

AA-L-00486H (GSA-FSS)
 Amendment - 1
Sept. 21, 1973

AMENDMENT
 TO
 INTERIM FEDERAL SPECIFICATION
 LOCKERS, CLOTHING, STEEL

This amendment was developed by General Services Administration, Federal Supply Service, Standardization Division, Washington, D. C. 20406, based upon currently available technical information. The General Services Administration has authorized this amendment as a part of Interim Federal Specification AA-L-00486H (GSA-FSS), dated February 27, 1970.

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Paragraph 2.1 Between the sections headed "Federal Standards" and "Military Standards", insert the following new section:

"Military Specifications:

Mil-W-12332-Welding, Resistant, Spot and Projection for Fabricating Assemblies of Low-Carbon Steel."

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After paragraph 3.3.3.2, insert the following new paragraph:

"3.3.3.3 Spotwelding. Spotwelding shall be in accordance with Mil-W-12332. The spotwelds shall be located not closer to the edge of either adjoining member than one-half the greatest dimension of the spotweld. Squeeze time, weld time and hold time shall be controlled to produce uniform welds that will conform to the visual examination and peel test specified in 4.6.

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Paragraph 3.3.12 Delete the entire paragraph and substitute the following:

"3.3.12 Bottoms. Locker bottoms shall serve as reinforcing components for the lower section of the lockers. They shall be formed as required for secure assembly to the units."

After paragraph 3.3.12, insert the following new paragraph:

"3.3.13 Base panels. When specified, (see 6.2), front, back and end base panels shall be supplied. The four panels may be incorporated into fewer pieces, but regardless of construction, they shall close the spaces that extend between the legs of the lockers and between the bottom of the locker and the floor. The bottom edges of the base panels shall have at least a channel formation. Provision shall be made for secure attachment of base panels."

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Paragraph 3.7 Delete the entire paragraph and substitute the following:

"3.7 Assembly instructions and parts list. When shipped knocked-down, one set of legible, comprehensive assembly instructions, printed on paper or cloth; and a list of all parts, including fastening devices, shall be furnished in each individual unit package or sectional unit package as applicable. The list of parts shall include the quantity of each individual item required to assemble unit.

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Paragraph 4.4.3.1.1 Delete the period after the last sentence and add the following:

"and with the locker rocking from side to side in the inverted position."

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After paragraph 4.5.3 insert the following new paragraph:

"4.6 Spotweld test. A welded specimen representing the process utilized in the construction of the lockers shall be offered for test. The specimen shall conform to the spotweld test provisions in the subparagraphs of 7.3 in Mil-W-12332."

Paragraph 5.1 Line 3. Delete "PPP-P-15" and substitute "PPP-P-0015."

Paragraph 6.2. Item "(j)". Delete the word "bases" and substitute "base panels."