

O-A-445B  
AMENDMENT-1  
May 5, 1983

FEDERAL SPECIFICATION

AMMONIA, TECHNICAL

This amendment, which forms a part of O-A-445B, dated February 25, 1975, is approved by the Assistant Administrator, Office of Federal Supply and Services, General Services Administration, for the use of all Federal agencies.

PAGE 2

2.1, under MILITARY SPECIFICATIONS, delete:

"MIL-C-52752 - Cylinders, Compressed Gas, Packaging of."

Under MILITARY STANDARDS, add:

"MIL-STD-147 - Palletized Unit Loads.  
MIL-STD-1188 - Commercial Packaging of Supplies and Equipment."

PAGE 6

4.2(b), delete, "preparation for delivery" and substitute "packaging."

PAGE 11

4.5, delete all and substitute:

"Inspection of packaging. Cylinders packed for shipment shall be examined for compliance with the requirements of Section 5 of this specification."

5, delete entire Section 5 and substitute:

"5. PACKAGING

5.1 General requirements. No contact preservatives shall be applied to cylinders, valves, or other cylinder components.

5.2 Packing. Packing shall be level A, level B, or commercial, as specified (see 6.2).

5.2.1 Level A. Cylinders shall be palletized in accordance with MIL-STD-147, load type IX. Strapping shall be finish B.

5.2.2 Level B. Cylinders shall be palletized as specified in 5.2.1, except that strapping shall be finish A."

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"5.2.3 Commercial. Cylinders shall be packed in accordance with the requirements of MIL-STD-1188.

"5.3 Marking. Marking for level A or B shall be in accordance with MIL-STD-129; marking for commercial shall be in accordance with MIL-STD-1188."

PAGE 12

6.2 (f) delete, "5.1" and substitute "5.2".

MILITARY INTEREST:

Custodians

Army - ME  
Navy - AS  
Air Force - 68

User Activity

Navy - AS

CIVIL AGENCY COORDINATING ACTIVITIES:

GSA-FSS

PREPARING ACTIVITY:

Army - ME

Project 6830-0110