except where initial contact is made with the sharp edge of the knife blade; when tested as specified in 4.4.1.5, the coating of the immersed portion shall be equal in hardness and adhesion to that of the unimmersed portion, and shall not be soft or smearable, nor shall it blister or become flaky; when tested as specified in 4.4.1.6, the coating shall not run or sag during the heating period, and it shall not show blistering, cracking, or flaking after the hangers are allowed to cool at room temperature.

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Under "TABLE I. Classification of defects, and items",

Delete "Type I (wood and plastic)", and in its place substitute:

"Type I (wood, plastic and steel)"

Immediately after "Type I (plastic only)" and the defects listed thereunder, insert the following:

<u>Type I (steel only)</u>	<u>Major</u>	<u>Minor</u>
Shoulder-bar unit not a continuous, singly formed piece -----	X	
Trouser bar missing -----	X	
Ends of trouser bar not enclosed by ends of shoulder-bar unit -----	X	
Component parts (except suspension hook, not secured by clean, smooth welds -----		X
Surface of hanger not free from rust, sharp or rough edges, burrs, metal slivers or other injurious defects -----	X	
Coating missing or is tacky, brittle, flaked, not continuous, or not adherent -----	X	

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Add the following new sentence to the end of paragraph 4.4.1.1:

"In case of a dispute, the oven-drying method shall be used."

Insert the following new paragraph between paragraphs 4.4.1.6 and 4.4.2:

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"4.4.1.7 Finish testing, Type I (steel) hangers. Finished Type I (steel) hangers shall be subjected to test and examination procedures identical to those specified in 4.4.1.4, 4.4.1.5, and 4.4.1.6 for Type II hangers, except that compliance criteria shall be that specified in 3.1.3.1, as applicable."

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