

<p>METRIC</p>

P-D-680A
 AMENDMENT 2
March 1, 1990
 SUPERSEDING
 AMENDMENT 1
 February 16, 1989

FEDERAL SPECIFICATION

DRY CLEANING AND DEGREASING SOLVENT

This amendment, which forms a part of Federal Specification P-D-680A, dated September 9, 1988, was approved by the Assistant Administrator, Office of Federal Supply and Services, General Services Administration, for the use of all Federal Agencies.

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2.1, line 3, delete "(NATO Symbol SD-1/S-752)" and substitute "(Military Symbol SD-1)". Line 4, delete "(NATO Symbol SD-2/S-753)" and substitute "(Military Symbol SD-2)".

After 2.1, add:

"1.2.1 NATO classification.

Type I	S-752
Type II	S-753"

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1.3, line 1, delete "Federal specification part numbers" and substitute "Part or identifying number (PIN)". Line 3, delete "military part number" and substitute "PIN".

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2.2, under "American Society for Testing and Materials (ASTM) Standards", delete D 93 in its entirety.

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2.3, delete in its entirety.

3.1.1, line 1, delete "mater" and substitute "matter".

Table I, line 1, after "Flash point, °C", add ", min".

- * Line 4, after "50% Recovered", delete ", max".
- * Line 5, after "Dry point", add ", max".
- * Line 16, after "(d) Total of (a) + (b) + (c)", add ", max".

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4.2, add "The contractor shall have the toxicological product formulations and associated information available for review by the contracting activity to evaluate the safety of the material for the proposed use through the submission of the Material Safety Data Sheet detailed in FED-STD-313 (see 6.7)."

- * 4.4.2, line 3, delete "and acceptable quality level (AQL) shall be not more than 1.0 percent defective." and substitute ". A lot shall be accepted when zero defects are found and rejected when one or more defects are found."

4.5, table II, after "Flash point, type II", delete "D 93" and substitute "D 56".

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4.5.2, line 2, delete "GLC mass spectrophotometer" and substitute "gas chromatographic method or microcoulometric method which is accurate to ± 100 ppm".

- * 4.6.1.4, line 2, delete "AQL shall be 1.0 percent defective."

Item 105, delete "MIL-STD-209" and substitute "MIL-STD-290".

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- * Table III, line 6, delete "6850-00-264-8012" and substitute "6850-00-385-8012".
Line 10, delete "6850-00-285-8011" and substitute "6850-00-285-8011".

MILITARY INTEREST:

Custodians

Army - ME
Navy - SH
Air Force - 68

PREPARING ACTIVITY:

Army - ME
Project 6850-1070

Review Activities

Army - AV, MD, MI, SM
Navy - AS
DIA - GS, DS

User Activity

Navy - MC

CIVIL AGENCY COORDINATION ACTIVITIES

GSA - FSS