

DATA ITEM DESCRIPTION

Title: WELDING PROCEDURES

Number: DI-MISC-80875A

AMSC Number: N10014

DTIC Applicable: No

Preparing Activity: SH

Applicable Forms: N/A

Approval Date: 20200722

Limitation: N/A

GIDEP Applicable: No

Project Number: MISC-2019-002

Use/Relationship: The Welding Procedures will be used by the Government to verify contractor designated welding responsibilities and implement weld procedures for each Contractor, Sub-contractor, or welding entity performing welding on specific work specifications.

This Data Item Description (DID) contains the format and content preparation instructions for the data product generated by the specific requirement delineated in the contract.

This DID supersedes DI-MISC-80875.

Requirements

1. Reference Documents. The applicable issue of the documents cited herein, including their approval dates and dates of any applicable amendments, notices, and revisions, shall be as specified in the contract.

Reference. Requirements for Welding and Brazing Procedure and Performance Qualification S9074-AQ-GIB-010/248. Copies of this document may be obtained by contacting the Procuring Contracting Officer (PCO).

2. Format. The Welding Procedures shall be in the contractor's format.
3. Content. The Welding Procedures shall include a title page specifying the following information:
 - a. Contractor's name and address
 - b. Contract number
 - c. System name/identification number (i.e. hull number, tail number, etc.)
 - d. Title of Procedure
 - e. Procedure number
 - f. Review/Approval Signatures
- 3.1 The Welding Procedures shall contain all elements listed in S9074-AQ-GIB- 010/248, paragraph 4 for each applicable procedure. Sketches and drawings shall be included to fully describe or clarify the text material (if applicable).

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End of DI-MISC-80875A