

KK-L-165C
AMENDMENT -2
June 28, 1976
SUPERSEDING
Amendment-1
January 5, 1970

FEDERAL SPECIFICATION

LEATHER, CATTLEHIDE, VEGETABLE TANNED AND
CHROME RETANNED, IMPREGNATED: AND SOLES

This amendment, which forms a part of Federal Specification KK-L-165C, dated May 1, 1969, was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

PAGE 2

Add the following new paragraph:

"2.2 Other publications. The following documents form a part of this specification to the extent specified herein. Unless a specific issue is identified, the issue in effect on date of invitation for bids or request for proposal shall apply:

National Motor Freight Traffic Association, Inc., Agent

National Motor Freight Classification

(Application for copies should be addressed to the American Trucking Association, Inc., Tariff Order Section, 1616 P Street, N.W., Washington, DC 20036.)

Uniform Classification Committee, Agent

(Application for copies should be addressed to the Uniform Classification Committee, Room 1106, 222 South Riverside Plaza, Chicago, IL 60606.)"

3.1, after title. Add "The leather and the cut stock shall be full grain cattlehide consisting of steerhides or cowhides. Bullhides shall not be permitted."

3.2.2.1, after title. Add "A thickness tolerance of -0, +1 iron shall be permitted."

3.2.2.2, line 2. Delete "+1 iron" and substitute "+1 iron". At end of paragraph add "If the soles have been leveled, a thickness tolerance of -1/2, +1 iron shall be permitted."

FSC 8330

KK-L-165C

PAGE 3 (cont'd)

3.2.3.1.2, line 1. After "backs" add ", bends".

3.2.3.3, line 1. After "backs" add ", bends".

PAGE 4

3.2.6 After column heading "Compressibility, percent, ~~uniform~~" add "1". Under columns add "1/ The compressibility of ~~wide~~soles, regardless of the type of leather, shall be no greater than 25 percent when tested as specified in 4.3."

Table I in Characteristic column. Delete "Degree of tannage". In columns for Type I and Type II. Delete "61.0".

PAGE 5

4.2.3, line 7. Delete "91" and substitute "51". At end of paragraph add: "Separate examinations shall be performed for visual and dimensional characteristics, but the same sample may be used for each examination."

PAGE 7

Table III, "Acceptable characteristics" column, line 4. Delete "or in" and substitute "or if in".

PAGE 8

Footnote "1/" to table III, line 3. Delete "strength" and substitute "stretch".

PAGE 9

Table IV. Delete "Degree of tannage" and testing requirements in ~~all~~ columns opposite this characteristic.

PAGE 11

4.4.4, line 3. Delete " W_2 " and substitute " W_3 ".

PAGE 12

5.2.2.3 Delete last sentence and substitute: "Containers shall be in accordance with Uniform Freight Classification or National Motor Freight Classification as applicable."

KK-L-165C

PAGE 12 (cont'd)

5.3, after title. Add "Marking shall be in accordance with 5.3.1 or 5.3.3 as specified (See 6.2)."

5.3.2 Delete in entirety.

PAGE 13

6.2 Add the following new subparagraph: "(h) Marking required (see 5.3)."

6.4, line 5. Delete "Class 5 Official" and substitute "Class 5 Offal".

Custodians:

Army - GL
Navy - SA
Air Force - 82

Review activity:

Army - MD
DSA-CT

User activity:

Navy - MC

Preparing activity:

Army - GL

Civil Agency Coordinating Activities:

AGR - ARS
DC - DC GOV'T
GSA-FSS
HEW - HSM
JUS-FPI
VA-DMS

Project No. 8330-0114