

MMM-A-110B
 INTERIM AMENDMENT-2
 January 12, 1976

INTERIM AMENDMENT
 TO
 FEDERAL SPECIFICATION
 ADHESIVE, ASPHALT, CUT-BACK TYPE
 (FOR ASPHALT AND VINYL ASBESTOS TILES)

This interim amendment was developed by the General Services Administration, Federal Supply Service, Washington, DC 20406, based upon currently available technical information. It is recommended that Federal agencies use it in procurement and forward recommendations for changes to the preparing activity at the address shown above.

The General Services Administration has authorized the use of this interim amendment as a valid exception to Federal Specification MMM-A-110E, dated June 10, 1974, and Amendment-1, dated February 21, 1975.

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Paragraph 3.1.1.2, delete in its entirety and substitute

3.1.1.2 The volatile solvent, when tested as specified in 4.4.2, shall conform by volume to the requirements controlling the emission of solvents into the atmosphere as called out in (a), (b), (c), (d), and (e) (see 4.3.3).

- (a) A combination of aldehydes or branched chain ketones 20 percent maximum.
- (b) A combination of aromatic compounds with eight or more carbon atoms to the molecule except ethylbenzene 8 percent maximum
- (c) A combination of ethylbenzene or toluene 20 percent maximum
- (d) A combination of solvents with an olefinic or cyclo-olefinic type of unsaturation 5 percent maximum
- (e) Total of (a) + (b) + (c) + (d) = 20 percent maximum

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Paragraph 4.1, delete in its entirety and substitute

4.1 Responsibility for inspection. Unless otherwise specified in the contract or purchase order, the supplier is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified in the contract or order, the supplier may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure that supplies and services conform to prescribed requirements.

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Paragraph 4.4.2.2, line 2, delete "4.4.2.2.3, and 4.4.2.2.3" and substitute "and 4.4.2.2.3".

Paragraphs 4.4.2.2.2, 4.4.2.2.2.1, and 4.4.2.2.2.2, delete in their entirety.

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Paragraph 4 4.3, delete in its entirety and substitute

4 4 3 Viscosity The viscosity of the adhesive shall be determined in accordance with method F of ASTM D 1084 to determine compliance with the requirement of 3.2 A Brookfield Synchro-Letric viscometer model RVF, or equal, equipped with a No. 5 spindle and operated at 4 r.p.m. shall be used.

Paragraph 4 4.7, line 5, delete "asphalt" and substitute "asphalt or vinyl".

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Paragraph 6.1, lines 2, 3, and 4, delete the second sentence.

Paragraph 6.2, delete in its entirety and substitute the following

6.2 Priming The instructions of the manufacturer of the tile to be installed should be followed with regard to the need for priming before the application of this adhesive