

INCH-POUND

OO-S-256H/GEN

AMENDMENT-2

November 10, 1992

SUPERSEDING

OO-S-256H/GEN

INT. AMENDMENT-1 (Army - GL)

November 14, 1990

## FEDERAL SPECIFICATION

### SEWING MACHINE, INDUSTRIAL; GENERAL SPECIFICATION FOR

This amendment which forms a part of OO-S-256H/GEN, dated August 5, 1986, is approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal Services.

#### PAGE 1

2.1, under "Federal Specifications": Delete title of "QQ-S-571" and substitute: "Solder, Electronic (96 to 485 Deg. C)".

#### PAGE 3

2.2, line 8, delete address for "ANSI", and substitute: "11 West 42nd Street, New York, NY 10036".

#### PAGE 6

Table I: Add "F - Needle feed with feeding foot".

#### PAGE 9

Add the following new paragraph:

"3.5.15 Lubricated semi-automatically. Semi-automatically lubricated machines shall be equipped with covered oil reservoirs and oil level gauges. The reservoirs shall be sufficiently gasketed to prevent oil from leaking out of machines used in the mobile vehicles. The rotating loop taker (hook) shall be automatically lubricated by means of an oil filler crankcase equipped with a metered control valve to regulate the oil flow to the rotating loop taker. The upper arm shaft bearings shall be lubricated by means of a reservoir and oil wick capillary action system. The lower shaft

AMSC N/A

FSC 3530

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bearings shall be lubricated by means of a manual oil wick capillary action system. Manual lubrication may be provided for various parts of the machine head which are inaccessible for the semi-automatic lubrication system. These lubrication points shall be identified by using the word "oil" or by color coding oil ports.

PAGE 12

4.4.3, line 2: After "3.5.4" add "and 3.5.8,".

PAGE 13

4.4.6, last sentence: Delete "S-4" and substitute "S-2"; delete "6.5" and substitute "2.5".

PAGE 16

5.3, lines 6 and 7: Delete "K and L or film bonding means O or P." and substitute "C and D or film bonding means F or G."

#### MILITARY INTERESTS:

##### Custodians

Army - GL  
Air Force - 99

##### Review activities

Air Force - 84  
DLA - GS

##### User activities

Air Force - 50  
Navy - SA, MC

#### CIVIL AGENCY COORDINATING ACTIVITIES:

GSA - FSS  
VA - OSS

#### PREPARING ACTIVITY:

Army - GL  
(Project 3530-0091)