

QQ-W-405b  
AMENDMENT-1  
March 18, 1968

FEDERAL SPECIFICATION

WIRE, STEEL, CARBON AND ALLOY, (FOR COLD  
HEADING AND COLD FORGING)

This amendment, which forms part of Federal Specification QQ-W-405b, dated February 11, 1966, was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

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Paragraph 4.5.4, at end of paragraph add the following:  
"In the case of finished wire sizes 0.185 inch diameter and smaller no upset test is required. When specified (see 6.2), upset tests for wire at an intermediate process size or on the hot rolled rod prior to rod drawing."

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Paragraph 6.2, add:

"(n) Upset tests for wires sizes 0.185 inch diameter and smaller (see 4.5.4)."

Paragraph 6.4 Transportation descriptions, delete.

MILITARY CUSTODIANS:

Army - MR  
Navy - YD  
Air Force - 69

Preparing activity:

Navy - YD

Review activities:

Army - MR, MJ  
Navy - YD, SH  
Air Force - 69

User activities:

Army - MI, WC, WJ  
Navy - CG  
Air Force - None