

METRIC

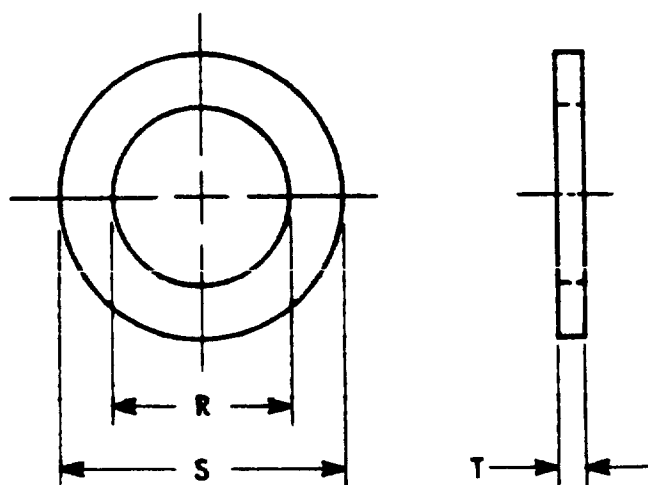
DOD-S-70328/1
16 July 1982

MILITARY SPECIFICATION SHEET

SPACER, RING, METRIC

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The complete requirements for acquiring the ring spacers described herein shall consist of this specification and the latest issue of DOD-S-70328.



NOTES:

1. Unless otherwise specified, all dimensions are in millimeters.

FIGURE 1. Spacer, ring.

REQUIREMENTS:

1. Material: Steel
2. Protective finish: Cadmium plate, 7.6 μm thick
3. Part number: Consists of the letter "D", followed by the basic number of this specification sheet and a dash number as listed in table I.
Example: D70328/1-0101

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TABLE I. Dash numbers.

T				0.5	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0	2.5	3.0	3.5
Tolerance				0 -0.05														0 -0.06
Item ID	R	Item ID	S	Dash numbers														
3	3.02	0	0	0101	0201	0301	0401	-	-	-	-	-	-	-	-	-	-	-
4	4.03	0	0	0102	0202	0302	0402	-	-	-	-	-	-	-	-	-	-	-
5	5.03	0	0	0103	0203	0303	0403	-	-	-	-	-	-	-	-	-	-	-
6	6.03	0	0	0104	0204	0304	0404	0504	0604	-	-	-	-	-	-	-	-	-
7	7.04	0	0	0105	0205	0305	0405	0505	0605	-	-	-	-	-	-	-	-	-
8	8.04	0	0	0106	0206	0306	0406	0506	0606	0706	0806	-	-	-	-	-	-	-
9	9.04	0	0	0107	0207	0307	0407	0507	0607	0707	0807	-	-	-	-	-	-	-
10	10.04	0	0	0108	0208	0308	0408	0508	0608	0708	0808	0908	1008	-	-	-	-	-
11	11.05	0	0	0109	0209	0309	0409	0509	0609	0709	0809	0909	1009	-	-	-	-	-
12	12.05	0	0	0110	0210	0310	0410	0510	0610	0710	0810	0910	1010	-	-	-	-	-
13	13.05	0	0	0111	0211	0311	0411	0511	0611	0711	0811	0911	1011	1111	1211	-	-	-
14	14.05	0	0	0112	0212	0312	0412	0512	0612	0712	0812	0912	1012	1112	1212	-	-	-
15	15.05	0	0	0113	0213	0313	0413	0513	0613	0713	0813	0913	1013	1113	1213	-	-	-
16	16.05	0	0	0114	0214	0314	0414	0514	0614	0714	0814	0914	1014	1114	1214	-	-	-
17	17.05	0	0	0115	0215	0315	0415	0515	0615	0715	0815	0915	1015	1115	1215	-	-	-
18	18.05	0	0	0116	0216	0316	0416	0516	0616	0716	0816	0916	1016	1116	1216	-	-	-
19	19.07	0	0	0117	0217	0317	0417	0517	0617	0717	0817	0917	1017	1117	1217	-	-	-
20	20.07	0	0	0118	0218	0318	0418	0518	0618	0718	0818	0918	1018	1118	1218	-	-	-
22	22.07	0	0	0119	0219	0319	0419	0519	0619	0719	0819	0919	1019	1119	1219	-	-	-
23	23.07	0	0	0120	0220	0320	0420	0520	0620	0720	0820	0920	1020	1120	1220	-	-	-
25	25.07	0	0	0121	0221	0321	0421	0521	0621	0721	0821	0921	1021	1121	1221	-	-	-
26	26.07	0	0	0122	0222	0322	0422	0522	0622	0722	0822	0922	1022	1122	1222	-	-	-
28	28.07	0	0	0123	0223	0323	0423	0523	0623	0723	0823	0923	1023	1123	1223	-	-	-
30	30.07	0	0	0124	0224	0324	0424	0524	0624	0724	0824	0924	1024	1124	1224	-	-	-
32	32.08	0	0	0125	0225	0325	0425	0525	0625	0725	0825	0925	1025	1125	1225	1325	-	-
35	35.08	0	0	0126	0226	0326	0426	0526	0626	0726	0826	0926	1026	1126	1226	1326	-	-
36	36.08	0	0	0127	0227	0327	0427	0527	0627	0727	0827	0927	1027	1127	1227	1327	-	-
37	37.08	0	0	0128	0228	0328	0428	0528	0628	0728	0828	0928	1028	1128	1228	1328	-	-
40	40.08	0	0	0129	0229	0329	0429	0529	0629	0729	0829	0929	1029	1129	1229	1329	-	-
42	42.08	0	0	0130	0230	0330	0430	0530	0630	0730	0830	0930	1030	1130	1230	1330	-	-
45	45.08	0	0	0131	0231	0331	0431	0531	0631	0731	0831	0931	1031	1131	1231	1331	-	-
48	48.08	0	0	0132	0232	0332	0432	0532	0632	0732	0832	0932	1032	1132	1232	-	1432	-
50	50.08	0	0	0133	0233	0333	0433	0533	0633	0733	0833	0933	1033	1133	1233	-	1433	-
52	52.1	0	0	0134	0234	0334	0434	0534	0634	0734	0834	0934	1034	1134	1234	-	1434	-
55	55.1	0	0	0135	0235	0335	0435	0535	0635	0735	0835	0935	1035	1135	1235	-	1435	-
56	56.1	0	0	0136	0236	0336	0436	0536	0636	0736	0836	0936	1036	1136	1236	-	1436	-
58	58.1	0	0	0137	0237	0337	0437	0537	0637	0737	0837	0937	1037	1137	1237	-	1437	-
60	60.1	0	0	0138	0238	0338	0438	0538	0638	0738	0838	0938	1038	1138	1238	-	1438	-
63	63.1	0	0	0139	0239	0339	0439	0539	0639	0739	0839	0939	1039	1139	1239	-	1439	-
65	65.1	0	0	0140	0240	0340	0440	0540	0640	0740	0840	0940	1040	1140	1240	-	1440	-
70	70.1	0	0	0141	0241	0341	0441	0541	0641	0741	0841	0941	1041	1141	1241	-	1441	-
75	75.1	0	0	0142	0242	0342	0442	0542	0642	0742	0842	0942	1042	1142	1242	-	1442	-
80	80.1	0	0	0143	0243	0343	0443	0543	0643	0743	0843	0943	1043	1143	1243	-	-	1543
85	85.12	0	0	0144	0244	0344	0444	0544	0644	0744	0844	0944	1044	1144	1244	-	-	1544
90	90.12	0	0	0145	0245	0345	0445	0545	0645	0745	0845	0945	1045	1145	1245	-	-	1545
95	95.12	0	0	0146	0246	0346	0446	0546	0646	0746	0846	0946	1046	1146	1246	-	-	1546
100	100.12	0	0	0147	0247	0347	0447	0547	0647	0747	0847	0947	1047	1147	1247	-	-	1547
		0	0	0148	0248	0348	0448	0548	0648	0748	0848	0948	1048	1148	1248	-	-	1548
		0	0	0149	0249	0349	0449	0549	0649	0749	0849	0949	1049	1149	1249	-	-	1549
		0	0	0150	0250	0350	0450	0550	0650	0750	0850	0950	1050	1150	1250	-	-	1550

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(Project 5365-0053)

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