

PPP-B-636J
AMENDMENT-1
January 20, 1982

FEDERAL SPECIFICATION

BOXES, SHIPPING, FIBERBOARD

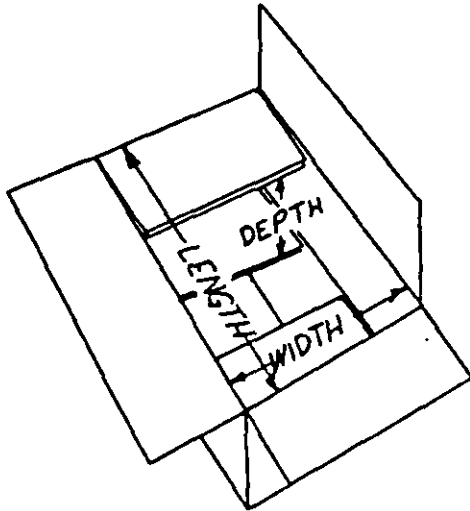
This amendment, which forms a part of Federal Specification PPP-B-636J, dated June 12, 1981, was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

Insert the following:

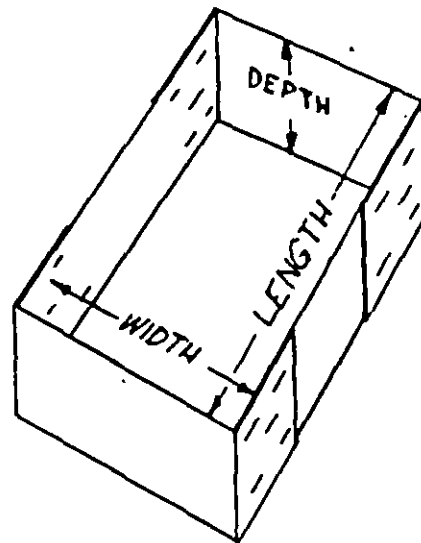
Figures 1 thru 18, after page 26.

FSC 8115

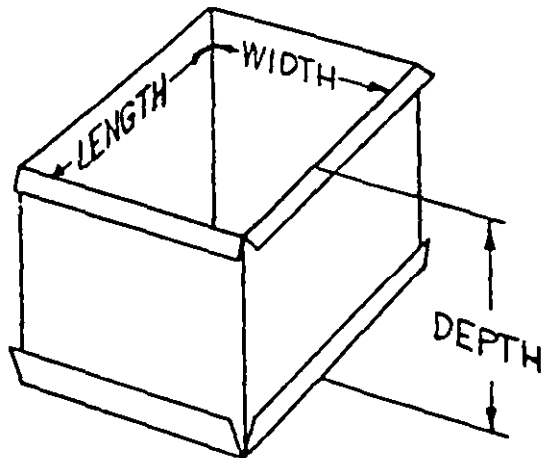
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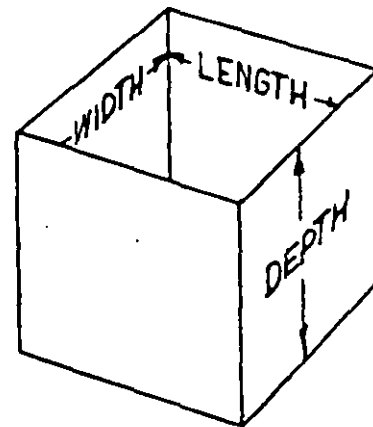
BOX BODY WITH FLAPS



*BOX BODY FOR FULL
TELESCOPE CONTAINER*



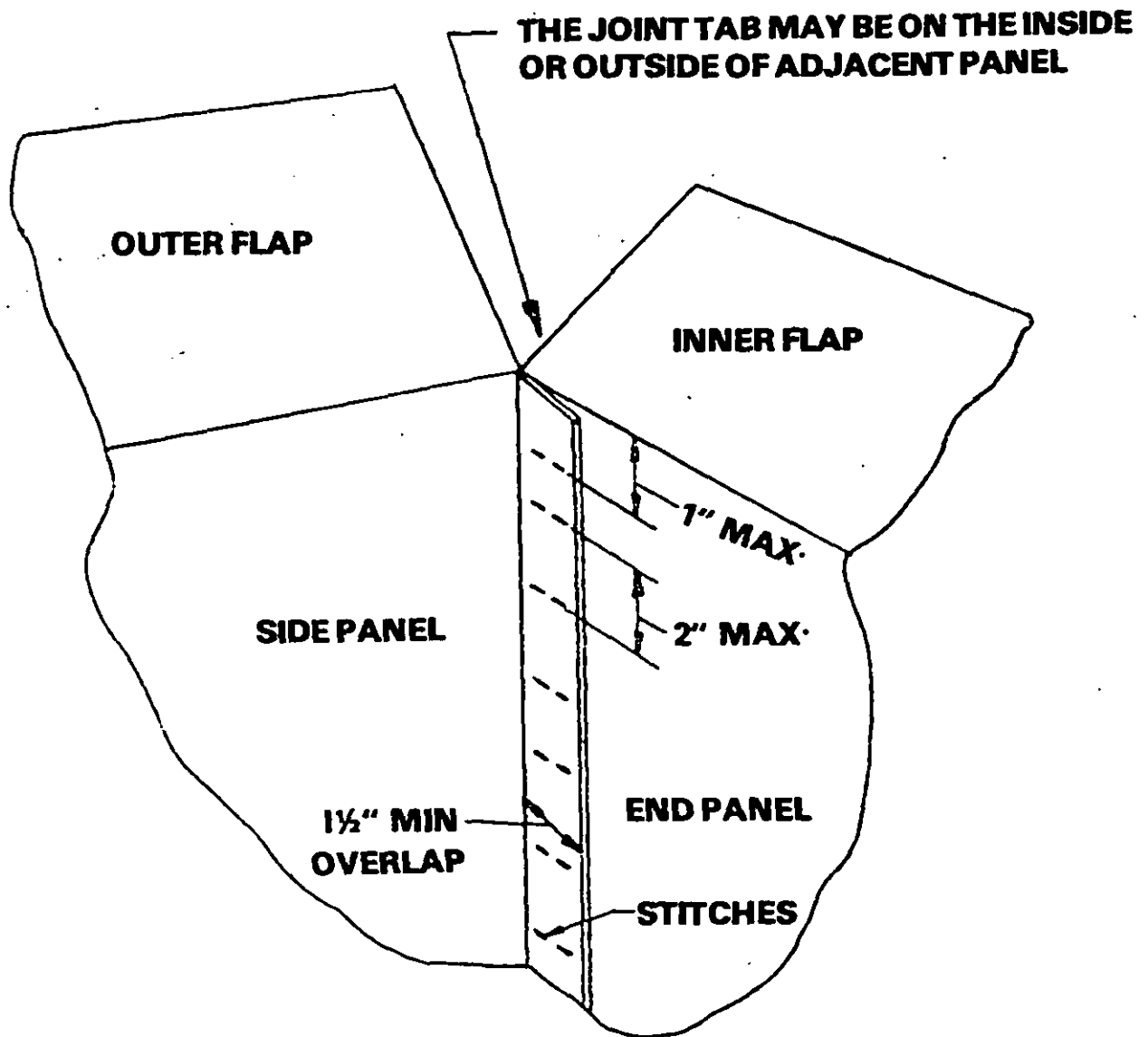
*BOX BODY FOR
INTERLOCKING DOUBLE COVER*



BOX BODY

FIGURE 1. FIBERBOARD BOX DIMENSIONING

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NOTE: THE JOINT TAB MAY BE INTEGRAL WITH END OR SIDE PANEL; STITCHES MAY BE HORIZONTAL OR DIAGONAL IN ACCORDANCE WITH STANDARD MANUFACTURING PRACTICE.

FIGURE 1A. BOX, FIBERBOARD; DETAIL OF MANUFACTURE JOINT CONSTRUCTION FOR CLASS WEATHER RESISTANT AND WWVR BOXES

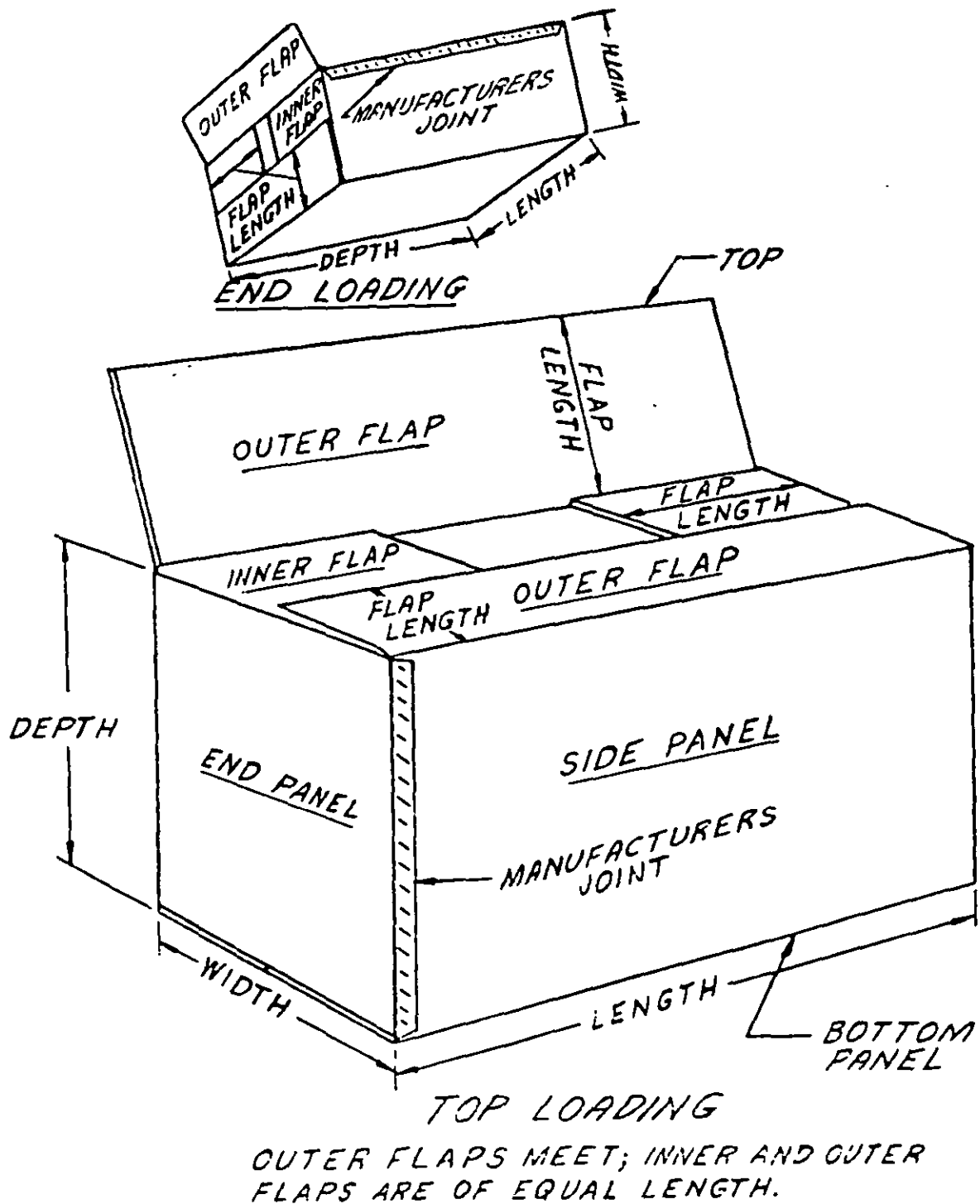
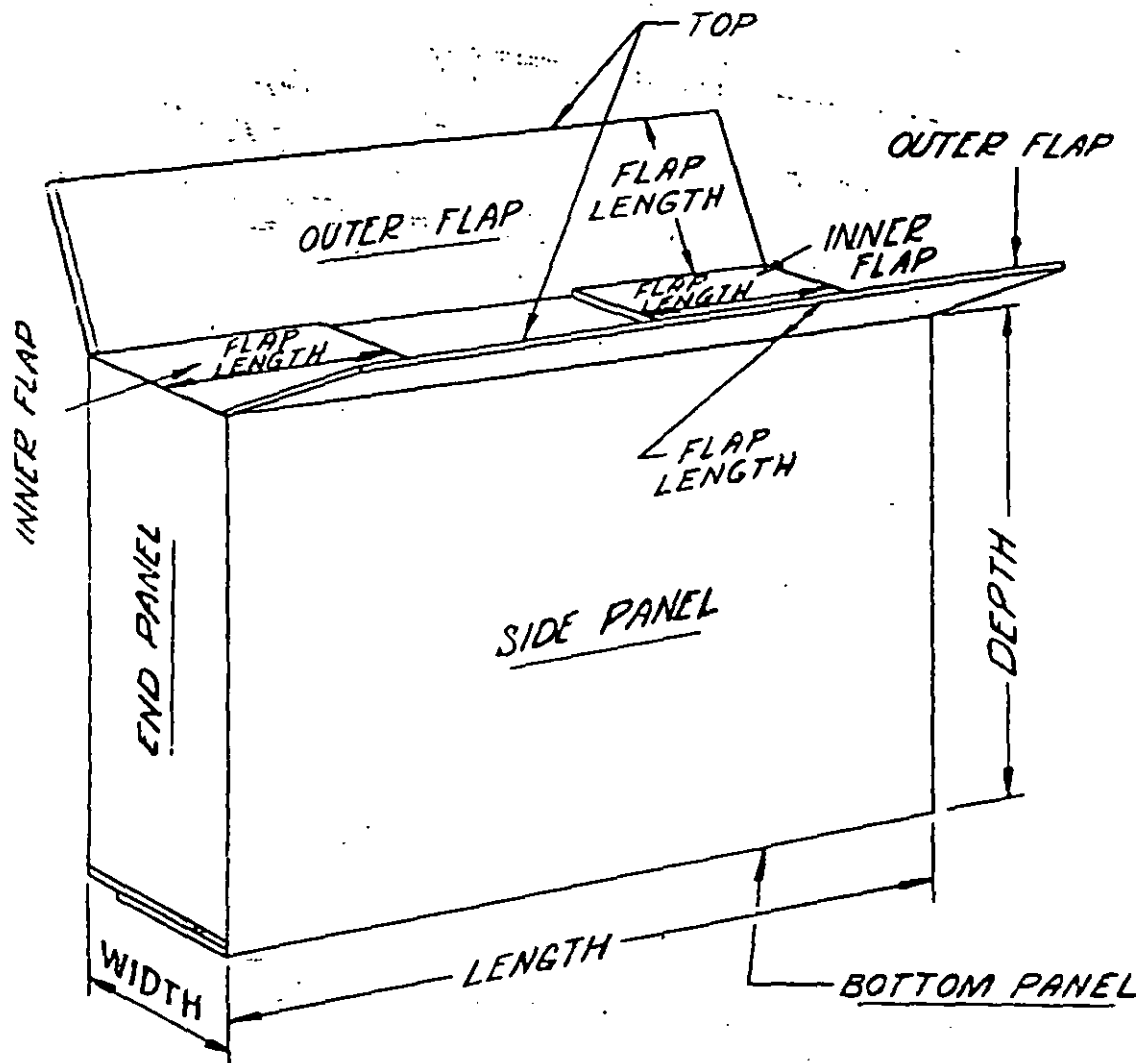


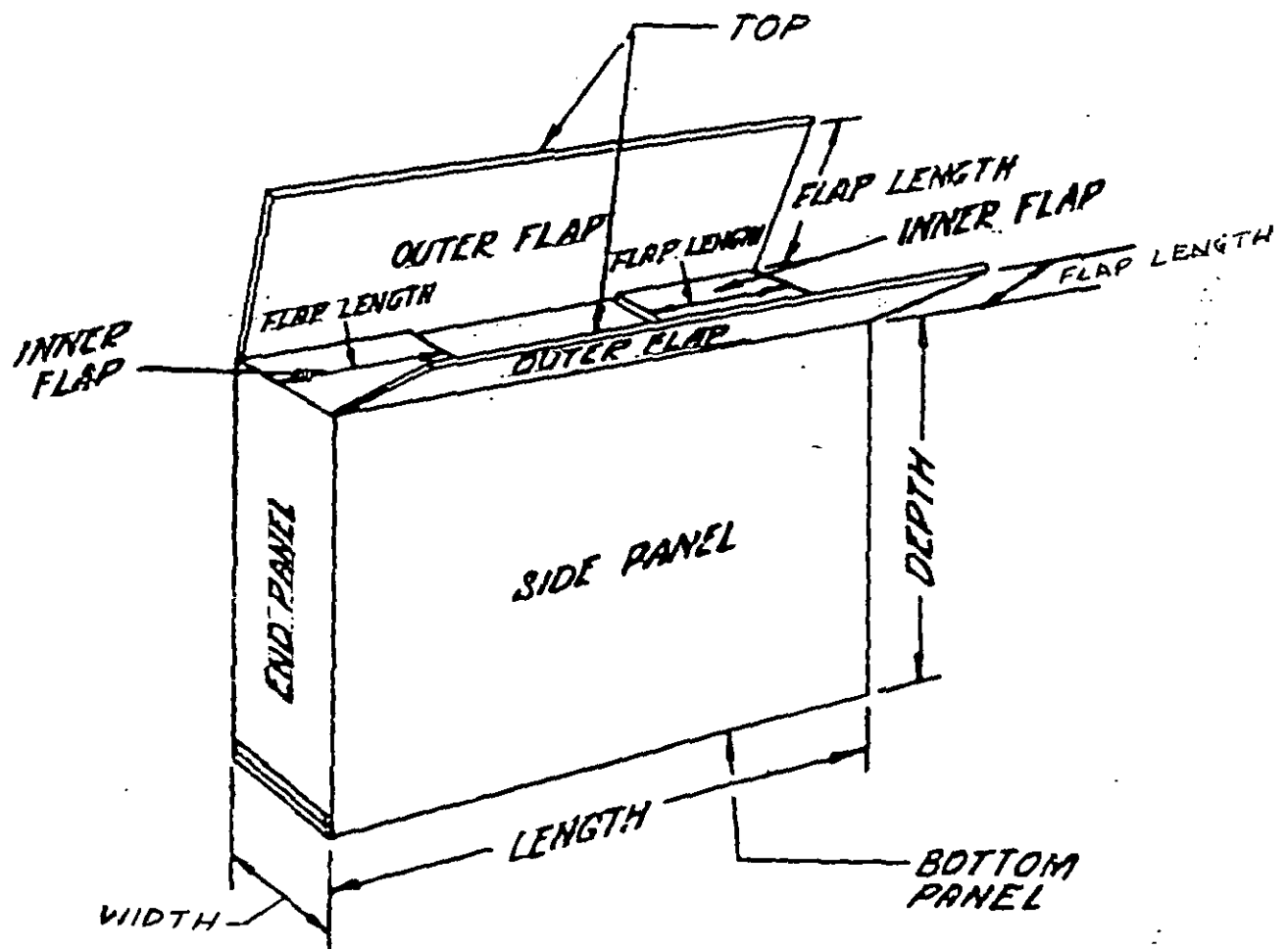
FIGURE 2. BOX, FIBERBOARD; RSC-REGULAR SLOTTED BOX

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OUTER FLAPS OVERLAP AS SPECIFIED; INNER
FLAPS SAME LENGTH AS OUTER FLAPS.

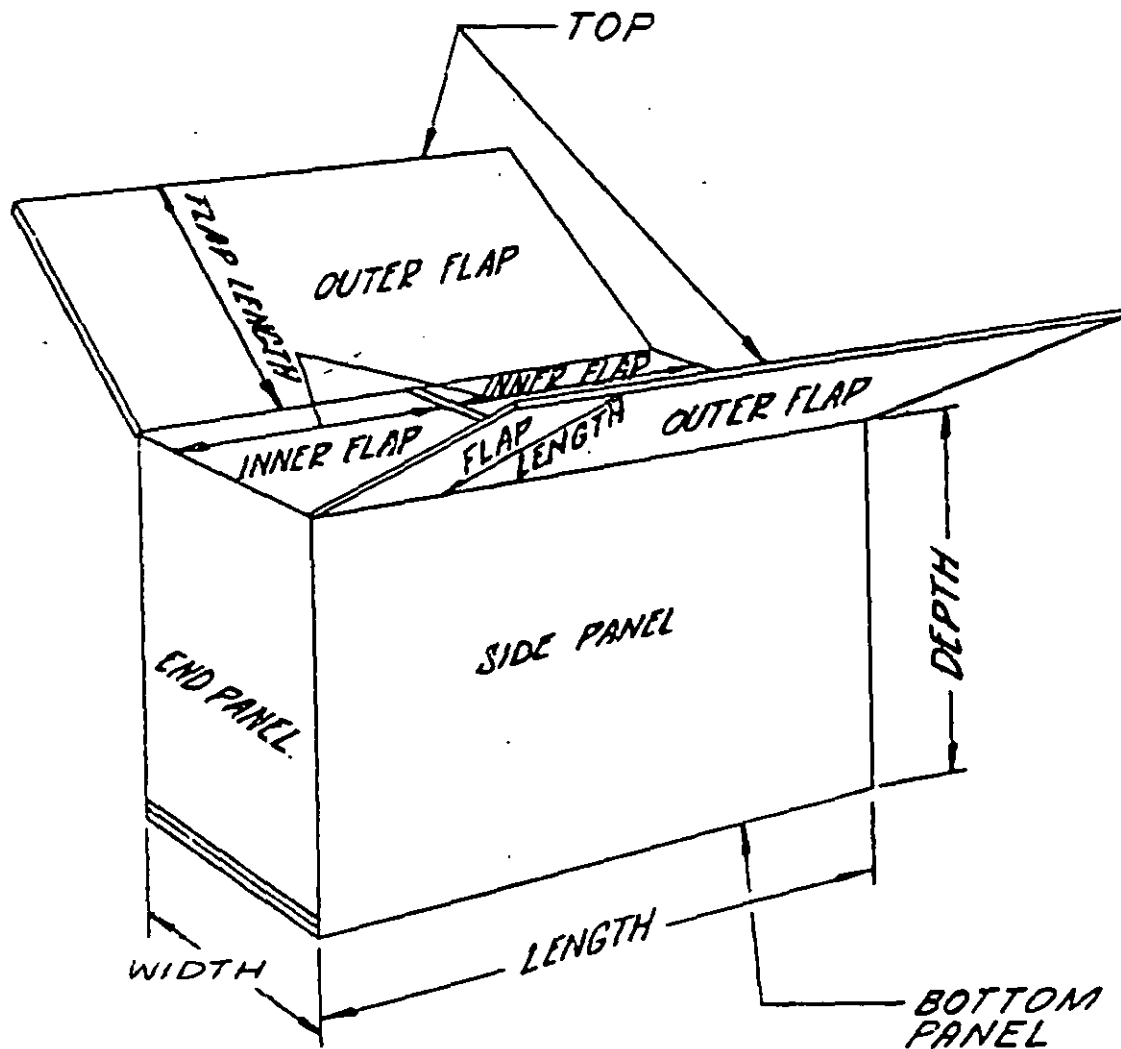
FIGURE 3. BOX, FIBERBOARD; OSC-OVERLAP SLOTTED BOX



OUTER FLAPS FULL OVERLAP (SEE DETAIL REQUIREMENTS)
INNER FLAPS SAME LENGTH AS OUTER FLAPS

FIGURE 4. BOX, FIBERBOARD; FOL-FULL OVERLAP
SLOTTED BOX

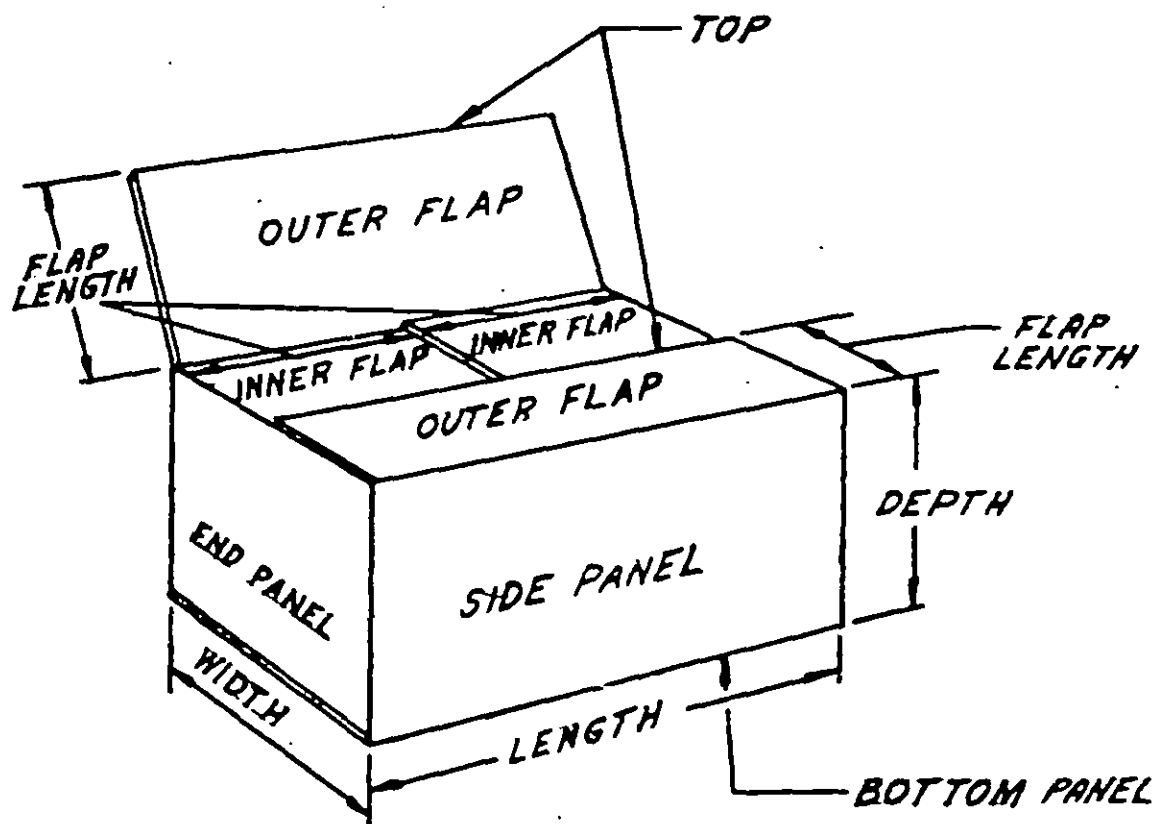
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OUTER FLAPS FULL OVERLAP
(SEE DETAILED REQUIREMENTS)
INNER FLAPS MEET IN CENTER

FIGURE 5. BOX, FIBERBOARD; SFF-SPECIAL FULL FLAP
SLOTTED BOX

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OUTER FLAPS MEET	}	CSSC
INNER FLAPS MEET		
OUTER FLAPS OVERLAP	}	CSOSC
AT RANDOM NO FLAP CUTTING		
INNER FLAPS MEET		

FIGURE 6. BOX, FIBERBOARD, CSSC-CENTER SPECIAL SLOTTED BOX AND CSOSC-CENTER SPECIAL OVERLAP SLOTTED BOX.

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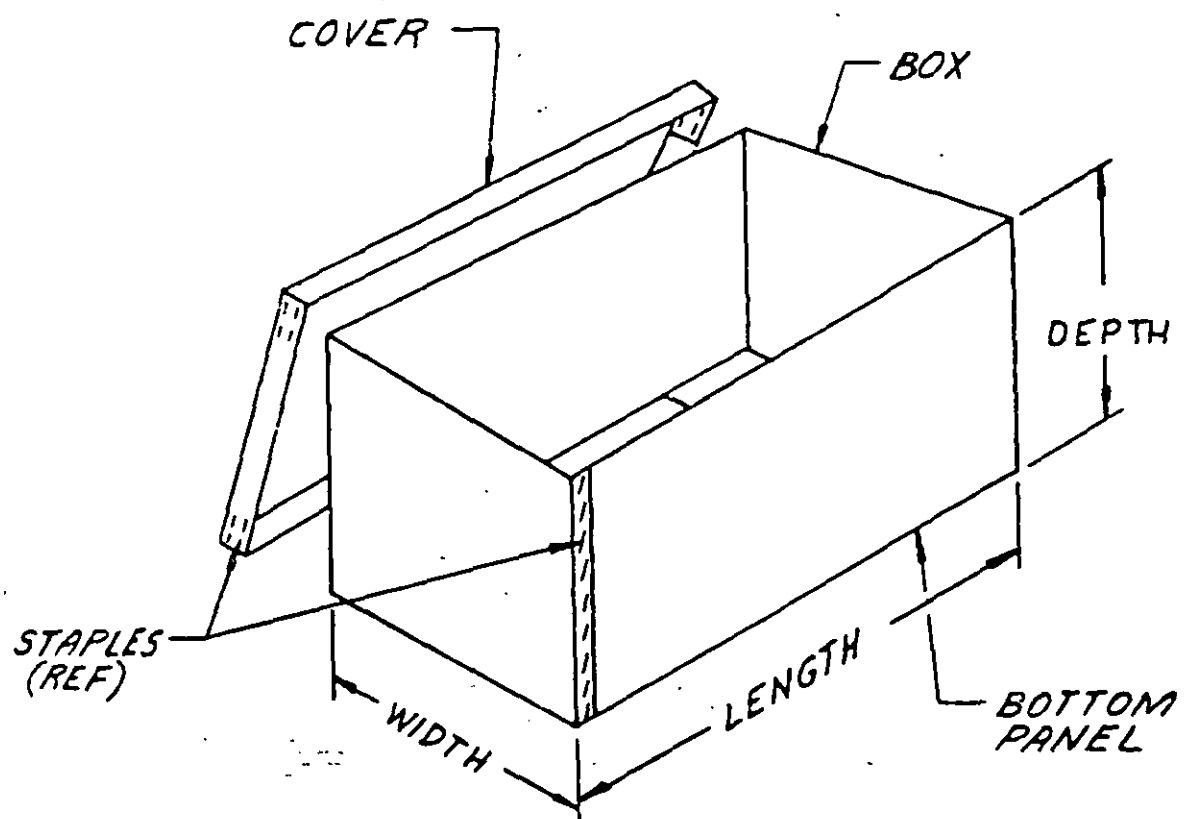
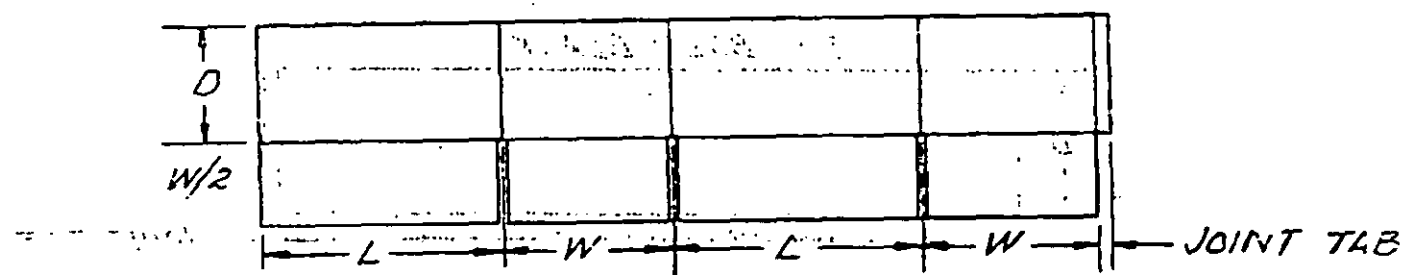


FIGURE 7. BOX, FIBERBOARD; HSC HALF SLOTTED BOX WITH COVER

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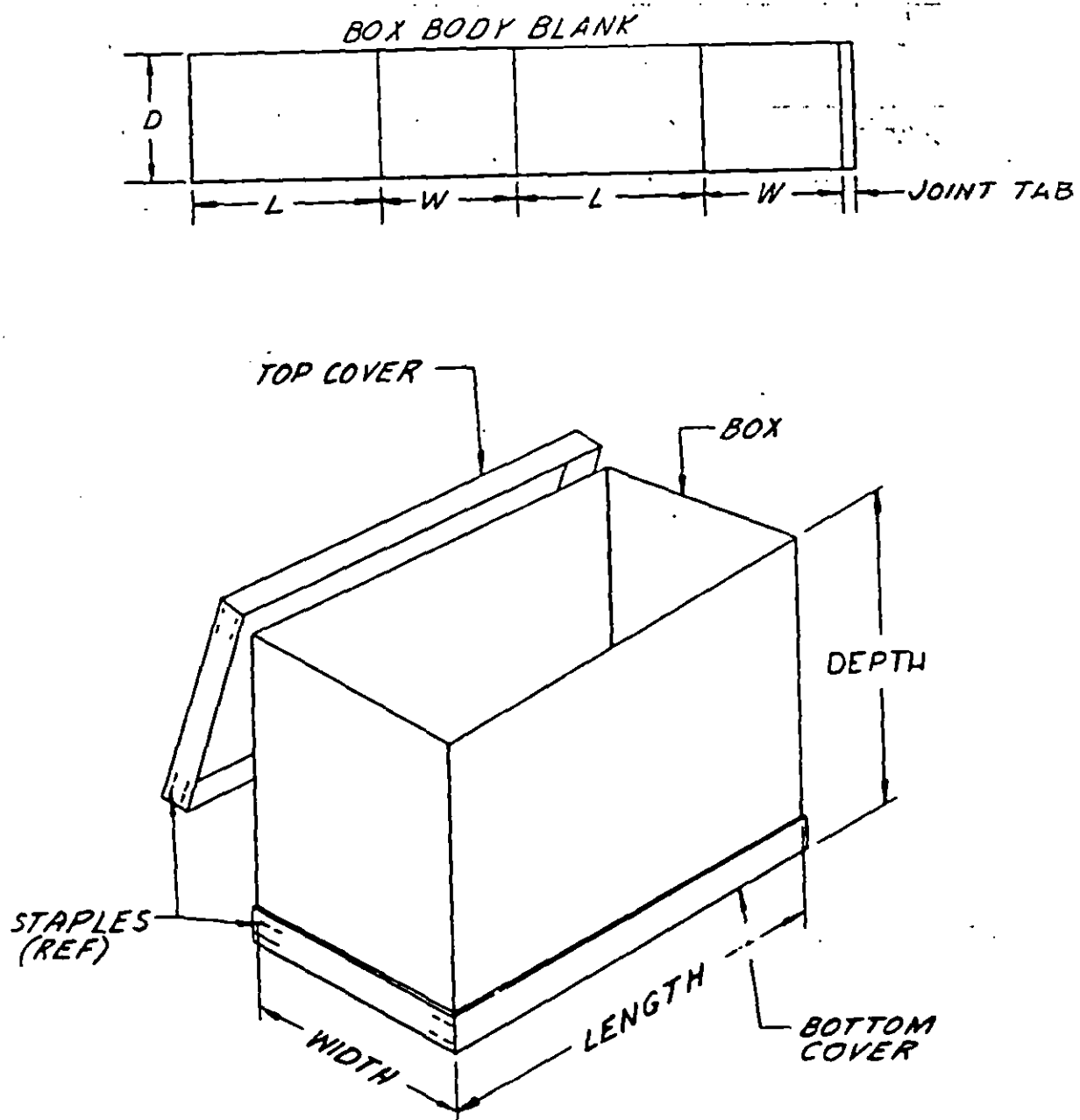


FIGURE 8. BOX, FIBERBOARD; DBLCC-
DOUBLE COVER

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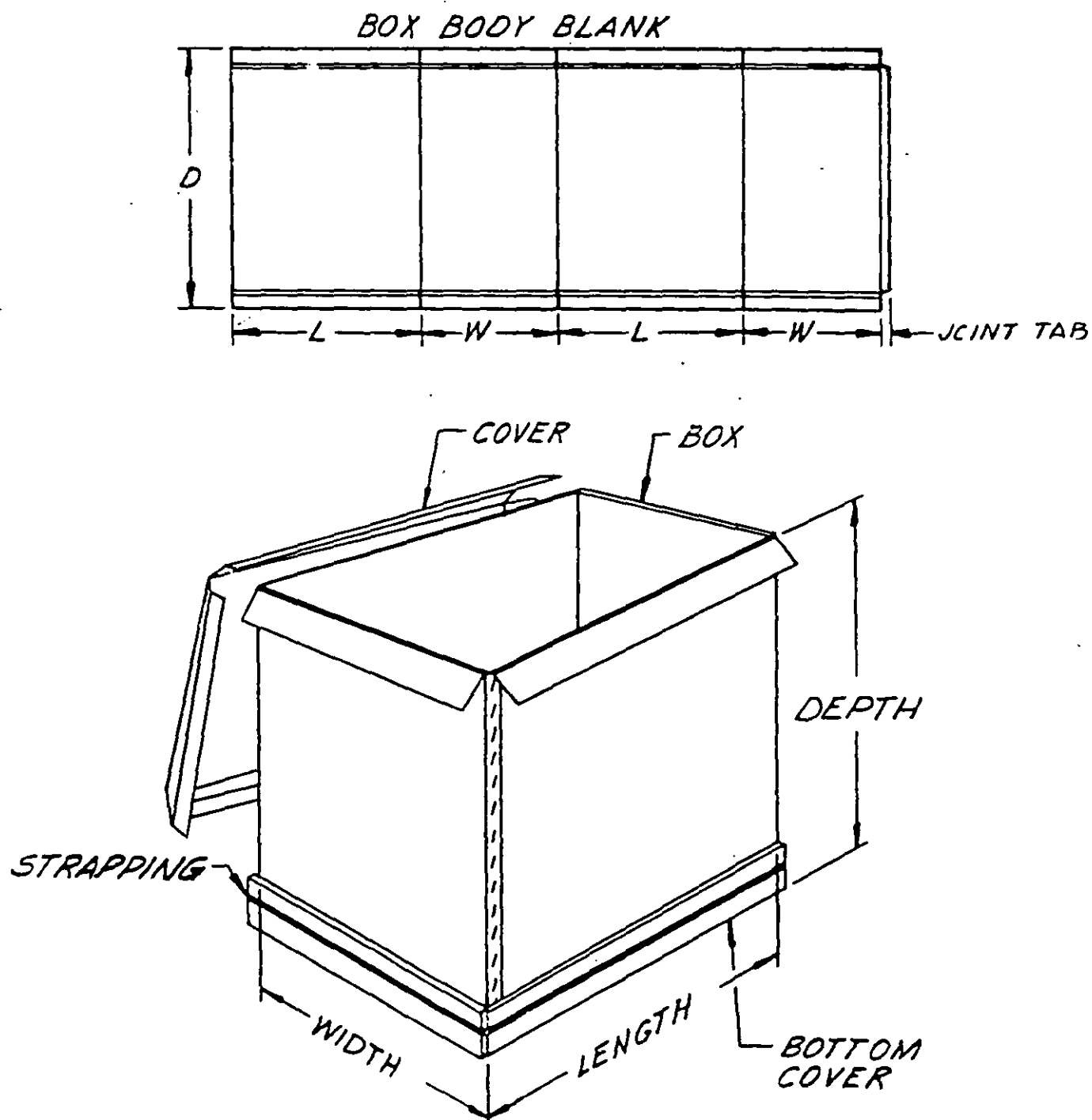
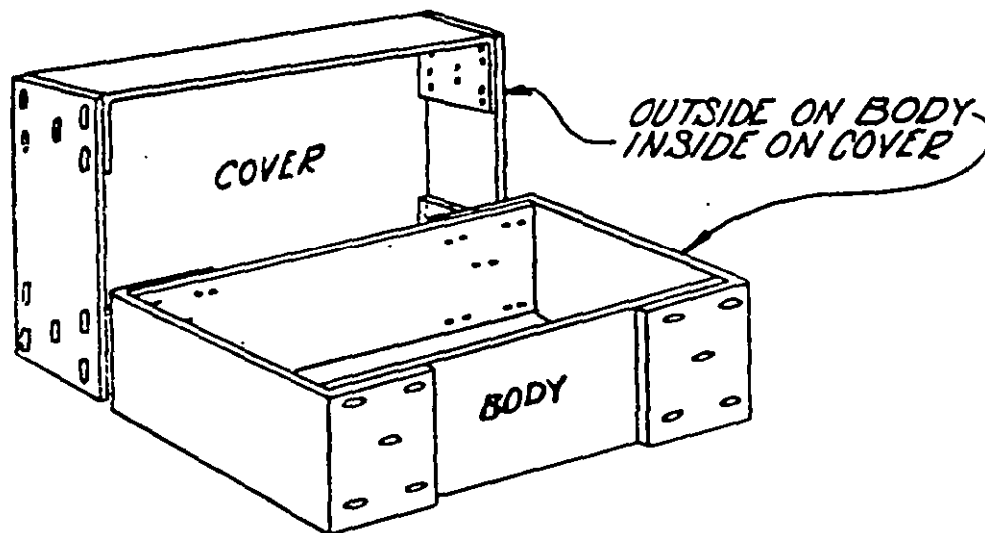


FIGURE 9. BOX, FIBERBOARD, IC-INTERLOCKING
DOUBLE COVER

OPTIONAL FLAP ARRANGEMENTS



NOTE - UNLESS OTHERWISE SPECIFIED, COVER DEPTH SHALL EQUAL OVER-ALL OUTSIDE HEIGHT OF BODY; & BODY SLOTTING SHALL BE AT RIGHT ANGLES TO COVER SLOTTING.

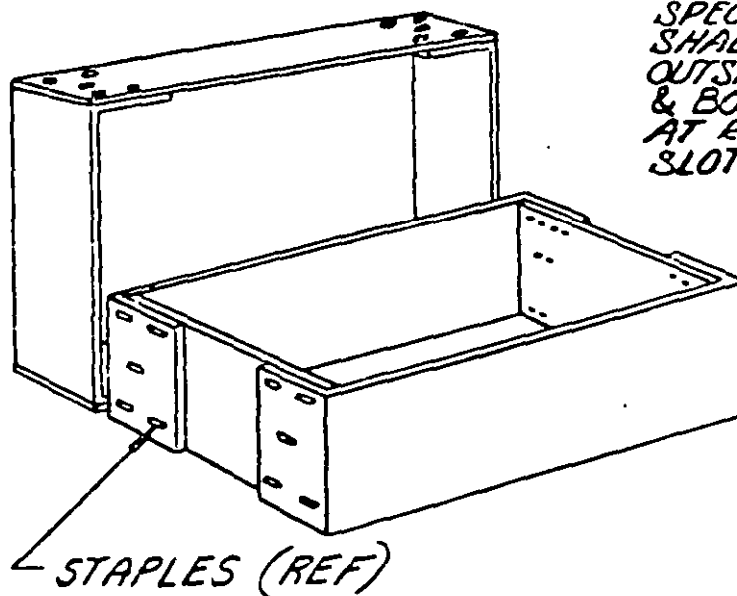
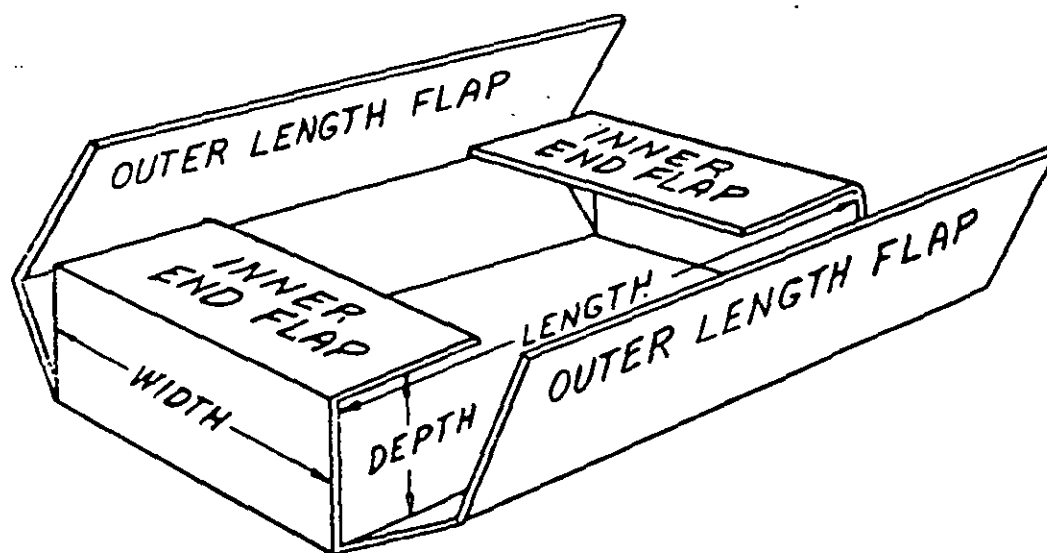


FIGURE 10. BOX, FIBERBOARD; FTC-FULL TELESCOPE

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OUTER FLAPS MEET

FIGURE.11. FOLDER, FIBERBOARD, CPF - ONE PIECE FOLDER

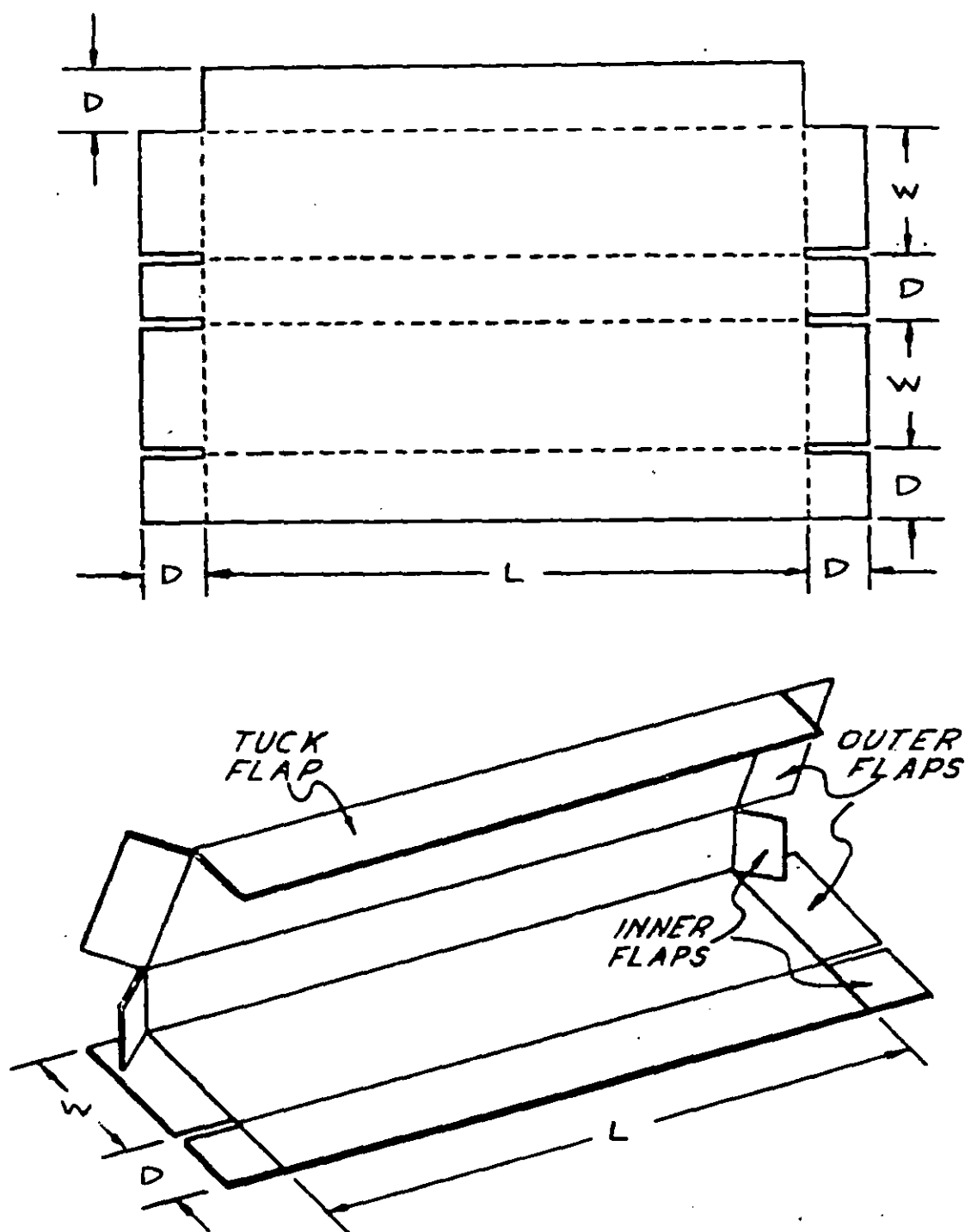


FIGURE 12. FOLDER, FIBERBOARD; FPF-FIVE PANEL FOLDER

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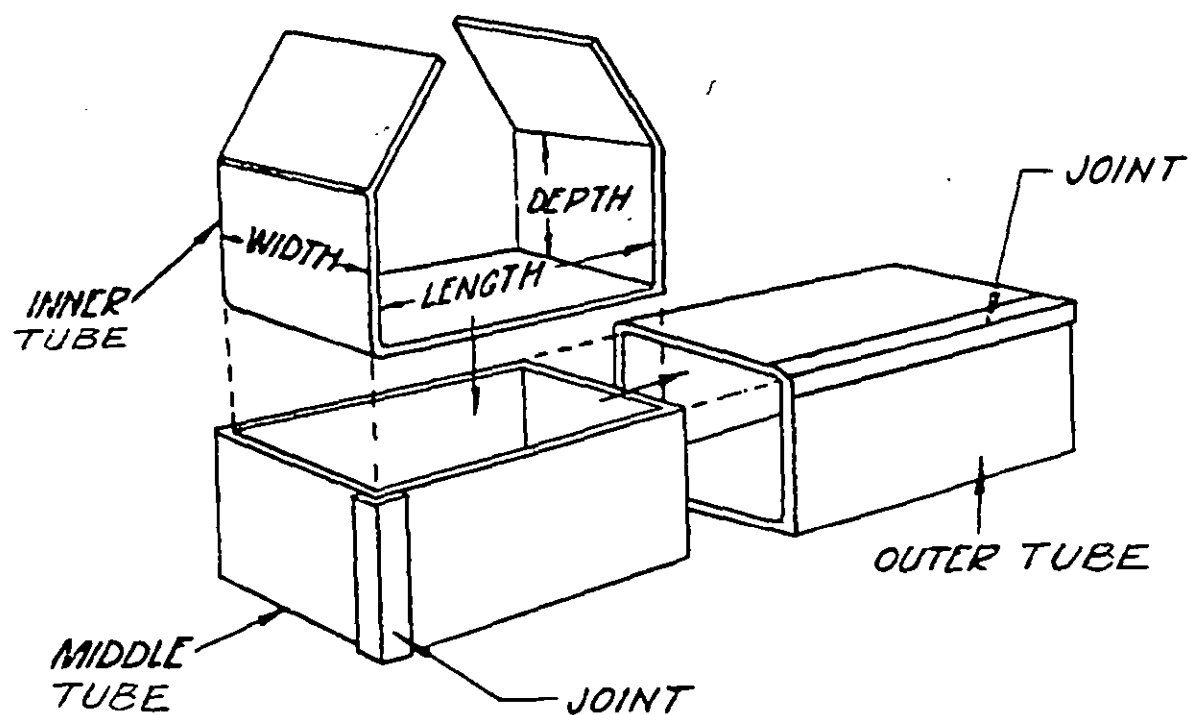


FIGURE 13. BOX, FIBERBOARD; TS-TRIPLE SLIDE BOX

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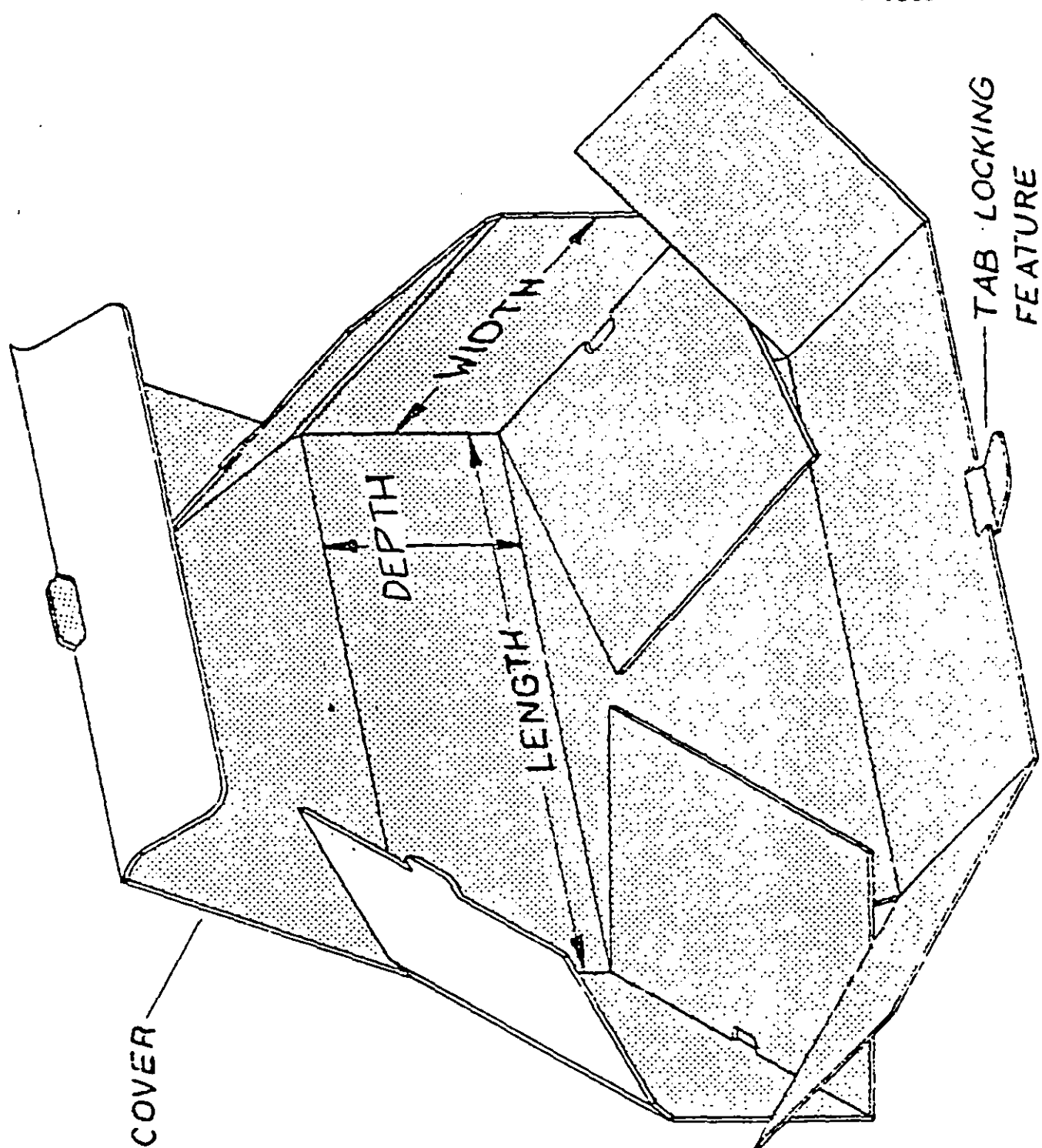


FIGURE 14. FOLDER, FIBERBOARD; TSC-
TONGUE AND SLOT CLOSURE

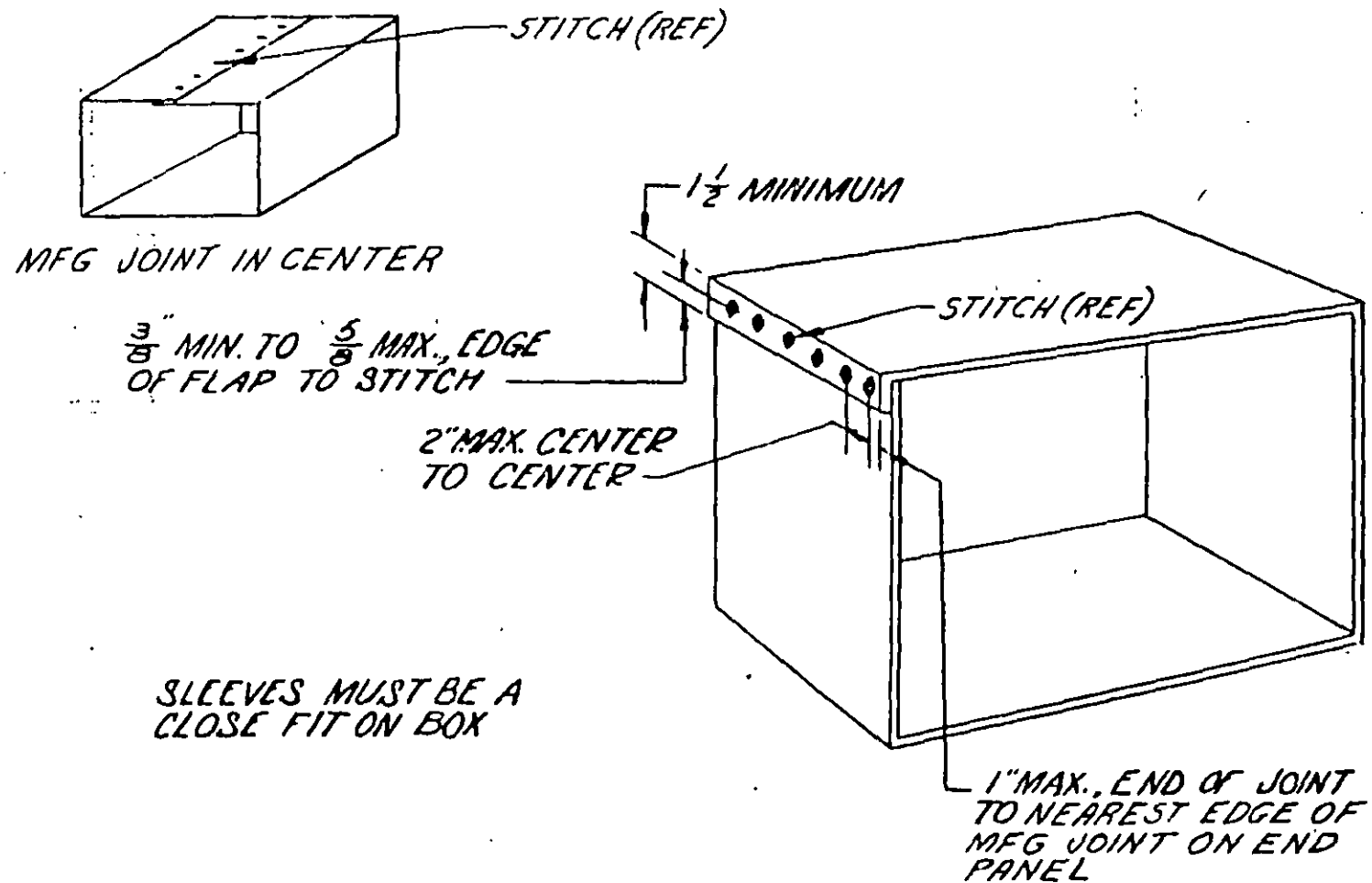
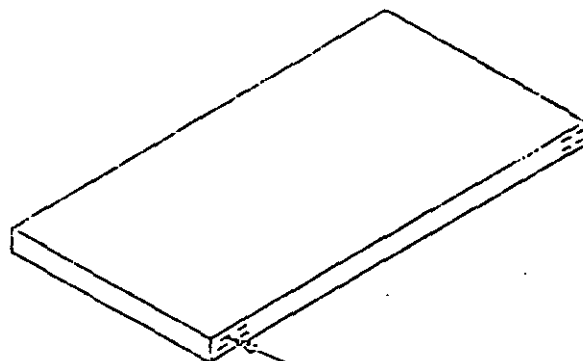
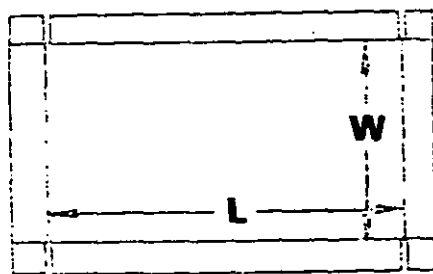


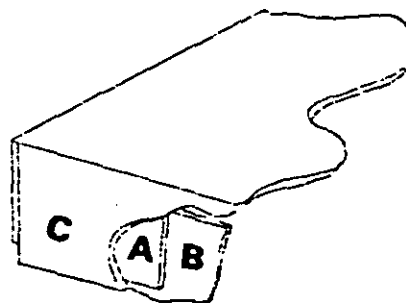
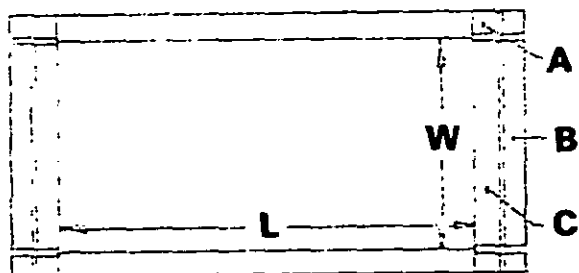
FIGURE 15. BOX, FIBERBOARD; SL - SLEEVE

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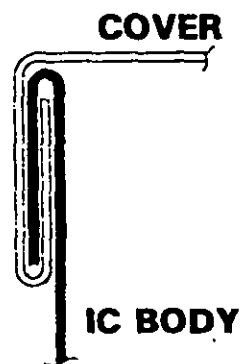
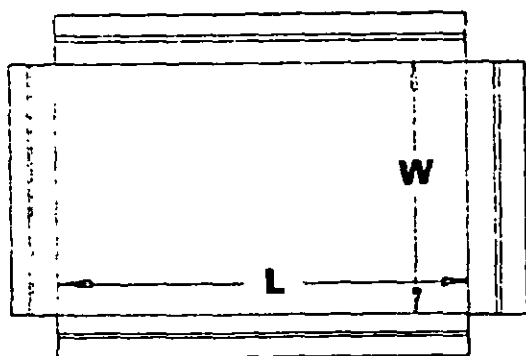


STITCHLOCK (REF)

TYPE I STITCH LOCK



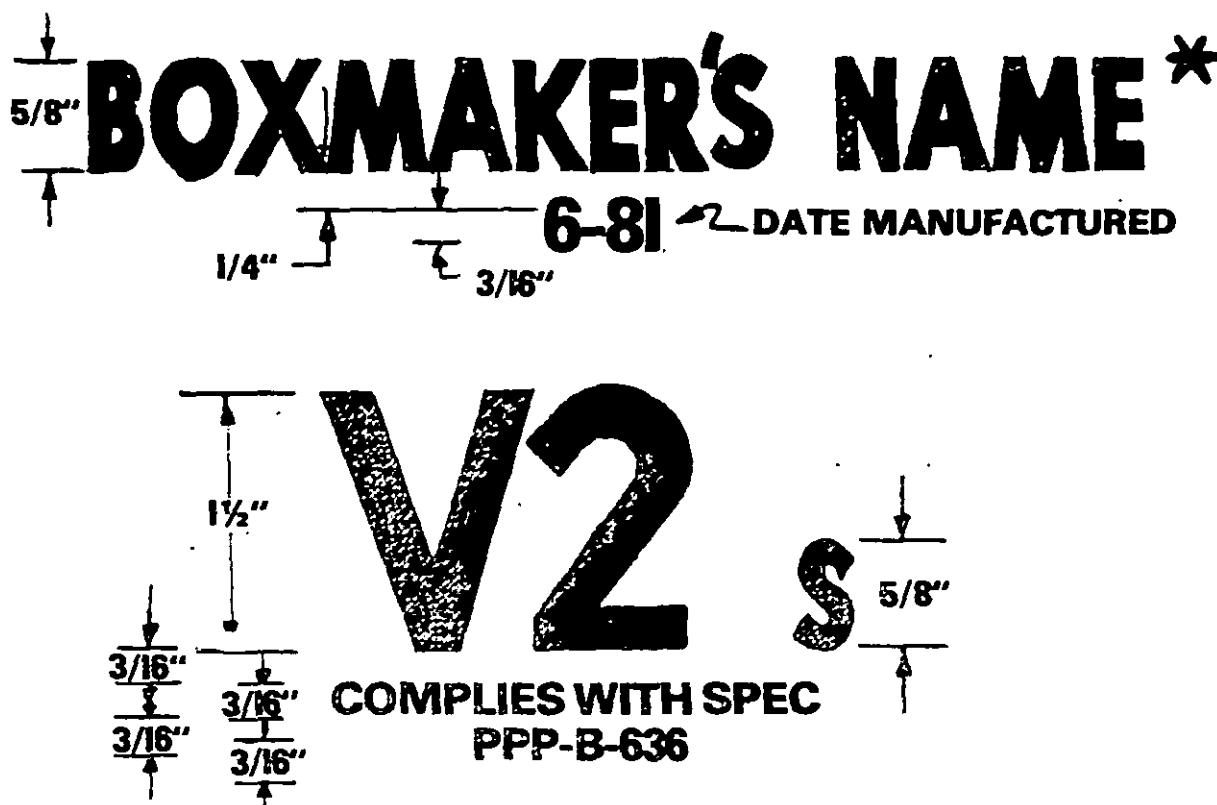
TYPE II FRICTION LOCK



TYPE III FLANGE INTERLOCK

FIGURE I6- COVER ASSEMBLY

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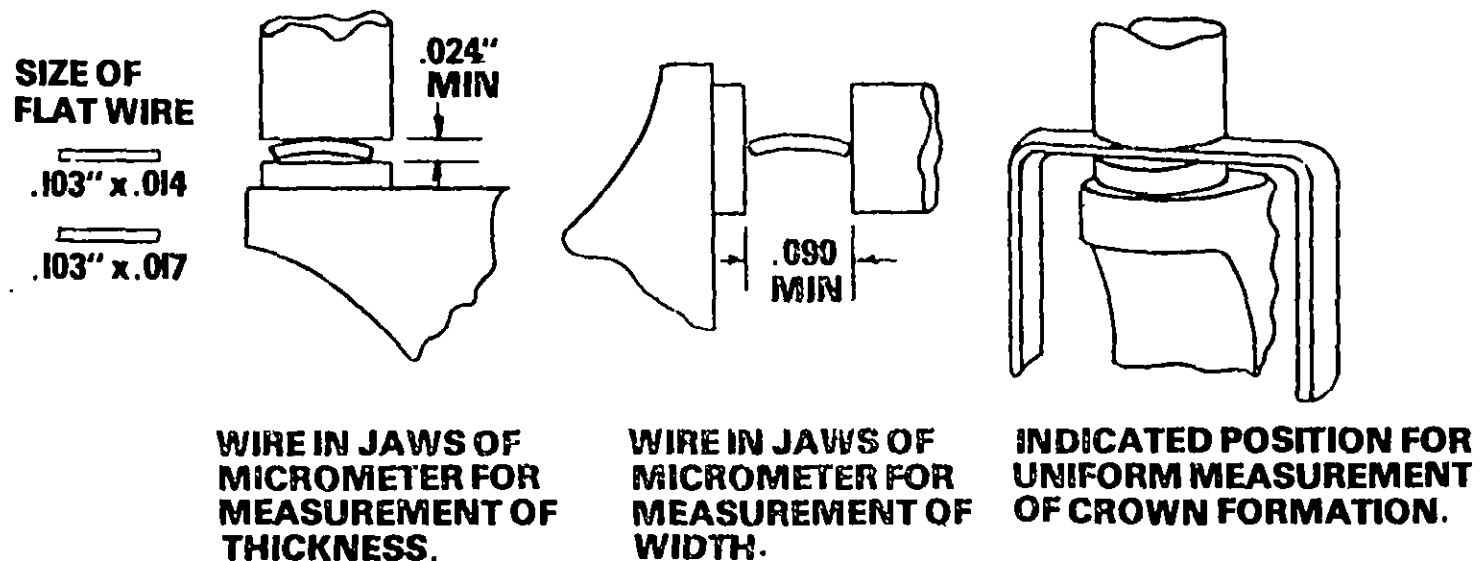
DIMENSION AND CUBE (SEE 3.5J) ★ ★
NOTE: ★ CAN BE BOXMAKER'S CERTIFICATE, ROUND OR
RECTANGULAR AS APPLICABLE, AND IT MAY BE
LOCATED ON THE BOX WHERE IT IS CUSTOMARILY
PLACED.

★ ★ **DIMENSIONS & CUBE OTHER THAN SPECIFIED IN**
MIL-STD-129 SHALL BE PRINTED ONLY ON
GOVERNMENT PROCURED BOXES
MINIMUM BURSTING STRENGTH - PSI

FIGURE 17. COMPLIANCE MARKING FOR CLASS
WEATHER-RESISTANT AND WWVR BOXES

MEASURE SAMPLES OF FINISHED STITCHES BEFORE DRIVING INTO FIBERBOARD. THE SAMPLE STITCHES ARE TO BE MADE UNDER POWER AND UNCLINCHED.

BOTH FLAT SECTIONS HAVE SAME MEASUREMENT WHEN ARCED



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MILITARY INTERESTS:

PREPARING ACTIVITY:

Custodians

GSA-FSS

Army - GL
Navy - SA
Air Force - 69

Review Activities

Army - ME, MI, SM, WC
Navy - AS, SH, YD
Air Force - 70, 71, 82, 84

User Activities

Navy - EC, MC, OS.
Air Force - 80