

METRIC  
DOD-F-24669/2  
AMENDMENT 1  
2 October 1987

# MILITARY SPECIFICATION

## FORGINGS AND FORGING STOCK, STEEL BARS AND BILLETS - CHROMIUM-MOLYBDENUM ALLOY (METRIC)

This amendment forms a part of Military Specification DOD-F-24669/2 dated 7 July 1986, and is approved for use by all Departments and Agencies of the Department of Defense.

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TABLE I: Delete and substitute:

"TABLE I. Chemical requirements.

Com- posi- tion	Carbon (percent)	Manganese (percent)	Phos- phorous (max)	Sulfur (max)	Silicon (percent)	Molybdenum (percent)	Chromium (percent)
F-11	0.10-0.20	0.30-0.80	0.040	0.040	0.50-1.00	0.45-0.65	1.00-1.50
F-22	.15 max	.30- .60	.040	.040	.50 max	.90-1.10	2.00-2.50

### Custodians:

Army - MR  
Navy - SH  
Air Force - 99

### Preparing activity:

Navy - SH  
(Project FORG-0162)

### Review activities:

Army - AR, MI, GL  
Navy - AS, OS  
Air Force - 84

### User activity:

Navy - MC

AMSC N/A

AREA FORG

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