

INCH-POUND
A-A-59801
September 21, 2007

COMMERCIAL ITEM DESCRIPTION

GLOVES, COTTON, WHITE: MARINE BARRACKS WASHINGTON (MBW) AND MARINE BANDS

1. SCOPE AND CLASSIFICATION

1.1 Intended use. This commercial item description covers requirements for white cotton unlined gloves for use by Marine Barracks Washington (MBW) and Marine Bands.

1.2 Classification.

1.2.1 Types. The glove shall be furnished in the following types, as specified.

Types:

I – Glove, Barracks

II – Glove, Duty, Leather Fingertips

III – Glove, Sword, Leather Fingertips (on right hand only)

1.3 Schedule of sizes. Types I, II, and III shall be constructed in the following sizes:

X-SMALL SMALL MEDIUM LARGE X-LARGE

Note: The above sizes may be abbreviated as XS, S, M, L, and XL.

Beneficial comments, recommendations, additions, deletions, clarification, etc. and any data which may improve this document should be sent to: Marine Corps Systems Command (MARCORSYSCOM) 2202 Lester Street, Quantico, VA 22134-5000.

AMSC N/A

FSC 8440

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2. SALIENT CHARACTERISTICS

2.1 Description.

Type I – The gloves shall be cotton, white in color, unlined, and have a short cuff. The cuff shall be cinched around the wrist to provide a close fit using ¼ inch elastic around the full circumference of the wrist. The elastic shall be attached to the inside of the glove using a zigzag stitch, and shall begin and end at the side seam on the pinky finger side. The glove shall have three double rows of silking (ornamental stitching) on the back of the hand. These three rows of double stitching shall be approximately ¼ inch apart where they begin, which is not more than one inch above the wrist elastic. The two outside rows of double stitching shall open up to form a “V” shape, with the middle double row of stitching staying perpendicular with the cuff opening. The first, second, and third rows of stitching shall end approximately ¼ inch below the first, second, and third fourchettes. The gloves shall have inseams, two piece fourchettes, a Bolton thumb design, and a roll over hem (see Figure 1).

Type II – In addition to the Type I salient characteristics, the left and right gloves shall have leather on portions of the glove. All seams shall be inseams except for portions of the stitching attaching the leather fingertips and leather portion of the thumb. The leather shall cover the first finger for the full length of the finger, as well as the full length of the Bolton thumb design portion of the glove. The leather shall be sewn into the seam where possible, and topstitched where there is no seam present. The fingertips of the 3rd, 4th, and 5th fingers shall have leather on the ends of the fingers only, extending approximately 1 inch down the finger. The leather shall be sewn into the seam at each fingertip, and on the sides where it meets the fourchettes. The leather shall be topstitched where the leather ends approximately 1 inch from the fingertip (see Figure 2).

Type III – Type III shall be the same as Type II, except the leather on the palm shall be on the right hand only (see Figures 1 & 2).

2.1.1 Material. The basic material shall be 100% cotton, weighing 11-12 ounces per square yard.

2.1.2 Leather – Types II & III. The leather portions of the palm shall be 1 ¾ - 2 ounce full grain, naked deerskin. The leather shall be white, struck through from grain to flesh. The leather shall be of good quality.

2.1.3 Thread. The thread for sewing the gloves shall be white nylon of suitable strength and size.

2.1.4 Elastic. The elastic shall be attached around the full circumference of the wrist, using a zigzag stitch, to provide a close fit. The elastic shall be ¼ inch wide, knit, high-stretch elastic, and shall begin and end at the side seam on the pinky finger side (see Figures 1 & 2).

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2.2 Label. Gloves shall have a commercial style label providing the contractor's name and size.

3. REGULATORY REQUIREMENTS

3.1 Regulatory Requirements. The contractor is encouraged to use recovered materials in accordance with Public Law 94-580 to the maximum extent possible.

4. QUALITY ASSURANCE

4.1 Certification. The contractor shall certify that the product offered meets the salient characteristics of this description and that the product conforms to the producer's own drawings, specifications, standards and quality assurance practices. The Government reserves the right to require proof of such conformance prior to the first delivery and thereafter as may be otherwise provided for, under the provisions of the contract. Reliance on contractor quality assurance systems shall not relieve the contractor of the responsibility of ensuring that all products or supplies submitted to the Government for acceptance comply with all requirements of the contract.

4.2 Visual Examination. Gloves shall be examined for the defects listed below in accordance with ANSI/ASQC-Z1.4.

4.3 Defects. Seam puckered, distorted, pleated, wavy, twisted, irregular or open, loose or tight stitch tension, broken or missing thread or stitch, needle chew, visible mend, edge or raised stitching sewn too close to edge resulting in damage to leather. Thread ends not trimmed, component part omitted, distorted, full, tight, or twisted; label missing or incorrect; any part caught in any unrelated stitching. Material defects including any hole, cut, tear, mend, drop stitch, loose knit, miss knit, slub, streak, knitted in waste, permanent fold, pleat or crease; any spot or stain, discoloration or color not as specified. Any shaded part. Leather not specified color, not full grain, flesh side not smooth or contains area of coarse, loose fibers, not clean, stain or foreign matter, boardy, flanky, hard, boney, loose, spongy leather, hard scar, cut, tears or holes.

4.4 Finished Dimensions. The gloves, Types I, II, and III, shall conform to the dimensions listed in Table I as follows (all measurements are expressed in inches):

Table I. Type I, II, & III Glove Finished Dimensions (Inches)

Size	Whole Glove Length <u>1/</u>	Palm Width <u>2/</u>
X-SMALL	10	3 ½
SMALL	10	3 ¾
MEDIUM	10 ¼	3 ¾
LARGE	10 ¼	4
X-LARGE	10 ¾	4 ¼
TOLERANCE	+/- 1/4	+/- 1/8

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1/ Measurement taken from tip of index finger to end of cuff.

2/ Measurement taken above thumb crotch straight across full width of palm.

5. PACKAGING

5.1 Preservation, packing, and marking. Preservation, packing and marking shall be a good commercial practice. Gloves will be paired by individual size.

6. NOTES

6.1 Sources of Non-Government documents.

ANSI/ASQC-Z1.4 Sampling procedures for inspection by attributes.

(Applications for copies should be addressed to American National Standards Institute, 11 West 42nd Street, New York, NY 10036.)

6.2 Sources of Supply.

Superior Fleece & Leather
122 S Main Street
Gloversville, NY 12078

6.3 Figures.

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USMC

WHITE COTTON GLOVES: MARINE BARRACKS WASHINGTON (MCB) & MARINE BANDS
TYPE I - BARRACKS GLOVE

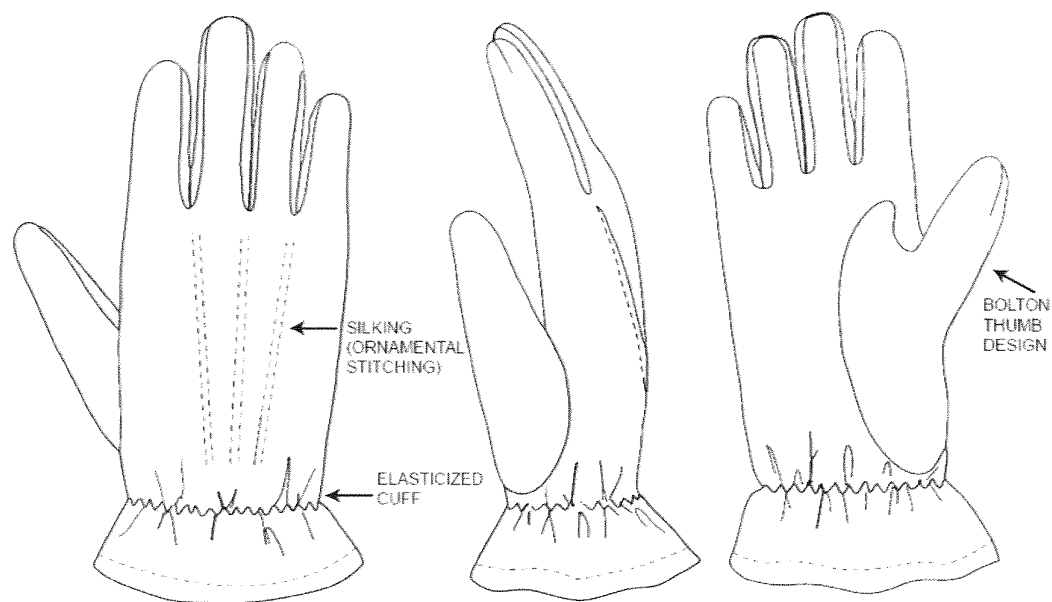


Figure 1. Type I, Barracks Glove: Back of Hand, Side and Palm View.

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USMC

WHITE COTTON GLOVES: MARINE BARRACKS WASHINGTON (MCB) & MARINE BANDS

TYPE II - USMC DUTY GLOVE WITH LEATHER FINGERTIPS

TYPE III - USMC SWORD GLOVE WITH LEATHER FINGERTIPS ON RIGHT HAND ONLY

(NOTE: LEFT HAND GLOVE WILL MATCH TYPE I FIGURE - NO LEATHER FINGERTIPS)

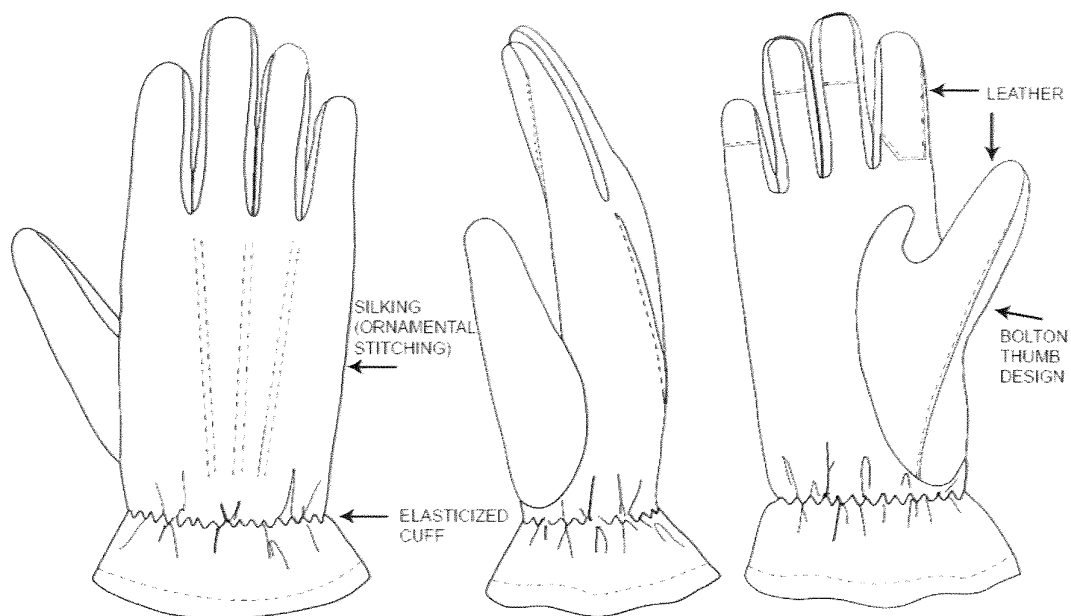


Figure 2. Type II & III, Duty Glove & Sword Glove (Right hand): Back of Hand, Side and Palm View.

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Project No. 8440-2007-003

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