

DATA ITEM DESCRIPTION

Title: PERFORMANCE ORIENTED PACKAGING (POP) TEST REPORT

Number: DI-PACK-81059B

Approval Date: 6 April 2020

AMSC Number: 10168

Limitation:

DTIC Applicable:

GIDEP Applicable:

Office of Primary Responsibility: AR

Project Number: PACK-2020-004

Applicable Forms:

Use/relationship: This Data Item Description (DID) contains the format, content, and intended use information for the data product resulting from the work task described in the contract.

This DID shall be applied when Performance Oriented Packaging (POP) testing is required on a non-bulk (49CFR) packaging system used to transport hazardous materials. This data is necessary to support compliance with the POP requirements of hazardous materials as defined in Title 49, Code of Federal Regulations (CFR), the International Maritime Organization's International Maritime Dangerous Goods (IMDG) Code, and the International Civil Aviation Organization (ICAO) Technical Instructions for the Safe Transport of Hazardous Goods, and Air Force Interservice Manual 24-204(I)/ TM 38-250/ NAVSUP PUB 505/ MCO P403.19I/ DLAI 4145.3/ DCMAD1, CH3.4 (HM24), Preparing Hazardous Materials for Military Air Shipments.

Per CFR 178.601(b), the packaging manufacturer is responsible for assuring that the packaging design is capable of passing the prescribed tests. This DID serves to facilitate communicating the packaging test and certification data to fulfill the contract requirements.

Class 1 Hazardous Material (explosives and ammunition) requires packaging designed specifically for the intended contents. Additional information about the Hazard Class 1 item or items packaged in POP tested packaging shall be included in the POP test report. This DID provides a POP test report template in Appendix A for Class 1 Hazardous Material.

The "Code of Federal Regulations" Title 49 is available from the following:

Superintendent of Documents

U.S. Government Printing Office

Washington, DC 20402

<http://www.ecfr.gov/cgi-bin/ECFR?page=browse>

Copies of the IMDG publication may be obtained from the following:

<http://www.imo.org/Publications/IMDGCode/Pages/Default.aspx>

Copies of the ICAO publication may be obtained from the following:

<https://www.icao.int/safety/DangerousGoods/Pages/technical-instructions.aspx>

This DID supersedes DI-PACK-81059A

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Requirements:

1. Reference Documents. The applicable issue of the documents cited herein, including their approval dates and dates of any applicable amendments, notices, and revisions, shall be as specified in the contract.

2. Format.
 - 2.1 For non-Class 1 Hazardous Materials, the format of the POP Test Report describing the packaging system performance testing shall be in accordance with Section 3 of DI-PACK-81059 or at the discretion of the testing facility or packaging manufacturer and shall include all information as specified in 49 CFR 178.601(l). For the material audit trail and system description, drawings, photographs, scans, pictorial renderings, etc. may be substituted for data listings. The data depicting the hazardous item(s) to be packaged, when required by the contract, shall be in an addendum or annex to the test report.

 - 2.2 For Class 1 Hazardous Materials, the format for the POP Test Report shall be in accordance with Section 4 of DI-PACK-81059 and Appendix A - POP Report Template.

3. Content Requirements. The POP Test Report for non-Class 1 Hazardous Material content shall, at a minimum, be as follows:
 - a. All the information that thoroughly describes the conditions, procedures, and results of the testing completed. Included shall be a description of the test load that shall closely resemble all of the physical characteristics of the actual hazardous item(s) (i.e., shape, weight, dimensions, quantity, etc.)"
 - b. A complete audit trail of the tested packaging system design shall be included in the test report. The audit trail shall include a complete description of the materials, dimensions, processes, weights, quantities, specifications, sources/manufacturers, etc. of the outer packaging, inner packaging(s)/article(s), intermediate packaging(s) when applicable, as well as closures, reinforcement, cushioning, and absorbent system designs, such that the tested packaging system can be exactly replicated.
 - c. Included in the test report must be a copy of the closing and assembly instructions as required by 49 CFR 178.2 and as were used for the closing and assembly of the tested packaging system(s).
 - d. The data required to generate the packaging certification marking per 49 CFR 178.503 shall be clearly identified in the appropriate section of the test report, and need not be duplicated. All weight and dimensions used to determine test parameters, all calculations used for determining test parameters, as well as test procedures must be measured/calculated/carried out in metric units without conversion. Rounding up is not authorized.
 - e. The tested package weight shall be per the contract Statement of Work, but not less than 1.10 times of gross package weight. The minimum gross tested mass shall be used in the packaging certification marking.

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3.1 Report Title Page. The POP Test Report title page shall contain the following data:

- a. Contractor internal report number.
- b. Report type (Interim or Final)
- c. Title. The title shall include the type of packaging material and the hazardous material being packed. (e.g., “Performance Oriented Packaging Testing of the Wood Box for the M18/M83/AN-M8 Smoke Hand Grenade”).
- d. Date the POP Test Report was prepared.
- e. Contract number applicable to the POP Test Report.
- f. Contractor’s (business) name, address, and telephone number.
- g. Testing activity’s (business) name, address, and telephone number (if other than the contractor).
- h. Applicable design production period (mm/dd/yyyy to mm/dd/yyyy).
- i. Name, position title, address, and (business) telephone number of the author.
- j. Sponsoring organization (business) name, address, and telephone number.
- k. Distribution Statement in accordance with DoDI 5203.24, Distribution Statement on technical Documents, if applicable. (Copies of DoDI 5230.24 can be obtained at: <https://www.esd.whs.mil/DD/>.)

3.2 Introduction. A brief description of why specific tests were performed and the rationale for the test product selected (if applicable).

3.3. Performance Oriented Packaging Tests Data shall include the following:

3.3.1. Applicable packing group test requirements. A description of the applicable POP tests required and performed for the commodity of hazard class, as well as the packing group selection rationale, shall be included, along with the pass and fail criteria. Applicable 49 CFR reference paragraphs shall be included.

3.3.2. Discussion of test results. A narrative discussion and description of the test results, including rationale for any variations shall be included. Photographic documentation of the test procedures and results (e.g. damage to packaging) shall be included.

3.4. References. Identification of all references used in the development, testing, and documenting of the packaging system components shall be included.

3.5. Remarks. Identify the appropriate POP Markings based on the packaging design and item(s) packed, as tested. State the time interval of packaging system production for which the POP symbol (packaging certification) is valid.

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- 3.6. Certification. Include documentation to certify that testing was performed in accordance with Title CRF49, Part 178. Include a signature page of the personnel who performed the test and approved the POP Test Report, and the name and title of the signatory (responsible company official).
- 3.7. Packaging instructions and drawings that shall be included in the test report, including the following:
- a. Packing & Marking Drawings or SPIs. Include all packaging, packing, and marking drawing(s), or the SPIs required to produce the tested package as tested.
 - b. Outer packaging. Include packaging outer drawing(s) with all closing and reinforcing material and methods.
 - c. Intermediate packaging (if applicable). Include intermediate packaging drawing(s).
 - d. Inner packaging (if applicable). Include inner packaging drawing(s). In instances where the inner packaging is an article, include the drawings for the article depicting the dimensions and material composition (e.g. steel, aluminum, plastic, etc.).
 - e. Cushioning material or dunnage. Include cushioning material drawing(s), dunnage drawing(s), or both cushioning material and drawing(s). Identify the dimensions, position, and location (e.g. outer packaging, intermediate, packaging, inner packaging) of the cushioning material or dunnage.
 - f. Partitions (if applicable). Include partition drawing(s). Identify the dimensions, position, and location (e.g. outer packaging, intermediate, packaging, inner packaging) of the partitions.
 - g. Barrier bag (if applicable). Include barrier bag drawing(s). Identify the dimensions, position, and location (e.g. outer packaging, intermediate, packaging, inner packaging) of the barrier bag.
 - h. Other packaging components (if applicable). Include any packaging materials not listed above. Identify the dimensions, position, and location (e.g. outer packaging, intermediate, packaging, inner packaging) of all other packaging components.
4. Content Requirements. The POP Test Report for Class 1 Hazardous Material content shall be as follows:
- 4.1. Report Title Page. The POP Test Report title page shall contain the following data:
- a. Contractor internal report number.
 - b. Report type (Interim or Final)
 - c. Title. The title shall include the type of packaging material and the hazardous material being packed. (e.g., "Performance Oriented Packaging Testing of the Wood Box for the M18/M83/AN-M8 Smoke Hand Grenade").
 - d. Date the POP Test Report was prepared.
 - e. Contract number applicable to the POP Test Report.
 - f. Contractor's (business) name, address, and telephone number.

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- g. Testing activity's (business) name, address, and telephone number (if other than the contractor).
- h. Testing period (applicable dates).
- i. Name, position title, address, and (business) telephone number of the author.
- j. Sponsoring organization (business) name, address, and telephone number.
- k. Distribution Statement in accordance with DoDI 5203.24, Distribution Statement on technical Documents, if applicable. (Copies of DoDI 5230.24 can be obtained at: <https://www.esd.whs.mil/DD/>.)

4.2. Introduction. A brief description of why specific tests were performed and the rationale for the test product selected (if applicable).

4.3. Package Description. A brief description of the exact package, including the hazardous material, packaging design, and materials used to pack the hazardous material. Photographic documentation of the packaging design shall be provided. Include all packaging Special Packaging Instructions (SPIs) and/or drawings in Appendix A.

4.3.1. Information about Hazardous Item which is packaged, to include the following:

- a. Department of Defense Identification Code (DODIC) or Navy Ammunition Logistic Code (NALC), if applicable.
- b. National Stock Number. Identify the National Stock Number(s) (NSN) for the packaged item, if applicable.
- c. Item nomenclature. Nomenclature for the hazardous material packed.
- d. United Nations (UN) Identification Number.
- e. Proper Shipping Name. Identify the proper shipping name for the hazardous material packed.
- f. Hazard Class and Division.
- g. Packing group.
- h. Permitted Modes of Transportation. List the permitted modes of transportation for the actual item(s) (e.g. Military Air, International Air Transport Association (IATA), IMDG, Domestic Air and Surface (Title 49 CFR), and if Cargo Aircraft Only (CAO) applies to air transport).
- i. Explosive Number (EX), if applicable.
- j. Title 49 CFR Packing Instructions: Designate the packing instructions per Title 49 CFR for the hazardous material packed.
- k. Quantity per exterior container.
- l. Net Explosive Weight (NEW). Weight of net explosive, in metric and English units, per exterior container (if applicable).
- m. Physical state. Identify the physical state of each hazardous item as either solid, liquid, or gas.
- n. Gross Packaging weight of packaged hazardous material. Designate the gross weight, in metric and English units, of the packaged hazardous item(s).
- o. Density and Specific Gravity of Liquid, if applicable. Designate the density and specific gravity of liquid for which the packaging design type has been tested.

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- p. Vapor Pressure, if applicable. Identify the vapor pressure of the liquid to be transported, in metric and English units, at 50°C and 55°C.

4.3.2. Tested Packaging Information, including the following:

- a. Tested Package Weight. Identify the gross tested weight, in metric and English units.
- b. Packing Group. Identify the packing group designation based on the Hazardous Material Proper Shipping Name
- c. Type of Package. Identify if the packaging design is a Single, Composite, or Combination Package.

4.3.3. Exterior Shipping Container Information, including the following: Note - If the applicable specifications are other than federal or military specifications, a reference copy shall be included.

- a. Type of container. Identify UN code, in accordance with 49 CFR.
- b. Material. Identify UN code, in accordance with 49 CFR.
- c. Specification. Identify the specification (e.g. federal, military, industry, commercial, company) for the exterior shipping container type and material. If the applicable specifications are other than federal or military specifications, a reference copy shall be included with the POP test report. Applicable container drawing number(s) shall be listed.
- d. UN code for exterior container. Identify the UN code for exterior container, in accordance with 49 CFR.
- e. Dimensions. Identify the overall outer and inner dimensions, in metric and English units. Drawing(s) of any containers equipped with handles, skids, or lifting or tie-down mounts shall be included.
- f. Number of intermediate and inner packagings, if applicable. Identify the number of intermediate and inner packagings inside the exterior container.
- g. Cushioning material and dunnage. Identify the thickness, in metric and English units, and nomenclature for type of cushioning material (e.g. chipboard, corrugated fiberboard, vermiculite, etc.). Identify the specifications (e.g. federal, military, industry, commercial, company) for the cushioning material.
- h. Closure method and specifications. Identify nomenclature for method and type of closure (e.g. heat seal, glue, tape, staple). Identify the specifications (e.g. federal, military, industry, commercial, company) for the closure method.
- i. Banding and specification. Identify nomenclature for method/type of banding (e.g. steel/plastic bands, fiber-filament tape). Identify the specifications (e.g. federal, military, industry, commercial, company) for the closure method.
- j. Additional description. Include a complete description of any characteristics (not specifically identified above) needed to describe the shipping container (e.g. wood species, deviation from specification, etc.).

4.3.4. Intermediate Packaging of Combination Packaging Information (if applicable), including the following: Note - If the applicable specifications are other than federal or military specifications, a reference copy shall be included.

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- a. Type of packaging. Identify nomenclature of intermediate packaging (e.g. can, carton, bag, bottle).
- b. Material. Identify nomenclature of intermediate packaging composition (e.g. metal, paperboard, plastic, glass).
- c. Specification. Identify the specification (e.g. federal, military, industry, commercial, company) for the intermediate packaging container type and material. Applicable container drawing number(s) shall be listed.
- d. Dimensions. Identify overall outer and inner dimensions, in metric and English units. Drawing(s) of any containers equipped with handles, skids, or lifting or tie-down mounts shall be included.
- e. Number of inner packagings, if applicable. Identify the number of inner packagings inside the intermediate packaging.
- f. Cushioning material/dunnage. Identify nomenclature for type of cushioning material or dunnage (e.g. chipboard, corrugated fiberboard, vermiculite, etc.). Identify the specifications (e.g. federal, military, industry, commercial, company) for the cushioning material.
- g. Closure method and specifications. Identify nomenclature for method/type of closure (e.g. heat seal, glue, tape, staple). Identify the specifications (e.g. federal, military, industry, commercial, company) for the closure method.
- h. Additional description. Include a complete description of any characteristics (not specifically identified above) needed to describe the shipping container (e.g., wood species, deviation from specification, etc.).

4.3.5. Inner Packaging of Combination Packaging Information (if applicable), including the following: Note - If the applicable specifications are other than federal, military, or common commercial (e.g. American Society for Testing Materials - ASTM) specifications, a reference copy shall be included.

- a. Type of packaging. Identify nomenclature of inner packaging (e.g. can, carton, bag, bottle, etc.).
- b. Material. Identify nomenclature of inner packaging composition (e.g. metal, paperboard, plastic, glass, etc.).
- c. Specification. Identify the specification (e.g. federal, military, industry, commercial, company) for the inner container type and material. Applicable container drawing number(s) shall be listed.
- d. Dimensions. Identify overall outer and inner dimensions. Drawing(s) of any containers equipped with handles, skids, or lifting or tie-down mounts shall be included.
- e. Cushioning material/dunnage. Identify nomenclature for type of cushioning material or dunnage (e.g. chipboard, corrugated fiberboard, vermiculite, etc.). Identify the specifications (e.g. federal, military, industry, commercial, company) for the cushioning material.
- f. Closure method and specifications. Identify nomenclature for method/type of closure (e.g. heat seal, glue, tape, staple, etc.). Identify the specifications (e.g. federal, military, industry, commercial, company) for the closure method.

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- g. Additional description. Include a complete description of any characteristics (not specifically identified above) needed to describe the shipping container (e.g., wood species, deviation from specification, etc.).

4.3.6. Test Material. Include either of the following:

- a. Actual Product Test Data, including the following:
 - 1) Description: Identify the actual product used for testing, including (as applicable) quantity, size, and gross weight.
 - 2) Physical State: Identify the physical state as solid, liquid, or gas.
 - 3) Density/specific gravity of actual product (for liquids only). Identify the density and specific weight of the test product, in metric and English units.
 - 4) Vapor Pressure (for liquids only). Identify the vapor pressure, in metric and English units, for the following temperatures.
 - (a) 50 degrees Celsius.
 - (b) 55 degrees Celsius.
 - 5) Flash point. Flash point temperature shall be given in Celsius and Fahrenheit units and the type of test used shall be identified.
 - 6) Air pressure. When an actual product is used for testing and is a liquid, air pressure shall be given in metric and English measurement units.
- b. Test Product Test Data. If a test product is used in lieu of the actual product, identify the characteristics of the test product, including the following:
 - 1) Description: Identify the test product used for testing, including (as applicable) quantity, size, and gross weight (e.g., water, 50% ethyl glycol water solution, lead shot).
 - 2) Physical State: Identify the physical state as solid, liquid, or gas.
 - 3) Density and specific gravity of test product (for liquids only). Identify the density and specific weight of the test product, in metric and English units.
 - 4) Vapor pressure (for liquids only). Identify the vapor pressure, in metric and English units, for the following temperatures.
 - (a) 50 degrees Celsius.
 - (b) 55 degrees Celsius.
 - 5) Flash point. Flash point temperature shall be given in Celsius and Fahrenheit units and the type of test used shall be identified.
 - 6) Air pressure. When a test product is used for testing and is a liquid, air pressure shall be given in metric and English units.

4.4. Performance Oriented Packaging Tests Data shall include the following:

- 4.4.1. Applicable packing group test requirements. A description of the applicable POP tests required and performed for the commodity of hazard class, including the packing group selection rationale, number of test samples, and pass and fail criteria, shall be included.

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- 4.4.2. Discussion of test results. A narrative discussion and description of the test results, including rationale for any variations shall be included. Photographic documentation of the test procedures and results (e.g. damage to packaging) shall be included.
- 4.5. References. Identification of all references used in the development, testing, and documenting of the packaging system components shall be included.
- 4.6. Remarks. Identify the appropriate POP Markings based on the packaging design and item(s) packed, as tested. State the time interval for which the POP symbol (packaging certification) is valid.
- 4.7. Certification. Include documentation to certify that testing was performed in accordance with Title CRF49, Part 178. Include a signature page of the personnel who performed the test and approved the POP Test Report, and the name and title of the signatory (responsible company official).
- 4.8. Packaging instructions and drawings that shall be included in the test report, including the following:
- a. Packing & Marking Drawings or SPIs. Include all packaging, packing, and marking drawing(s), or the SPIs required to produce the tested package as tested.
 - b. Outer packaging container. Include packaging outer drawing(s) with all closing and reinforcing material and methods.
 - c. Intermediate packaging (if applicable). Include intermediate packaging drawing(s).
 - d. Inner packaging (if applicable). Include inner packaging drawing(s). In instances where the inner packaging is an article, include the drawings for the article depicting the dimensions and material composition (e.g. steel, aluminum, plastic, etc.).
 - e. Cushioning material or dunnage. Include cushioning material drawing(s), dunnage drawing(s), or both cushioning material and drawing(s). Identify the dimensions, position, and location (e.g. outer packaging, intermediate, packaging, inner packaging) of the cushioning material or dunnage.
 - f. Partitions (if applicable). Include partition drawing(s). Identify the dimensions, position, and location (e.g. outer packaging, intermediate, packaging, inner packaging) of the partitions.
 - g. Barrier bag (if applicable). Include barrier bag drawing(s). Identify the dimensions, position, and location (e.g. outer packaging, intermediate, packaging, inner packaging) of the barrier bag.
 - h. Other packaging components (if applicable). Include any packaging materials not listed above. Identify the dimensions, position, and location (e.g. outer packaging, intermediate, packaging, inner packaging) of all other packaging components.

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APPENDIX A

Class 1 Hazardous Material
POP Report Template

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Test
Facility
Logo
(if applicable)

POP REPORT TITLE PAGE

Contractor Internal Report Number: #####

Report Type: *Interim or Final*

PERFORMANCE ORIENTED PACKAGING TESTING OF:
List Shipping Container Type for specific Hazardous Material

Date of POP Test Report: *DD MM YYYY*

Contract Number: #####

Testing Performed for:
Contractor's Business Name
Address
Telephone Number

Testing Performed by:
Testing Activity Business Name
Address
Telephone Number

Testing Period:
DD-DD MMM YYYY

Author:
Test Report Author's Name
Address
Telephone Number

Sponsoring Organization:
Sponsoring Organization Name
Address
Telephone Number

DISTRIBUTION STATEMENT _: *(as applicable)*
Add Distribution Statement as assigned by Government Packaging Engineering Activity.

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Introduction:

The performance oriented packaging tests were performed to ascertain whether the (enter container type) meet the Packing Group (enter designation) requirements specified by Title 49 Code of Federal Regulations (CFR), Parts §107 through §178. The objective was to evaluate the adequacy of the container used for handling, transportation, and storage of hazardous materials.

The UN certification test procedures and results detailed in this report are considered minimum requirements for transport and are only demonstrating the ability of the proposed packaging to withstand normal conditions of transportation based upon pass/fail criteria presented in 49 CFR Part 178. The UN certification test reported herein do not demonstrate the adequacy of the packaging design to protect the commodity during transport and handling, meet unique PHS&T (packaging, handling, storage, and transportation) program requirements, or satisfy the additional requirements of 49 CFR §173.24. Packaging intended for ammunition and explosives must also comply with the applicable general packaging requirements for explosives prescribed in 49 CFR §173.60.

Package Description:

Briefly describe the package, including the hazardous material, packaging design, and materials used to pack the hazardous material. All packaging SPIs and/or drawings shall be included with this report.

Hazardous Item Information:

DODIC or NALC: *Enter DODIC or NALC for actual item(s) packed.*

NSN: *Enter NSN for actual item(s) packed.*

Item Nomenclature: *Enter Nomenclature for actual item(s) packed.*

UN ID Number:

Proper Shipping Name: *Enter PSN for actual item(s) packed.*

Hazard Class and Division: *Enter HC for actual item(s) packed.*

Packing Group: *I, II, or III*

Permitted Modes of Transportation: *MIL-AIR, 49 Surface, IMDG, COM AIR-CAO*

EX Number:

49 CFR Packing Instructions: *Enter PI for actual item(s) packed.*

No. Units per Exterior Container: *# ea.*

Total NEW: *# lbs. (# kg.)*

Physical State: *Solid, Liquid, or Gas*

Gross Weight of Package: *# lbs. (# kg.)*

Density/Specific Gravity of Liquid: *if applicable*

Vapor Pressure: *if applicable*

Note: For multiple hazardous items, a table may be noted here and added at the end of the report.

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Tested Packaging Information:

Gross Tested Mass (GTM): *Minimum 110% of Gross Weight of Package or as required by Procurement Activity (but no less than 1.1 times Gross Package Weight).*

Packaging Group: *I, II, or III*

Type of Package: *Single or Composite Package, Combination Package.*

Outer Packaging:

Type of Exterior Shipping Container: *e.g. Box, Wood (Metal, Natural Wood, Fiberboard, Plastic, etc.)*

Material: *e.g. Natural Wood, Fiberboard, Plastic, etc.*

Spec No: *e.g. ASTM D6880, MIL-DTL-2427, MIL-DTL-3060, etc.*

UN Code: *e.g. 4C1, 2C1, etc.*

Dimensions:

Outer: *L x W x H*

Inner: *L x W x H*

Number of Intermediate Packagings (if applicable): *# ea.*

Number of Inner Packagings (if applicable): *# ea.*

Cushioning Material and Dunnage: *Description, including specification*

Closure Method and Specification: *Description*

Banding and Specification: *Description*

Additional Description:

Intermediate Packaging: (if applicable)

Type of Packaging: *e.g. Box, Wood*

Material: *e.g. Natural Wood*

Spec No: *e.g. ASTM D6880*

Dimensions:

Outer: *L x W x H*

Inner: *L x W x H*

Number of Inner Packagings (if applicable): *# ea.*

Cushioning Material and Dunnage: *Description, including specification*

Closure Method and Specification: *Description*

Additional Description:

Inner Packaging: (if applicable)

Type of Packaging: *e.g. Box, Paperboard*

Material: *e.g. Paperboard*

Spec No: *e.g. PPP-B-566*

Dimensions:

Outer: *L x W x H*

Inner: *L x W x H*

Cushioning Material and Dunnage: *Description, including specification*

Closure Method and Specification: *Description*

Additional Description:

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Test Materials (as applicable):

Actual Product used for Tests:

Name: *Description*

Test Packaging Gross Mass: # lbs. (# kg.)

Physical State: *Solid, Liquid, Gas*

Density and specific gravity of actual product (liquids only): *in English and metric units.*

Vapor Pressure (liquids only) for

1) 50 degrees Celsius: *in English and metric units.*

2) 55 degrees Celsius: *in English and metric units.*

Flash Point: *in English and metric units.*

Air Pressure (liquids only): *in English and metric units.*

OR

Test Product used for Tests:

Name: *Description*

Test Package Gross Mass: # lbs. (# kg.)

Physical State: *Solid, Liquid, Gas*

Density/specific gravity of test product (liquids only): *in English and metric units.*

Vapor Pressure (liquids only) for

1) 50 degrees Celsius: *in English and metric units.*

2) 55 degrees Celsius: *in English and metric units.*

Flash Point: *in English and metric units.*

Air Pressure (liquids only): *in English and metric units.*

Applicable POP Tests:

Select the applicable test requirements based on the hazardous material and test criteria per 49CFR Part 178.

A. Drop Test (§178.603)

Test Description: *Describe the test method used for the drop test. Determine drop height based on HAZMAT physical state, Packing Group, and material of container. List drop orientations.*

Test Samples: *Number of test samples for drops (depends on type of container tested).*

Pass/Fail Criteria: *see §178.603(f).*

Test Results: *Discuss test results.*

B. Leakproofness Test (§178.604)

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Test Description: Describe the test method used for the leakproofness test. Determine internal air pressure for packaging based on Packing Group, and any special preparations.

Test Samples: Number of test samples used.

Pass/Fail Criteria: see §178.604(f).

Test Results: Discuss test results.

C. Hydrostatic Pressure Test (§178.605)

Test Description: Describe the test method used for the hydrostatic pressure test. Determine special preparations and pressure to be applied based on container material and Packing Group.

Test Samples: Number of sample tested (based on container material).

Pass/Fail Criteria: see §178.605(e).

Test Results: Discuss test results.

D. Stacking Test (§178.606)

Test Description: Describe the test method used for the stacking test (e.g. stack load or dynamic compression test machine).

Test Samples: Number of sample tested (e.g. 3 per CFR 49, 1 per AR 700-143).

Test Duration: Number of hours (or days) of test (e.g. 24 hrs. for 3 sample, 72 hrs. for 1 sample, 28 days for plastic drums – see §178.606(c)).

Stack Weight: Describe how the stack weight was calculated.

Pass/Fail Criteria: see §178.606(d).

Test Results: Discuss test results.

E. Cooperage Test for Bing-Type Wooden Barrels (§178.607)

Test Description: Describe the test method used for the Cooperage Test.

Test Samples: Number of test samples used.

Pass/Fail Criteria: see §178.607(c).

Test Results: Discuss test results.

F. Vibration Test (§178.608)

Test Description: Describe the test method used for the vibration test.

Test Samples: Number of sample tested (e.g. 3 per CFR 49, 1 per AR 700-143).

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Test Duration: *Number of hours of test (e.g. 1 hr. for 3 sample, 3 hrs. for 1 sample).*

Pass/Fail Criteria: *see §178.608(c).*

Test Results: *Discuss test results.*

G. Test Requirements for Packaging for Infectious Substances (§178.609)

Test Description: *Describe the test method used for the packaging for infectious substances (determined by container material and type, packing material used, and gross mass).*

Test Samples: *Number of sample tested (e.g. 3 per CFR 49, 1 per AR 700-143)*

Test Duration: *Number of hours of each test.*

Pass/Fail Criteria: *see §178.609(d)(4).*

Test Results: *Discuss test results.*

References:

- A. Title 49 Code of Federal Regulations (CFR49), parts §100-181.

POP Symbol (Remarks):

Based on the above POP testing results, the following POP Symbol shall be applied to containers manufactured in accordance with (enter drawing number or specification) when used to package the hazardous item listed in this report. The POP marking for the (enter packaging type) is only valid from (enter date) to (enter date):

For Liquid Hazardous Material



UN Code/Packaging Group and specific gravity/Hydrostatic Test Pressure/**
Location of Manufacture/Manufacture Code

** Insert last two digits of year manufactured.

For Solid Hazardous Material



(UN Code)/Packaging Group and max gross weight (kg)/S/**
Location of Manufacture/Manufacture Code

** Insert last two digits of year manufactured.

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Certification:

Unless expressly stated to the contrary, we certify that all of the above applicable tests have been performed in strict conformation to CFR 49, Part 178. Based upon the successful test results shown above, this container is deemed suitable for transport of hazardous material described herein, provided that the maximum test weights and quantities are not exceeded and the packaging is assembled as tested. The use of other packaging methods or components make this test invalid.

Declaration:

I hereby declare that the listed NSNs have been researched to the fullest to ensure all hazardous information, to include transportation modal information, is accurate: the Final Hazard Classification (FHC) was completed; and the NSNs are posted in JHCS.

Test Performed By: Name: _____ Date: _____

Test Report Approved By: Name: _____ Date: _____

Enclosure

Hazardous Item Information

Add Table of Hazardous Item (if applicable)

Packaging Instructions/Drawings:

Packing & Marking Drawings or Special Packaging Instructions (SPI): *Include document*

Outer Packagings DWG: *Include drawings*

Intermediate Packagings DWG: *Include drawings*

Inner Packagings DWG: *Include drawings*

Cushioning Material and Dunnage DWG: *Include drawings*

Partitions DWG (If applicable): *Include drawings*

Barrier Bags DWG (if applicable): *Include drawings*

Other Packaging Components DWG (if applicable): *Include drawings*

End of DI-PACK-81059