

EE-C-281A
AMENDMENT-2
September 16, 1976
SUPERSEDING
Amendment 1
June 26, 1974

FEDERAL SPECIFICATION

CHILI CON CARNE, WITH OR WITHOUT BEANS, CANNED

This amendment, which forms a part of Federal Specification EE-C-281A, dated February 28, 1974, was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal Agencies.

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3.2.1.1 Below "Applicable to round only" delete "10. Abdominal tunic."

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3.2.1.1 Below "Applicable to Loin only" delete "3. Iliac lymph gland" and "5. Abdominal tunic." Below "Applicable to Chuck only" delete "8. Rib fingers" and substitute "Rib fingers in excess of those naturally occurring."

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3.2.1.1 Below entry 12, "Applicable to Triangle only" add:

"13 Subscapularis muscle (remove through the natural seam)."
"14 Rib fingers in excess of those naturally occurring."

3.2.4 Delete and substitute:

"3.2.4 Wheat flour. Wheat flour shall be of the type known as general purpose which shall be made primarily from low protein hard wheat and shall be white, clean, free from mold and free from lumps that do not disintegrate from light finger pressure. In addition, flour shall comply with the bacteriological limits of MIL-STD-900."

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Table I. Delete item 1 in its entirety and substitute:

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1. Chili Con Carne shall be formulated as follows:

	Percent
Beef (raw basis)	40.5
Flour	3.0
Tomato paste (32% solids or equivalent)	3.0
Chili powder	3.0
Salt	1.5
Starch	1.0
Sugar	.85
Onion dehydrated diced	.55
Garlic powder	.30
Water and broth	46.30
	100.00 percent

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Table II, items 8 and 9. Delete and substitute:

"8 There shall be no bone or cartilage greater than 1/4 inch in any dimension."

"9 Ligament, tendon, heavy connective tissue or large blood vessel greater than 1/2 inch in any dimension shall mash or show evidence of tissue (fiber) separation under a single application of pressure and a slight twisting motion from the convex surface of a standard teaspoon."

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Table III, for the bean component, in the column titled "Sample unit" delete "1/"; in the column titled "Inspection level", delete "1/", and substitute "3/". Add the following to the bottom of the table:

3/ The sample size shall be a one-pound composite derived from 5 primary containers, or all containers if less than 5 form a lot.

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Table V, delete column heading "Major" and substitute "Major B".

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Table VII. Defects 151 and 201. Delete and substitute:

"151 Presence of bone or cartilage greater than 1/4 inch in any dimension."

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"201 Ligament, tendon, heavy connective tissue or large blood vessel greater than 1/2 inch in any dimension which does not mash or show evidence of tissue (fiber) separation under a single application of pressure and a slight twising motion from the convex surface of a standard teaspoon." 3/

Below table add the following footnote:

"3/ The intent of this defect is to preclude material that cannot be easily chewed."

Military Custodians:

Army - GL
Navy - SA
Air Force - 45

Preparing activity:

Army - GL
Project No. 8940-0307

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