

METRIC
 DOD-F-24669/2
 AMENDMENT 1
 2 October 1987

MILITARY SPECIFICATION

FORGINGS AND FORGING STOCK, STEEL BARS
 AND BILLETS - CHROMIUM-MOLYBDENUM ALLOY (METRIC)

This amendment forms a part of Military Specification DOD-F-24669/2 dated 7 July 1986, and is approved for use by all Departments and Agencies of the Department of Defense.

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TABLE I: Delete and substitute:

"TABLE I. Chemical requirements.

Com- posi- tion	Carbon (percent)	Manganese (percent)	Phos- phorous (max)	Sulfur (max)	Silicon (percent)	Molybdenum (percent)	Chromium (percent)
F-11	0.10-0.20	0.30-0.80	0.040	0.040	0.50-1.00	0.45-0.65	1.00-1.50
F-22	.15 max	.30- .60	.040	.040	.50 max	.90-1.10	2.00-2.50

Custodians:
 Army - MR
 Navy - SH
 Air Force - 99

Preparing activity:
 Navy - SH
 (Project FORG-0162)

Review activities:
 Army - AR, MI, GL
 Navy - AS, OS
 Air Force - 84

User activity:
 Navy - MC

AMSC N/A

AREA FORG

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