

INCH-POUND

A-A-55287

September 27, 1995

COMMERCIAL ITEM DESCRIPTION

POCKET, AMMUNITION MAGAZINE, 2 CLIPS, .45 CAL.  
AUTOMATIC PISTOL, LEATHER

The General Services Administration has authorized the use of this commercial item description as a replacement for MIL-P-1691 for all Federal agencies.

1. SCOPE. This commercial item description covers the requirements for two types of ammunition pockets which are designed to hold two magazines used with the .45 caliber automatic pistol. These ammunition pockets shall be worn with a leather belt. The ammunition pockets shall be used by members of the military police, U.S. Army (type I) and Air Force (type II).

2. CLASSIFICATION. The pocket shall be in the following types:

Type I - Bright brass finished hardware  
Type II - Bright chrome finished hardware

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Defense Personnel Support Center, Clothing and Textiles Directorate, Attn: DPSC-FQSE, 2800 South 20th Street, Philadelphia, PA 19145-5099.

AMSC N/A

FSC 8465

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

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3. SALIENT CHARACTERISTICS. The construction of the pockets shall be of the following overall dimensions. The pocket shall be 4-1/2 inches long ( $\pm 1/16$ ) by 21/32 inches wide ( $+1/32 -0$ ) by 6 inches high ( $\pm 1/16$ ), containing two pockets, each capable of holding one .45 caliber ammunition magazine clip. One end of the flap attaches to the back panel by four rivets equally spaced. On the opposite end of the flap, a female socket with clinch plate is inserted into the flap, and centered for closure. The flap extends to fold over top of the two pockets and clips inserted to fasten to the front panel. The front panel contains a vertical space between the two pocket locations. A male snap fastener and fastener support are attached by rivets, engaging closure of the flap with the female socket. Construction of the pocket shall conform to figures 1 and 2.

### 3.1 Material

3.1.1 Leather. The strap leather shall be 3/32 inch thick, ( $+1/64 -1/128$ ) inch, mildew-resistant treated, vegetable-tanned cattlehide strapped leather, elongation shall be 30 percent maximum. The grain side of the leather shall be dyed black and shall have a smooth finish. The grain surface shall be black. Embossing and printing shall not be permitted. The flesh side shall be natural conforming to type I, II, III or IV, class 1, of Fed. Spec. KK-L-271.

3.1.2 Thread, polyester. The polyester thread shall be dyed black and shall show fastness to perspiration equal to or better than the standard sample. The polyester thread shall have a twisted, soft, multiple cord with normal elongation conforming to type I, class 1, subclass A, size 3, normal tex size no. 210, 3-plies, final twist - 5.0 tpi, min., length per yards 1,800 min., breaking strength (- 24 lbs) min., and elongation 26 percent max.

3.1.3 Sealer. For finishing the edges of the leather, a colorless aqueous solution sealer shall be used.

3.1.4 Support, snap fastener. The snap fastener support shall be fabricated from half-hard brass strip, class 1, conforming to any copper alloy number, quarter or half hard temper of Fed. Spec. QQ-B-626. The snap fastener support for the type 1 pocket shall be given a bright brass finish A, class 1, followed by a coat of lacquer, conforming to type I, class 2 of Fed. Spec. TT-L-58. The type 2 pocket shall be given a bright chrome corrosion protective plating, type I, class 1, smooth, uniform in appearance and free from frosty areas conforming to type I, class 1 of Fed Spec. QQ-C-320B. The nickel undercoating shall be smooth, fine grained, adherent, free from blisters, pits, modules and other defects conforming to class 1, grade G - .0002 inch thick of Fed. Spec. QQ-N-290A.

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3.1.5 Fastener, snap. The snap fastener, style 1, shall be a large curtain type. The female components shall consist of a long prong socket with a clinch plate, and the male component shall be a stud eyelet base, size 1 (washer is required). The snap fastener finish for the class 1 pocket shall be finish 1, bright brass, followed by a coating of lacquer. The class 2 pocket shall be given finish 4, bright chrome plate. The clinch plates for class 1 and 2 pockets shall be a finish 2, black, conforming to MIL-F-10884.

3.1.6 Rivets, belt and burrs. The belt and rivets shall be brass or copper, size 10 and 12, with a tapered shank conforming to type 1, class 2, grade A or F of Fed Spec. FF-R-556. The burrs shall be size 10, with the same metal as the rivets. The rivets and burrs shall be given a black chemical finish. The length shall be such as to provide a secure clinch of the assembled components conforming to MS-51936.

3.1.7 Marking. The letters "US" shall be indented into the leather and applied in the size and location indicated on figure 1.

3.1.8 Sizes and Measurements. The finished pocket shall conform to the measurements in figure 1. The fit examination for the pocket will be performed with the 7-round gage as shown in figure 2.

3.2 Labels. A commercial-type label is acceptable.

3.3 Label/tag. Each item shall be individually bar-coded with a paper tag. The paper tag shall be standard bleached sulfate having a basis weight of 100 pounds. The paper used for the tags shall have a smooth finish to accept thermal transfer and direct printing. The tags shall have a hole and shall be attached to each item by a fastener, clearly legible and readable by a scanner. The bar coding element shall be a 13 digit national stock number (NSN). The bar code type shall be a medium to high code density and shall be located so that it is completely visible on the item when it is folded and/or packaged as specified and so that it causes no damage to the item.

4. REGULATORY REQUIREMENTS. The offeror/contractor is encouraged to use recovered materials to the maximum extent practicable, in accordance with paragraph 23.403 of the Federal Acquisition Regulation (FAR).

## 5. QUALITY ASSURANCE PROVISIONS

5.1 Certification. The contractor shall certify and maintain substantiating evidence that the product offered meets the salient characteristics of this commercial item description and conforms to the producer's own drawings, specifications, standards, and quality assurance practices. The Government reserves the right to require proof of such conformance prior to

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the first delivery and thereafter as may be otherwise provided for under the provisions of the contract.

5.2 Market acceptance criteria. The item offered, or a generic equivalent, must have been sold to the commercial market or to the Government for at least two years.

5.2.1 Warranty. The item offered shall include the standard warranty given to the commercial market beginning with the date of delivery of the individual items.

5.3 Visual examination. Each pocket shall be examined for the defects listed below.

Defects: any hole, cut, or tear; color not as specified; any part shaded; any spot or stain (outside); raw edges, open seams, thread ends not removed, or loose tension resulting in loose seams; any material defects, distorted parts or poor workmanship; any component part omitted; label missing, incorrect, or illegible; measurement of item not as specified; bar code omitted or not readable by scanner; human-

readable interpretation (HRI) omitted or illegible; bar code not visible on folded, packaged item; bar code causes damage to the item; any items not packaged in accordance with the contract or purchase order.

5.4 Acceptance criteria. Acceptance criteria shall be as specified in the contract or purchase order.

## 6. PACKAGING

6.1 Preservation, packing, and marking. The preservation, packing, and marking shall be as specified in the contract or order.

## 7. NOTES

7.1 Source of Government documents. Copies of military and Federal documents are available from:

Standardization Documents Order Desk  
Bldg. 4D  
700 Robbins Avenue  
Philadelphia, PA 19111-5094

7.2 Sources of non-Government documents. Copies of non-Government documents are available from:

ASTM Test Methods

(Applications for copies should be addressed to American Society For Testing and Materials, 1916 Race Street, Philadelphia, PA 19103-1187.)

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AATCC Test Method

(Applications for copies should be addressed to American Association of Textile Chemists and Colorists (AATCC), P.O. Box 12215, Triangle Park, NC 27709-2215.)

7.3 Figures. Figures 1 and 2 are provided for informational purposes only, to the extent of any inconsistencies between the document and the figures, the document shall govern.

MILITARY INTERESTS:

Custodians

Army - GL

Air Force - 99

Review Activity

Air Force - 82

CIVIL AGENCY COORDINATING  
ACTIVITY

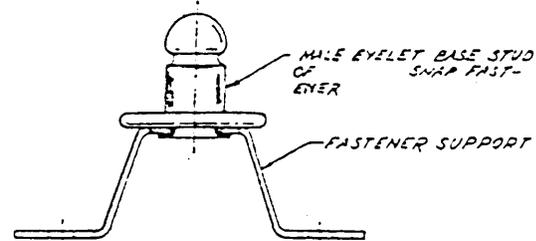
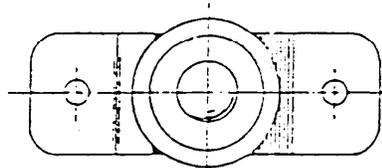
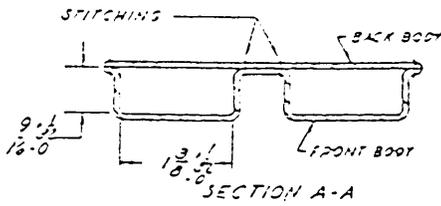
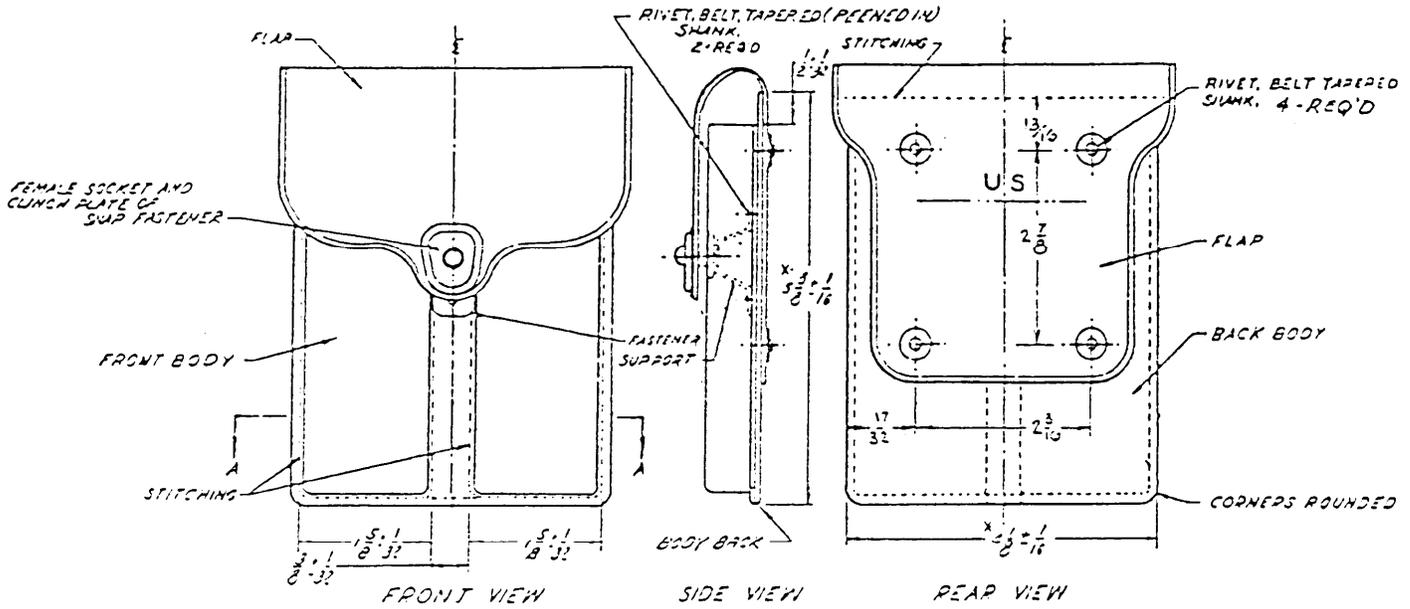
GSA - FSS

PREPARING ACTIVITY:

DLA - CT

Project 8465-0140

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VIEWS SHOWING MALE STUD OF SNAP FASTENER ASSEMBLED TO FASTENER SUPPORT

NOTE:  
UNLESS OTHERWISE SPECIFIED, TOLERANCES SHALL BE AS FOLLOWS:  

$\frac{1}{16}$ INCH	$\pm \frac{1}{16}$
MORE THAN $\frac{1}{16}$ INCH BUT LESS THAN 2 INCHES	$\pm \frac{1}{32}$
2 INCHES OR MORE BUT LESS THAN 10 INCHES	$\pm \frac{1}{16}$
10 INCHES OR MORE	$\pm \frac{1}{8}$

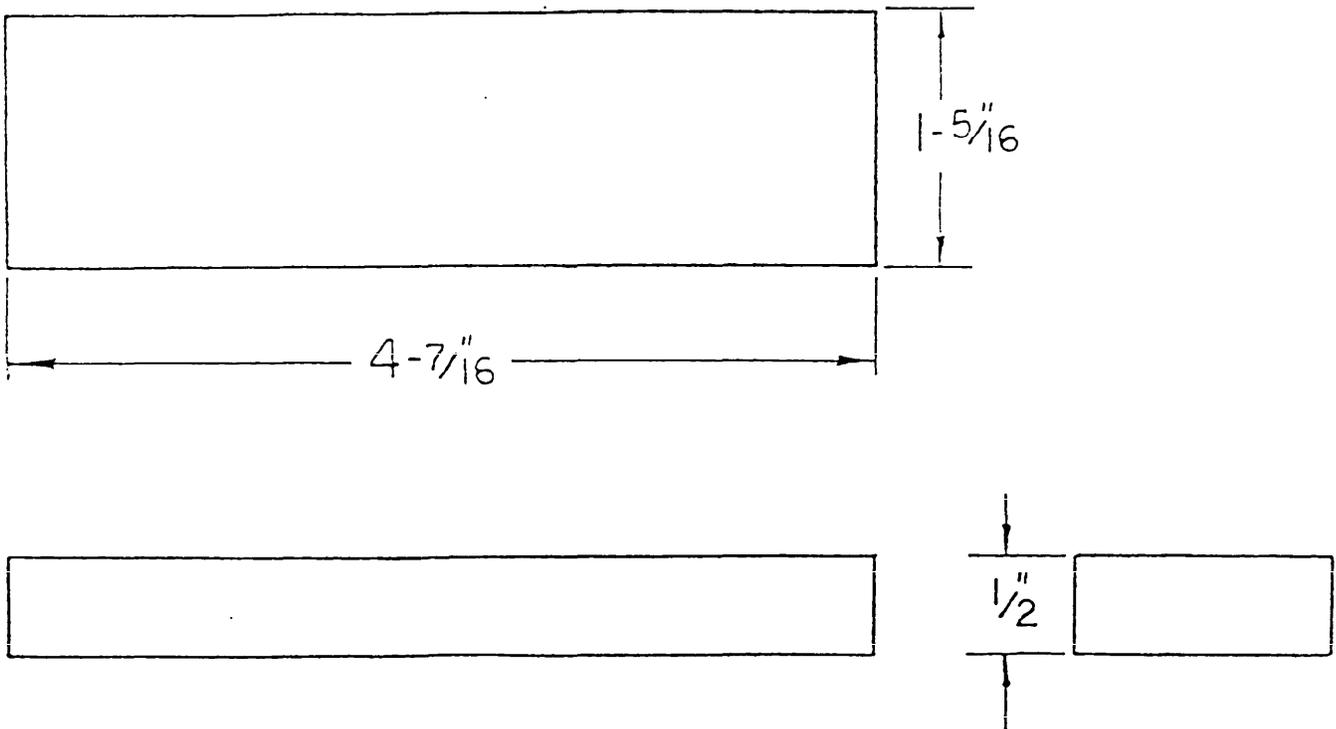
Figure 1. Pocket, Ammunition Magazine, 2-Clips, .45 Caliber. Auto Pistol, Leather

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## NOTES:

1. Material: Wood, Poplar
2. Remove all burrs and sharp edges
3. Unless otherwise noted, Dimensions shall be in inches and Tolerances shall be as follows:
 

1/8 inch or more but less than 2 inches	-----	+ 1/16
2 inches or more but less than 6-1/2 inches	---	± 1/8

Figure 2. .45 Caliber. 7-Round Magazine Gage