

DATA ITEM DESCRIPTION

Form Approved
OMB No. 0704-0188

TITLE First Article Forging Report		1. IDENTIFICATION NUMBER DI-FORG- 80962	
3. DESCRIPTION/PURPOSE 3.1 This report provides the Government with the inspection and test results of the first article forging and sufficient details to describe the process required to make the forgings to assist in preventing changes without Government approval.			
4. APPROVAL DATE (YYMMDD) 900307	5. OFFICE OF PRIMARY RESPONSIBILITY (OPR) SH/05M2	6a. DTIC APPLICABLE	6b. GIDEP APPLICABLE
7. APPLICATION/INTERRELATIONSHIP 7.1 This Data Item Description contains the format and content preparation instructions for the data product generated by the specific and discrete task requirement as delineated in the contract. 7.2 This DID is applicable to first article forgings both ferrous and nonferrous. 7.3 When so marked, the data product covered (Continued on Page 2)			
8. APPROVAL LIMITATION	9a. APPLICABLE FORMS	9b. AMSC NUMBER N4912	
PREPARATION INSTRUCTIONS 10.1 <u>Format</u> The first article test report shall be prepared on standard 8-1/2 X 11 inch bond paper in contractor format. First page of the report shall include company letterhead. 10.2 <u>Content</u> First article forging report shall contain the following: unless otherwise specified. <ul style="list-style-type: none"> a. Contract number. b. Part name and drawing number. c. Forging sketch identification. d. Melt source e. Reforging stock source f. Reforging stock size g. Forging process, i.e., heating and working cycles h. Forging facility (i.e., hammer press etc.), size and location. i. Actual heat treatment times and temperatures. j. Results of the specified first article non destructive tests. k. Results of the specified first article mechanical property tests. l. Results of any other tests required by the applicable specification and the contract for the first article forging. 			
DISTRIBUTION STATEMENT DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.			

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Block 7 Application and Interrelationship (Continued)

by this Data Item Description shall be considered proprietary by the Government and shall not be released to anyone outside the Government.

7.4 This DID supersedes, in part, UDI-T-23790.

Block 10 Preparation Instructions (Continued)

10.3 Additional content. Sketches, drawings, and photographs shall be included as necessary to fully describe or clarify the text material. The report shall contain the signature of a responsible company officer, identification number, and date.