

METRIC
DOD-F-24669/2
AMENDMENT 1
2 October 1987

MILITARY SPECIFICATION

FORGINGS AND FORGING STOCK, STEEL BARS AND BILLETS - CHROMIUM-MOLYBDENUM ALLOY (METRIC)

This amendment forms a part of Military Specification DOD-F-24669/2 dated 7 July 1986, and is approved for use by all Departments and Agencies of the Department of Defense.

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TABLE I: Delete and substitute:

"TABLE I. Chemical requirements.

| Com- posi- tion | Carbon (percent) | Manganese (percent) | Phos- phorous (max) | Sulfur (max) | Silicon (percent) | Molybdenum (percent) | Chromium (percent) |
|-----------------------|---------------------|------------------------|---------------------------|-----------------|----------------------|-------------------------|-----------------------|
| F-11 | 0.10-0.20 | 0.30-0.80 | 0.040 | 0.040 | 0.50-1.00 | 0.45-0.65 | 1.00-1.50 |
| F-22 | .15 max | .30- .60 | .040 | .040 | .50 max | .90-1.10 | 2.00-2.50 |

Custodians:

Army - MR
Navy - SH
Air Force - 99

Preparing activity:

Navy - SH
(Project FORG-0162)

Review activities:

Army - AR, MI, GL
Navy - AS, OS
Air Force - 84

User activity:

Navy - MC

AMSC N/A

AREA FORG

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