

PPP-B-636J
AMENDMENT-1
January 20, 1982

FEDERAL SPECIFICATION

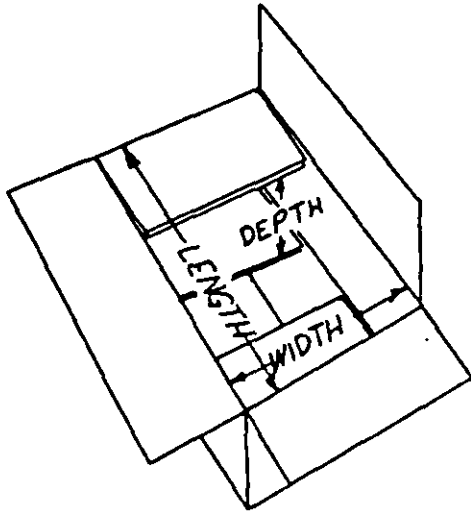
BOXES, SHIPPING, FIBERBOARD

This amendment, which forms a part of Federal Specification PPP-B-636J, dated June 12, 1981, was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

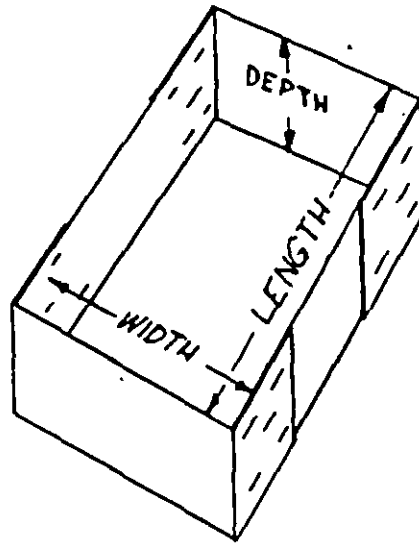
Insert the following:

Figures 1 thru 18, after page 26.

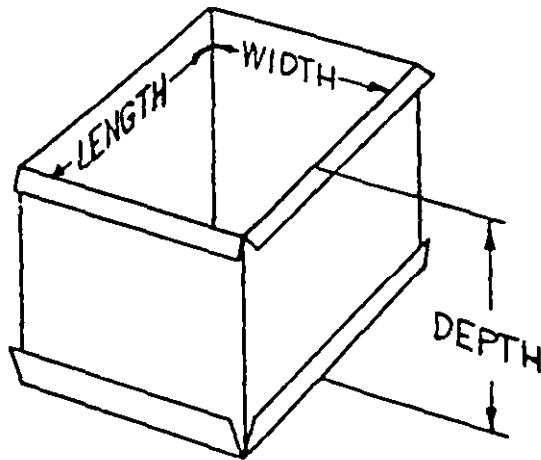
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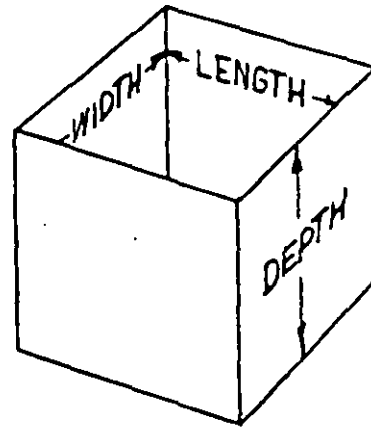
BOX BODY WITH FLAPS



BOX BODY FOR FULL TELESCOPE CONTAINER



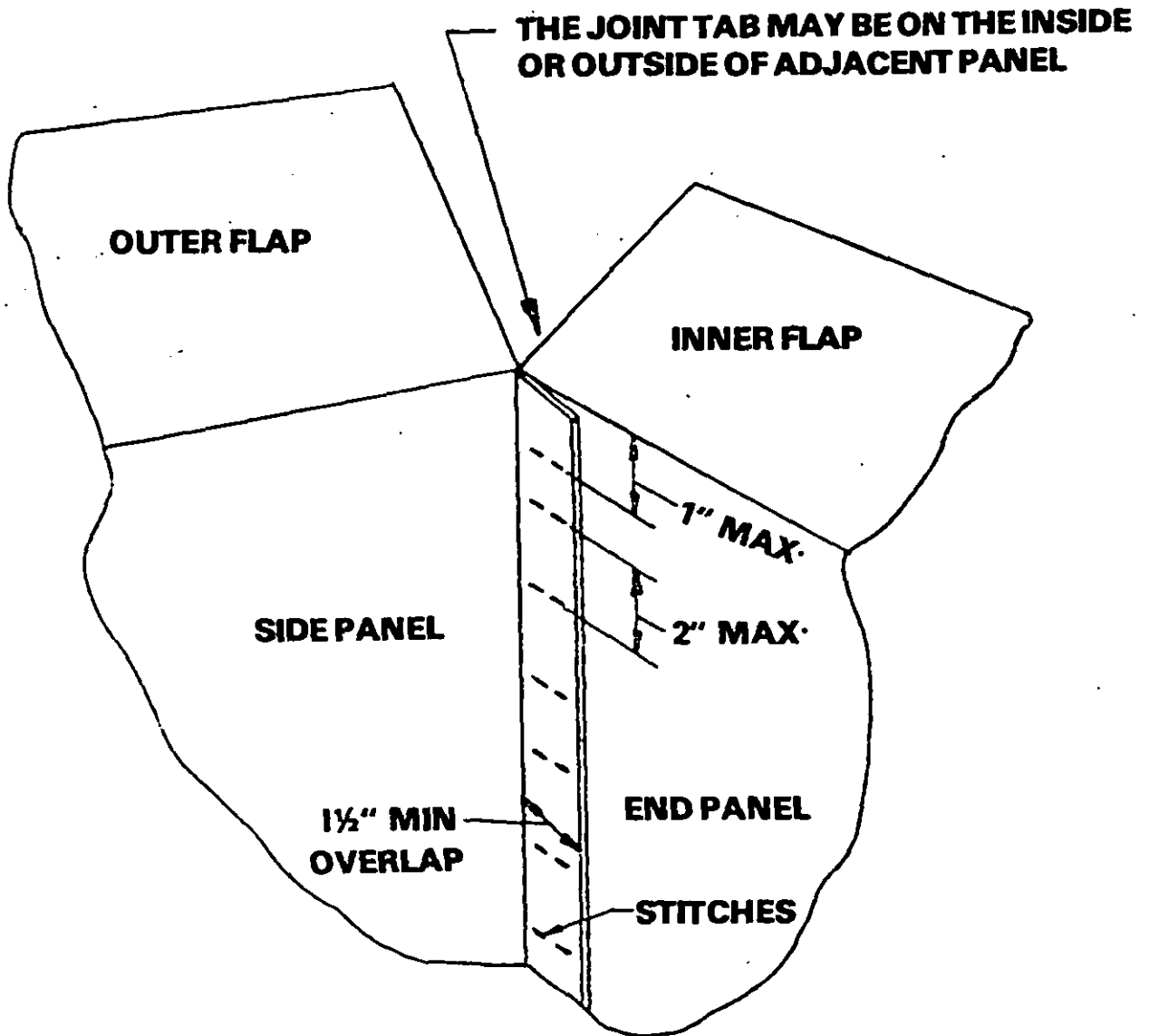
BOX BODY FOR INTERLOCKING DOUBLE COVER



BOX BODY

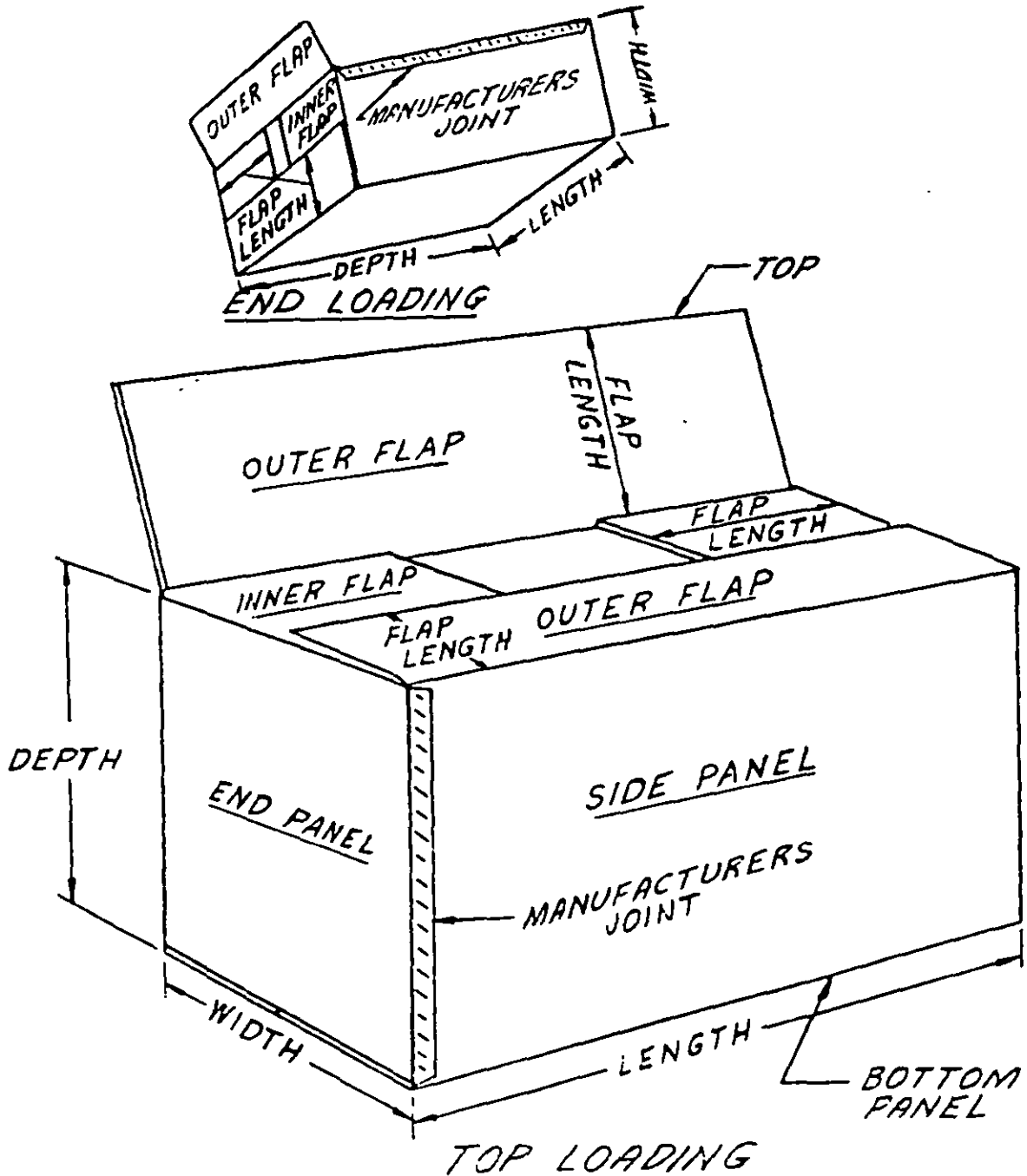
FIGURE 1. FIBERBOARD BOX DIMENSIONING

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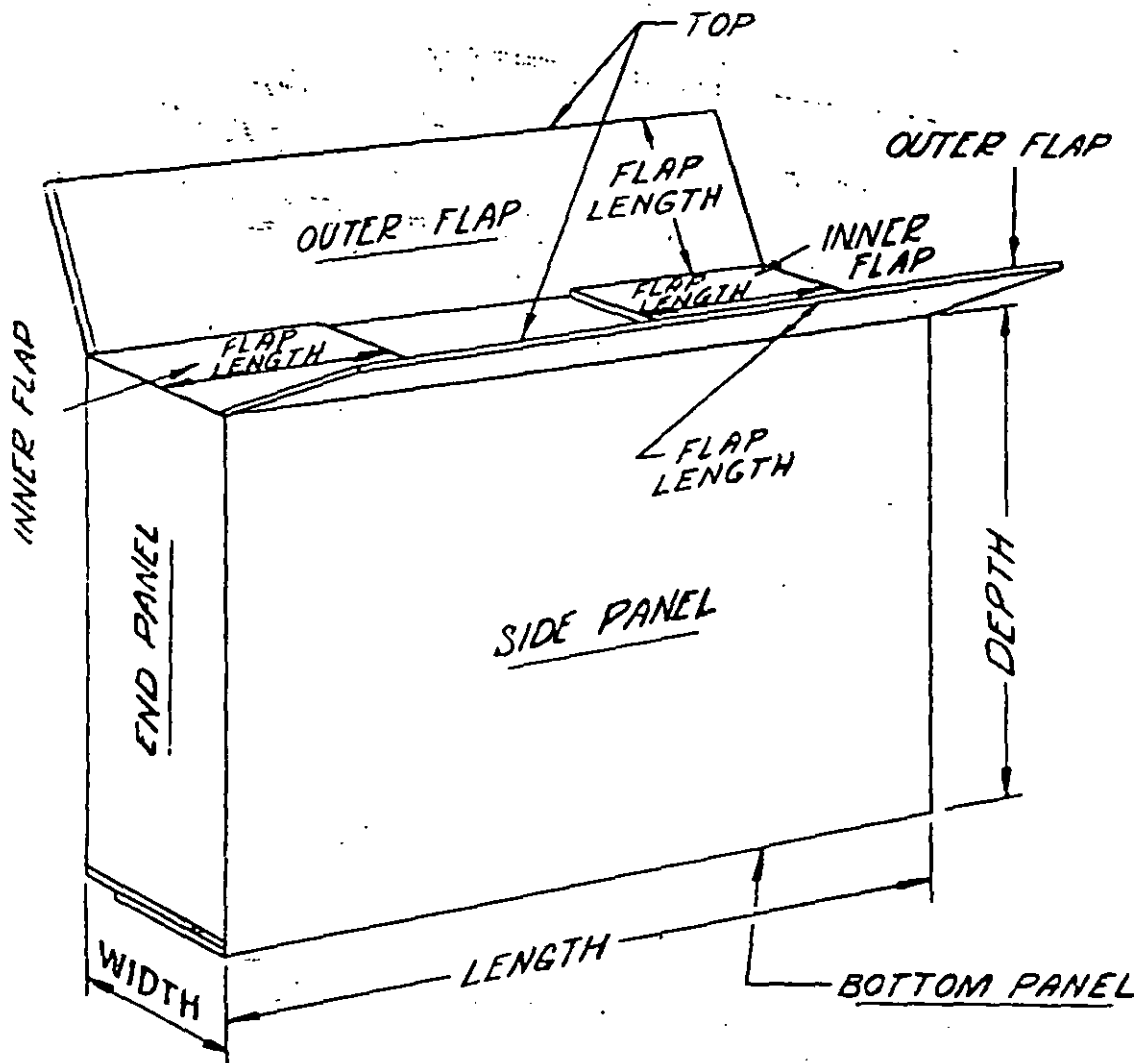
NOTE: THE JOINT TAB MAY BE INTEGRAL WITH END OR SIDE PANEL; STITCHES MAY BE HORIZONTAL OR DIAGONAL IN ACCORDANCE WITH STANDARD MANUFACTURING PRACTICE.

FIGURE 1A. BOX, FIBERBOARD; DETAIL OF MANUFACTURE JOINT CONSTRUCTION FOR CLASS WEATHER RESISTANT AND WWVR BOXES



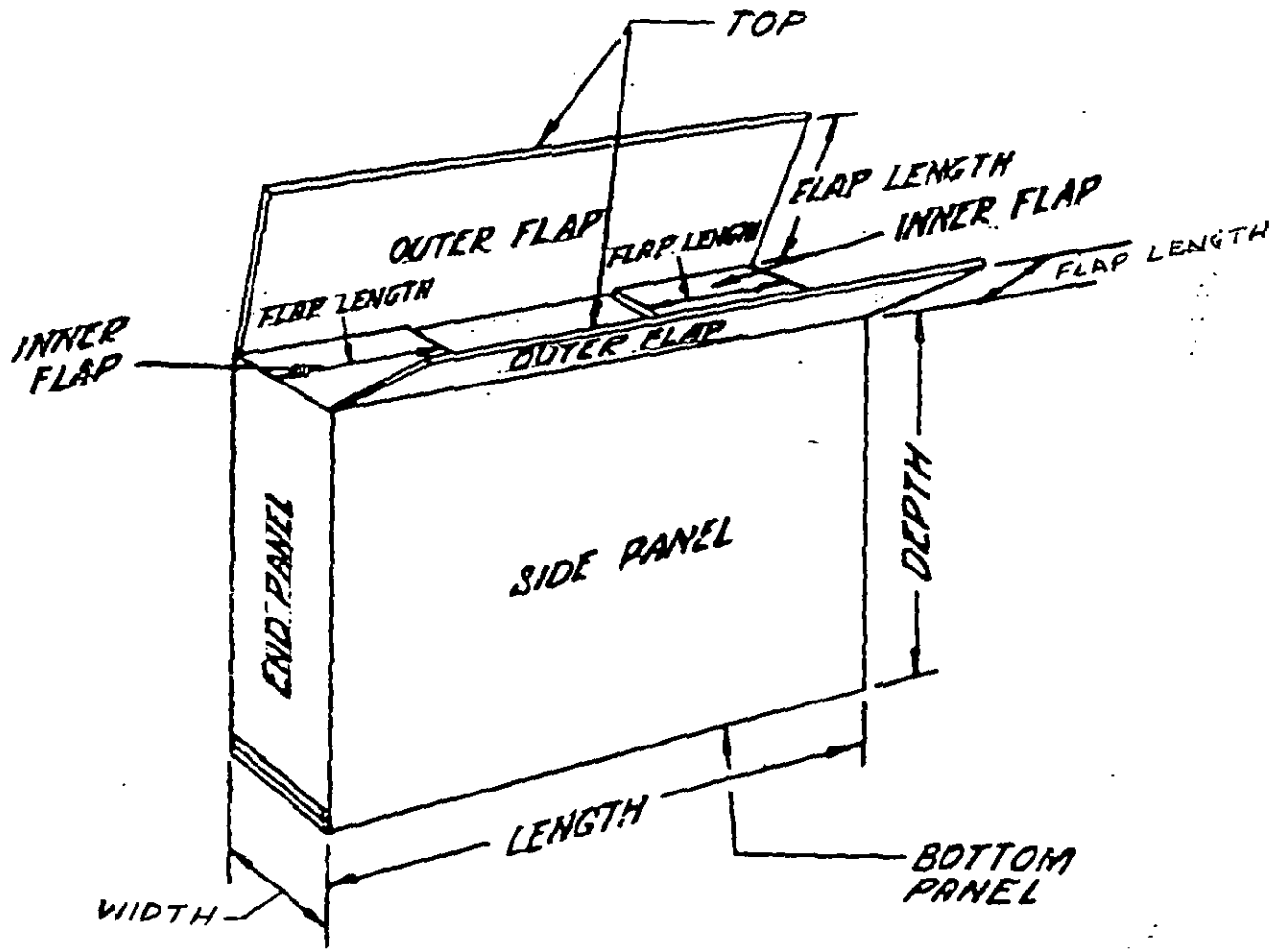
OUTER FLAPS MEET; INNER AND OUTER FLAPS ARE OF EQUAL LENGTH.

FIGURE 2. BOX, FIBERBOARD; RSC-REGULAR SLOTTED BOX.



OUTER FLAPS OVERLAP AS SPECIFIED; INNER FLAPS SAME LENGTH AS OUTER FLAPS.

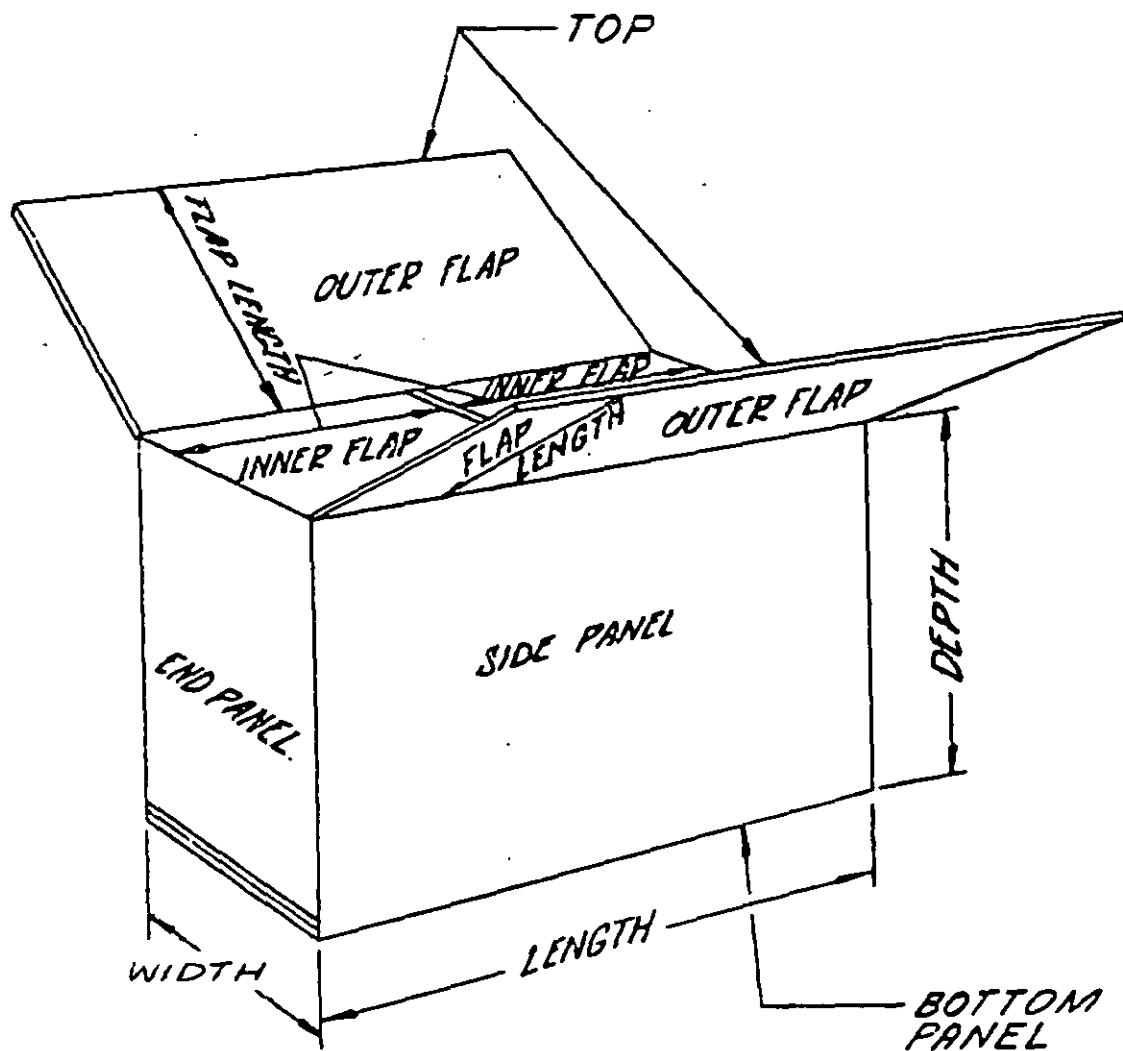
FIGURE 3. BOX, FIBERBOARD; OSC-OVERLAP SLOTTED BOX



OUTER FLAPS FULL OVERLAP (SEE DETAIL REQUIREMENTS)
INNER FLAPS SAME LENGTH AS OUTER FLAPS

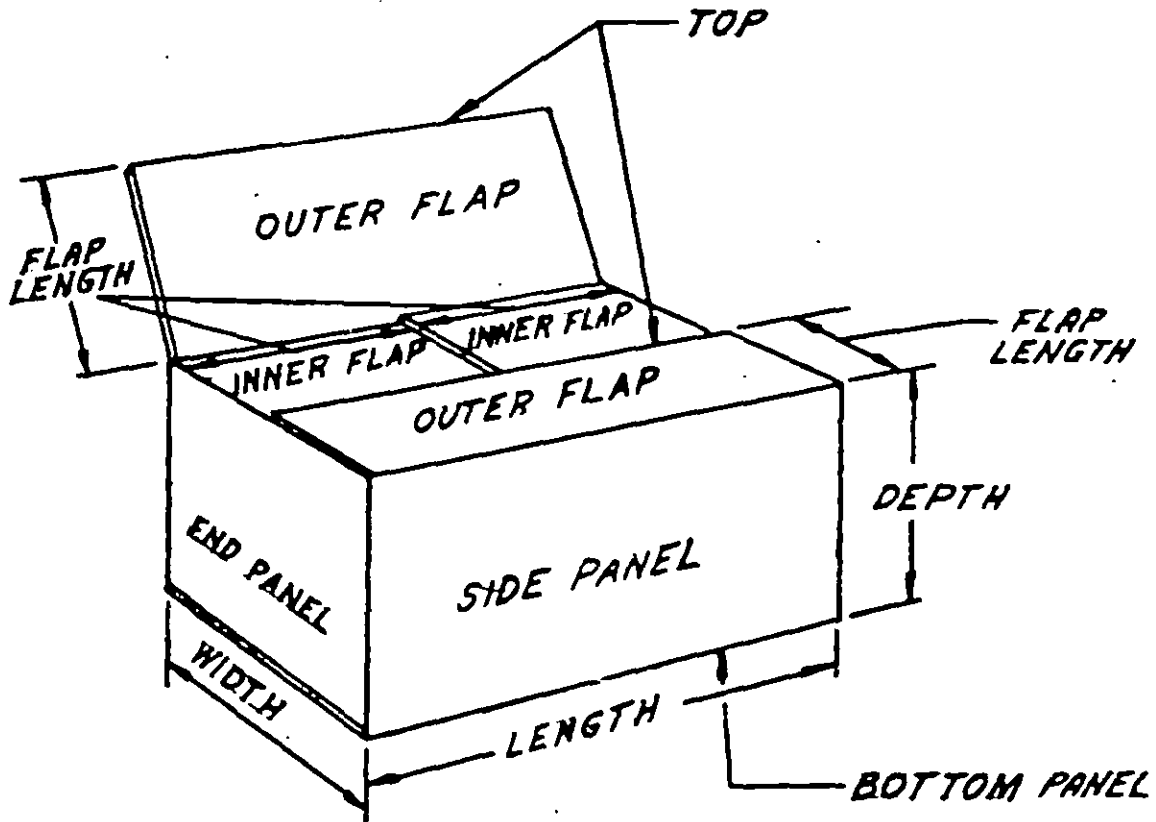
FIGURE 4. BOX, FIBERBOARD; FOL-FULL OVERLAP
SLOTTED BOX

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OUTER FLAPS FULL OVERLAP
(SEE DETAILED REQUIREMENTS)
INNER FLAPS MEET IN CENTER

FIGURE 5. BOX, FIBERBOARD; SFF-SPECIAL FULL FLAP
SLOTTED BOX



OUTER FLAPS MEET
INNER FLAPS MEET — CSSC
OUTER FLAPS OVERLAP
AT RANDOM NO FLAP CUTTING — CSOSC
INNER FLAPS MEET

FIGURE 6. BOX, FIBERBOARD, CSSC-CENTER SPECIAL SLOTTED BOX AND CSOSC-CENTER SPECIAL OVERLAP SLOTTED BOX.

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W/2

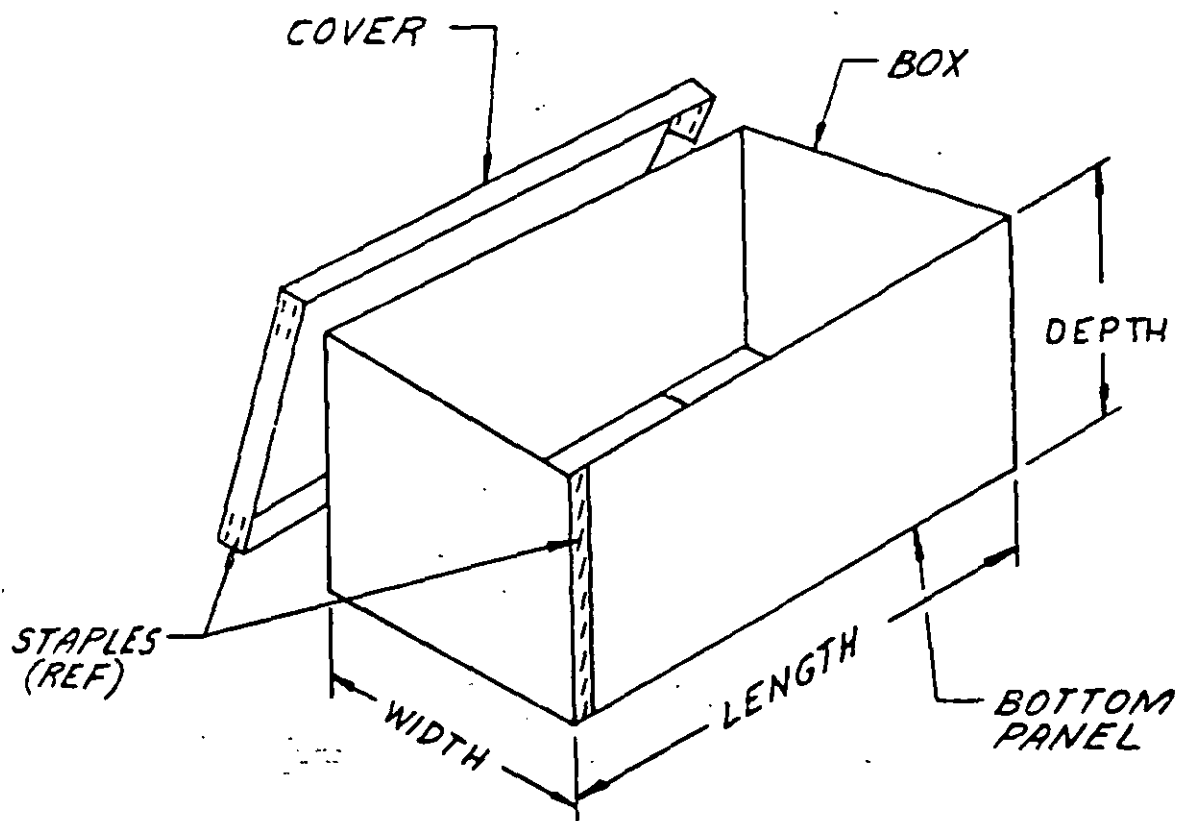
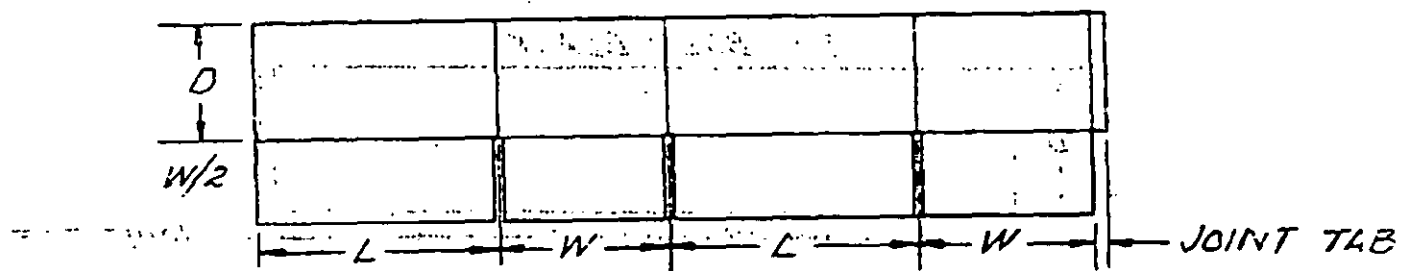


FIGURE 7. BOX, FIBERBOARD; HSC HALF SLOTTED BOX WITH COVER

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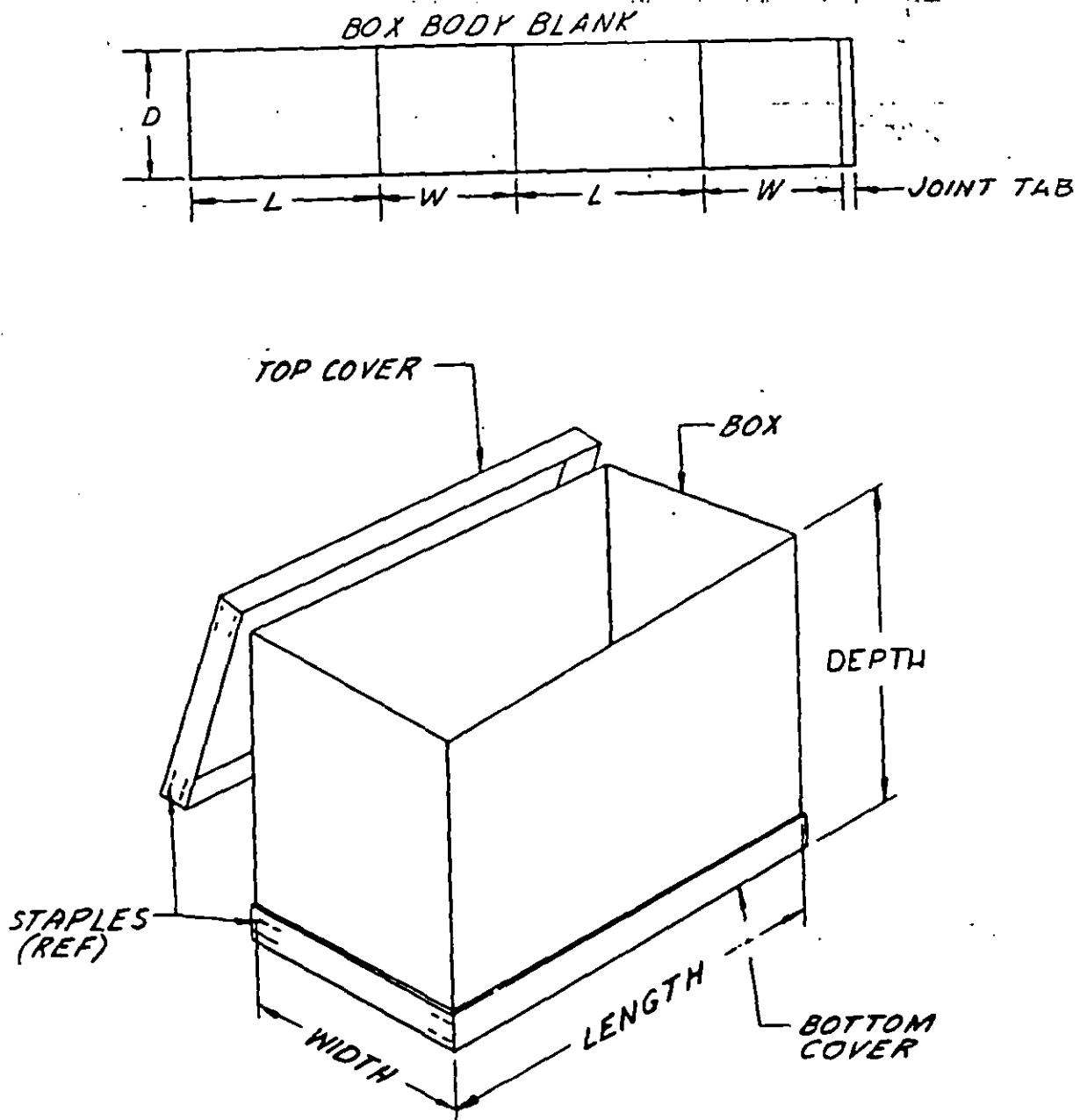


FIGURE 8. BOX, FIBERBOARD; DBLCC -
DOUBLE COVER

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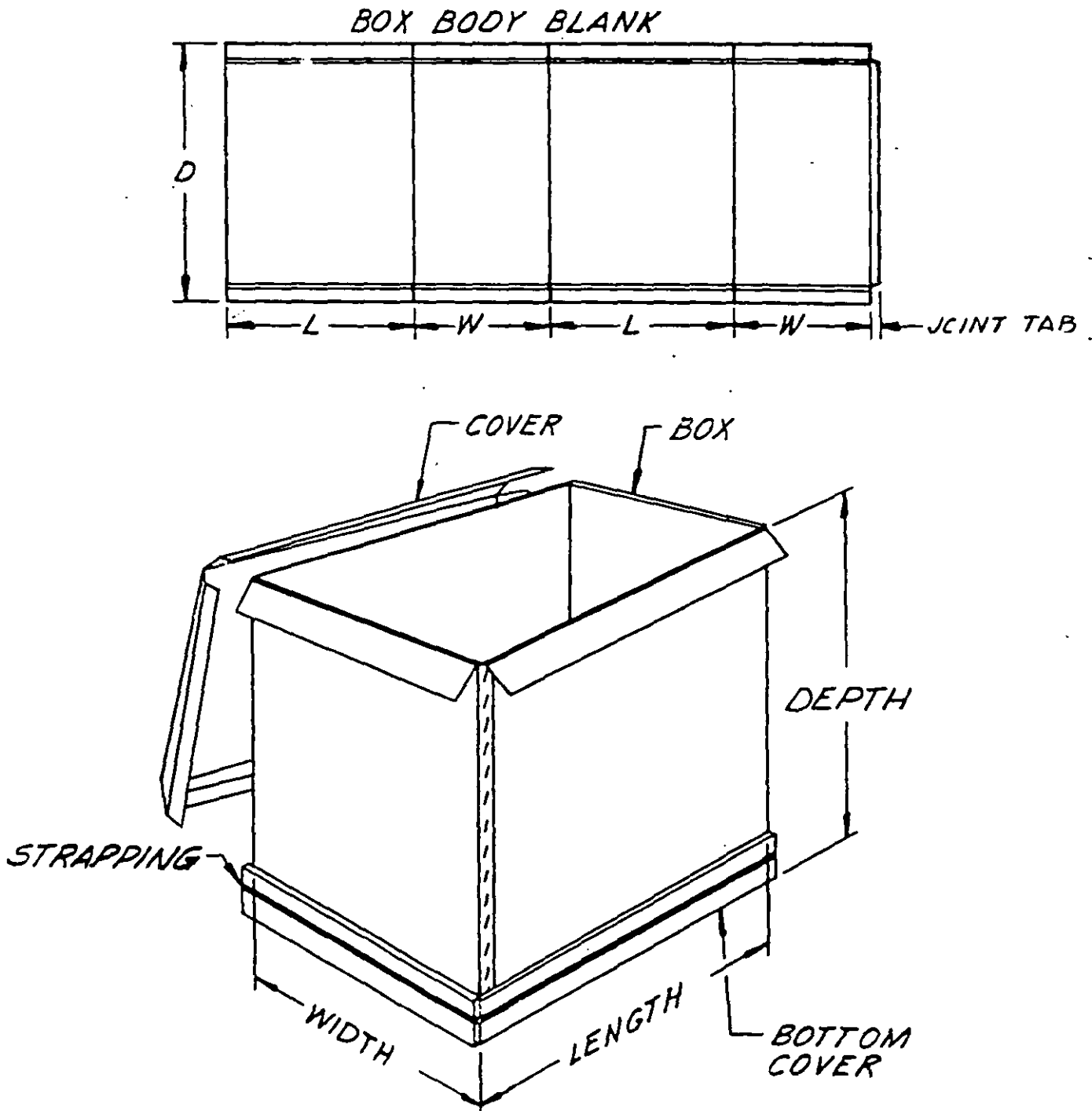
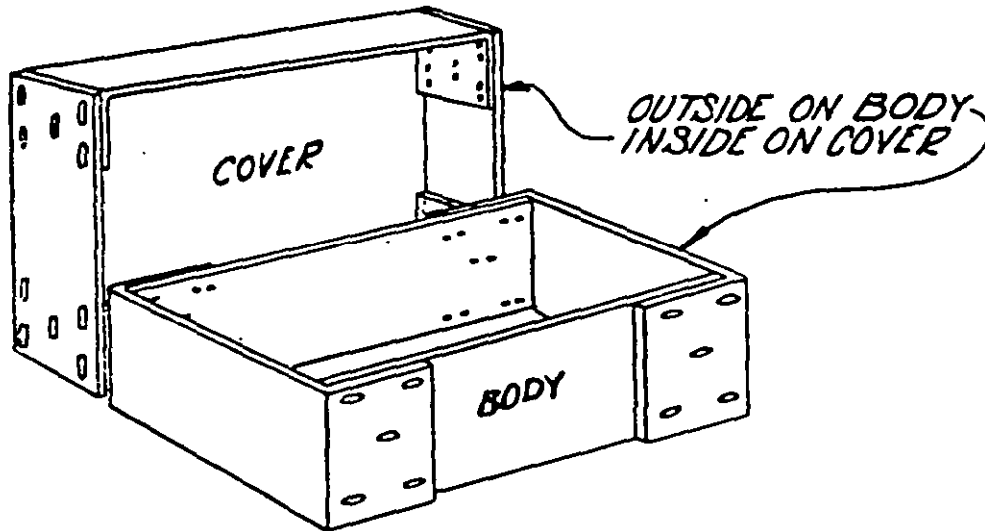


FIGURE 9. BOX, FIBERBOARD, IC-INTERLOCKING DOUBLE COVER

OPTIONAL FLAP ARRANGEMENTS



NOTE - UNLESS OTHERWISE SPECIFIED, COVER DEPTH SHALL EQUAL OVER-ALL OUTSIDE HEIGHT OF BODY; & BODY SLOTTING SHALL BE AT RIGHT ANGLES TO COVER SLOTTING.

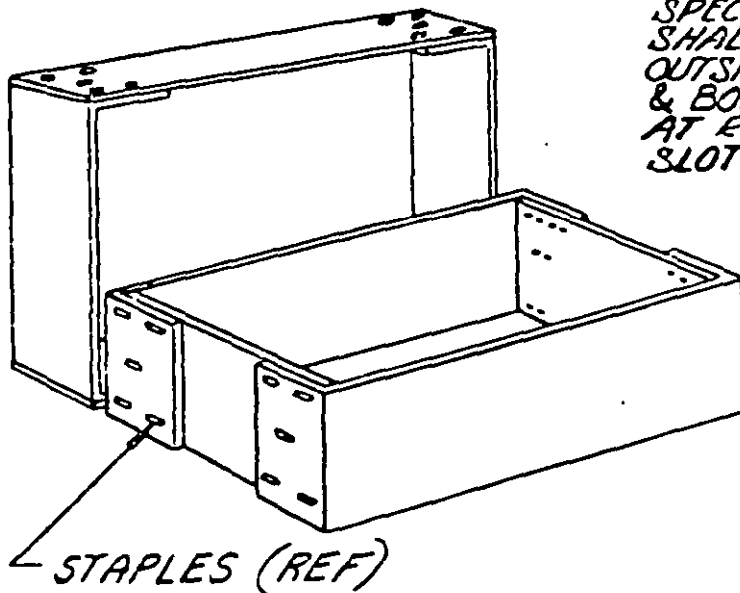
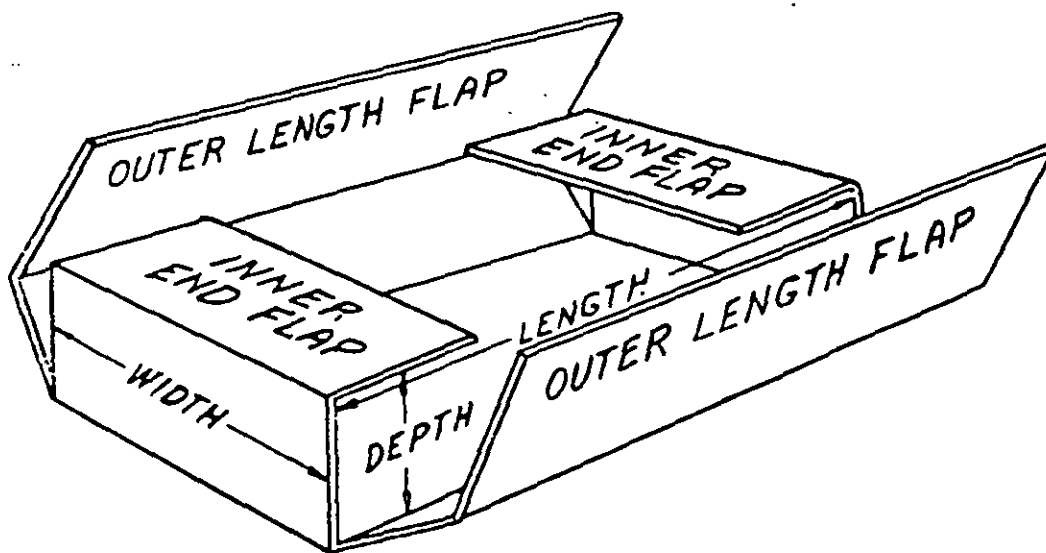


FIGURE 10. BOX, FIBERBOARD; FTC-FULL TELESCOPE

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OUTER FLAPS MEET

FIGURE.11. FOLDER, FIBERBOARD, CPF - ONE PIECE FOLDER

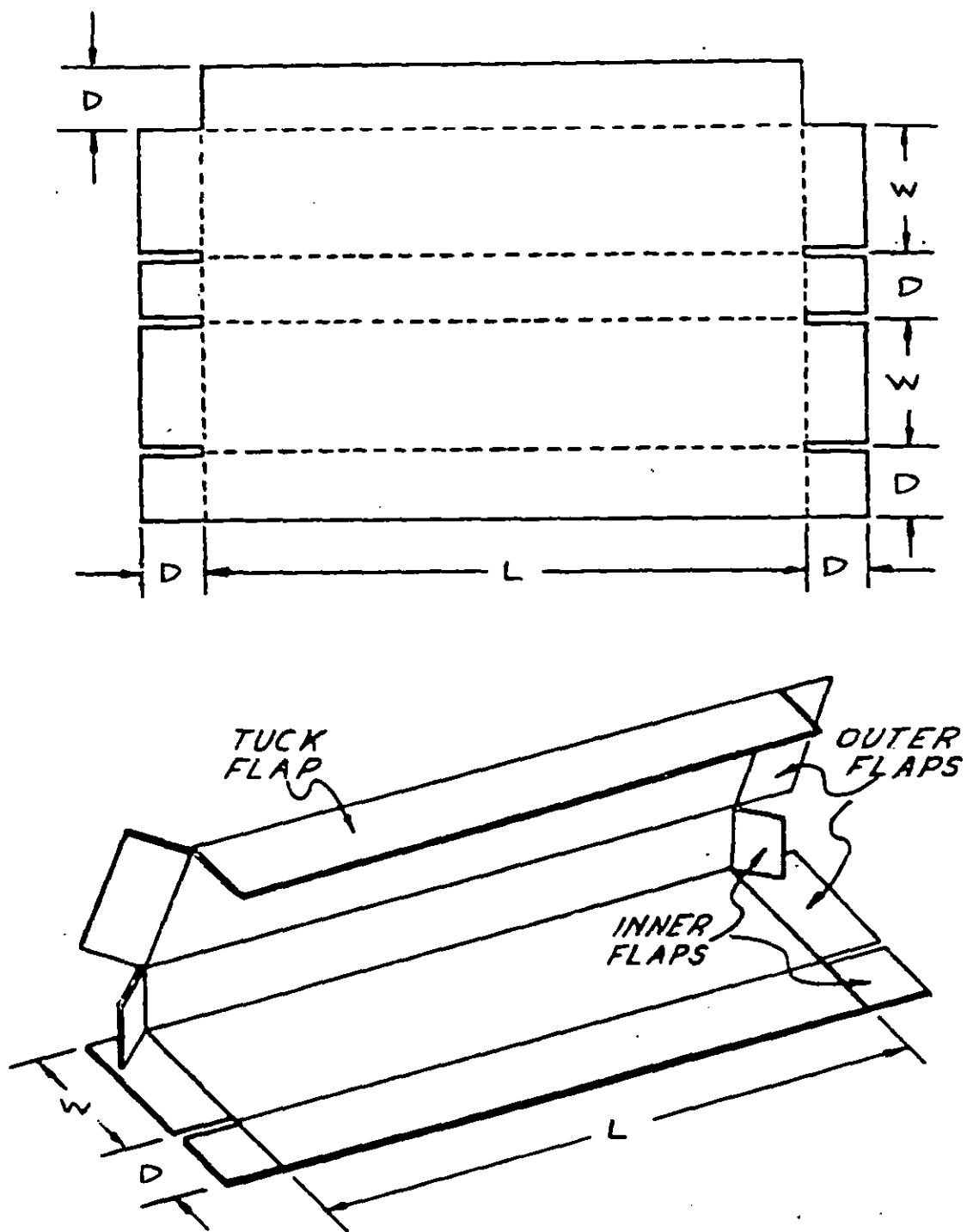


FIGURE 12. FOLDER, FIBERBOARD; FPF-FIVE PANEL FOLDER

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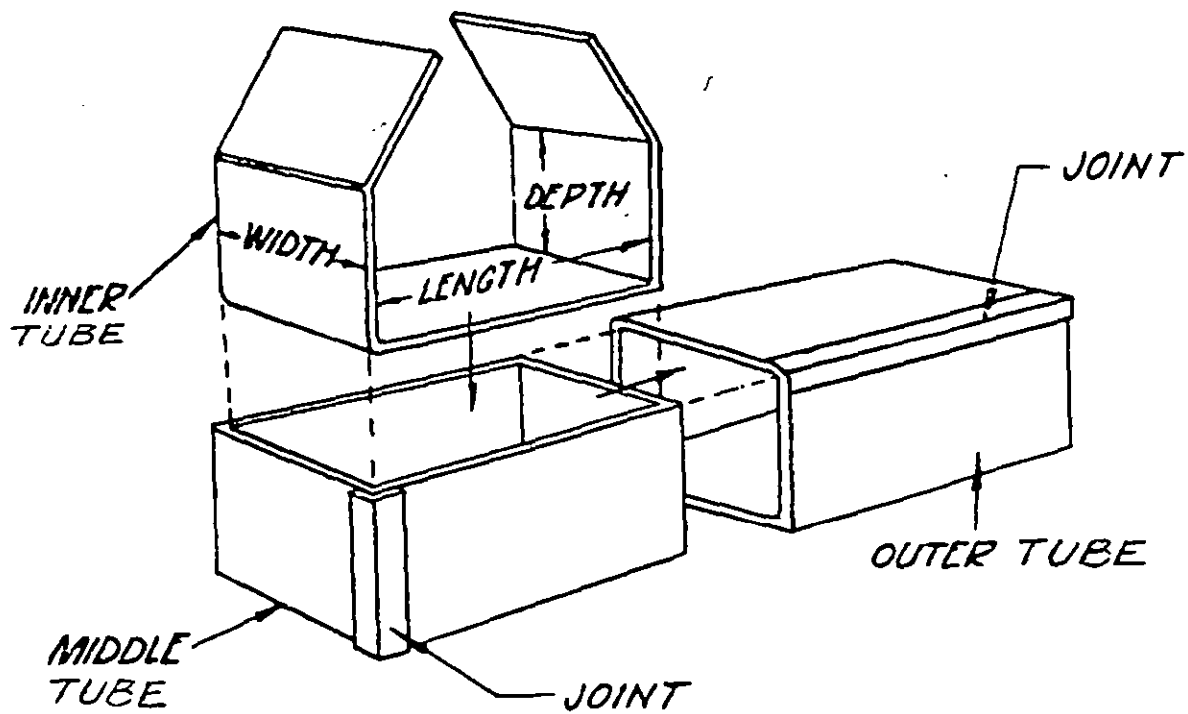


FIGURE 13. BOX, FIBERBOARD; TS-TRIPLE SLIDE BOX

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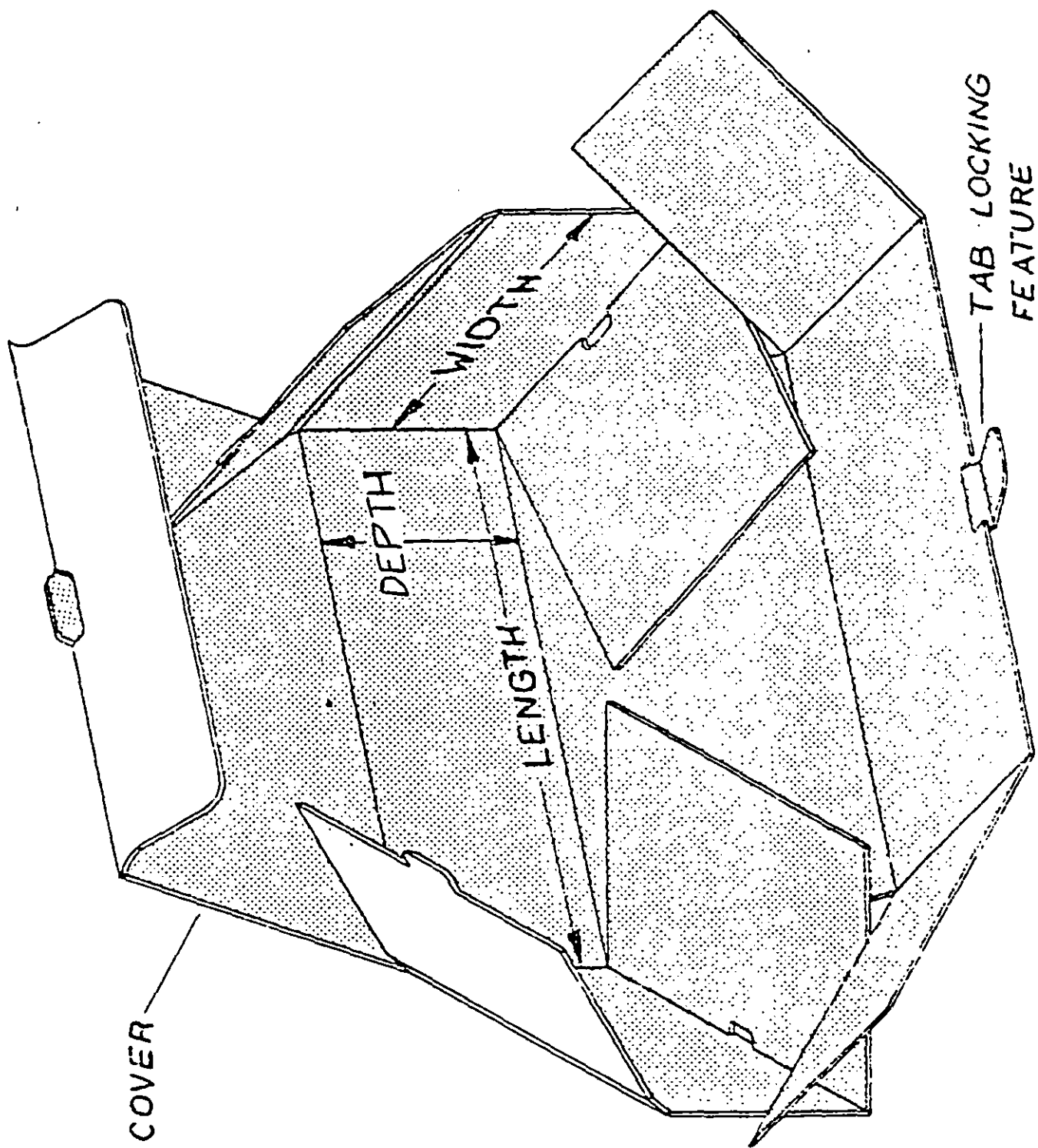


FIGURE 14. FOLDER, FIBERBOARD; TSC-TONGUE AND SLOT CLOSURE

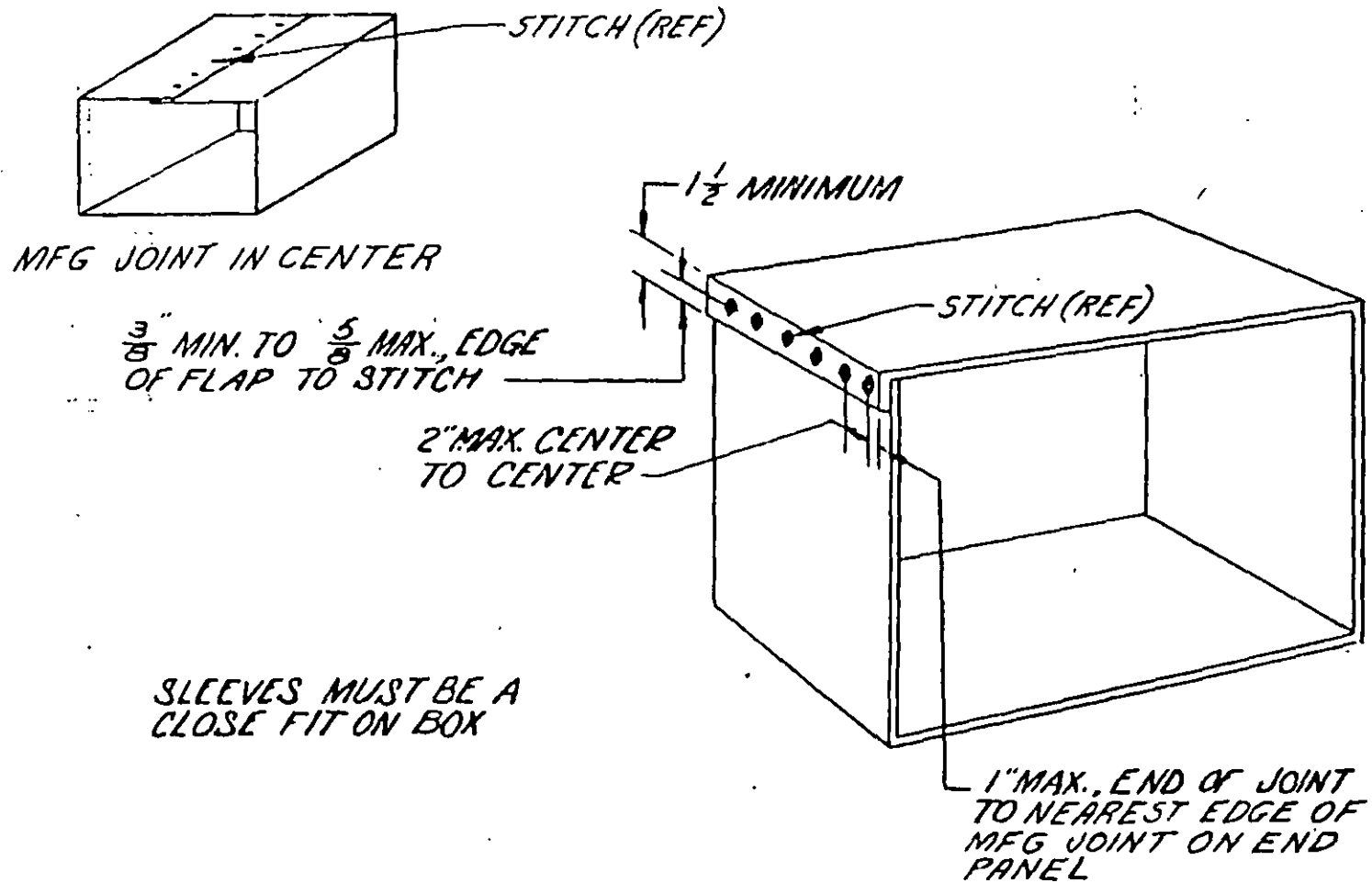
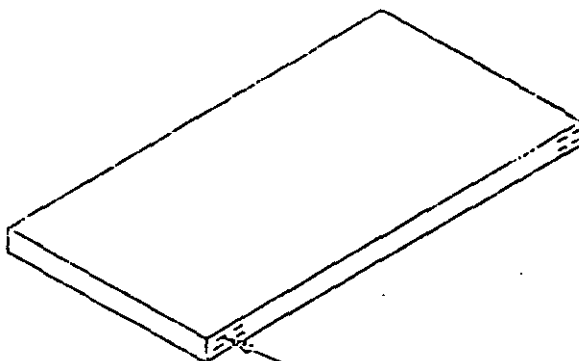
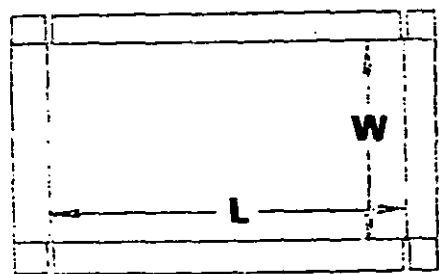
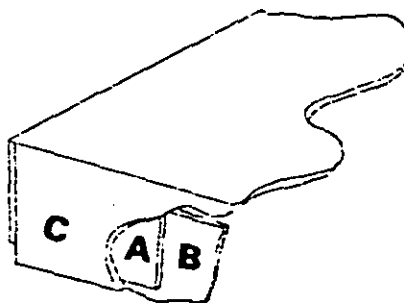
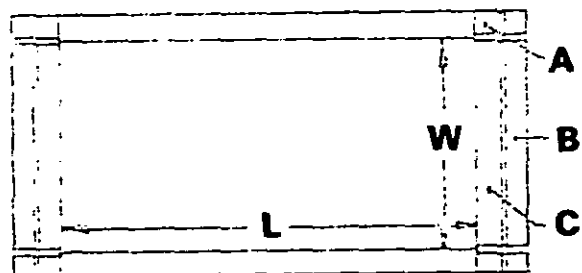


FIGURE 15. BOX, FIBERBOARD; SL - SLEEVE

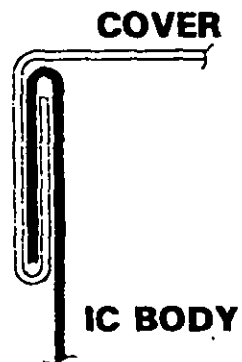
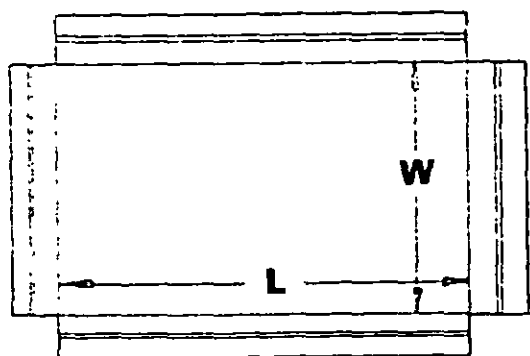


STITCHLOCK (REF)

TYPE I STITCH LOCK



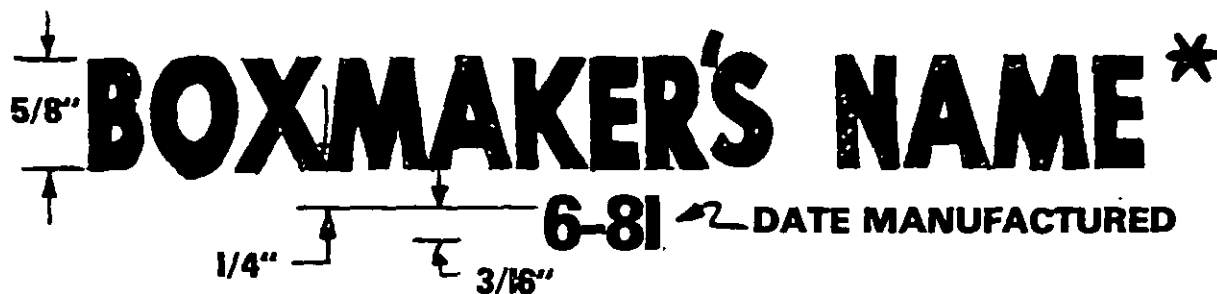
TYPE II FRICTION LOCK



TYPE III FLANGE INTERLOCK

FIGURE 16. COVER ASSEMBLY

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DIMENSION AND CUBE (SEE 3.5.J) ★ ★
NOTE: ★ CAN BE BOXMAKER'S CERTIFICATE, ROUND OR RECTANGULAR AS APPLICABLE, AND IT MAY BE LOCATED ON THE BOX WHERE IT IS CUSTOMARILY PLACED.

★ ★ DIMENSIONS & CUBE OTHER THAN SPECIFIED IN MIL-STD-129 SHALL BE PRINTED ONLY ON GOVERNMENT PROCURED BOXES MINIMUM BURSTING STRENGTH - PSI

FIGURE 17. COMPLIANCE MARKING FOR CLASS WEATHER-RESISTANT AND WWVR BOXES

MEASURE SAMPLES OF FINISHED STITCHES BEFORE DRIVING INTO FIBERBOARD. THE SAMPLE STITCHES ARE TO BE MADE UNDER POWER AND UNCLINCHED.

BOTH FLAT SECTIONS HAVE SAME MEASUREMENT WHEN ARCED

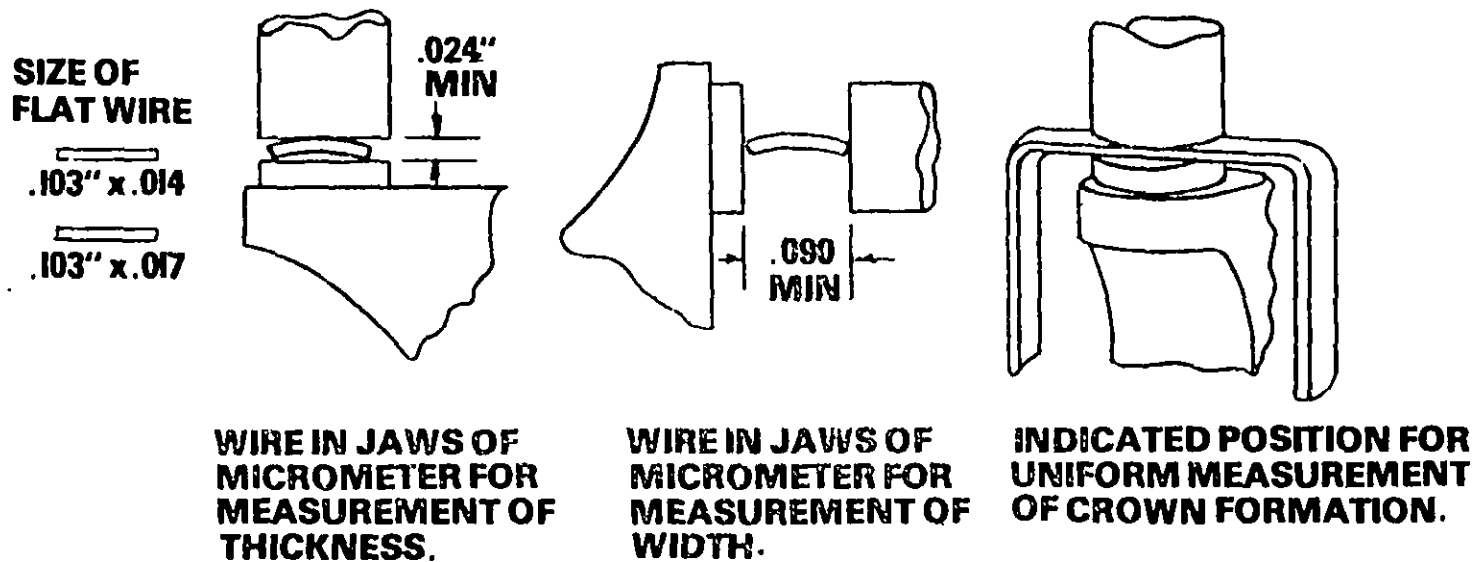


FIGURE 18. METHOD OF MEASURING FORMED WIRE STITCH

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MILITARY INTERESTS:

PREPARING ACTIVITY:

Custodians

GSA-FSS

Army - GL
Navy - SA
Air Force - 69

Review Activities

Army - ME, MI, SM, WC
Navy - AS, SH, YD
Air Force - 70, 71, 82, 84

User Activities

Navy - EC, MC, OS.
Air Force - 80