

| INCH-POUND |FF-P-2827
AMENDMENT-1
March 25, 1994

FEDERAL SPECIFICATION

PADLOCK, KEY OPERATED, GENERAL FIELD SERVICE

This amendment, which forms a part of FF-P-2827, dated June 18, 1993, is approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

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1.2 Change to read: "1.2 Classification. The padlocks covered by this specification shall be Grade 2 for Size A Types 1, 2, and 3; and shall be Grade 3 for Size B Types 1, 2, and 3 as specified (see 1.2.1 and 3.2)."

1.2.1 Change to read: "1.2.1 Size and type. The size shall be determined by the shackle stock diameter, and the type shall be determined by keying requirements:

Size A - Shackle diameter, 0.375 \pm 0.020 inch (10 \pm 0.51 mm) nominal.

- Type 1 - Individual lock (no master keying).
- Type 2 - Master keyed sets.
- Type 3 - Keyed alike sets.

Size B - Shackle diameter, 0.500 \pm 0.020 inch (13 \pm 0.51 mm) nominal.

- Type 1 - Individual lock (no master keying).
- Type 2 - Master keyed sets.
- Type 3 - Keyed alike sets."

1.2.2 Change to read: "1.2.2 Part or identifying number (PIN). The PINs for the padlocks covered by this specification shall be FFP2827-A-1, FFP2827-A-2, FFP2827-A-3, FFP2827-B-1, FFP2827-B-2, and FFP2827-B-3 (see 6.2 and 6.5)."

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3.5.3.2 Change to read: "3.5.3.2 Keys. Each padlock shall be furnished with two keys. Identical keys for each padlock shall be joined with a steel wire ring. The steel ring with keys attached shall fit over the shackle. Padlocks supplied in a group as a set shall be keyed alike, keyed individually or master keyed as specified (see 6.2)."

AMSC N/A

FSC 5340

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

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3.5.3.2.7 Change to read: "3.5.3.2.7 Master keys. Unless otherwise specified (see 6.2), two master keys shall be supplied with each group or set of master keyed padlocks (see 6.2)."

3.5.3.2.8 Add new paragraph: "3.5.3.2.8 Keyed alike. When specified (see 6.2), any quantity of padlocks may be ordered keyed alike."

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4.3.1 Table I - change item 108 to read:

108	Keys not furnished in quantities or joined as specified. Keying requirements not as specified.	3.5.3.2, 3.5.3.2.7 and 3.5.3.2.8
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6.2 Acquisition requirements. Add new item g. "Keying requirements (see 3.5.3.2 and 3.5.3.2.8)."

Reidentify existing items g., h., and i., to "h., i., and j," respectively.

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6.5 Change to read: "6.5 Part or identifying number (PIN). The construction of the PIN consists of FFP2827-A-1. The breakdown of the PIN is as follows:

<u>FFP</u>	<u>2827</u>	<u>A</u>	<u>1</u>
Prefix to indicate Federal specification	Specification number	Size letter (See 1.2.1)	Keying type (see 1.2.1)"

6.7 Activity symbols. The symbols used to identify the preparing activity, custodians, reviewers, or other interested activities are as follows:

MILITARY INTERESTS:

Custodians

Navy - YD1
Air Force - 99

Review Activities

Army - AL, CE
Navy - MC, OS
Air Force - 82
DLA - IS

CIVIL AGENCY COORDINATING ACTIVITY:

GSA - FSS (7FXE)

PREPARING ACTIVITY:

Navy - YD1

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