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INCH-POUND
A-A-59802
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COMMERCIAL ITEM DESCRIPTION

GLOVES, LEATHER, WHITE: MARINE BARRACKS WASHINGTON (MBW) AND MARINE BANDS

1. SCOPE

1.1 Intended use. This commercial item description covers requirements for a white leather unlined glove for use by Marine Barracks Washington (MBW) and Marine Bands.

1.2 Schedule of sizes. The gloves shall be constructed in the following sizes:

X-SMALL SMALL MEDIUM LARGE X-LARGE

Note: The above sizes may be abbreviated as XS, S, M, L, and XL.

Beneficial comments, recommendations, additions, deletions, clarification, etc. and any data which may improve this document should be sent to: Marine Corps Systems Command (MARCORSYSCOM) 2202 Lester Street, Quantico, VA 22134-5000.

AMSC N/A FSC 8440

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2. SALIENT CHARACTERISTICS

2.1 Description. The gloves shall be deerskin leather, dyed white, unlined, with a short cuff that shall be cinched at the inner wrist to provide a close fit using ¼ inch elastic attached to the inside of the glove by a zigzag stitch. The elastic shall be caught in the side seam on the pinky finger side and extend approximately 2 ½ inches across the wrist. The glove shall have a Bolton thumb design, two piece fourchettes, and a roll over hem. The seams on the palm side shall be inseams and the seams on the back of the hand shall be half pique (see Figure 1).

2.1.1 Leather. The leather shall be 1 ¾ - 2 ounce full grain, naked deerskin. The leather shall be white, struck through from grain to flesh. The leather shall be of good quality.

2.1.2 Thread. The thread for sewing the gloves shall be white nylon of suitable strength and size.

2.1.3 Elastic. The elastic shall be attached at the inner wrist to cinch for a close fit. It shall be 1/4 inch wide, knit, high-stretch elastic. The elastic shall be caught in the side seam on the pinky finger side and extend approximately 2 ½ inches across the wrist (see Figure 1).

2.2 Label. Gloves shall have a commercial style label providing the contractor's name and size.

3. REGULATORY REQUIREMENTS

3.1 Regulatory Requirements. The contractor is encouraged to use recovered materials in accordance with Public Law 94-580 to the maximum extent possible.

4. QUALITY ASSURANCE

4.1 Certification. The contractor shall certify that the product offered meets the salient characteristics of this description and that the product conforms to the producer's own drawings, specifications, standards and quality assurance practices. The Government reserves the right to require proof of such conformance prior to the first delivery and thereafter as may be otherwise provided for, under the provisions of the contract. Reliance on contractor quality assurance systems shall not relieve the contractor of the responsibility of ensuring that all products or supplies submitted to the Government for acceptance comply with all requirements of the contract.

4.2 Visual Examination. Gloves shall be examined for the defects listed below in accordance with ANSI/ASQC-Z1.4.

4.3 Defects. Seam puckered, distorted, pleated, wavy, twisted, irregular or open, loose or tight stitch tension, broken or missing thread or stitch, needle chew, visible mend, edge or raised stitching sewn too close to edge resulting in damage to leather. Thread ends not

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trimmed, component part omitted, distorted, full, tight, or twisted; label missing or incorrect; any part caught in any unrelated stitching. Leather not specified color, not full grain, flesh side not smooth or contains area of coarse, loose fibers, not clean, stain or foreign matter, boardy, flanky, hard, boney, loose, spongy leather, hard scar, cut, tears or holes.

4.4 Finished Dimensions. The glove shall conform to the dimensions listed in Table I as follows (all measurements are expressed in inches):

Table I. Glove Finished Dimensions (Inches)

Size	Whole Glove Length 1/	Palm Width 2/
X-SMALL	9 ½	3 ½
SMALL	9 ½	3 ¾
MEDIUM	9 ¾	4
LARGE	9 ¾	4 ¼
X-LARGE	9 7/8	4 ½
TOLERANCE	+/- 1/4	+/- 1/8

1/ Measurement taken from tip of index finger to end of cuff.

2/ Measurement taken above thumb crotch straight across full width of palm.

5. PACKAGING

5.1 Preservation, packing, and marking. Preservation, packing and marking shall be a good commercial practice. Gloves will be paired by individual size.

6. NOTES

6.1 Sources of Non-Government documents.

ANSI/ASQC-Z1.4 Sampling procedures for inspection by attributes.

(Applications for copies should be addressed to American National Standards Institute, 11 West 42nd Street, New York, NY 10036.)

6.2 Sources of Supply.

Superior Fleece & Leather
122 S Main Street
Gloversville, NY 12078

6.3 Figures.

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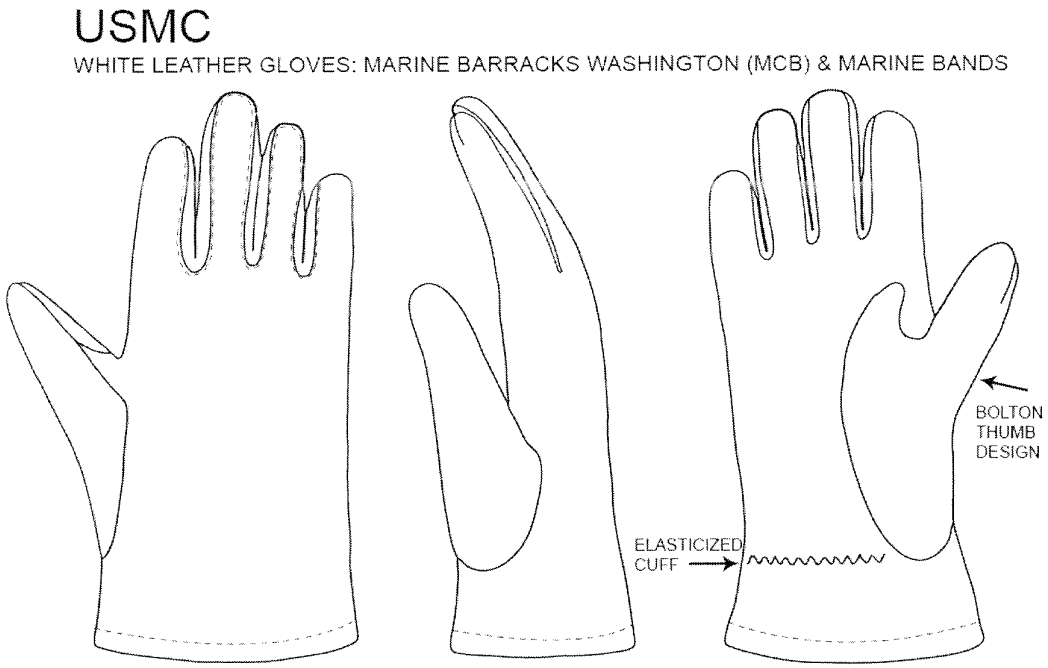

Figure 1. White Leather Glove: Back of Hand, Side and Palm View.

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