

PPP-B-566E
 AMENDMENT-3
~~November 28, 1980~~
 SUPERSEDED BY
 AMENDMENT-2
 July 19, 1979

FEDERAL SPECIFICATION

BOXES, FOLDING, PAPERBOARD

This amendment, which forms a part of Federal Specification PPP-B-566E, dated August 2, 1974, was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

PAGE 3

1.2.1, under Style X: Insert "Style XIA - Automatic bottom, bottom and side glued (see figure 11 A)".

PAGE 5

2.2, line 8: Delete "Tariff Order Section" and substitute "Traffic Department".

Under "Technical Association of the Pulp and Paper Industry (TAPPI Standards": Add "T - 489 - Stiffness of Paperboard
 T - 411 - Thickness (Caliper) of Paper and Paperboard".

PAGE 6

3.1, after "Material": Add "(see 6.6)".

PAGE 9

Table I, in the three column headings entitled "Thickness": Delete "Thickness" and substitute "Minimum thickness".

PAGE 10

Table Ia. Delete entirely and substitute:

"TABLE Ia. Physical requirements for variety 2, process II
Polyethylene coated paperboard

Basis weight pounds per 1000 square feet	Thickness (inches)	Average stiffness (Taber Units)
105 \pm 5%	0.028 \pm 0.001 (after coating)	575 - 15% (machine direction) 260 - 15% (cross machine direction)"

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PAGE 11

3.1.5.1, line 3 after "gray": Insert "natural kraft".

PAGE 13

3.2.1.5, line 1: Delete "and XI" and substitute "XI and XIA".

PAGE 16

4.3.1.2, line 6: Delete "and XT" and substitute "XI and XIA".

PAGE 18

Table II. Add the following new requirement:

<u>"Characteristic</u>	<u>Requirement paragraph</u>	<u>Test Method</u>	<u>Unit Requirement</u>	<u>Results reported numerically to nearest $\frac{1}{16}$"</u>
Stiffness	3.1.1.3	T-489**	X	Gram-centimeter"

Table II, under "Test method or ref. paragraph": Delete "1003*" and substitute "T-411**".

Under "Results reported numerically to the nearest $\frac{1}{16}$ ": Delete "0.0001 inch" and substitute "0.01 mm (0.0004 inch)".

PAGE 20

4.5.7 Add "T-489-Stiffness of Paperboard".

Add "T-411-Thickness (Caliper) of Paper and Paperboard".

5.1.1, line 3: Delete "In accordance with method IV".

5.2.1, first sentence: Delete "style I or J" and substitute "style A or J, grade A or B, type 2 load".

5.2.1.1 Add title "Weather-resistant containers".

PAGE 21

5.2.2.1 Add title "Domestic pack".

5.2.3, lines 4 and 5: Delete "Rules" respectively.

5.4.1 and 5.4.2, before "shipping": Insert "interior packages and," respectively.

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PAGE 24

6.1.2.11, line 1, following "(C)": Delete "(comma)" and substitute "and XIA".

PAGE 25

Add the following new paragraph:

"6.6 Recycled material. It is encouraged that recycled material be used when practical as long as it meets the requirements of the specification (see 3.1)."

PAGE 26

20.1 Add the following Federal Specification "PPP-T-60 Tape; Packaging, Waterproof".

40.1, line 4, after "PPP-T-76": Insert "or PPP-T-60".

PAGE 38

Insert new figure 11A after page 38.

Custodians:

Army - GL
Navy - AS
Air Force - 69

Review activities:

Army - CR, MD, AR, ME
Navy - SA
Air Force - 99
DPSC - SS

User activities:

Army - ER
Navy - MC, SH

Preparing activity:

Army - GL

Civil Agency Coordinating Activity:

GSA-FSS
HEW-NIH, FEC
JUSTICE-FPI
USDA-APS
VA-DMS

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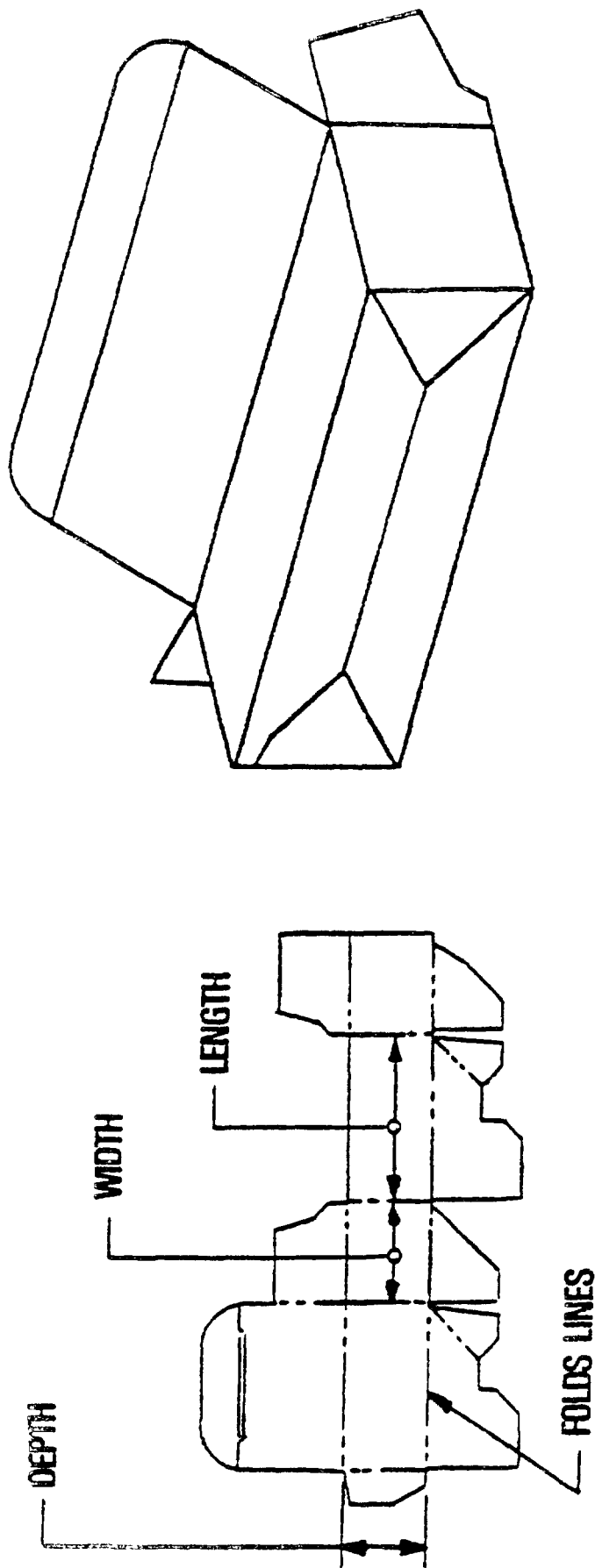


DIAGRAM SHOWING THE
OUTSIDE OF THE BOX

BOX AS ERECTED

BOX FOLDING, PAPERBOARD,
FIGURE IIA STYLE XIA AUTOMATIC BOTTOM,
BOTTOM AND SIDES GLUED