

INCH-POUND

A-A-59645

30 October 2001

SUPERSEDING

FF-B-2844/03

15 February 1994

COMMERCIAL ITEM DESCRIPTION

BEARING, BALL, ANNULAR, SINGLE ROW, RADIAL, NON-FILLING SLOT, EXTRA LIGHT SERIES (R-SERIES) (LARGER THAN 0.7500 BORE)

The General Services Administration has authorized the use of this commercial item description for all federal agencies.

1. **SCOPE.** This commercial item description (CID) establishes the government acquisition requirements for single row, radial, non-filling slot, extra light series (R - series), annular ball bearings for general purpose use.

2. **CLASSIFICATION.** The bearings shall be of one type and identified by the sizes, cage materials, lubricants/preservatives and shield and seal configurations, and tolerance classes and internal clearances listed below. The selected size (see 7.4(b)) shall be specified in the acquisition order.

Sizes (see table I)

Cage materials (see table II)

Lubricants/preservatives and shield and seal configurations (see table III)

Tolerance classes and radial internal clearances (see table IV)

3. SALIENT CHARACTERISTICS

3.1 Dimensions. Bearing boundary dimensions and dynamic load ratings (see 3.5) shall conform to the requirements specified in table I for each of the coded bearing sizes. These dimensions conform to the requirements specified for the listed bearing sizes in American National Standards Institute/American Bearing Manufacturers Association (ANSI/ABMA) Standard 20, "Radial Bearings of Ball, Cylindrical Roller and Spherical Roller Types Metric Design" (DoD adopted).

Beneficial comments, recommendations, additions, deletions, clarifications, etc. and any data that may improve this document should be sent to: Defense Supply Center Richmond (DSCR), ATTN: DSCR-VBD, 8000 Jefferson Davis Highway, Richmond, VA 23297-5610.

AMSC N/A

FSC 3110

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TABLE I. Boundary dimensions.¹

Size code	Bore diameter (inch)	Bore diameter (mm)	Outside diameter	Width	Chamfer min. ²	Dia. series ³	Dynamic load rating (lbs.)
01	0.8750	22.2250	1.8750	0.3750	0.031	2	2147
02	0.8750	22.2250	1.8750	0.5000	0.031	2	2153
03	1.0000	25.4000	2.0000	0.3750	0.031	2	2147
04	1.0000	25.4000	2.0000	0.5000	0.031	2	2147
05	1.1250	28.5750	2.1250	0.3750	0.031	0	2394
06	1.1250	28.5750	2.1250	0.5000	0.031	0	2394
07	1.2500	31.7500	2.2500	0.3750	0.031	0	2389
08	1.2500	31.7500	2.2500	0.5000	0.031	0	2389
09	1.3750	34.9250	2.5000	0.4375	0.031	0	2794
10	1.3750	34.9250	2.5000	0.5625	0.031	0	2794
11	1.5000	38.1000	2.6250	0.4375	0.031	0	2936
12	1.5000	38.1000	2.6250	0.5625	0.031	0	2936

¹ All dimensions are in inches unless otherwise specified.² The chamfer on bearings will clear a maximum fillet radius equal to a minimum chamfer.³ Diameter series is a soft metric conversion of the inch outside diameter and width in comparison with the boundary dimension in ANSI/ABMA Standard 20.

3.2 Materials.

3.2.1 Ring and ball materials. The ring and ball material shall be chromium alloy steel 52100 (G52986) as specified in the American Society for Testing and Materials (ASTM) A 295, "Standard Specification for High-Carbon Anti-Friction Bearing Steel" (DoD adopted).

3.2.2 Cages. The cage material shall be compatible with and shall be resistant to deterioration due to lubricant, preservative, hydraulic fluid, solvents, or other substances and chemicals that can be expected to come into contact with the bearing, and shall cause no deterioration of the same. Non-metallic cages shall meet the same inspections and performance requirements as those conducted on bearings with metallic cages. Materials shall operate from -65 to 230 °F (-54 to 110 °C). The cage material shall be one of the coded options listed in table II (see 7.4(c)).

TABLE II. Cage materials.

Code	Cage material
A	Pressed steel or molded plastic
B	Machined brass or bronze
C	Machined non metallic (phenolic)
D	Pressed brass
E	Other (specify in acquisition order)

3.2.3 Closures. Shields and seals shall be fabricated from the manufacturer's recommended materials or as specified in the acquisition order (see 7.4(d)). Materials shall be compatible with and resistant to deterioration due to lubricants, preservatives, hydraulic fluid, solvents, and other substances or chemicals that can be expected to come in contact with the bearing and shall cause no deterioration of the same. Closures shall not affect the specified dimensional tolerance, nor shall they inhibit the free rotation of the bearing rings, and may be either removable or non-removable. Seals shall be impervious contact type. Closure materials shall operate from -65 to 230 °F (-54 to 110 °C). Unless specified otherwise in the acquisition order the closure configuration for the bearing shall be one of the coded options listed in table III (see 7.4 (e)).

3.3 Lubrication and preservation. When grease is required, the bearing void shall be 25 to 50 percent filled in accordance with DOD-G-24508, "Grease, High Performance, Multi-purpose (Metric)" or MIL-PRF-81322, "Grease, Aircraft, General Purpose, Wide Temperature Range". The bearing part number shall include the appropriate code from table III. Preservative compound shall be applied to all open and single closure bearings that have no additional lubricant requirement. If a preservative compound is required for packing or storage, the compound name and any applicable specification shall be specified in the acquisition order (see 7.4(f)).

TABLE III. Lubricants, preservatives, and shield and seal configurations.

Code	Lubricant	Shield and seal
A	DOD-G-24508	Open
B	MIL-PRF-81322	
C	Preservative ¹	
D	DOD-G-24508	Single shield
E	MIL-PRF-81322	
F	Preservative ¹	
G	DOD-G-24508	Double shield
H	MIL-PRF-81322	
J	DOD-G-24508	Single seal
K	MIL-PRF-81322	
L	Preservative ¹	
M	DOD-G-24508	Double seal
N	MIL-PRF-81322	
P	DOD-G-24508	Single shield and seal
R	MIL-PRF-81322	

¹ Preservative shall be in accordance with MIL-DTL-197, "Packaging of Bearings, Antifriction, Associated Parts and Subassemblies".

3.4 Precision tolerance. The bearing precision tolerance level shall conform to Annular Bearing Engineers Committee (ABEC) class ABEC-1 or ABEC-5 as defined in ANSI/ABMA Standard 20. The tolerance class and associated radial internal clearance shall be specified in the acquisition order using the codes listed in table IV (see 7.4(g)).

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TABLE IV. Tolerance class and radial internal clearance.

Code	Tolerance class	Radial internal clearance	Clearance in 0.0001 inches
A	ABEC-1	Tight	1 - 3
B		Normal	2 - 5
C		Loose	5 - 8
D		Extra-loose	8 - 11
E	ABEC-5	Tight	1 - 3
F		Normal	2 - 5
G		Loose	5 - 8
H		Extra-loose	8 - 11

3.5 Dynamic load rating. The listed ratings in table I conform to the requirements specified in ANSI/ABMA Standard 9, "Load Ratings and Fatigue Life for Ball Bearings" (DoD adopted).

3.6 Hardness. The finished ring hardness shall be at least 58 HRC as defined in ASTM E 18, "Standard Test Methods for Rockwell Hardness and Rockwell Superficial Hardness of Metallic Materials" (DoD adopted), and shall not vary more than three points on the Rockwell C scale on any one ring. The ball hardness shall be within 60-70 HRC in accordance with ASTM E 18. Case or work hardened balls shall not be acceptable.

3.7 Grain size. The grain size for the ring and ball material shall be in accordance with ASTM E 112, "Standard Test Methods for Determining Average Grain Size" (DoD adopted).

4. REGULATORY REQUIREMENTS

4.1 Recovered materials. The offeror/contractor is encouraged to use recovered materials to the maximum extent practicable, in accordance with paragraph 23.403 of the Federal Acquisition Regulation (FAR).

4.2 Unless otherwise specified in the solicitation and resulting contract, the foreign acquisition restrictions in Section 225.7019 of the Defense Federal Acquisition Regulation Supplement (DFARS) apply to products described by this CID.

5. PRODUCT CONFORMANCE PROVISIONS

5.1 Product conformance. The products provided shall meet the salient characteristics of this commercial item description, conform to the producer's own drawings, specifications, standards, and quality assurance practices, and be the same product offered for sale in the commercial marketplace. The government reserves the right to require proof of such conformance.

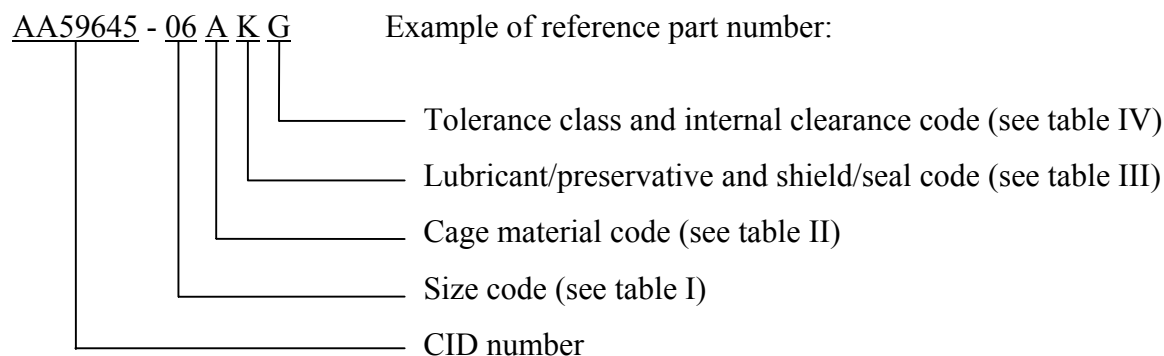
5.2 Market acceptability. The product offered must have been previously sold either to the government or on the commercial market.

6. PACKAGING

6.1 Packing, marking, and preservation. For acquisition purposes, the product shall be packed, marked, and preserved as specified in the acquisition order (see 7.4(h)).

7. NOTES

7.1 Part or identification number (PIN). The following part or identification numbering procedure is for government purposes and does not constitute a requirement for the contractor.



AA59645-06 A K G indicates: 1.1250 bore diameter; 2.1250 outer diameter; 0.5000 width; pressed steel or molded plastic cage; single seal bearing lubricated in accordance with MIL-PRF-81322; ABEC-5 tolerance loose internal clearance.

7.2 Sources of documents.

7.2.1 Military specifications. Copies of military specifications may be obtained from Standardization Documents Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094. Electronic copies of military specifications may be obtained from <http://astimage.daps.dla.mil/quicksearch/>.

7.2.2 FAR and DFARS. Copies of the FAR and DFARS may be obtained from the Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954. Electronic copies of the FAR may be obtained from <http://www.arnet.gov/far/>. Electronic copies of the DFARS may be obtained from <http://www.acq.osd.mil/dp/dars/dfars.html>.

7.2.3 ANSI standards. Copies of ANSI standards may be obtained from the American National Standards Institute, 25 West 43rd Street, 4th Floor, New York, NY 10036. Electronic copies of ANSI standards may be obtained from <http://web.ansi.org/>.

7.2.4 ASTM standards. Copies of ASTM standards may be obtained from the American Society for Testing and Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959. Electronic copies of ASTM standards may be obtained from <http://www.astm.org/>.

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7.3 Sources of supply. The manufacturers and/or supplier listed below are known to supply products that meet the salient characteristics requirements of this document. Competition is not limited to the listed firms.

MRC Specialty Bearings
Jamestown, NY 14702

NTN Bearing Corporation of America
Mt. Prospect, IL 60056

NSK Corporation
Ann Arbor, MI 48106

Jamaica Bearings Co. Inc.
New York, NY 11040

7.4 Ordering data. Acquisition documents should specify the following information:

- a. CID document number, revision, and CID PIN
- b. Bearing size (see 2)
- c. Cage material (see 3.2.2)
- d. Closure material (see 3.2.3)
- e. Closure configuration (see 3.2.3)
- f. Preservative compound and specification, if required (see 3.3)
- g. Precision tolerance (see 3.4)
- h. Preservation, packing, and marking requirements (see 6.1)

7.5 Supersession data. Table V contains cross reference data between FF-B-2844 slant sheets and the superseding CID numbers.

TABLE V. Document supersession data.

FF-B-2844 slant number	Replacement CID
FF-B-2844/01	A-A-59643
FF-B-2844/02	A-A-59644
FF-B-2844/03	A-A-59645
FF-B-2844/04	A-A-59643
FF-B-2844/05	A-A-59644
FF-B-2844/06	A-A-59646
FF-B-2844/07	A-A-59647
FF-B-2844/08	A-A-59648

7.6 Codes cross reference. Table VI cross-references the bore codes listed in FF-B-2844/03 to the size codes of this CID.

TABLE VI. Bearing size cross references.

FF-B-2844/03 bore codes	A-A-59645 size codes	Bore diameter	Outside diameter	Width
AA	01	0.8750	1.8750	0.3750
AB	02	0.8750	1.8750	0.5000
AC	03	1.0000	2.0000	0.3750
AD	04	1.0000	2.0000	0.5000
AE	05	1.1250	2.1250	0.3750
AF	06	1.1250	2.1250	0.5000
AG	07	1.2500	2.2500	0.3750
AH	08	1.2500	2.2500	0.5000
AJ	09	1.3750	2.5000	0.4375
AK	10	1.3750	2.5000	0.5625
AL	11	1.5000	2.6250	0.4375
AM	12	1.5000	2.6250	0.5625

7.7 Subject term (key word) listing.

bore
cage
closures
hardness
load
lubrication
size code

MILITARY INTERESTS:

Custodians:

Navy - OS

Air Force - 99

Reviewers:

Air Force - 11, 84

CIVIL AGENCY
COORDINATING ACTIVITY:

GSA - 7FXE

Preparing activity:

DLA - GS4

(Project 3110-1233)