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A-A-55181

25 MAY 1993

COMMERCIAL ITEM DESCRIPTION

HOLDER, BADGE, PLASTIC, SECURITY POLICE

The General Services Administration has authorized the use of this commercial item description in preference to MIL-H-87106.

Abstract. This Commercial Item Description covers one type and size of badge used to retain the badge of security police of the Department of the Air Force.

Salient Characteristics. The holder's dimensions shall be (3-3/4 inches long x 3/4 inch wide x 0.037 +/-0.004 inch thick).

Figure 1. "Holder". Figure 1 is furnished for informational purposes, only to the extent of any inconsistencies between the written (CID) and the Figure, the written (CID) shall govern.

Material. The transparent holder shall be made from plastic vinyl copolymer material. The material shall be 0.037 thick (+/-0/004). The tearing resistance (original property), weakest direction, shall be a minimum of 500 pounds per inch of thickness. The tearing resistance (after oven aging for 7 days at 158 degrees Fahrenheit), decrease from original value, shall be a maximum of 10 percent.

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Defense Personnel Support Center, Clothing and Textiles Directorate, Attn: DPSC-FSSD, 2800 South 20th Street, Philadelphia, PA 19101-8419, by using Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

AMSC N/A

FSC 8455

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Workmanship. The holder shall be clean and free from dirt, oil, or any other foreign matter; rough or sharp edges; scratches; scuffs; cracks; creases; blisters; bubbles; pimples; undispersed resin; pits; tears; cuts; or holes.

Product Demonstration Model. When required, offerers shall submit samples of their intended production. The Product Demonstration Model consist of units independently developed. Product Demonstration Models will be analyzed and evaluated by the government. Evaluation criteria and basis for award are contained in the solicitation. Product Demonstration Models will be retained by the government. One (1) Product Demonstration Model approved by DPSC under the resultant contract will serve as a manufacturing standard for the corresponding production items delivered under this contract. Offerers are advised that the Product Demonstration Model does not relieve the successful offerer of his responsibility to perform in accordance with the Commercial Item Description specified above.

Quality Assurance

Certification. The contractor shall certify that the product offered meets the salient characteristics of this description and that the product conforms to the producer's own drawings, specifications, standards and quality assurance practices. The government reserves the right to require proof of such conformance prior to the first delivery and thereafter as may be otherwise provided for, under the provisions of the contract.

Examination. The Holders shall be inspected in accordance with "Sampling Procedures and Tables for Inspection by Attributes", ANSI/ASQC Z1.4, published by the American Society for Quality Control.

Visual Examination. The inspection level for visual examination shall be I and the "Acceptable Quality Level (AQL)" shall be 1.0. The sample unit is one holder.

Dimensional Examination. The finished holder shall conform to the dimensions specified. Any dimension that is not within the established tolerance shall be classified as a defect. The sample unit shall be one holder; the inspection level shall be S-3 and the AQL shall be 2.5

Defects. The holder shall be examined for the following defects: not made of the specified material; color not transparent; any cracks; blisters. Scratches, cuts, tear, cuts, tears cracks, wrinkles or scuffs; rough edges; surfaces containing voids, pockets or any noticeable defects; holder not clean; measurement of item not as specified.

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Preservation, Packing, and Marking The preservation, packing and marking shall be as specified in the contract or order.

Source of Government Documents. Copies of Military and Federal documents are available from:

Standardization Documents Order Desk
Bldg. 4D 700 Robbins Avenue
Philadelphia, PA 19111-5094

Sources of Nongovernment Documents.

ANSI/ASQC Z1.4 - Sampling Procedures and Tables For Inspection By Attributes

(Applications for copies should be addressed to American National Standards Institute, 1430 Broadway, New York, NY 10018-3308.)

ASTM-D 3951 - Standard Practice for Commercial Packaging

(Applications for copies should be addressed to American Society For Testing and Materials, 1916 Race Street, Philadelphia, PA 19103.)

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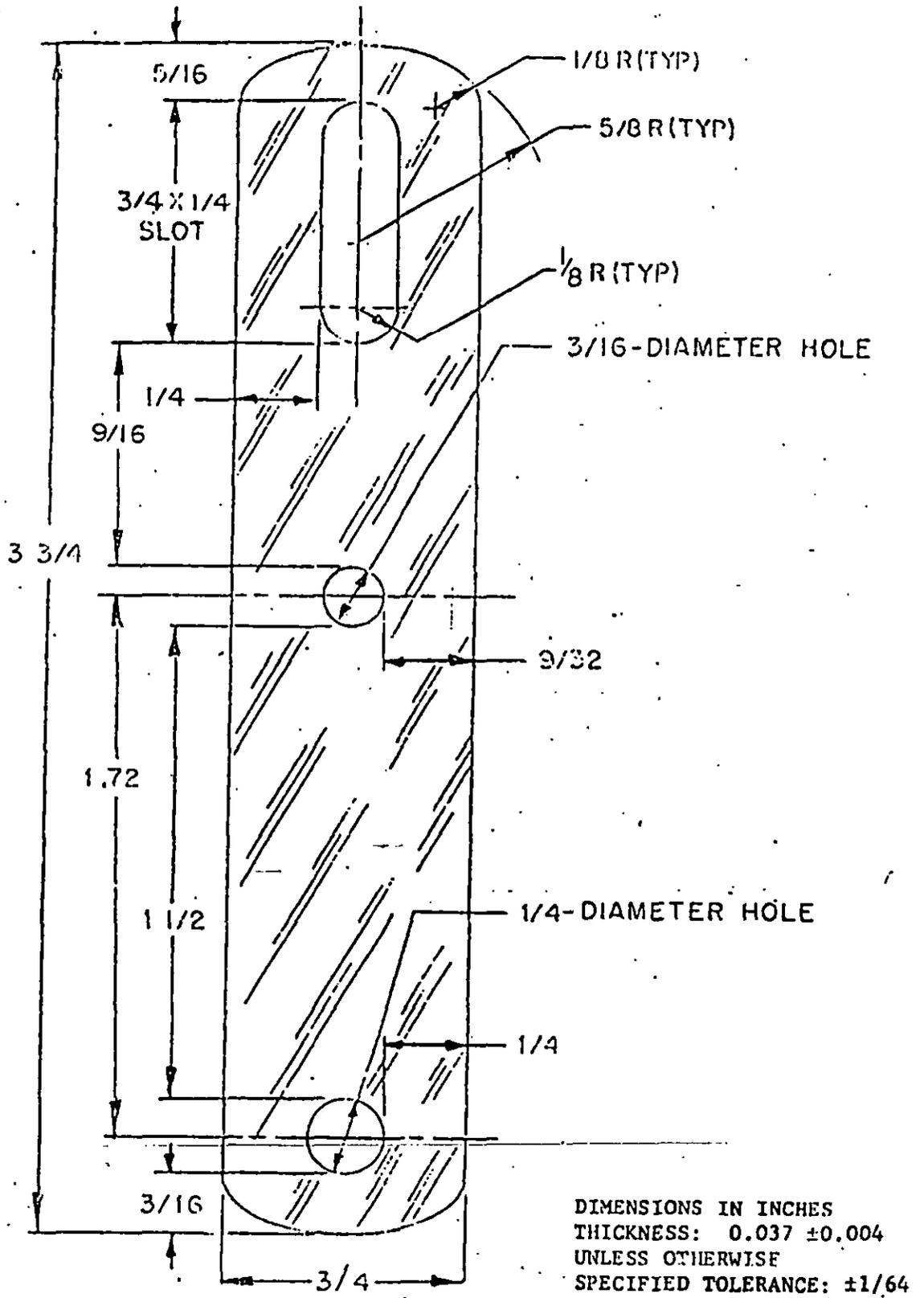


FIGURE 1. Holder.