

# **QQ-B-691b**

**AMENDMENT—1**

**APRIL 12, 1945**

## **FEDERAL STANDARD STOCK CATALOG**

### **Section IV**

**(Part 5)**

### **FEDERAL SPECIFICATION**

**FOR**

### **BRONZE; CASTINGS**

*This amendment was approved on the above date by the Director of Procurement, for the use of all departments and establishments of the Government, and shall become effective not later than July 1, 1945. It may be put into effect, however, at any earlier date after promulgation.*

The following changes shall be made in Federal Specification QQ-B-691b, dated May 2, 1944:

Page QQ-B-691b-2:

Table 1:

Composition No. 2 Column "Iron, maximum (percent)", insert superior figure "8".

Insert footnote<sup>a</sup> as follows:

<sup>a</sup>When specified, the maximum iron content of composition 2 shall not exceed 0.10%. (See par. 1-7.)

Page QQ-B-691b-7:

Paragraph 1-7:

End of paragraph, insert: "It is recommended that the maximum iron content of 0.10% be specified for castings intended for use in artillery fire control instruments and magnetic compass equipment which cannot tolerate any disturbance of a magnetic field."

Page QQ-B-691b-7:

Paragraph 1-17:

End of paragraph, insert: "Composition 11 is not recommended for castings intended for use in fire control instruments and magnetic compass equipment which cannot tolerate any disturbance of a magnetic field. (See par. 1-7)."