

PPP-F-320D
AMENDMENT-3
October 17, 1973

SUPERSEDING
Int. Amendment-2 (GSA-FSS)
September 21, 1971

FEDERAL SPECIFICATION

FIBERBOARD: CORRUGATED AND SOLID, SHEET STOCK (CONTAINER GRADE),
AND CUT SHAPES

This amendment which forms a part of Federal Specification PPP-F-320D, dated October 27, 1970 was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

PAGE 1

1.2.1, under "Type CF, class - Domestic". Add the following: "Variety TW (triple-wall), (see PPP-B-640)". Under "Type CF, class - Weather-resistant". Add the following: "Variety TW (triple-wall), (see PPP-B-640)".

2.1, title of QQ-S-781. Delete and substitute "Strapping, Steel, Flat and Seals". Title of PPP-B-636. Delete and substitute "Boxes, Shipping, Fiberboard".

PAGE 2

2.2 Address for the Uniform Classification Committee. Delete "Tariff Publishing Officer, Room 202 Union Station, 516 W. Jackson Blvd" and substitute "Room 1106, 222 South Riverside Plaza".

PAGE 3

3.1.1.2 Delete the last sentence.

Add the following paragraph:

"3.1.3 Triple-wall corrugated fiberboard. Triple-wall corrugated fiberboard, class domestic (nonweather-resistant) and class weather-resistant, shall conform to the requirements of PPP-B-640."

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PAGE 4

Table I, third column. Delete "pounds per 100 square feet" and substitute "pounds per 1,000 square feet".

At end of table. Add the following note "NOTE: Only one burst may fall below the minimum required. Domestic board which fails this test may be accepted if it passes a retest (see table VII)."

3.3.1.3.1, first line. Delete "thicknesses and basis weight" and substitute "requirement".

3.3.1.3.2, last line. Delete "4.4.7" and substitute "4.4.6".

PAGE 5

Table III, under "Bursting strength". Delete "average".

Table IV, last column. Delete "(see 4.4.2)" and substitute "(see 4.4.1)".

PAGE 6

3.7, last line. Delete "4.4.5" and substitute "4.4.4".

PAGE 8

4.3.2, line 6, after "tests". Add "including the material required for retest of domestic board for dry bursting strength indicated in footnote 5 to table VII."

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Table VII, third column after "6 (3 on each side)". Add "5/".

Add the following new note in proper sequence:

"5/ For dry bursting strength of class domestic fiberboard, only one burst may fall below the minimum value required. Domestic board failing to pass this test will be accepted if in a re-test consisting of 24 bursts (12 from each side of the board) not more than 4 bursts fall below the minimum value required."

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PAGE 11

5.1.1.1.1.1, line 7. Alternate "(d)". Delete in its entirety and substitute:

"(d) A top deck of corrugated fiberboard conforming to class weather-resistant of PPP-B-640, or PPP-B-1364, or **two full deck sized sheets of Vllc laminated** together over not less than 90 percent of the deck area with a water-resistant adhesive."

PAGE 13

6.1 under listing of "Box specification" lines 3, 9, 11 and 12. Delete listing applicable to PPP-B-645 in their entirety.

Custodians:

Army - GL
Navy - SA
Air Force - 69

Preparing activity:

Army - GL

Civil Agency Interest:

Review activities:

Army - ME, MU, SH, WC
Navy - AS, YD, OS
Air Force - 70, 71, 80, 82, 84

GSA-FSS
COM-NBS

Project No. 8135-0338

User activities:

Army - MD
Navy - MC