

INCH-POUND

RR-F-191/2E
7 JUNE 2006
SUPERSEDING
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FEDERAL SPECIFICATION SHEET

FENCING, WIRE AND POST, METAL (CHAIN-LINK FENCE GATES) (DETAIL SPECIFICATION)

The General Services Administration has authorized the use of this federal specification sheet by all Federal agencies.

(This specification forms a part of the latest issue of Federal specification RR-F-191/GEN).

1. SCOPE AND CLASSIFICATION

1.1 Scope. This specification covers detail requirements for chain-link fence gates, and accessories.

1.2 Classification. Chain-link fence gates will be of the following types, as specified (see 6.1):

- Type I - Single swing.
- Type II - Double swing.
- Type III - Single cantilever sliding, wheel sliding gate.
- Type IV - Double cantilever sliding.
- Type V - Single overhead sliding.
- Type VI - Double overhead sliding.

2. APPLICABLE DOCUMENTS

2.1 Non-Government documents. The following other non-Government documents form a part of this specification to the extent specified herein. Unless otherwise specified, the issues are those cited in the solicitation.

American Society for Testing and Materials Standard (ASTM)

- ASTM F900 Standard Specification for Industrial and Commercial Swing Gates.
- ASTM F1184 Standard Specification for Industrial and Commercial Horizontal Slide Gates.

(Application for copies should be addressed to the ASTM, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959 or www.astm.org).

Comments, suggestions, or questions on this document should be addressed to Defense Supply Center Philadelphia (DSCP), ATTN: DSCP-ITAA, 700 Robbins Avenue., Philadelphia, PA 19111-5096 or e-mail to dscpg&inspeccomments@dla.mil. Since contact information can change, you may want to verify the currency of this address information using the ASSIST Online database at <http://assist.daps.dla.mil>.

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3. REQUIREMENTS

3.1 Design. Detailed construction requirements for all gates shall be as specified (see 6.1), and shall meet the applicable requirements of this specification and ASTM F900 for Type I, and II, or ASTM F1184 for Type III, IV, V and VI. Gate frames shall be of welded construction. All gates shall be constructed so that they may be operated by one person.

3.1.1 Color coating and material. When color coating is required the color shall be as specified (see 6.1), and shall match the color specified for chain-link fabric as cited in RR-F-191/1. Steel frames shall be zinc-coated prior to application of color coating. Unless otherwise specified (see 6.1), color coating material shall be at the option of the manufacturer.

3.2 Frames. Gate frames shall be constructed from applicable class, size, and grade members selected from RR-F-191/3 as specified (see 6.1).

3.2.1 Welded zinc-coated frames. When specified (see 6.1), the frames shall be zinc-coated by the hot dip or metal spray method after fabrication. When frames are not zinc coated after fabrication the welds shall be coated with a zinc rich paint or cold zinc spray.

3.2.2 Color coated frames. When color coated frames are required and the frames are of welded construction, all weld areas shall be finished with a suitable rust preventative coating and a matching color final coating.

3.3 Fabric. Gate fabric shall be selected from RR-F-191/1 and shall be of type, size of mesh, gage size of wire, color, and selvage as specified (see 6.1).

3.4 Barbed wire top. When barbed wire top is specified (see 6.1), the end members of the gate frames extend 1 foot above the top horizontal section of the gate frame. Three strands of barbed wire, uniformly spaced, shall be attached by bands, clips or eyebolts.

3.5 Latches, hinges, stops, and keepers. Latches, hinges, stops and keepers shall be zinc-coated steel or color coated over zinc-coated steel as specified (see 6.1). When zinc coating is required, the weight of zinc coating shall be 1.2 ounces per square foot unless otherwise specified (see 6.1).

3.5.1 Single gate latches. Single gate latches shall be fork type, gravity drop bar type with positive locking features, or plunger bar type as specified (see 6.1).

3.5.2 Double gate latches. Latches for double gates shall be fork type latch with center drop rod, or plunger bar type arranged to engage the gate stop, or a positive locking gravity device as specified (see 6.1). Locking devices shall be constructed so that the center drop rod or plunger bar cannot be raised when locked.

3.5.3 Stops. Center gate stop shall be provided for all double gates and shall be suitable for setting in concrete or with anchors for the center drop rod or plunger.

3.5.4 Keepers. Keepers shall be provided for each gate leaf over 5 feet wide. Gate keepers shall consist of a mechanical device for securing the free end of the gate when in full open position.

3.5.5 Gate hinges. Gate hinges shall be of adequate strength for the gate, and shall have large bearing surfaces for clamping or bolting in position. Hinge action shall be such that gates may be easily opened and closed by one person. Hinges shall provide for full 180 degrees (°) swing of gate leaf.

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3.6 Rollers. Rollers shall be equipped with bearings. Non-sealed type bearings shall be provided with a grease fitting for periodic maintenance. Rollers shall be secured to the gate post or gate frame without welding. Unless otherwise specified (see 6.1), rollers shall be enclosed.

4. QUALITY ASSURANCE PROVISIONS

4.1 Responsibility for inspection. (see RR-F-191/GEN)

4.2 Sampling. (see Section 6 of RR-F-191/GEN).

4.3 Examination. Examine gates for defects listed in Table I.

TABLE I. Classification of defects gates.

Defects	Major	Minor
Type of gate not as specified.	X	
Materials not as specified.	X	
Color not as specified.	X	
Truss rods missing or less than 5/16 – inch diameter.	X	
Dimensions not within tolerance.	X	
Welds not painted or protected against corrosion.		X
Gated construction not as specified.	X	
Damage or defects affecting function or serviceability.	X	
Damage or defects not affecting function or serviceability.		X

5. PREPARATION FOR DELIVERY (see RR-F-191/GEN)

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

6.1 Ordering data. Purchasers should select the preferred options permitted herein and include the following information in acquisition documents:

- a. Title, number, and date of this specification.
- b. Type of gate required (see 1.2).
- c. Design and construction of gate required (see 3.1).
- d. When color coating is required and color (see 3.1.1).
- e. When color coating material is other than specified (see 3.1.1).
- f. Class, grade, and size of wire, color, and selvage for fabric required (see 3.3).
- g. When barbed wire top on gate is required (see 3.4).
- h. Coating required on latches, hinges, stops and keepers, and weights of coatings if other than that specified (see 3.5).
- i. Type latch required (see 3.5.1 and 3.5.2).
- j. When rollers are other than specified (see 3.6).

6.2 If gates are to be electrically operated, caution should be taken by following the safety design standard per ASTM F2200.

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6.3 Changes from previous issue. The margins of this specification are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue

CUSTODIANS:

Army - CR4
Navy - YD
Air Force - 99

PREPARING ACTIVITY:

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Army - CE
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