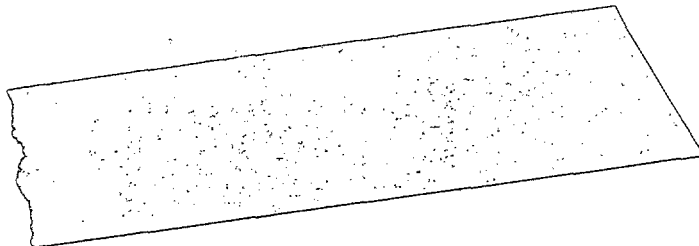


QQ-S-624C
AMENDMENT-1
December 6, 1971



FEDERAL SPECIFICATION

**STEEL BAR, ALLOY, HOT ROLLED AND
COLD FINISHED (GENERAL PURPOSE)**

This amendment, which forms a part of Federal Specification QQ-S-624C, dated May 26, 1970, was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

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Paragraph 3.9: Delete and substitute:

3.9 Workmanship. The steel bar material, after removal of excess stock, shall be free from pipe, flakes, heat checks and other defects that would detrimentally affect the suitability of the bars for their intended use consistent with the quality specified.

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Paragraphs 4.4.1 and 4.4.2: Delete and substitute:

4.4.1 Visual. When specified in the contract or order, all bars in each lot shall be examined, otherwise representative bars shall be examined, for compliance with the requirements for condition (see 3.5), finish (see 3.6), identification marking (see 3.8) and workmanship (see 3.9).

4.4.2 Dimensional. When specified in the contract or order, all bars in each lot shall be examined, otherwise representative bars shall be examined, for compliance with the requirements for size and tolerances (see 3.7).

MILITARY CUSTODIANS:

Army - MR
Navy - SH

Preparing activity:

Army - MR
CIVIL AGENCIES INTEREST:

AFS
FSS