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3.4 Workmanship. Connectors and accessories shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.

3.5 Connector shells. Shell material shall be corrosion resistant steel in accordance with ASTM A109/A109M.

3.6 Connector shell finish. Connector shell shall be zinc plated in accordance with ASTM-B633, type RS, followed by a clear chromate conversion in accordance with ASTM-B633, class 3, type II.

3.7 Contacts. The contacts shall be formed of a high conductive, high strength copper alloy with gold over nickel plating in the contact area.

3.8 Connector insulator. Connector housings shall be molded from self-extinguishing thermoplastic material for high impact and dielectric strength.

3.9 Contact rating. Contacts shall be rated at 5 amperes maximum per contact.

3.10 insulation resistance. Insulation resistance shall be 5,000 megohms minimum.

3.11 Contact retention. Contact retention force shall be 8.90 newtons (2 pounds) minimum.

3.12 Durability. Durability shall consist of 200 cycles of mating and unmating and upon completion the termination resistance shall not exceed 6 milliohms maximum. There shall be no indication of physical damage.

3.13 Operating temperature. The operating temperature range shall be from -55°C to 125°C.

3.14 Termination wire range. Solder cups shall terminate 22, 24, and 26 AWG, solid or stranded wire.

3.15 Termination resistance. The contact resistance shall be 6 milliohms maximum initial.

3.16 Electric withstanding voltage. There shall be no breakdown of the insulating material when subjected to a minimum of 500 V root mean square (rms) for 5 seconds minimum between adjacent contacts of the mated connector assemblies.

3.17 Mating and unmating force. Connector mating and unmating force shall be as specified in table I.

TABLE I. Mating and unmating force.

Size	Mating (maximum)	Unmating (minimum)
14	31.14 newtons (7 pounds)	8.90 newtons (2 pounds)
24	53.38 newtons (12 pounds)	17.79 newtons (4 pounds)
36	80.07 newtons (18 pounds)	26.69 newtons (6 pounds)
50	111.21 newtons (25 pounds)	31.14 newtons (7 pounds)

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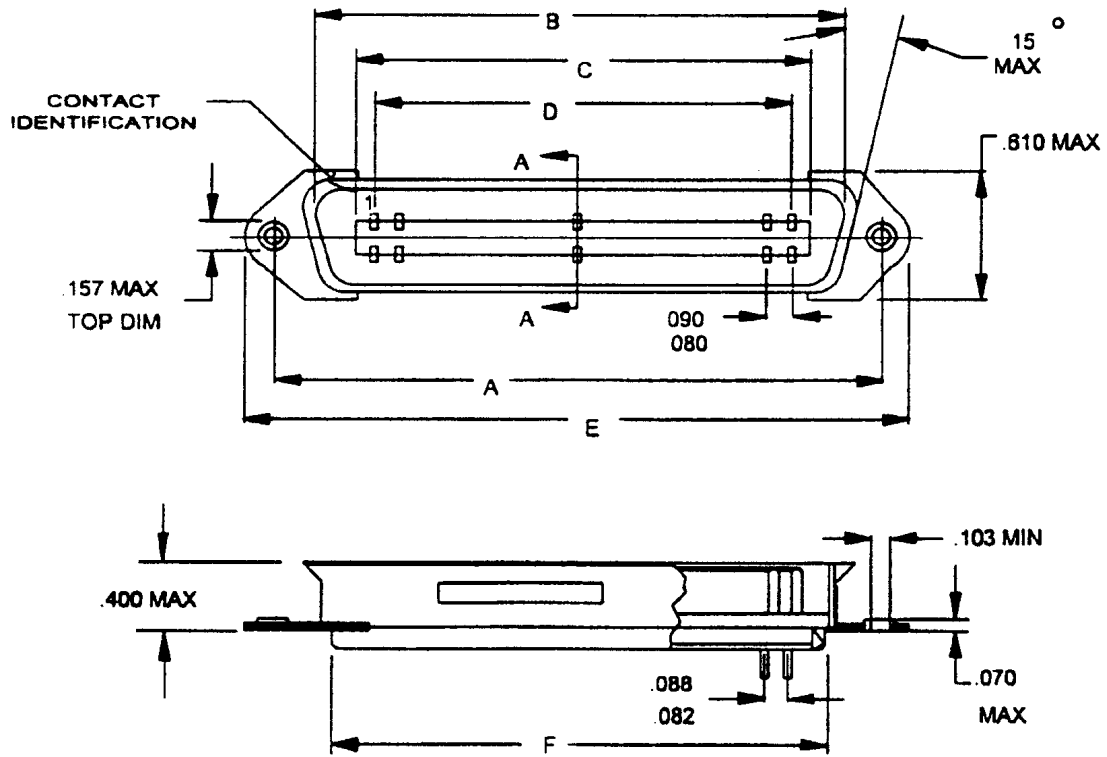
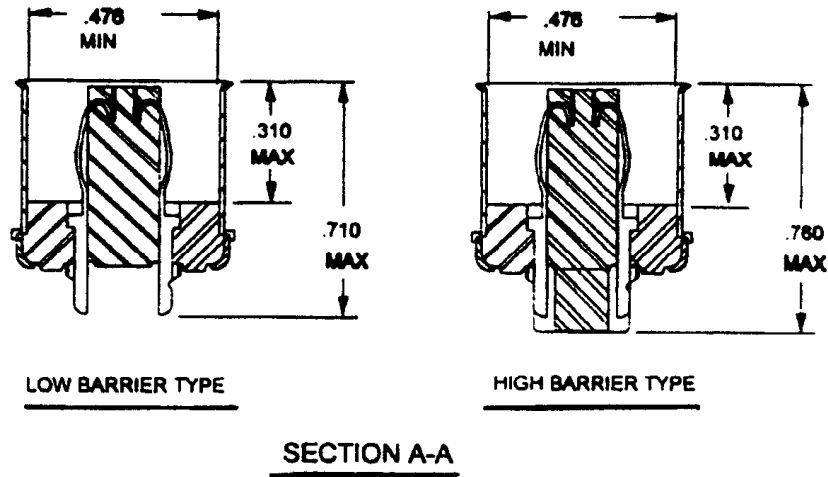


FIGURE 1. Dimensions and configurations.

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Inches	mm	Inches	mm
.060	1.52	.300	7.62
.080	2.03	.400	10.16
.085	2.16	.476	12.09
.090	2.29	.610	15.49
.103	2.62	.700	17.78
.157	3.99	.750	19.05

Size	A		B	C	D		E	F
	Min	Max	Min	Max	Min	Max	Max	Max
14	1.412 (35.86)	1.422 (36.12)	1.001 (25.43)	.683 (17.35)	.506 (12.83)	.515 (13.08)	1.750 (44.45)	.910 (23.11)
24	1.837 (46.66)	1.847 (46.91)	1.430 (36.32)	1.108 (28.14)	.930 (23.62)	.940 (23.88)	2.175 (52.24)	1.335 (33.91)
36	2.367 (59.61)	2.357 (59.87)	1.931 (49.05)	1.618 (41.10)	1.440 (36.58)	1.450 (36.83)	2.865 (68.20)	1.845 (46.86)
50	2.942 (74.73)	2.952 (74.98)	2.531 (64.29)	2.213 (56.21)	2.035 (51.69)	2.045 (51.94)	3.280 (83.21)	2.660 (61.98)

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. This item was designed using inch-pound units of measurement. In case of problems involving conflicts between the metric and inch-pound units, the inch-pound units shall rule.
4. All dimensions are after plating.
5. All undimensioned pictorial representations are for reference purposes only.
6. .010 bow permissible measured from either end.

FIGURE 1. Dimensions and configurations - Continued.

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3.18 Mating connector. For mating connector see table II.

TABLE II. Mating connector.

Plug dash number	Mating connector
1	AA55531-01 or AA55531-06
2	AA55531-02 or AA55531-07
3	AA55531-03 or AA55531-08
4	AA55531-04 or AA55531-09
6	AA55531-01 or AA55531-06
7	AA55531-02 or AA55531-07
8	AA55531-03 or AA55531-08
9	AA55531-04 or AA55531-09

3.19 Dash numbers. Dash numbers are specified in table III.

TABLE III. Dash numbers.

Dash number	Number of contacts	Barrier type
01	14	Low
02	24	Low
03	36	Low
04	50	Low
06	14	High
07	24	High
08	36	High
09	50	High

4 REGULATORY REQUIREMENTS. The offeror/contractor is encouraged to use recovered materials to the maximum extent practicable, in accordance with 23.403 of the Federal Acquisition Regulation (FAR).

5 PRODUCT CONFORMANCE PROVISIONS.

5.1 Product conformance. The products provided shall meet the salient characteristics of this CID, conform to the producer's own drawings, specifications, standards, and quality assurance practices, and be the same product offered for sale in the commercial market. The Government reserves the right to require proof of such conformance.

6 PACKAGING. Preservation, packing, and marking shall be as specified in the contract or order.

7 NOTES.

7.1 PIN. The PIN should be used for government purposes to buy commercial product to the CID. See section 2 for PIN format.

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7.2 Environmentally preferable material. Environmentally preferable materials should be used to the maximum extent possible to meet the requirements of this specification. As of the dating of this document, the U.S. Environmental Protection Agency (EPA) is focusing efforts on reducing 31 priority chemicals. The list of chemicals is available on their website at <http://www.epa.gov/epaoswer/hazwaste/minimize/chemlist.htm>. Further information is available at the following EPA site: <http://www.epa.gov/epaoswer/hazwaste/minimize/>. Included in the EPA list of 31 priority chemicals are cadmium, lead, and mercury. Use of the materials on the list should be minimized or eliminated unless needed to meet the requirements specified herein (see [Section 3](#)).

7.3 Commercial and Government Entity (CAGE) code. For ordering purposes, inventory control, and submission of these connectors to DSCC under the Military Parts Control Advisory Group (MPCAG) evaluation program, CAGE code 58536 should be used.

7.4 Source of documents.

FEDERAL REGULATIONS

FAR - Federal Acquisition Regulations (FAR)

(Copies of these documents are available online at www.acquisition.gov/comp/far/index.html or from the Government Printing Office, 732 North Capital Street, NW, Washington D.C. 20401.)

Other Publications

ASTM INTERNATIONAL

ASTM A109/A109M - Standard Specification for Steel, Strip, Carbon (0.25 Maximum Percent), Cold-Rolled
 ASTM-B633 - Standard Specification for Electrodeposited Coatings of Zinc on Iron and Steel

(Copies of these documents are available at <http://www.astm.org> or from ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, Pennsylvania 19428-2959.)

7.5 Ordering data. The contract or order should specify the following:

- a. CID document number, revision, and CID PIN.
- b. Product conformance provisions.
- c. Packaging requirements.

7.6 Commercial products. As part of the market analysis and research effort, this CID was coordinated with the following manufacturers of commercial products. At the time of CID preparation and coordination, these manufacturers were known to have commercial products that would meet the requirements of this CID. (NOTE: This information should not be considered as a list of approved manufacturers or be used to restrict procurement to only the manufacturers shown.)

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MFR's CAGE

71785

MFR's name and address

Cinch Connectors
 1500 Morse Avenue
 Elk Grove Village, IL 60007
<http://www.cinch.com>

7.7 Part number (P/N) supersession data. These CID PINs supersede the following MFR's P/N's as shown. This information is being provided to assist in reducing proliferation in the Government inventory system.

TABLE IV. Supersession data.

Dash number (see table III)	MFR's CAGE	Superseded MFR's P/N
AA55528-01	71785	57-10140
AA55528-0	71785	57-10240
AA55528-0	71785	57-10360
AA55528-0	71785	57-10500
AA55528-0	71785	57-10140-6
AA55528-0	71785	57-10240-6
AA55528-0	71785	57-1036014
AA55528-0	71785	57-10500-6

7.8 Government users. To acquire information on obtaining these telecommunication connectors from the Government inventory system, contact Defense Supply Center, Columbus, ATTN: DSCC-VAI, P.O. Box 3990, Columbus, OH 43218-3990, or telephone (614) 692-0576.

7.9 Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue, due to the extent of the changes.

MILITARY INTERESTS:

Custodians:
 DLA - CC

:

CIVIL AGENCY COORDINATING ACTIVITY:

GSA - 7FXE

Preparing Activity:
 DLA-CC

(Project 5935-2007-211)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <http://assist.daps.dla.mil> .