METRIC
A-A-59940/2
19 November 2013

COMMERCIAL ITEM DESCRIPTION SPECIFICATION SHEET

CONNECTORS, FIBER OPTIC, SINGLE FIBER, SC TYPE

The General Services Administration has authorized the use of this commercial item description, for all federal agencies.

The requirements for acquiring the product described herein shall consist of this specification sheet and A-A-59940.

CLASSIFICATION: This CID uses a classification system that is included in the Part or Identification Number (PIN).

TABLE I. Termination process.

Termination process	Designation
Epoxy polish	1
Quick-connect – fusion splice	2
Quick-connect – mechanical splice	3

TABLE II. Connector type.

Fiber cable class	Designation
MM – UPC (Graded-index, glass core and glass cladding, multimode)	1 (or MM)
SM – UPC (Dispersion-unshifted, glass core and glass cladding, single-mode)	2 (or SM)
SM – APC (Dispersion-unshifted, glass core and glass cladding, single-mode)	3 (or APC)

TABLE III. Temperature range: 1.

Temperature range designation	Operating temperature	Non-operating temperature	Storage temperature	
range designation	°C (°F)	°C (°F)	°C (°F)	
1	-28 to +65 (-18.4 to +149)	-40 to +70 (-40 to +158)	-40 to +70 (-40 to +158)	

Beneficial comments, recommendations, additions, deletions, clarifications, etc. and any data that may improve this document should be sent to: Commander, Naval Sea Systems Command, ATTN: SEA 05S, 1333 Isaac Hull Avenue, SE, Stop 5160, Washington Navy Yard DC 20376-5160 or emailed to commandStandards@navy.mil, with the subject line "Document Comment". Since contact information can change, you may want to verify the currency of this address information using the ASSIST Online database at https://assist.dla.mil.

TABLE IV. Housing type configurations.

Fiber cable class	Designation
Simplex – one optical fiber/ferrule/single ferrule	S
Duplex – one optical fiber/ferrule/two ferrules	D

TABLE V. Strain relief.

Strain relief design	Designation
Pull-proof ^{1/}	P
Non-pull-proof ^{2/}	N

NOTES:

- A connector with pull-proof type strain relief is designed to be used with cable considered to be of non-tight construction. This includes furcation units in accordance with A-A-59729 (2 to 2.4 mm in diameter).
- A connector with non-pull-proof type strain relief is designed to be used with cable considered to be of tight construction. This includes cable in accordance with MIL-PRF-85045/16 (2 mm in diameter).

Part or Identification Number (PIN).

<u>AA59940</u>	<u>/02</u>	=	<u>X</u>	<u>X</u>	<u>X</u>	<u>X</u>	<u>X</u>
CID number	Specification		Termination	Connector	Temperature	Housing	Strain relief
	sheet		process	type	range	(S or D)	(N or P)
			(1, 2, or 3)	(1, 2, or 3)	(1)	(see <u>table IV</u>)	(see <u>table V</u>)
			(see table I)	(see table II)	(see table III)		

PIN example: AA59940/02-111SN is an SC connector for buffered fiber and tight structured OFCC, multimode fiber, simplex housing, operating temperature range of -28 to +65 °C (-18.4 to +149 °F), ultra physical contact polish, and epoxy polish termination method.

TABLE VI. Connector code configuration number: termination process: epoxy polish.

Connector configuration number	Termination process (see table I)	Connector type (see <u>table II</u>)	Temperature range (see <u>table III</u>)	Housing (see <u>table IV</u>)	Strain relief (see <u>table V</u>)							
111 SN		MM IDC (1)			N							
111 SP		MM – UPC (1) SM – UPC (2)	MIMI – OPC (1)	Cimplan (C)	P							
121 SN			SM – UPC (2) MM – UPC (1)				SM_LIDC(2)	SM_ LIDC (2)	CM LIDC (2)		Simplex (S)	N
121 SP	1						1		P			
111 DN	1						1		N			
111 DP							Dumlay (D)	P				
121 DN				Duplex (D)	N							
121 DP		SIVI - UPC (2)	SM – UPC (2)		P							

TABLE VII. Connector code configuration number: termination process: fusion splice.

Connector configuration number	Termination process (see table I)	Connector type (see <u>table II</u>)	Temperature range (see <u>table III</u>)	Housing (see <u>table IV</u>)	Strain relief (see <u>table V</u>)
211 SN		MM LIDC (1)			N
211 SP		MM – UPC (1)	1 -		P
221 SN		SM – UPC (2)		Simplex (S)	N
221 SP	2				P
231 SN		SM – APC (3)			N
231 SP					P
211 DN		MM LIDG (1)			N
211 DP		MM – UPC (1)			P
221 DN		CM LIDG (2)		D1 (D)	N
221 DP		SM – UPC (2)		Duplex (D)	P
231 DN		CM ADC (2)			N
231 DP		SM – APC (3)			P

TABLE VIII. Connector code configuration number: termination process: mechanical splice.

Connector configuration number	Termination process (see table I)	Connector type (see <u>table II</u>)	Temperature range (see <u>table III</u>)	Housing (see <u>table IV</u>)	Strain relief (see <u>table V</u>)
311 SN		MM LIDC (1)			N
311 SP		MM – UPC (1)			P
321 SN		SM LIDC (2)		Simplex (S)	N
321 SP		SM – UPC (2)			P
331 SN	3	SM – APC (3)	1		N
331 SP					P
311 DN		MM IDC (1)		D. 1. (D)	N
311 DP		MM – UPC (1)			P
321 DN		CM LIDC (2)			N
321 DP		SM – UPC (2)		Duplex (D)	P
331 DN		CM ADC (2)			N
331 DP		SM – APC (3)			P

DESIGN AND CONSTRUCTION

Interface dimensions. The interface dimensions of the SC connector shall be in accordance with TIA-604-3 [Fiber Optic Connector Intermateability Standards (FOCIS 3)].

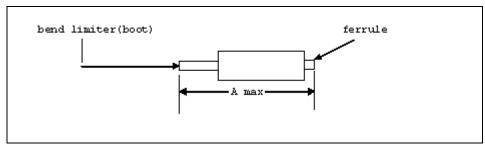


FIGURE 1. Size.

TABLE IX. Fiber/cable type compatibility.

Dimension	Buffered fiber (250/900μm) ^{1/}	OFCC – tight structure (2.0 mm) ½	OFCC – non-tight structure (2.0 mm) ½
A (max)	56 mm	76.2 mm	76.2 mm
NOTES:			

See A-A-59940 for additional information.

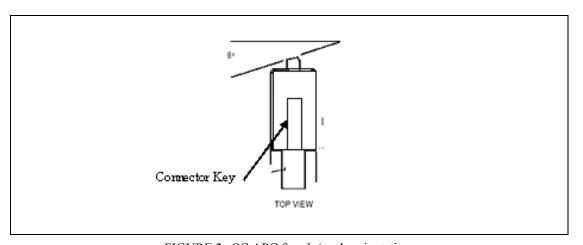


FIGURE 2. SC APC ferrule/angle orientation.

TABLE X. Performance requirements.

Requirement	MM – UPC	SM – UPC	SM – APC
Initial insertion loss (dB)	0.50	0.50	0.50
Insertion loss verification (dB)	0.75	0.75	0.75
Return loss (dB)	<u>3</u> /	30/40/45 1/	≥58
Color (part of housing or boot)	Beige	Yellow or blue	Green
Endface geometry	2/	2/	Telcordia GR-326-CORE

NOTES:

- ¹/ 30 dB applies to epoxy polish and standard polish connectors, 40 dB applies to epoxy polish enhanced polish connectors, and 45 dB applies to quick-connect connectors.
- ²/ Applicable.
- $\frac{3}{}$ Not applicable.

<u>Crimp tool compatibility</u>. The SC 2-millimeter cordage connector configuration meets all requirements when the crimp sleeve is assembled to the jumper connector using a circular indent ring crimp die with a 2.67 ± 0.08 -millimeter (0.105 ± 0.003 -inch) minor diameter and a 3.43 ± 0.08 -millimeter (0.135 ± 0.003 -inch) major diameter or using a hex crimp die with flats measuring 2.947+0.025 millimeters (0.116+0.001 inch) across and 12.07 millimeters (0.475 inch) maximum length.

<u>Fusion splicer compatibility</u>. The SC connector configuration capable of being fusion spliced (see <u>table VII</u>) shall be capable of assembly using fusion splicers approved to A-A-59799, Configuration 2.

Mechanical splice tool compatibility. The SC connector configuration capable of being mechanically spliced (see <u>table VIII</u>) shall permit fiber preparation and assembly of the splice utilizing tools and supplies available in the standard Navy shipboard fiber optic toolkit, as described in 6872811, 6872813, or 7085185, supplemented with parts and tools provided with the mechanical splice kit.

<u>Conformance inspection</u>. Test performed, test procedure, connector performance, and test sample (specimen) quantity shall be in accordance with <u>table XI</u>, with any exception (such as a modification or addition) listed in this specification sheet. A duplex version of a particular connector PIN shall be recognized as conforming so long as the simplex version has shown to be conforming and the only change from the conforming simplex connector to the duplex connector is that the housing is duplex.

TABLE XI. Conformance inspection.

		A A 50040		Specimen ^{2/}	
Group	Inspection	A-A-59940 requirement and test paragraph	Connector	Connector on cable Type A	Connector on cable Type B or C
	Visual and mechanical inspection				
	Interchangeability and intermateability	3.1.1			
	Interface dimensions	3.1.2			
	Cable strain relief, bend limiter	3.1.3, 3.1.4			
	Optical fiber compatibility	3.1.5			
	Optical fiber attachment (ferrule, quick-connect)	3.1.6			
I	Color	3.1.7			
1	Endface geometry (quick-connect)	3.1.8	1-4	1-8	1-16
	Endface condition (quick-connect)	3.1.9			
	Cleaved fiber stub endface condition (quick-connect)	3.1.10			
	Ferrule extension and contact force	3.1.11			
	Maintainability (cleaning, field termination, dust cover)	3.6.1, 3.6.2, 3.6.3			
	Size, mass, workmanship, marking	3.7, 3.8, 3.9, 3.10			
	Performance				
II	Insertion loss, initial	3.5.1		1-8	1-16
11	Ambient light susceptibility	3.5.2	N/A		
	Return loss	3.5.3			
	Mechanical properties				
	Cable pull-out	3.3.1		N/A	1-8
	Fiber pull-out	3.3.2		IN/A	N/A
	Fiber-to-ferrule pull-out	3.3.2.1		1-4	N/A
	Fiber-to-splice pull-out	3.3.2.1		6-8	N/A
	Flex	3.3.3			
III	Twist	3.3.4			
111	Force to engage/disengage	3.3.5	N/A		
	Impact	3.3.6			
	90-degree cable pull-out	3.3.7		N/A	1-8
	Strength of coupling mechanism	3.3.8			
	Mating durability	3.3.9			
	Shock-COTS	3.3.10			
	Vibration	3.3.11			

TABLE XI. Conformance inspection – Continued.

Group	Inspection	A-A-59940 requirement and test paragraph	Specimen ² /		
			Connector	Connector on cable Type A	Connector on cable Type B or C
IV	Environmental Properties				
	Temperature	3.4.1	N/A	N/A	9-16
	Temperature humidity cycling	3.4.2			
	Temperature cycling	3.4.3			
	Life aging (temperature life)	3.4.4			
	Thermal shock	3.4.5			
V	Materials				
	Non metallic materials (adhesives, index matching gel, sealing compounds)	3.2.1	1/	N/A	N/A
	Metallic materials (dissimilar metals)	3.2.2			
	Toxic and hazardous products and formulations	3.2.3			
	Fungus	3.2.4			
	Oxygen index	3.2.5			
	Salt spray	3.2.6			
	Flammability	3.2.7			
	Radioactive materials	3.2.8			
	Lubricants	3.2.9			
	Sealing compounds	3.2.10			
	Liquid materials	3.2.11			
	Ferrule	3.2.12			

NOTE:

<u>Intended use</u>. SC connectors in accordance with this specification sheet are intended to be used in a sheltered environment with commercial fiber optic cable, fiber optic cable in accordance with MIL-PRF-85045, and blown optical fiber tube furcation units in accordance with A-A-59729.

¹ Applicable connector material samples may be provided in lieu of connector samples as test requirements and methods require. Material certification may be provided as proof of conformance.

²/ Specimen shall be simplex connectors.

MILITARY INTERESTS

Custodians:

Army - CR

Navy – SH Air Force – 11 Preparing Activity: Navy – SH (Project 6060-2013-008)

Review Activities:

Air Force – 13, 19, 93, 99

Misc - DI

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.dla.mil.