

FF-C-77C
AMENDMENT 1
August 22, 1988

FEDERAL SPECIFICATION
CASTERS, RIGID AND SWIVEL (INSTITUTION DUTY)

This amendment, which forms a part of FF-C-77C, date 30 September 1986, is approved by the Commissioner, Federal Supply Services, General Services Administration, for the use of all Federal agencies.

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2.2 Under "American Society of Mechanical Engineers (ASME)"; Delete, "ANSI MH 11.1" and its title and substitute 'ASME B56.11.1 - Double Race or Bi - Level Swivel and Rigid Industrial Casters."

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3.2.2, line 2; Delete "ANSI MH 11.1" and its title and substitute "ASME B56.11.1 - Double Race or Bi - Level Swivel and Rigid Industrial Casters."

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Table I, under "Style a Assembled, Rubber tire, Load cup (lb)", line 9; Delete "3401" and substitute "340".

Under "Tread width (in)", line 9; delete "1-1/2" and substitute "1-3/4". In NOTE, line 2; delete "ANSI MH11.1" and substitute "ASME B56.11.1".

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3.4.5.4f, line 3: Delete "60" and substitute "600".

4.3, line 3: Delete "3.2.1" and substitute "3.2"

4.3.2, line 2; Delete "ANSI MH 11.1" and its title and substitute "ASME B56.11.1 and its title.

Line 5: Delete "ANSI MH11.1" and substitute ASME B56.11.1".

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6.2i, after "Slot size,": Add, "and spacing".

AMSC N/A

FSC 5340

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PREPARING ACTIVITY:

Army - GL

Project No. 5340-1898