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FEDERAL SPECIFICATION  
CASE, DISPATCH, MOLDED PLASTIC (METAL FRAME)

This specification was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

1. SCOPE AND CLASSIFICATION

1.1 Scope. This specification covers requirements for box type, hard molded, plastic dispatch cases, constructed with a metal frame.

1.2 Classification.

1.2.1 Type and sizes. The dispatch cases covered by this specification shall be of one type, style, and color (see 3.3.3), and two sizes (see 3.2).

2. APPLICABLE DOCUMENTS

2.1 The following documents, of the issues in effect on date of invitation for bids or request for proposal, form a part of this specification to the extent specified herein:

Federal Specifications:

UU-P-701 - Pressboard, Colored.  
LLL-B-810 - Building Board (Hardboard), Hard Pressed, Vegetable Fiber.  
PPP-B-636 - Boxes, Shipping, Fiberboard.

Federal Standards:

Fed. Std. No. 123 - Marking for Shipment (Civil Agencies).  
Fed. Std. No. 191 - Textile Test Methods.  
Fed. Std. No. 595 - Colors.  
Fed. Std. No. 751 - Stitches, Seams, and Stitching.

(Activities outside the Federal Government may obtain copies of Federal Specifications, Standards, and Handbooks as outlined under General Information in the Index of Federal Specifications and Standards and at the prices indicated in the Index. The Index, which includes cumulative monthly supplements as issued, is for sale on a subscription basis by the Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402.

(Single copies of this specification and other Federal Specifications required by activities outside the Federal Government for bidding purposes are available without charge from Business Services Centers at the General Services Administration Regional Offices in Boston, New York, Washington, DC; Atlanta, Chicago, Kansas City, MO; Fort Worth, Denver, San Francisco, Los Angeles, and Seattle, WA.

(Federal Government activities may obtain copies of Federal Specifications, Standards, and Handbooks, and the Index of Federal Specifications and Standards, from established distribution points in their agencies.)

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Military Specifications:

MIL-P-116 - Preservation, Method of.

Military Standards:

MIL-STD-105 - Sampling Procedures and Tables for Inspection by Attributes.

MIL-STD-129 - Marking for Shipment and Storage.

(Copies of Military Specifications and Standards required by suppliers in connection with specific procurement functions should be obtained from the procuring activity or as directed by the contracting officer.)

2.2 Other publications. The following documents form a part of this specification to the extent specified herein. Unless a specific issue is identified, the issue in effect on date of invitation for bids or request for proposal shall apply.

American Paper Institute Boxboard Standards:

Application for copies should be addressed to the American Paper Institute, 260 Madison Avenue, New York, NY 10016.

American Society for Testing and Materials (ASTM) Standards:

D782 - Tentative Method of Testing Shipping Containers in Revolving Hexagonal Drum.

(Application for copies should be addressed to the American Society for Testing and Materials, 1916 Race Street, Philadelphia, PA 19103.)

National Motor Freight Traffic Association, Inc., Agent:

National Motor Freight Classification.

(Application for copies should be addressed to the American Trucking Associations, Inc., Tariff Order Section, 1616 P Street, NW., Washington, DC 20036.)

Uniform Classification Committee, Agent:

Uniform Freight Classification.

(Application for copies should be addressed to the Uniform Classification Committee, Room 1106, 222 South Riverside Plaza, Chicago, IL 60606.)

## 3. REQUIREMENTS

3.1 Design. The finished dispatch case shall be hard molded, box type, with a partial or full tongue and groove or overlapping valance (frame).

3.2 Sizes. The finished outside dimensions of the cases shall be as follows (all size dimensions are inches):

Characteristics	Dimensions	
	Size 1	Size 2
Length	17-7/8 ± 1	17-7/8 ± 1
Height (Minimum)	12-1/4	12-1/4
Thickness at Top (Handle End)	4-3/4 ± 9/16	3-1/8 ± 1/2
Thickness at Bottom (Hinge End)	5-0 ± 11/16	3-0 ± 3/4

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Length and height dimensions shall include the frame but no other components. Thickness dimensions shall be measured at a point  $1-1/2 \pm 1/2$  inches in on a diagonal line from a top and bottom corner of the case. With the case in the open position, the bottom section of size 1 shall be  $2-3/4 \pm 1/4$  inches deep. The bottom section of size 2 shall be  $1-3/4 \pm 3/4$  inches deep. These measurements shall be made approximately 1 inch from the perimeter of the case and adjacent to the hinge area (see 6.2).

### 3.3 Material.

3.3.1 Frame (valance). The lid and bottom sections forming the case frame shall be either magnesium alloy, corrosion-resistant steel, or aluminum alloy at the contractor's option. If the frame is constructed of corrosion-resistant steel, it shall be class 302 or 304 with a general purpose polished finish. The frame, if constructed of magnesium, shall be chemically treated for corrosion resistance and to secure adequate paint adherence, and then coated with baked enamel having a natural metallic appearance. If the frame is constructed of extruded aluminum, it shall be finished with either a chemical satin or caustic etch with a clear, anodized finish, or chemically bright dipped, and coated with polyvinyl-acetate resin for corrosion resistance. The top and bottom sections of the frame shall be of sufficient width to accommodate through the frame mounting of interior and exterior hinges, lock latches, and handle hardware. The perimeter of the top and bottom sections of the frame shall be of a full or partial tongue and groove, or overlapping construction. Aluminum frames and corrosion-resistant steel frames shall show no corrosion when tested as described in 4.3.1. This test is not applicable to frames fabricated of magnesium alloy. When the end item is tested as specified in 4.3.2, 4.3.3, and 4.3.4, there shall be no crack or fracture of the frame. Deformation, abrasion, or gouging of the frame is permitted only to the extent that it does not, at the same time, deform the shell and/or result in more than slight binding of the mating frame sections.

3.3.2 Lid and bottom plastic shells. The lid and bottom plastic shells of the case shall be vacuum formed, injection molded, or rotational molded of one of the following materials, at the contractor's option:

- Virgin, High-Impact Strength - Acrylonitrile Butadiene Styrene (ABS).
- Virgin, High-Impact Strength - Polypropylene.
- Virgin, High Density - Polyethylene.

Both top and bottom shells of each case shall be formed of the same material. Clean, unburned plastic material in the form of imperfect parts, or other clean scrap of the same composition as virgin material and produced in forming or finishing operations, may be reground and mixed with virgin material. The plastic material thickness for the shells shall be adequate for the purpose intended and sufficient to meet the requirements of this specification. The shells shall be attached to the frame either by crimping only, or by crimping and riveting, and whichever method is used shall result in complete adherence of the shells to the frame. The shells shall show no evidence of cracking or crazing. When a complete case is tested as specified in 4.3.2 and 4.3.3, the shells shall withstand a variety of shocks and impact stresses simulating rough handling. They shall show no evidence of corner dimpling. Slight notching, nicking, creasing, or flattening of corners or edges of the shell is permitted. Cracks, fractures, or punctures of the shell are not permitted, and the shells shall not separate from the frame sections of the case.

3.3.3 Exterior plastic material finish. The finished exterior surface shall be grained prior to or concurrent with the molding process, and shall result in a uniformly embossed grain. The color of the exterior finish of the case shall be black, conforming to No. 27038 of Fed. Std. No. 595.

3.3.4 Handle. The handle shall be molded of a resilient polyvinyl chloride or ethylene vinyl acetate of the same color as the case shells and shall have a continuous wire core not less than .120 inch in diameter. The wire core shall be finished in the standard commercial manner and shall not be subject to compliance to the corrosion resistance test described in 4.3.1. The wire core shall extend sufficiently beyond the end of the handle to permit secure fastening in the handle cups or studs, which in turn are fastened to the case through the frame.

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**3.3.5 Hardware.** The hardware used in the fabrication of the cases shall be as specified below as to type, performance, and function. The finish on all case hardware, except where otherwise specified, shall be chrome plated. Hinges may be coated with baked enamel having a natural metallic appearance. Any interior hardware such as washers, rivets, threaded metal fasteners, plates, or connecting loops may be coated with zinc or cadmium to resist corrosion. Hardware shall be properly aligned and securely fastened to the case frame. The hardware shall show no signs of corrosion when tested as described in 4.3.1. When the end item is tested as specified in 4.3.2, 4.3.3, and 4.3.4, the metal components shall not crack, fracture, or become detached from the assembly. Latches and locks shall remain closed and locked when being tested as specified in 4.3.2 and 4.3.3. There shall be no deformation or loosening of components to the extent that adversely affects serviceability of the case. Latches and locks shall remain operable, but slight binding is permissible.

**3.3.5.1 Hinges.** There shall be two or more exterior hinges and two interior hinges (stays) formed of cold-rolled steel of any commercial quality sheet or strip. The exterior hinges shall be shaped to closely conform to the contour of the case frame and shell. The interior hinges shall have ball or positive stop-type stays to hold the lid in the open position. All hinges shall be securely fastened to the case through the frame by means of rivets.

**3.3.5.2 Handle caps or studs.** The handle shall be attached to a cap or studs of either cold-rolled steel, of any commercial quality sheet or strip, or die cast zinc. The caps or studs shall be securely fastened to the case through the frame. The caps or studs may be an integral part of the latches.

**3.3.5.3 Latches and locks.** There shall be two recessed or surface-mounted latches, each having an integral lock. They shall be of the lock-lift lever or push-bar design. All latches and locks shall be fabricated of either cold-rolled steel of any commercial quality sheet or strip, or die cast zinc. The latches and locks shall not protrude above the frame more than 1/2 inch. The latches and locks shall be securely fastened to the case through the metal frame by means of separate rivets, integral rivets, metal threaded fasteners, or integral metal clasp tabs.

**3.3.5.4 Keys.** Two keys to fit locks for the case shall be enclosed in each case. Keys shall be in an envelope or fastened to interior with foil or tape where they would be readily visible. The foil or tape shall cause no damage to the interior of the case when removed.

**3.3.6 Interior finish.** The interior of the case may be lined or unlined at the option of the contractor, and shall be finished as specified in 3.3.6.1 or 3.3.6.2. The top and bottom sections of the case along the hinged area of the interior of the case shall have an apron of either polyvinyl-coated woven cloth, paper-backed with kraft or rubber saturated paper, or paper-backed polypropylene woven cloth. The apron shall be of a matching color to the interior of the case.

**3.3.6.1 Unlined interior.** Both top and bottom finished interior surfaces shall be grained prior to or concurrent with the molding process and, after molding, shall result in a uniform grain. The color of the interior surface shall be black (see 3.3.3).

**3.3.6.2 Lined interior.** Lining material for the interior lid and bottom shells shall be either a polyvinyl-coated woven cloth, or a polypropylene woven cloth, either of which must not be less than 4 ounces per square yard. The lining shall be harmonious with the case shells. All raw perimeter edges of the lining adjacent to the valance shall be either bound with material and lock-stitched, or be concealed within the valance. As applicable, attachment of the lining to the plastic shell shall be by direct thermobonding concurrent with the forming of the shells or with adhesive. No migratory adhesives nor hard crystallizing-type animal glues shall be used. The lining shall be securely bonded, lie smoothly in the case, and be free of wrinkles and bubbles.

**3.3.7 File pocket.** The case shall have a file pocket securely attached in the lid section of the case. The design, construction, and method of attaching the pocket to the lid shall be in accordance with the contractor's standard commercial practice. There shall be not less than two compartments or pockets. The pocket shall have retaining strap(s) or a catch, or be otherwise designed so as not to fall open when the lid is closed. The pocket shall measure not less than 15-1/2 inches wide, and be

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capable of holding a file folder of legal size. Legal size folders are a minimum of 15 inches long by 9-1/2 inches wide. The partitions separating the pocket shall be any pressboard not less than 0.015 inch thick conforming to UU-P-701. All exposed edges of the file pocket assembly shall be bound and stitched, or finished with turned material. There shall be not less than four stitches per inch, and the ends of the exposed seams on the pockets shall be back-stitched for at least three stitches, or 1/2 inch. The thread used in the stitching of the file pocket shall be either of the following: Not less than four-cord bleached or unbleached cotton sewing thread, with a minimum breaking strength of not less than 6.0 pounds, or a nylon-bonded monorcord sewing thread, with a minimum breaking strength of not less than 10 pounds. Testing for breaking strength shall be in accordance with Test Method 4100 of Federal Std. No. 191. The stitch type shall be type 301 and shall conform to Fed. Std. No. 751. The thread and stitching used for turning or binding exposed edges with trim may be that used by the manufacturer in his regular practice.

3.3.8 Writing desk. A readily removable desk shall be included in the bottom section of the size 1 case. The desk shall rest on supports inside the bottom of the case, and the top of the desk shall be approximately flush with the top edges of the bottom section of the case. It shall not interfere with either the opening or closing of the case. The writing desk shall be made of either hardboard not less than 0.1 inch thick and shall conform to type I, surface 2, finish A, design A, of LLL-B-810, or solid jute fiberboard not less than .078 inch thick, made in accordance with No. 4 gage list for pasted chipboard, smooth finish, adjusted for caliper in accordance with boxboard standards as adopted by the American Paper Institute. The writing desk shall be covered, both top and bottom, with either a polyvinyl-coated woven cloth, polypropylene-coated kraft paper, polypropylene woven cloth, polyvinyl-coated kraft paper, or polyethylene-coated kraft paper. The perimeter edges shall be bound and stitched. The covering of the desk shall be a color harmonizing with the interior of the case. A blotter may be included with the desk and there shall be provisions for securing it to the desk. The covering material shall be attached to the writing desk by adhesive or adhesive and stitching (see 3.3.7), and be free of wrinkles and bubbles. The writing desk shall be readily removable without the use of tools. Any retaining devices shall be permanently fastened to the case frame, and components shall not be separable.

3.3.9 Feet. The case shall have four metal or plastic feet or bumpers for elevating the case from the ground, and to permit it to stand in a stable, upright position. The feet shall be located on the hinge face of the case. They may be integrally molded as part of the shells, or riveted to the case frame as components and be located as close to the edge of the case as practical to insure stability. The plastic material shall match the exterior color. Metal feet may be an integral part of the hinges. When the end item is tested as specified in 4.3.2 and 4.3.3, the feet or bumpers shall not become detached, cracked, or deformed. There shall be no deformation of the supporting area of the shell. Slight gouging, notching, flattening, abrasion, scuffing, or other wear of the feet is permissible. If feet are riveted to the case, slight loosening of the feet is permissible provided that serviceability will not be adversely affected.

3.4 Workmanship. Workmanship shall conform to the quality of product established by this specification. The completed case shall present a neat, finished appearance both inside and outside, and shall exhibit no evidence of sharp, jagged, or rough frame crimping or other unfinished components. The case shall be free from defects which may affect their durability, serviceability, and appearance.

3.5 Marking for identification. The bottom of each case (the surface upon which the exterior hinges are attached) shall be legibly marked by the hot stamp or embossing method with the contractor's name or trademark, contract number, Federal Stock Number, and Property U.S. Government in letters a minimum of 1/8 inch in height. When a complete case is tested as specified in 4.3.2 and 4.3.3, the identification shall not deform, crack, split, or become in any way illegible. The case may be additionally marked with the contractor's name or trademark in his standard commercial practice.

#### 4. QUALITY ASSURANCE PROVISIONS

4.1 Responsibility for inspection. Unless otherwise specified in the contract or purchase order, the contractor is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified in the contract or order, the contractor may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure that supplies and services conform to prescribed requirements.

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4.2 Inspection. Sampling for inspection and testing for acceptance shall be performed in accordance with MIL-STD-105, except where otherwise indicated hereinafter.

4.2.1 Component and material inspection. In accordance with 4.1 above, the contractor is responsible for insuring that components and materials used are manufactured, tested, and inspected to insure conformance with the requirements of this specification.

4.2.2 Inspection of the end item.

4.2.2.1 Examination the end item. The defects found during examination shall be classified in accordance with 4.2.2.1.1 and 4.2.2.1.2. The inspection levels shall be as indicated in 4.2.2.1.3.

, 4.2.2.1.1 Visual examination. Visual examination of the end item for defects in appearance, construction, and workmanship shall be in accordance with Table I.

Table I. Visual examination

Examine	Defect
Color of case	Color does not compare favorably with specification, or color not uniform.
Material (general)	Any component not fabricated of the specified material.
Plastic for shells	Not uniformly embossed as specified. Cracked or crazing. Bubbles or wrinkles affecting serviceability or appearance, but not seriously.
Interior finish:	
Unlined	Not uniformly embossed as specified. Evidence of sharp, jagged, or rough unfinished components.
Lined	Bubbles or wrinkles severely affecting serviceability or appearance.
Metal components (general)	Misalignment of hardware fastened to case to a degree that will affect serviceability, operation, or appearance.
Frame	Does not mate upon closing case.
Rivets	Not securely set or clinched.
Lock, latches, & keys	Does not mate at closing. Does not lock or unlock when key is inserted and turned. One key missing.
Seams & stitches	Not specified stitch. One stitch less per inch than minimum specified. Any stitching or binding omitted. End of row of stitching not back stitched.

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TABLE I. Visual examination (cont'd)

Examine	Defect
Seams & stitches (cont'd)	Open seam.  NOTE: A seam shall be classified as open when one or more stitches joining a seam are broken or when two or more consecutive skipped stitches or runoffs occur.
Marking	Omitted; incomplete; incorrect; illegible; improper size, location, or method of application.
Construction & workmanship (general)	Any component part or required operation omitted.  Any part fractured, ripped, torn, punctured, malformed, or otherwise damaged, seriously affecting serviceability.

4.2.2.1.2 Dimensional examination. Defects shall be scored in accordance with Table II.

TABLE II. Dimensional examination

Examine	Defect
Dimension	Any dimension not within the limits specified.

4.2.2.1.3 Acceptable quality levels (AQL's) and inspection levels. The AQL's shall be expressed in percent defective and the inspection levels shall be as follows:

	<u>Inspection Level</u>	<u>AQL</u>
For defects applicable to 4.2.2.1.1	II	6.5
For defects applicable to 4.2.2.1.2	S-2	6.5

#### 4.2.3 Testing.

4.2.3.1 Testing of components. Components shall be tested for applicable characteristics, as specified in 4.3.1. The inspection level shall be S-1. The acceptable quality level (AQL) shall be 4.0.

4.2.3.2 Testing of preproduction sample. The preproduction sample shall consist of three of each size dispatch case, which shall be subjected to tests outlined in 4.3.2, 4.3.3, and 4.3.4, using the following procedures. Mark each unit with No. 1, 2, or 3, and administer tests in the manner indicated below to the cases as numbered. Each case shall satisfactorily pass all of the prescribed tests.

<u>Case Number</u>	<u>Test Title and Paragraph Number</u>
1	Drop Test 4.3.2
2	Tumble Test 4.3.3
3	Lock, Latch, & Hinge Test 4.3.4

Cases subjected to tests in 4.3.2 and 4.3.3 shall be prepared in accordance with paragraph 4.2.3.3.

4.2.3.3 Test conditions. Unless otherwise specified herein or in referenced specifications, test apparatus may be of any design suitable for performing the test. All tests shall be conducted at 68 to 75 degrees F., and 48 to 52 percent relative humidity, except that the cases for the drop test (see 4.3.2) and tumble test (see 4.3.3) shall be loaded and conditioned at minus 10  $\pm$  5 degrees F., for a minimum of 4 hours in a refrigerated cabinet or chamber. Cases shall be tested immediately after removal from the refrigerated cabinet or chamber.

#### 4.3 Tests.

4.3.1 Corrosion test. Complete metal parts when specified shall be placed in boiling 10 percent (by weight) aqueous solution of sodium chloride for a period of not less than 15 minutes. The part, upon being removed from the solution, shall be

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immediately immersed for at least 1 hour in a 10 percent aqueous solution of sodium chloride at room temperature of 68 to 85 degrees F. The part shall then be removed from this solution and, without having adhering liquid wiped off, allowed to dry for at least 24 hours at room temperature (68 to 85 degrees F.), and then wiped free of any residue, and examined for compliance with 3.3.1 and 3.3.5.

4.3.2 Drop test. An assembled case shall be filled with pillows or bags, loaded with sand or vermiculite, or some similar substances, to attain the test loads and, at the same time, completely fill the interior of the case to avoid secondary impact due to shifting of the test load. For the size 1 case, the net test load shall be 8+0-1/2 pounds, plus the weight of the case; and for the size 2 case, the net test load shall be 6+0-1/2 pounds, plus the weight of the case. The weight shall be evenly distributed and the case shall be closed and locked during the test. The weighted case shall then be dropped to a concrete floor five times from a height of 24-0+1/2 inches so that it lands on its feet or bottom bumpers. The case shall be suspended and released manually or by a mechanical device. Examine for compliance with 3.3.1, 3.3.2, 3.3.5, 3.3.9, and 3.5.

4.3.3 Tumble test. An assembled case shall be loaded as specified in 4.3.2. The weighted case shall be placed in a hexagonal drum, 7 feet in diameter across the corners, which shall have baffles arranged on the inner periphery of the drum. The drum shall revolve at a speed of 2+1/16 RPM. The drum shall be in accordance with ASTM Std. D-782. The drum shall be equipped with the conical projection hazard positioned in face No. 4 in accordance with ASTM Std. D-782. The case shall be placed in the drum and tumbled for 100 falls (the counter for the drum shall be set to record six falls per revolution). After testing, the end item shall be examined for compliance with 3.3.1, 3.3.2, 3.3.5, 3.3.9, and 3.5.

4.3.4 Lock, latch, and hinge test. An assembled case shall be unlatched, opened to completely engage the stay, closed, and latched for 20,000 cycles. The above procedure shall be considered one cycle when tested in the sequence cited. After testing, examine for compliance with paragraphs 3.3.1 and 3.3.5.

4.3.5 Inspection of preparation for delivery requirements. An inspection shall be made to determine that the packaging, packing, and marking requirements comply with section 5 of this specification. Defects shall be scored in accordance with Table III. For examination of contents, the sample unit shall be one shipping container fully prepared for delivery, selected just prior to closing operations. Sampling shall be in accordance with MIL-STD-105. Defects of closure listed shall be examined on shipping containers fully prepared for delivery. The lot size shall be the number of shipping containers in the end item inspection lot. The inspection level shall be S-2 with an AQL of 4.0 percent defective.

TABLE III. Classification of preparation for delivery

Examine	Defect
Markings (exterior & interior)	Omitted; incorrect; illegible; improper size, location, sequence, or method of application.
Materials	Any component missing or damaged.
Workmanship	Inadequate application of components such as incomplete closure of container flaps, loose strapping, inadequate sealing. Bulging or distortion of container.

## 5. PREPARATION FOR DELIVERY

5.1 Packaging. Packaging shall be level A, B, or C, as specified (see 6.2).

5.1.1 Level A. Each case shall be packaged in accordance with method IC-2 of MIL-P-116.

5.1.2 Level B. Each case shall be packaged in a close-fitting box conforming to PPP-B-636, class domestic. The box shall be closed in accordance with the appendix to the box specification.



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5.1.3 Level C. The cases shall be packaged to afford protection against deterioration and damage from the supplier to the initial destination. The supplier may use his commercial practice providing it fulfills the above requirements.

5.2 Packing. Packing shall be level A, B, or C, as specified (see 6.2).

5.2.1 Level A. Unit packages of cases of like description in quantities, as specified (see 6.2), shall be packed in a close-fitting box conforming to PPP-B-636, class weather-resistant. The box shall be closed and strapped, and waterproof sealed in accordance with the appendix to the box specification.

5.2.2 Level B. Six size 1, or eight size 2 unit packages of cases of like description shall be packed in a close-fitting box conforming to PPP-B-636, class domestic. The box shall be closed in accordance with the appendix to the box specification.

5.2.3 Level C. The cases packaged as specified in 5.1 shall be packed in containers that comply with the National Motor Freight Classification Rules or the Uniform Freight Classification Rules.

5.3 Marking.

5.3.1 Civil agencies. In addition to markings required by the contract or order, the interior packages and shipping containers shall be marked in accordance with Fed. Std. No. 123.

5.3.2 Military agencies. In addition to markings required by the contract or order, the interior packages and shipping containers shall be marked in accordance with MIL-STD-129.

6. NOTES

6.1 Intended use. The dispatch cases covered by this specification are intended to carry appropriate documents.

6.2 Ordering data. Purchasers should select the preferred options permitted herein, and include the following information in procurement documents:

- (a) Title, number and date of this specification.
- (b) Size required (see 3.2).
- (c) Selection of applicable levels of packaging and packing (see 5.1 and 5.2).
- (d) Quantities of unit packages required in shipping container (see 5.2.1).

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Orders for this publication are to be placed with General Services Administration, acting as an agent for the Superintendent of Documents. See Section 2 of this specification to obtain extra copies and other documents referenced herein. Price 35 cents each.

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