

GGG-F-331b  
INT. AMENDMENT-2(NAVY-SH)  
May 30, 1980  
SUPERSEDING  
INT. AMENDMENT-1(GSA-FSS)  
October 30, 1967

INTERIM AMENDMENT  
TO  
FEDERAL SPECIFICATION  
FILE, HAND (SWISS PATTERN)

This interim amendment was developed by the Department of the Navy, Naval Sea Systems Command, Washington, DC 20362, based upon currently available technical information. It is recommended that Federal agencies use it in procurement and forward recommendations for changes to the preparing activity at the address shown above.

The General Services Administration has authorized the use of this interim amendment as a valid exception to Federal Specification GGG-F-331b.

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\* Section 2: Delete and substitute:

"2. APPLICABLE DOCUMENTS

2.1 The following documents, of the issue in effect on date of invitation for bids or request for proposal, form a part of the specification to the extent specified herein.

Federal Specification:

PPP-P-40 - Packaging and Packing of Hand Tools.

Federal Standard:

FED-STD-123 - Marking for Domestic Shipment (Civil Agencies)..

(Activities outside the Federal Government may obtain copies of Federal Specifications and Standards as outlined under General Information in the Index of Federal Specifications and Standards and at the prices indicated in the Index. The Index, which includes cumulative monthly supplements as issued, is for sale on a subscription basis by the Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402.)

(Single copies of this specification and other product specifications required by activities outside the Federal Government for bidding purposes are available without charge at the General Services Administration, Business Service Centers in Boston, New York, Philadelphia, Washington, DC; Atlanta, Chicago, Kansas City, MO, Fort Worth, Houston, Dallas, Denver, San Francisco, Los Angeles, and Seattle, WA.)

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(Federal Government activities may obtain copies of Federal Specifications and Standards and the Index of Federal Specifications and Standards from established distribution points in their agencies.)

Military Standards:

MIL-STD-105 - Sampling Procedures and Tables for Inspection by  
Attributes.

MIL-STD-129 - Marking for Shipment and Storage.

(Copies of Military Specifications and Standards required by contractors in connection with specific procurement functions should be obtained from the procuring activity or as directed by the contracting officer.)

2.2 Other publications. The following document forms a part of this specification to the extent specified herein. Unless otherwise indicated, the issue in effect on date of invitation for bids or request for proposal shall apply.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

A 108 - Steel Bars, Carbon, Cold Finished, Standard Quality.

(Application for copies should be addressed to the American Society for Testing and Materials, 1916 Race Street, Philadelphia, PA 19103.)

(Technical society and technical association specifications and standards are generally available for reference from libraries. They are also distributed among technical groups and using Federal agencies.)"

PAGE 3

- 3.7, line 5: Delete "Rockwell C 30" and substitute "Rockwell C 45".

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Tables VII, VIII, IX, and X: Delete the " $\pm$ " in the third column preceeding 13/32 in each table.

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Table XVII: Delete in its entirety and substitute:

"TABLE XVII. Type XIII, class 2, round files, taper (Continued)

Cut number	Length	Dimension of largest section A	Number of teeth per inch	Allowable distortion, maximum
	Inches	Inch		Inch
	3	5/64	140	0.010
	4	1/8	126	.010
	5	5/32	120	.010
4-----	6	3/16	114	.010
	8	1/4	108	.020
	3	5/64	200	.010
6-----	6	3/16	172	.010

Tolerances for dimensions A =  $\pm 1/32$  inch."

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FIGURE 27: In title, delete "class 1" and substitute "class 11".

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Table XXV: Delete the "2-3/4" dimension under column 1 and substitute "5-1/4".

\* 4.1: Delete and substitute:

"4.1 Responsibility for inspection. Unless otherwise specified in the contract, the contractor is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified in the contract, the contractor may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure supplies and services conform to prescribed requirements."

\* Delete 4.2 and footnote 1 at bottom of page and substitute:

"4.2 Qualification. Qualification tests shall be conducted a laboratory satisfactory to the Naval Sea Systems Command."

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\* 4.5.4, line 12: Delete "No. FS 1020 of QQ-S-634" and substitute "Grade 1020 of ASTM A 108".

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- \* 5.1, line 4: Delete "MIL-H-15424" and substitute "PPP-P-40".

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- \* 6.3 and 6.3.1: Delete and substitute:

"6.3 With respect to products requiring qualification, awards will be made only for products which are at the time set for opening of bids, qualified for inclusion in the applicable Qualified Products List QPL GGG-F-331 whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. The activity responsible for the Qualified Products List is Naval Sea Systems Command, SEA 3112, Department of the Navy, Washington, DC 20362, and information pertaining to qualification of products may be obtained from that activity. Application for Qualification tests shall be made in accordance with "Provisions Governing Qualification SD-6" (see 6.3.1).

"6.3.1 Copies of "Provisions Governing Qualification SD-6" may be obtained upon application to Commanding Officer, Naval Publications and Forms Center, 5801 Tabor Avenue, Philadelphia, PA 19120."

NOTE: The margins of this amendment are marked with an asterisk (\*) to indicate where changes (additions, modifications, corrections, deletions) from the previous amendment were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous amendment.

Preparing activity:  
Navy - SH  
(Project 5110-N289)