

INCH-POUND

FF-S-200B
AMENDMENT 1
10 June 2005

FEDERAL SPECIFICATION
SETSCREWS: HEXAGON SOCKET AND
SPLINE SOCKET, HEADLESS

The General Services Administration has authorized the use of this amendment that forms a part of FF-S-200B, dated 17 August 2004, by all federal agencies.

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3.3: Delete and substitute:

“3.3 Hardness. Alloy steel setscrews shall be hardened by quenching in oil from the hardening temperature and tempered to a hardness of Rockwell 45-53 HRC. Martensitic corrosion-resisting steel setscrews shall be hardened by heat treatment to Rockwell 35-45 HRC. Austenitic corrosion-resisting steel setscrews shall have a hardness of Rockwell 96 HRB – 33 HRC and brass alloy setscrews shall have a hardness of Rockwell 55 – 80 HRF.”

Custodians:

Army – AR
Navy – SH
Air Force – 99

Preparing Activity:
DLA – IS

(Project 5305-2570)

Review activities:

Army – AT, AV, CR4, EA, MI
Navy – AS, MC, OS, YD
Air Force – 71

AMSC N/A

FSC 5305