

GG-B-60D
 AMENDMENT-4
 November 17, 1978
 SUPERSEDING
 Amendment-3
 May 6, 1977

FEDERAL SPECIFICATION

BALL POINT PEN, SINGLE CARTRIDGE

This amendment, which forms a part of Federal Specification GG-B-60D, dated May 18, 1972, was approved by the Commissioner, Federal Supply Service, General Services Administration for the use of all Federal agencies.

PAGE 1

Paragraph 2.1, delete "PPP-B-566 - Boxes, Folding, Paperboard"; "PPP-B-636 - Box, Fiberboard"; "PPP-B-665 - Boxes: Paperboard, Metal Edged and Components"; "PPP-B-676 - Boxes, Set-Up"; "Fed. Std. No. 123 - Marking for Domestic Shipment (Civil Agencies)"; "MIL-P-116 - Preservation, Methods of"; and "MIL-STD-129 - Marking for Shipment and Storage".

PAGE 2

Paragraph 2.2, under National Motor Freight Classification delete "Tariff Order Section" and substitute "Traffic Department".

Paragraph 2.2, under Uniform Freight Classification after Room 1106 add, "222".

Paragraph 3.1, delete in its entirety.

PAGE 3

Paragraph 3.2.2.2.3, delete in its entirety and substitute:

"3.2.2.2.3 Ink tube. Materials used in ink tubes shall be of a quality to insure compliance with the requirements of this specification."

PAGE 4

Paragraph 3.4.2.1, delete "The ink tube shall be made of brass".

Paragraph 3.4.2.1, second line, change "medium point" to read "fine point".

PAGE 6

Paragraph 4.2, delete in its entirety.

Paragraph 4.3.4, delete in its entirety.

Paragraph 4.3.5, delete the second sentence and substitute: "A sample unit shall be one pen or refill."

PAGE 7

Table I, after Refill (ink cartridge) add the following:

<u>Examine</u>	<u>Defects</u>	<u>Defects</u>	
		MAJOR	MINOR
Finish	Not bright decorative finish as specified (see 3.6).	X	
Identification marking	Not as specified (see 3.7).	X	
Workmanship	Not in accordance with 3.9.	X	

FSC 7510/7520

GG-B-60D

PAGE 7 (con.)

Paragraph 4.4.2 and Table II, delete in their entirety and substitute:

"4.4.2 Examination of preparation for delivery. An examination shall be made to determine compliance with the requirements of Section 5. The sample unit shall be one shipping container fully prepared for delivery. Sampling shall be in accordance with MIL-STD-105. The inspection level shall be S-2 with an AQL of 4.0 expressed in terms of percent defective."

PAGE 10

Section 5, delete in its entirety and substitute:

"5. PREPARATION FOR DELIVERY

5.1 Packaging. The pens or refills of like description shall be packaged in accordance with normal commercial practice. The complete package shall be designed to protect the pens or refills against damage during shipment, handling and storage.

5.2 Packing. The pens or refills of like description, packaged as specified in 5.1, shall be packed in fiberboard boxes to insure delivery at destination, to provide for redistribution by the initial receiving activity, and shall be acceptable by common carrier under National Motor Freight Classification and Uniform Freight Classification.

5.3 Marking. Marking shall be as specified in contract or order."

PAGE 16

Paragraph 6.2, delete subparagraph "d".

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