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DATA ITEM DESCRIPTION

Form Approved
OMB No. 0704-0188

2. TITLE	1. IDENTIFICATION NUMBER
Welding Procedures	DI-MISC-80875

3. DESCRIPTION/PURPOSE

3.1 These procedures describe the specific parameters required for welds in critical equipment. The procedures will be used to identify the complete method of welding and to prevent degradation of the component(s).

4. APPROVAL DATE (YYMMDD)	5. OFFICE OF PRIMARY RESPONSIBILITY (OPR)	6a. DTIC APPLICABLE	6b. GIDEP APPLICABLE
890630	SH/05M2		

7. APPLICATION/INTERRELATIONSHIP

7.1 This DID contains the format and content preparation instructions for welding procedures resulting from the work task described by 4.2.1 of MIL-STD-248D.

7.2 This DID is applicable to fabrication of components where welding is part of the fabrication process.

7.3 This DID supersedes UDI-H-23383. (Continued on Page 2)

8. APPROVAL LIMITATION	9a. APPLICABLE FORMS	9b. AMSC NUMBER
		N4782

10. PREPARATION INSTRUCTIONS

10.1 Referenced documents The applicable issue of the documents cited herein, including their approval dated and dates of any applicable amendments, notices, and revisions, shall be as specified in the contract.

10.2 Format The welding procedures shall be prepared on standard 8-1/2 X 11 inch bond paper in contractor format. First page of procedures shall include company letterhead.

10.3 Content The welding procedures shall contain all essential elements listed in Table V of MIL-STD-248D for each applicable fabrication document specified in the contract. Sketches, drawings, and photographs shall be included as necessary to fully describe or clarify the text material. The procedures shall contain the signature of a responsible company officer, procedure number, revision number, and date.

11. DISTRIBUTION STATEMENT

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

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Block 7, Application/Interrelationship (Continued)

7.3 This DID should always be used with DI-MISC-80876 when procedure approval is being requested.