

JJ-U-513D
 AMENDMENT-2
August 25, 1978
 SUPERSEDING
 AMENDMENT-1
 January 20, 1976

FEDERAL SPECIFICATION

UNDERSHIRT, MAN'S, (QUARTER-SLEEVE)

This amendment which forms a part of Federal Specification JJ-U-513D, dated September 11, 1975, was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

PAGE 3

3.2, after title: Add "(see 6.7)".

PAGE 7

Operation 3 a, under "Thread Bobbin or Looper": Delete "70-4" and substitute "70-3".

After operation 3 b: Add

"- or -"

c. Non-continuous collarettes may be pre-seamed prior to joining to undershirt by stitching both ends together. The stitching shall be folded to the inside prior to attaching to the undershirt. The collarette seam shall be in line with a shoulder seam within 1/4 inch.

504	SSa-1	12-16	70-3	70-3	70-3"
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PAGE 11

3.8.1, in the note identified by an asterisk, second line, after below: Add "or next to"

Under the example for size: Add

" - or -"

XX small (26-28)"

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PAGE 16

Table VI, defect column, opposite "shade (class 2)": Delete "shaded part clearly visible.*"

PAGE 17

Add following defect for Collarette:

"Preseamed non-continuous collarette out of line with shoulder seam by more than 1/4 inch."
Classify as Minor.

PAGE 18

Table VI, footnote 1/: Add "Oil splashes (clean, unused oil) on OG 109 undershirts up to 1/2 inch shall not be scored. Such splashes in excess of 1/2 inch shall be scored as a minor defect."

PAGE 24

Add the following new paragraph:

"6.7 Recycled material. It is encouraged that recycled material be used when practical as long as it meets the requirements of this specification (see 3.2)."

Add Figures 1 and 2 as pages 25 and 26 respectively.

Custodians:

Army - GL
Navy - SA
Air Force - 99

Preparing activity:

Army - GL

Civil Agency Coordinating Activities:

GSA - FSS
VA - DMS

Review activities:

Army - MD
Navy - MC
Air Force - 45

Project No. 8420-0066

User activity:

Navy - CG

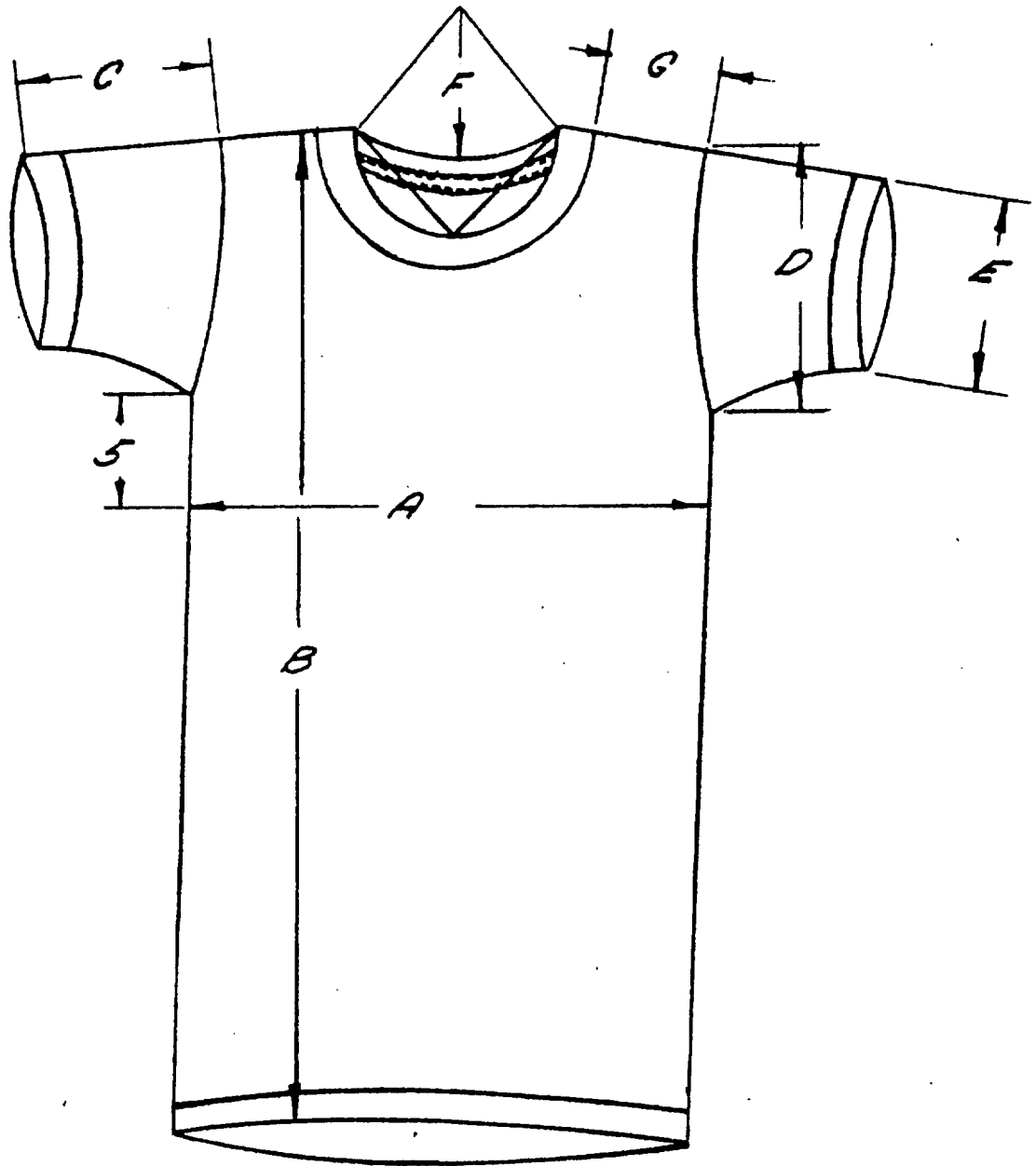


FIG. 1 UNDERSHIRT, MAN'S
TYPES I & III (QUARTER-SLEEVE)

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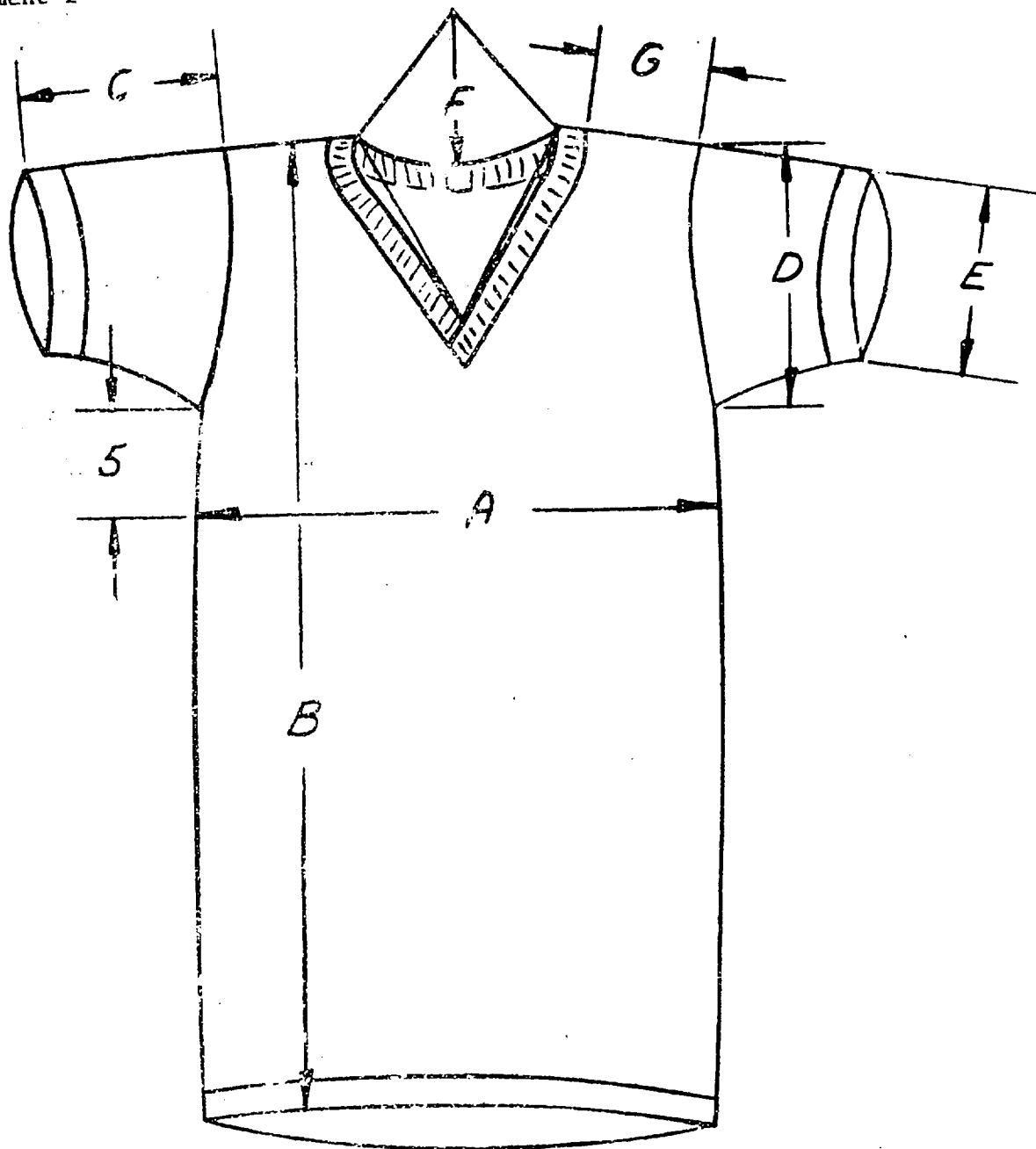


FIGURE 2 UNDERSHIRT, MAN'S, TYPE II
(QUARTER-SLEEVE)