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INCH-POUND

D-R-1187C/GEN
AMENDMENT 1
4 October 1991

FEDERAL SPECIFICATION

REVOLVER, CALIBER .38 SPECIAL, DOUBLE ACTION,
5 SHOT AND 6 SHOT, COMMERCIAL AND MILITARY;
GENERAL SPECIFICATION FOR

This Amendment forms a part of Federal Specification D-R-1187C/GEN, dated 28 June 1974, and was approved by the Commissioner, Federal Supply Service, General Services Administration, for the use of all Federal agencies.

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3.2.3 Delete in its entirety and substitute the following:

"3.2.3 Cylinder. The cylinder shall be made of steel. The cylinder shall be a swing out type cylinder and shall swing open and closed without binding. The cylinder latch shall positively retain the cylinder in the closed position. The cylinder shall not be capable of being opened when the hammer is cocked. When the trigger is pulled and held to the rear so that the cylinder has rotated and a chamber is positioned in line with the barrel, alignment of the chamber and bore shall be such that a cylindrical plug 1 1/2 inches long and .0008 to .0012 inches smaller than the minimum bore diameter will enter the aligned chamber without binding. If the cylinder is then rotated and held with light finger pressure, first in one direction and then in the other, alignment of the chamber and bore shall be such that a second cylindrical plug 1 1/2 inches long and .0028 to .0030 smaller than the minimum bore diameter will enter the chamber without binding. These requirements apply to all chambers of the cylinder.

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3.2.8 Delete first sentence and substitute:

"The headspace shall be not less than 0.060 inch and not more than 0.065 inch."

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